

# MEASURING INSTRUMENTS

CATALOGUE NO. EU259

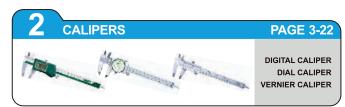


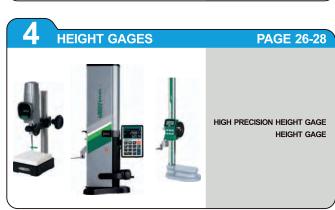


All products in this catalogue are usually stocked and available from INSIZE Europe in Spain (subject to our final confirmation)

# **PRODUCT INDEX**









**PAGE 28-37** 

MICROMETER
MICROMETER HEAD
MICROMETER STAND

**MICROMETERS** 









# **PRODUCT INDEX**

# 10 ANGLE AND STRAIGHTNESS PAGE 71-76



DIGITAL PROTRACTOR
GRANITE SQUARE
PERPENDICULARITY TESTER
UNIVERSAL PROTRACTOR
SQUARE
STRAIGHT EDGE
STRAIGHTNESS/FLATNESS GAGE

# 12 PAGE 91-99



GRANITE SURFACE PLATE

V-BLOCK SET
PARALLEL SET
ANGLE PLATE SET
RIGHT ANGLE PLATE
SINE BAR
PRECISION VISE
XY-AXIS STAGE
CENTERING INDICATOR
EDGE FINDER
ZERO SETTER

# 13 PAGE 99-100



DIGITAL SCALE LINEAR SCALE

# 16 MICROSCOPES PAGE 108-119



TOOLMAKER MICROSCOPE DIGITAL MICROSCOPE STEREO MICROSCOPE DIGITAL CAMERA

## TOOLS



#### **PAGE 76-90**

FEELER GAGE

PITCH GAGE
RADIUS GAGE
DIGITAL CHAMFER GAGE
DIGITAL TAPER SLOT GAGE
TAPER BORE GAGE
WELDING GAGE
INSIDE/OUTSIDE CALIPER
MEASURING TAPE
STEEL RULE
COMBINATION SQUARE SET
SCRIBING CALIPER
SCRIBER

MEASURING TOOL SET

# 14

#### PAGE 101-104



SURFACE PROFILE MEASURING MACHINE
JIG SET FOR CMM
LASER SCAN MICROMETER
OPTICAL TRANSMISSION PROBE

# 15

#### **PAGE 105-107**



PROFILE PROJECTOR VISION MEASURING SYSTEM

#### 17

#### **PAGE 120-123**



TABLE MAGNIFIER
MAGNIFIER
TELESCOPING INSPECTION MIRROR
TELESCOPING MAGNETIC PICK-UP

# **PRODUCT INDEX**





DIGITAL SOUND LEVEL METER
INFRARED THERMAL CAMERA
DIGITAL ANEMOMETER
DIGITAL MOISTURE METER
LASER DISTANCE METER
DIGITAL MULTIMETER
AC DIGITAL CLAMP METER
DIGITAL TACHOMETER
VIBRATION PEN
GLOSS METER
PORTABLE REFRACTOMETER
STROKE COUNTER

**PAGE 129-135** 







COATING THICKNESS GAGE
DIGITAL SURFACE PROFILE GAGE
WET FILM GAGE
ULTRASONIC THICKNESS GAGE
ROUGHNESS TESTER
SURFACE ROUGHNESS SPECIMEN

PAGE 124-129











#### **WIRELESS DATA TRANSFER SYSTEM**





receiver

7315-2



receiver 7315-3

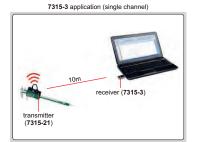


transmitter 7315-21

- Transmission distance is 10 meter
- Press the button to transmit data
- 7315-2 is supplied with EXCEL directional input software, each measuring tool is only displayed in the specified area

7315-2 application (multichannel)





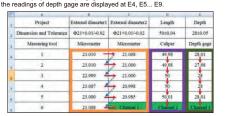
Excel directional input software (included in 7315-2), application example 1

Set the display area of caliper at B4-B9, the readings of caliper are displayed at B4, B5...B9. Set the display area of micrometer at C4-C9, the readings of micrometer are displayed at C4, C5... C9. Set the display area of height gage at D4-D9. the readings of height gage are displayed at D4. D5... D9.

E	'A	0	- 2	D
1	Project	Length	Width	Height
z	Dimension and Tolerance	50±0.05	24±0.01	10+0.05/-0.06
2	Measuring tool	Caliper	Micrometer	Height gage
4	i i	50.02	24.004	9.98
5	2	50.01	24.010	10.01
i	3	49.99	23.990	10.02
,	4	50.00	23.996	9.99
1	15	50.04	24.000	10.01
9	- 6	Chamet 1	Channel 2	Chatale) 3
	Serial of workpieces		ext data disp indicated in	

Excel directional input software (included in 7315-2), application example 2

Set the display area of micrometer at B4-C9, data input is from the left to the right, the readings of micrometer are displayed at B4, C4, B5, C5... B9, C9. Set the display area of calipper at D4-D9. the readings of caliper are displayed at D4, D5... D9. Set the display area of depit gag at E4-E9, the readings of depth gage are displayed at E4, E5... E9.



Code Plug to product Description Remark Connected with maximum 8 transmitters, each of them has unique identification code.
 Text format virtual com port, converted to keyboard format with supplied software (data can multichannel be transmitted to EXCEL, WORD etc. and any software which receives keyboard signal) 7315-2 receiver Using EXCEL directional input software, the measurement data of different measuring tools can be transmitted to the specified area in the sheet. ■ Connected with 1 transmitter only, transmitter can be changed as needed. Recognized as HID keyboard device by computer, no need to install drivers and softwares single channel 7315-3 ■ Data can be transmitted to Excel, Word, txt and other files(press transmit button of transmitter, receiver which is recognized by the computer as keyboard input data and press enter, such as 12.34 L/) ■ Suitable for any softwares which can receive keyboard signal transmit button 1658 1549 signal light transmitter 7315-21 transmit button for digital calipers transmit button digital calipers and digital depth gages 5638 transmitter for signal light transmit button 7315-22 large digital calipers large digital calipers (range ≤1000mm) and digital height gages transmitter for 7315-30 digital micrometers digital micrometers signal light transmit button signal light transmitter for 7315-50M transmit button digital indicators digital indicators, digital thickness gages and digital internal/external caliper gages transmitter for signal light high precision 7315-60 transmit button digital indicators 2140-6 and 2133 series high precision digital indicators

3350 series high precision digital snap gages



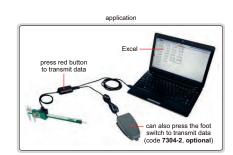
## DATA OUTPUT CABLES (KEYBOARD FORMAT)





7302-40M

- Recognized as HID keyboard device by computer, no need to install drivers and softwares
   Data can be transmitted to Excel, Word, txt and other files (press transmit button, which is recognized by the computer as keyboard input data and press enter, such as 12.34 //)
   Suitable for any softwares which can receive keyboard signal
   Optional accessory: foot switch (code: 7304-2), hub (code: 7302-HUB, 7302-HUB7) extension cables(code: 7302-ADD5, 7302-ADD10)



Code	Description	Plug to product	Plug to computer	Applicable products
7302-21	cable for digital calipers (length 3m)	transmit button		digital calipers and digital depth gages
7302-22	cable for large digital calipers (length 2.5m)			large digital calipers (range ≤1000mm) and digital height gages
7302-30	cable for digital micrometers (length 2.5m)			digital micrometers
7302-40M	cable for digital indicators (length 2.5m)			digital indicators
7302-50M	cable for digital gages (length 2.5m)			digital thickness gages and digital internal/external caliper gages
7302-60	cable for high precision digital indicators (length 2.5m)	461		2140-6 and 2133 series high precision digital indicators 3350 series high precision digital snap gages



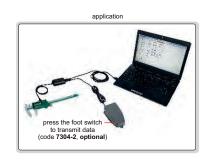
#### **FOOT SWITCH**

■ For data transmission









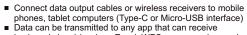
#### ADAPTERS FOR DATA OUTPUT CABLE





7323-OTGM

7323-OTGC



keyboard signal (such as Excel, WPS, memorandum and other data management softwares)



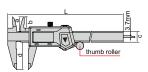


7323-OTGC4

Code	Туре	Applicable interface of mobile phones or tablet computers	Plug type	Applical	ble products
7323-OTGM	One to one	Micro-USB	V	0.0	7315-3
7323-OTGC	One to one	Type-C		7302 series	
7323-OTGC4	One to four	Type-C		data cables	2134-R1



#### **WIRELESS DIGITAL CALIPERS**



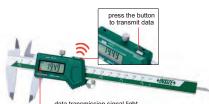
- Built-in wireless data transmission module, Zigbee signal

- Transmission distance is 6 meter
   Resolution: 0.01mm/0.0005"
   Buttons: on/off, zero, mm/inch, data transmission
- Automatic power off, move the digital unit to turn on power
   Battery CR2032
   Made of stainless steel

- Optional accessory: receiver (code 7315-2, 7315-3)



1113-150





								(mm)
Code	Range	Accuracy	Thumb roller	L	а	b	С	d
1113-150*	0-150mm/0-6"	±0.03mm	with	236	21	16	16	40
1113-200*	0-200mm/0-8"	±0.03mm	with	286	24	19	16	50
1113-300*	0-300mm/0-12"	±0.03mm	with	400	25	20.5	16	60
1113-150W*	0-150mm/0-6"	±0.03mm	without	236	21	16	16	40
1113-200W*	0-200mm/0-8"	±0.03mm	without	286	24	19	16	50
1113-300W*	0-300mm/0-12"	±0.03mm	without	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

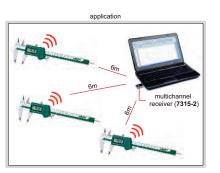






multichannel receiver (7315-2)



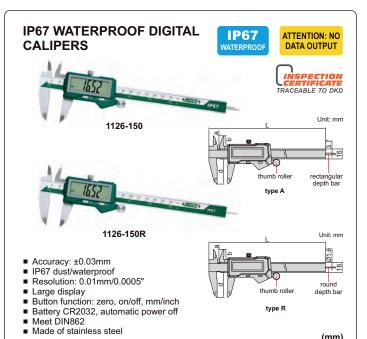






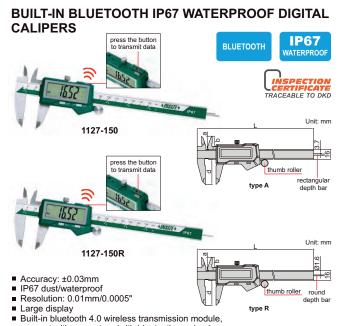
Code	Range	Thumb roller	Туре	L	а	b	С	d
1118-150B*	0-150mm/0-6"	with	В	236	21	16	16	40
1118-200B*	0-200mm/0-8"	with	В	286	24	19	16	50
1118-300B*	0-300mm/0-12"	with	В	400	25	20.5	17	60
1118-150BW *	0-150mm/0-6"	without	В	236	21	16	16	40
1118-200BW *	0-200mm/0-8"	without	В	286	24	19	16	50
1118-300BW *	0-300mm/0-12"	without	В	400	25	20.5	17	60
1118-150R*	0-150mm/0-6"	with	R	236	21	16	16	40

\*Supplied with manufacturer inspection certificate traceable to DKD Germany



						,	()
Code	Range	Thumb roller	Туре	L	а	b	d
1126-150*	0-150mm/0-6"	with	Α	234	20	15	40
1126-200*	0-200mm/0-8"	with	Α	286	24	19	50
1126-300*	0-300mm/0-12"	with	Α	390	26	21.5	60
1126-150W *	0-150mm/0-6"	without	Α	234	20	15	40
1126-200W *	0-200mm/0-8"	without	Α	286	24	19	50
1126-300W *	0-300mm/0-12"	without	Α	390	26	21.5	60
1126-150R*	0-150mm/0-6"	with	R	234	20	15	40
	0 .00			_31	_0	.0	

\*Supplied with manufacturer inspection certificate traceable to DKD Germany



- connect with computers (with bluetooth receiver), mobile phones, tablets, etc., and output keyboard signals. Transmission distance is 10 meters
- Button function: zero, on/off, mm/inch, data transmission
- Battery CR2032, automatic power off Meet DIN862
- Made of stainless steel

(mm)

Code	Range	Thumb roller	Туре	L	а	b	d
1127-150*	0-150mm/0-6"	with	Α	234	20	15	40
1127-200*	0-200mm/0-8"	with	Α	286	24	19	50
1127-300*	0-300mm/0-12"	with	Α	390	26	21.5	60
1127-150W *	0-150mm/0-6"	without	Α	234	20	15	40
1127-200W *	0-200mm/0-8"	without	Α	286	24	19	50
1127-300W *	0-300mm/0-12"	without	Α	390	26	21.5	60
1127-150R*	0-150mm/0-6"	with	R	234	20	15	40

\*Supplied with manufacturer inspection certificate traceable to DKD Germany



Optional accessory: wireless transmitter, code **7315-1104**, data output cable (keyboard format), code 7302-1104

	( ),									
Code	Range	Thumb roller	L	а	b	d				
1104-150*	0-150mm/0-6"	with	234	20	15	40				
1104-200*	0-200mm/0-8"	with	286	24	19	50				
1104-300*	0-300mm/0-12"	with	390	26	21.5	60				
1104-150W*	0-150mm/0-6"	without	234	20	15	40				
1104-200W*	0-200mm/0-8"	without	286	24	19	50				
1104-300W*	0-300mm/0-12"	without	390	26	21.5	60				

 $<sup>^{\</sup>star}$ Supplied with manufacturer inspection certificate traceable to DKD Germany



ATTENTION: NO DATA OUTPUT

DATA

(mm)

ATTENTION: NO

**DATA OUTPUT** 

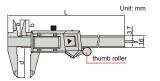
#### **DIGITAL CALIPERS (FRACTION READING)**







- Accuracy: ±0.03mm
- Resolution: 0.01mm, 0.0005", 1/128"
- Buttons: unit (mm/in/fraction), ABS, on/off, zero
- Absolute and incremental measurement
- Battery CR2032, automatic power off
- Meet DIN862
- Made of stainless steel



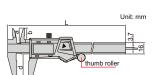


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#### **DIGITAL CALIPERS (ABSOLUTE SYSTEM)**



- Accuracy: ±0.03mm
- Absolute system, low power consumption, long battery life
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, mm/inch, ORIGIN, ZERO/ABS
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data outputMeet DIN862
- Made of stainless steel
- Optional accessory: wireless transmitter, code 7315-1103, data output cable (keyboard format), code 7302-1103



DATA

OUTPU1

						(
Code	Range	Thumb roller	L	а	b	d
1103-150*	0-150mm/0-6"	with	236	21	16.5	40
1103-200*	0-200mm/0-8"	with	286	24	19.5	50
1103-300*	0-300mm/0-12"	with	400	26	21.5	60
1103-150W*	0-150mm/0-6"	without	236	21	16.5	40
1103-200W*	0-200mm/0-8"	without	286	24	19.5	50
1103-300W*	0-300mm/0-12"	without	400	26	21.5	60

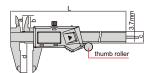
\*Supplied with manufacturer inspection certificate

#### **DIGITAL CALIPERS (STANDARD TYPE)**





- Resolution: 0.01mm/0.0005" Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output, meet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



٧	With thumb roller (mm								
	Code	Range	Accuracy	L	а	b		d	
	1108-150*	0-150mm/0-6"	±0.02mm	236	21	16	16	40	
	1108-200*	0-200mm/0-8"	±0.03mm	286	24	19	16	50	
	1108-300*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60	

Without thumb roller (mr								
Code	Range	Accuracy	L	а	b		d	
1108-150W*	0-150mm/0-6"	±0.02mm	236	21	16	16	40	
1108-200W*	0-200mm/0-8"	±0.03mm	286	24	19	16	50	
1108-300W*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60	

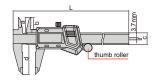
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#### **DIGITAL CALIPERS**

INSPECTION CERTIFICATE TRACEABLE TO DKD



- Zinc alloy housing for digital unitResolution: 0.01mm/0.0005"
- Buttons: zero, on/off, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, meet DIN862
   Made of stainless steel



With thumb roller (n									
Code	Range	Accuracy	L	а	b		d		
1114-150A*	0-150mm/0-6"	±0.03mm	236	21	16	16	40		
1114-200A*	0-200mm/0-8"	±0.03mm	286	24	19	16	50		
1114-300A*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60		

Without thumb roller (mi								
Code	Range	Accuracy	L	а	b	С	d	
1114-150AW *	0-150mm/0-6"	±0.03mm	236	21	16	16	40	
1114-200AW *	0-200mm/0-8"	±0.03mm	286	24	19	16	50	
1114-300AW *	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60	

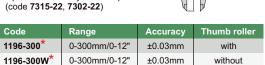
\*Supplied with manufacturer inspection certificate traceable to DKD Germany



#### **HEAVY DUTY 300mm DIGITAL CALIPERS**



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Meet DIN862
- Made of stainless steelOptional accessory: data output cable

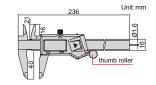


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#### DIGITAL CALIPERS WITH ROUND DEPTH BAR



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
   Automatic power off, move the digital unit to turn on power
   Battery CR2032
- Data output
- Meet DIN862
- Made of stainless steel
   Optional accessory: data output cable (code 7315-21, 7302-21)



Code	Range	Accuracy	Thumb roller
1119-150*	0-150mm/0-6"	±0.03mm	with
1119-150W*	0-150mm/0-6"	±0.03mm	without

DATA OUTPUT LOCK READING WITH

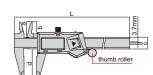
**'HOLD" BUTTON** 

#### **METRIC DIGITAL CALIPERS**



1109-150

- Resolution: 0.01mm
- Buttons: on/off, zero, hold
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output, meet DIN862
   Made of stainless steel
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

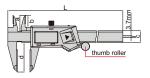


P

(m							(mm)	
Code	Range	Accuracy	Thumb roller	L	а	b		d
1109-150*	0-150mm	±0.03mm	with	236	21	16	16	40
1109-200*	0-200mm	±0.03mm	with	286	24	19	16	50
1109-300*	0-300mm	±0.03mm	with	400	25	20.5	16	60
1109-150W *	0-150mm	±0.03mm	without	236	21	16	16	40
1109-200W*	0-200mm	±0.03mm	without	286	24	19	16	50
1109-300W *	0-300mm	±0.03mm	without	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS WITH CARBIDE TIPPED JAWS**



- Accuracy: ±0.03mm
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the
- digital unit to turn on power
   Battery CR2032, data output
   Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



1110-150A



INSPECTION CERTIFICATE TRACEABLE TO DKD

1110-150B

#### Carbide tipped upper and lower laws

Carbide	Carbide tipped upper and lower jaws (mm)								
Code		Range	Thumb roller	L	а	b		d	
1110-1	50A*	0-150mm/0-6"	with	236	21	16	16	40	
1110-2	00A*	0-200mm/0-8"	with	286	24	19	16	50	
1110-3	00A*	0-300mm/0-12"	with	400	25	20.5	16	60	
1110-1	50AW*	0-150mm/0-6"	without	236	21	16	16	40	
1110-200AW*		0-200mm/0-8"	without	286	24	19	16	50	
1110-3	00AW*	0-300mm/0-12"	without	400	25	20.5	16	60	

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

#### Carbida tinnad lawar iawa

Carbide tipped lower jaws (mn							
Code Range		Thumb roller	L	а	b	С	d
<b>1110-150B*</b> 0-150mm/0-0		with	236	21	16	16	40
1110-200B*	0-200mm/0-8"	with	286	24	19	16	50
1110-300B*	0-300mm/0-12"	with	400	25	20.5	16	60
1110-150BW*	0-150mm/0-6"	without	236	21	16	16	40
1110-200BW*	0-200mm/0-8"	without	286	24	19	16	50
1110-300BW*	0-300mm/0-12"	without	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany



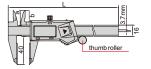
#### **DIGITAL CALIPER WITH CERAMIC TIPPED JAWS**







- Ceramic tipped jaws for outside measurement, extremely wear-resistant, non-magnetic and non electric conductive
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
  Meet DIN862
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

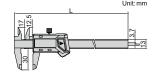


						(mm)
Code	Range	Accuracy	Thumb roller	L	а	b
1193-150*	0-150mm/0-6"	±0.03mm	with	235	21	16.5
1193-150W*	0-150mm/0-6"	±0.03mm	without	235	21	16.5

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

# **MINI DIGITAL CALIPERS** ATTENTION: NO DATA OUTPUT 1111-100A

- Resolution: 0.01mm/0.0005"
- Buttons: zero, mm/inch, on/off
   Automatic power off, move the digital unit to turn on power
- Battery LR44 Meet DIN862
- Made of stainless steel



DATA OUTPUT

Code	Range	Accuracy	L
1111-75A	0-75mm/0-3"	±0.02mm	144mm
1111-100A	0-100mm/0-4"	±0.02mm	170mm

#### **LEFT HAND DIGITAL CALIPERS**

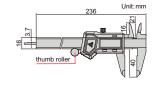






1130-150

- Designed for left handed usersResolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code **7315-22**, **7302-22**)



Code	Range	Accuracy	Thumb roller
1130-150*	0-150mm/0-6"	±0.03mm	with
1130-150W*	0-150mm/0-6"	±0.03mm	without

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

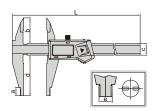
#### **DIGITAL CALIPERS**





1171-300

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
   Automatic power off, move the
- digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



								(mm)
Code	Range	Accuracy	L	а	b	С	d	е
1171-200	0-200mm/0-8"	±0.03mm	320	12	38	17	60	10
1171-306	0-300mm/0-12"	±0.04mm	420	12	38	17	60	10
1171-300	0-300mm/0-12"	±0.04mm	420	12	38	17	90	10

#### **DIGITAL CALIPERS**



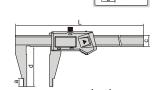


- Automatic power off, move the digital unit to turn on power

  Battery CR2032

  Data output

- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



(code 1010-21, 1002-21)							(mm)
Code	Range	Accuracy	L	а	С	d	е
1170-200	0-200mm/0-8"	±0.03mm	320	12	17	60	10
1170-306	0-300mm/0-12"	±0.04mm	420	12	17	60	10
1170-300	0-300mm/0-12"	±0.04mm	420	12	17	90	10

#### PLASTIC DIGITAL CALIPER

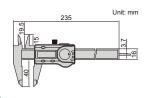




- Made of hard plastic, non-magnetic and non electric conductive
- Prevent workpieces from scratching by calipers

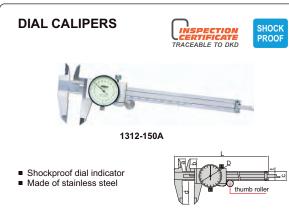
  Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Battery CR2032, automatic power off

Code	Range	Accuracy
1139-150	0-150mm/0-6"	±0.1mm



ATTENTION: NO DATA OUTPUT





#### Dial indicator graduation: 0.02mm (mm) Range Accuracy Thumb rolle 1312-150A\* 0-150mm ±0.03mm 235 21 16.5 16 40 Ø39 6.5 1312-200A\* 0-200mm ±0.03mm with 288 24 19 16 48 Ø39 6.5 1312-300A\* 0-300mm 410 28 22 20 62 ±0.03mm with Ø44.5 7.5 Dial indicator graduation: 0.01mm (mm) Code Γhumb roll 1311-150A \* 0-150mm ±0.03mm 235 21 16.5 16 40 Ø39 6.5

with

with

			•	•			
*Supplied with				4	DIZE		
Sunniled with	manutacture	r inspection	certificate	traceanie to	) I )K I	) (¬ermar	11/

±0.03mm

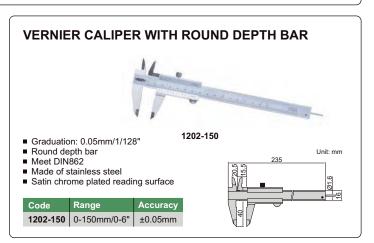
1311-200A \*

1311-300A \*

0-200mm

0-300mm ±0.03mm

## MINI VERNIER CALIPERS ■ Meet DIN862 ■ Made of stainless steel ■ Satin chrome plated reading surface Unit: mm 1204-70 Graduation **1204-70** 0-70mm 0.05mm ±0.05mm Unit: mm 1203-1003 Graduation **Accuracy** Range **1203-1003** 0-100mm 0.05mm Unit: mm 1201-1003 Range Graduation Accuracy **1201-1003** 0-100mm 0.05mm



288 24 19 16 48

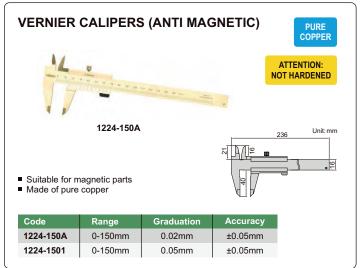
410 28 22 20

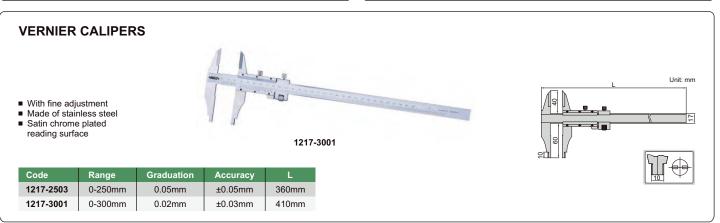
Ø39

Ø44.5 7.5

62

6.5







#### **VERNIER CALIPERS**

- Meet DIN862
- Made of stainless steel
   Satin chrome plated reading surface



1205-1502S

Graduation 0.05mm/1/128" (mm										
	Code	Range	Accuracy	L	а	b		d		
	1205-150S	0-150mm/0-6"	±0.05mm	235	20.5	15.5	16	40		
	1205-200S	0-200mm/0-8"	±0.05mm	290	23.5	19	17	50		
	1205-300S	0-300mm/0-12"	±0.05mm	414	27.5	22	20	64		

Graduation 0.05mm (mm									
Code	Range	Accuracy	L	а	b		d		
1205-1503S	0-150mm	±0.05mm	235	20.5	15.5	16	40		
1205-2003S	0-200mm	±0.05mm	290	23.5	19	17	50		
1205-3003S	0-300mm	±0.05mm	414	27.5	22	20	64		

Graduation 0.02mm/0.001" (mm											
	Code	Range	Accuracy	L	а	b		d			
	1205-1502S	0-150mm/0-6"	±0.03mm	235	20.5	15.5	16	40			
	1205-2002S	0-200mm/0-8"	±0.03mm	290	23.5	19	17	50			
	1205-30028	0-300mm/0-12"	+0.03mm	414	27.5	22	20	64			

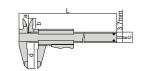
Graduation 0.02mm (mm)									
Code	Range	Accuracy	L	а	b		d		
1205-1501S	0-150mm	±0.03mm	235	20.5	15.5	16	40		
1205-2001S	0-200mm	±0.03mm	290	23.5	19	17	50		
1205-3001S	0-300mm	±0.03mm	414	27.5	22	20	64		

#### **VERNIER CALIPERS WITH THUMB CLAMP**



- Meet DIN862

- With thumb clamp
   Made of stainless steel
   Satin chrome plated reading surface



Graduation	0.05mm/1/128"

Graduation 0.05mm/1/128" (mr										
Code	Range	Accuracy	L	а	b		d			
1223-150	0-150mm/0-6"	±0.05mm	230	20.5	16.5	16	40			
1223-200	0-200mm/0-8"	±0.05mm	295	23.5	19	16	50			

Graduation 0.02mm/0.001" (mm)										
Code	Range	Accuracy	L	а	b	С	d			
1223-1502	0-150mm/0-6"	±0.03mm	230	20.5	16.5	16	40			
1223-2002	0-200mm/0-8"	±0.03mm	295	23.5	19	16	50			

#### **LEFT HAND VERNIER CALIPERS**



1239-1502

- Designed for left handed users
- Made of stainless steel
   Satin chrome plated reading surface



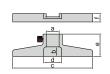
Code	Range	Graduation	Accuracy
1239-150	0-150mm/0-6"	0.05mm/1/128"	±0.05mm
1239-1502	0-150mm/0-6"	0.02mm/0.001"	±0.03mm

#### **DEPTH BASE ATTACHMENTS**

- To increase the stability of depth measurement
- Suitable for digital calipers and dial calipers
   Made of stainless steel





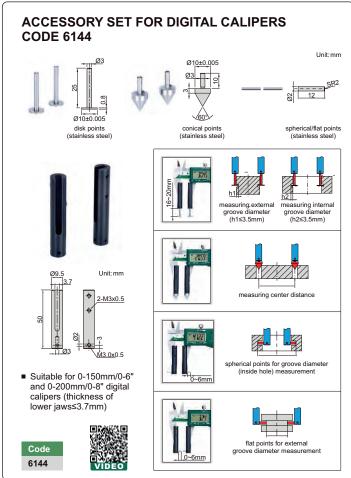


6140-16B

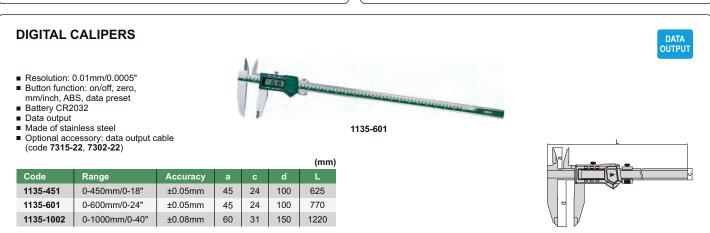
								(mm)
Code	а	b	С	d	е	f	Туре	Application
6140	16.5	9	75	18	30	6	narrow base (f=6)	Suitable for calipers with beam width (w) 16mm
6140-300A	20	15	125	22	34	9	narrow base (f=9)	Suitable for calipers with beam width (w) 20mm
6140-16B	16	12.5	75	24.5	30	11	wide base (f=11), high stability	Suitable for calipers with beam width (w) 16mm

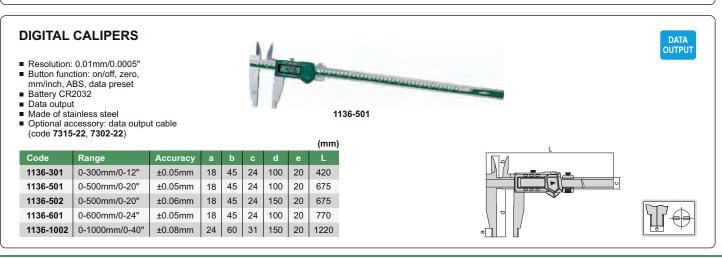












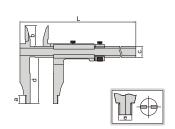


#### **VERNIER CALIPERS (SOLID TYPE)**



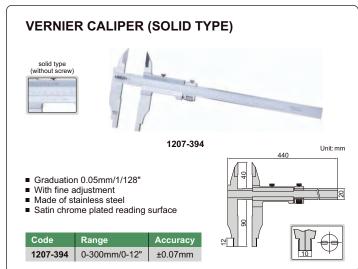
- With fine adjustment
- Made of stainless steel
- Satin chrome plated reading surface

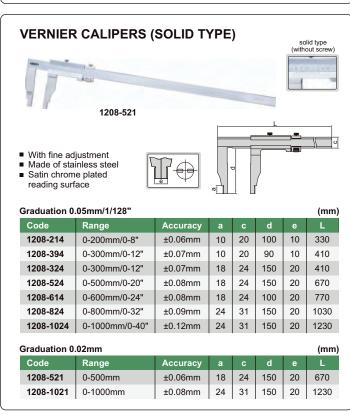


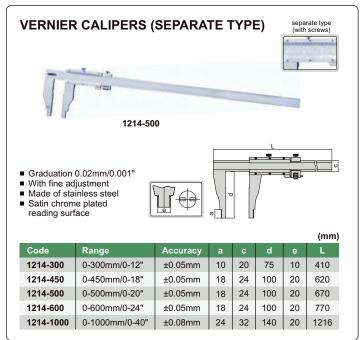


Graduation 0.05mm/1/128"									
	Code	Range	Accuracy	а	b	С	d		L
	1236-524	0-500mm/0-20"	±0.08mm	18	45	24	150	20	670
	1236-614	0-600mm/0-24"	±0.08mm	18	45	24	100	20	770
	1236-1024	0-1000mm/0-40"	±0.12mm	24	60	31	150	20	1230

Graduation 0.02mm (mm)										
Code	Range	Accuracy	а	b	С	d	е	L		
1236-511	0-500mm	±0.05mm	18	45	24	100	20	670		
1236-1021	0-1000mm	±0.08mm	24	60	31	150	20	1230		









#### **UNIVERSAL CALIPER CODE 1125-600**

- Buttons: on/off, set, mm/inch, ABS, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data outputMade of stainless steel
- Optional accessory: data output cable (code 7315-22, 7302-22)



working with stands





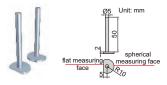


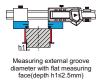
Code	Range*	Resolution	Accuracy
1125-600	0-600mm/0-24"	0.01mm/0.0005"	±0.05mm

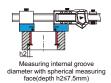
\*The range changes according to different points

1125-600

#### Half disk points (included)







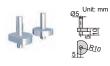


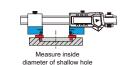






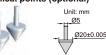
#### Round shoulder points (optional)

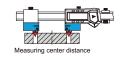






Conical points (optional)







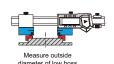
Spherical points (included)





Flat shoulder points (optional)





1125-T103

#### Stands (included)

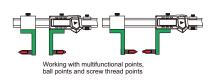






Point sleeve (optional)





1125-T104

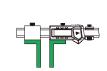
DATA

OUTPUT









#### Multifunctional points 7392 (optional)



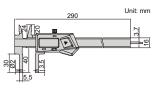
#### Ball points 7391 (optional)

Screw thread points 7381, 7321 (optional) 

#### DIGITAL CALIPER WITH INTERCHANGEABLE POINTS **CODE 1526-200**

# preset buttons





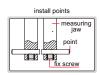
- Supplied with 3 pairs of points and zero setting block for external measurement
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032 Data output
- Made of stainless steel
- Optional accessory: points (code 1526-T101, 7392, 7391, 7381, 7321), depth stop (code 6143), data output cable (code 7315-21, 7302-21)

# 1655

#### 1526-200







# Short spherical points (included)

# Long spherical/flat points (included)

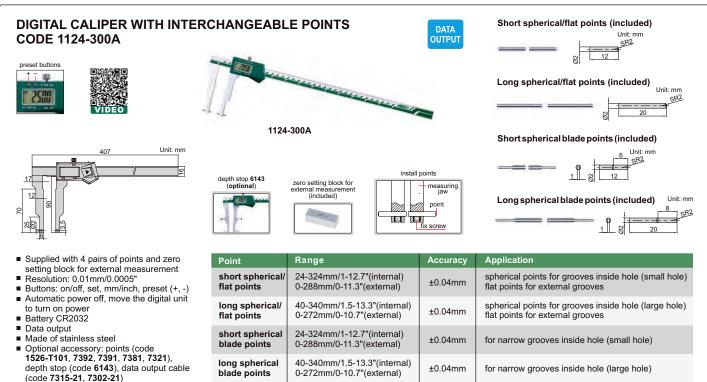


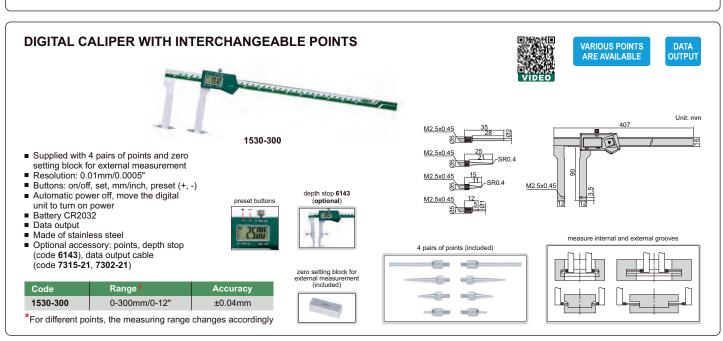
#### Spherical blade points (included)

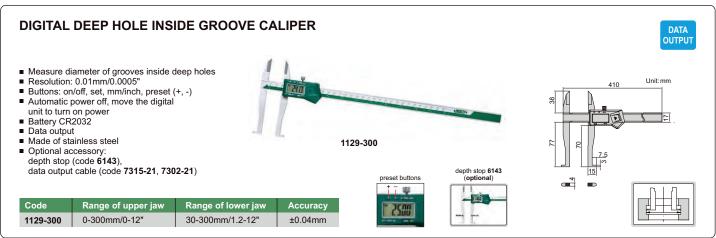


Point	Range	Accuracy	Application		
short spherical points	12-212mm/0.5-8.5"(internal)	±0.03mm	for grooves inside small hole		
long spherical/flat points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	spherical points for grooves inside hole flat points for external grooves		
spherical blade points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	for narrow grooves inside hole		











#### **DIGITAL INSIDE GROOVE CALIPERS**

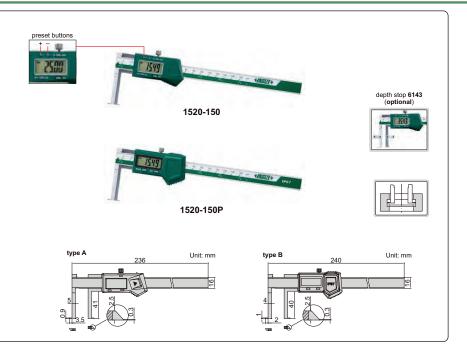
- Measure diameter of grooves inside small bores
   Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, set, mm/inch, preset (+, -), type B: on/off, zero, mm/inch, ABS/REL, hold
   Battery CR2032
- Made of stainless steel
- Optional accessory: depth stop (code 6143)

No dust/waterproof, with data interface (data output cable code 7315-21, 7302-21, optional)

Code	Range	Туре	Accuracy
1520-150	11-150mm/0.43-6"	Α	±0.04mm

IP67 dust/waterproof, without data interface, no automatic power off, set zero after power on each time

Code	Range	Туре	Accuracy
1520-150P	8-150mm/0.31-6"	В	±0.04mm



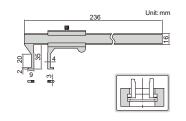
#### **INSIDE GROOVE VERNIER CALIPER**

- Measure diameter of grooves inside bores
- Made of stainless steel
- Satin chrome plated reading surface

Co	de	Range	Graduation	Accuracy
120	62-150A	18-150mm	0.02mm	±0.04mm



1262-150A



#### **DIGITAL INSIDE GROOVE CALIPERS**



- Measure groove diameterResolution: 0.01mm/0.0005"
- Buttons type A: on/off, set, mm/inch, preset (+, -), type C: on/off, zero, mm/inch, ABS/REL, hold
   Battery CR2032
- Made of stainless steel
- Optional accessory: depth stop (code 6143, for calipers with c=16mm)

1120-150A type A









(mm)

#### No dust/waterproof, with data interface, preset (no need to add the width of the jaws on the reading)

Code	Range	Type	Accuracy	L	а	b	С	d	е	Data output cable (optional)
1120-150A	22-150mm/0.87-6"	Α	±0.04mm	250	5	11	16	30	1	7315-21, 7302-21
1120-1501	35-150mm/1.38-6"	Α	±0.06mm	250	6	17.5	16	60	1.5	7315-21, 7302-21
1120-200A	25-200mm/0.98-8"	Α	±0.04mm	310	5	12.5	16	40	1	7315-21, 7302-21
1120-2001	40-200mm/1.57-8"	Α	±0.06mm	310	7	20	16	70	2.5	7315-21, 7302-21
1120-300A	30-300mm/1.18-12"	Α	±0.05mm	410	5	15	16	50	1.5	7315-21, 7302-21
1120-3001	50-300mm/1.97-12"	Α	±0.07mm	410	8	25	16	80	2.5	7315-21, 7302-21
1120-500	40-500mm/1.57-20"	Α	±0.07mm	680	5	20	24	90	2.2	7315-22, 7302-22

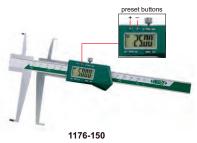
Unit: mm

IP67 dust/waterproof, without data interface, no automatic power off, set zero after power on each time, no preset (need to add the width of the jaws on the reading)

power on each time, no preset (need to add the width of the jaws on the reading) (mm											
	Code	Range	Type	Accuracy	L	а	b		d	е	
	1120-150P	22-150mm/0.87-6"	С	±0.04mm	250	5	11	16	30	1	



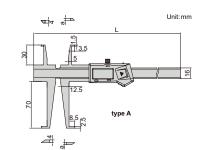
#### **DIGITAL INSIDE GROOVE CALIPERS**

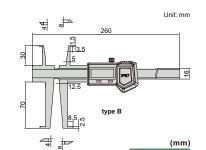




- Measure diameter of grooves inside bores
   Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, set, mm/inch, preset (+, -), type B: on/off, zero, mm/inch, ABS/REL, hold Battery CR2032

- Made of stainless steel
  Optional accessory: depth stop (code 6143)











	(mm)
D1	L1
Ø9	<8
Ø10	<15
Ø11~200	<30

DZ	LZ
Ø17	<16
Ø18	<28
Ø19	<40
Ø20	<50
Ø21	<58
Ø22~150	<70

No dust/waterproof, with data interface (data output cable code 7315-21, 7302-21, optional)

Code	Range of upper jaw	Range of lower jaw	Type	Accuracy	L	а
1176-150	9-150mm/0.35-6"	17-150mm/0.70-6"	Α	±0.04mm	260mm	3mm
1176-200	9-200mm/0.35-8"	17-200mm/0.70-8"	Α	±0.05mm	320mm	4mm

IP67 dust/waterproof, without data interface, no automatic power off, set zero after power on each time

Code	Range of upper jaw	Range of lower jaw	Type	Accuracy	а
1176-150P	9-150mm/0.35-6"	17-150mm/0.70-6"	В	±0.04mm	4mm

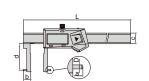
#### **DIGITAL INSIDE POINT CALIPERS**



1121-150A

- Measure groove diameterResolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -) Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steelOptional accessory:
- depth stop (code 6143, for calipers with c=16mm)





preset buttons





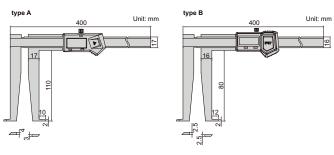
DATA OUTPUT

With data interface, preset (no need to add the width of the jaws on the reading)

(mm)

Code	Range	Accuracy	L	а	b		d	D	Data output cable (optional)
1121-150A	24-150mm/0.94-6"	±0.04mm	250	5	12	16	28	Ø2	7315-21, 7302-21
1121-1501	35-150mm/1.38-6"	±0.05mm	250	6	17.5	16	60	Ø2	7315-21, 7302-21
1121-200A	25-200mm/0.98-8"	±0.04mm	310	5	12.5	16	37	Ø2	7315-21, 7302-21
1121-2001	40-200mm/1.57-8"	±0.05mm	310	7	20	16	70	Ø3	7315-21, 7302-21
1121-300A	30-300mm/1.18-12"	±0.07mm	410	5	15	16	50	Ø2	7315-21, 7302-21
1121-3001A	50-300mm/1.97-12"	±0.07mm	410	8	25	16	80	Ø3	7315-21, 7302-21
1121-500A	40-500mm/1.57-20"	±0.07mm	680	5	20	24	90	Ø3	7315-22, 7302-22

#### **DIGITAL INSIDE GROOVE CALIPERS**



No dust/waterproof, with data interface (data output cable code 7315-21, 7302-21, optional)

Code	Range	Type	Accuracy	
1178-300	25-300mm/1.18-12"	Α	±0.05mm	

IP67 dust/waterproof, without data interface, no automatic power off, set zero after power on each time

Code	Range	Туре	Accuracy	
1178-300P	33-300mm/1.30-12"	В	±0.05mm	





- 1178-300 1178-300P
  - Measure diameter of grooves inside bores

  - Resolution: 0.01mm/0.0005"

    Buttons type A: on/off, set, mm/inch, preset (+, -), type B: on/off, zero, mm/inch, ABS/REL, hold

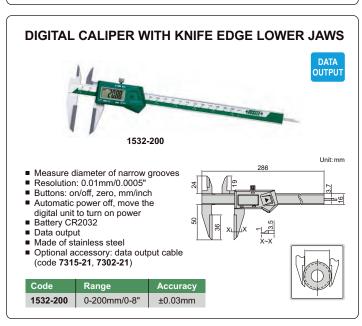
    Battery CR2032

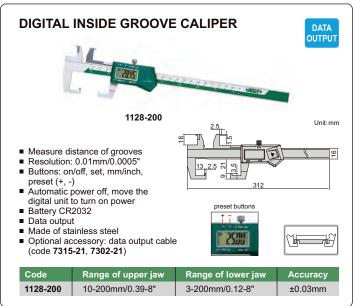
    Made of stainless steel

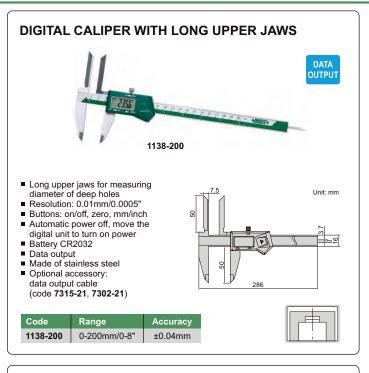
  - Optional accessory: depth stop (code 6143)

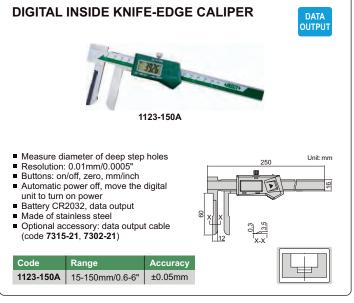


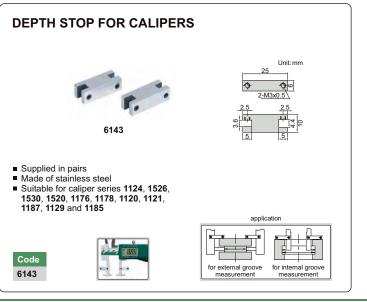




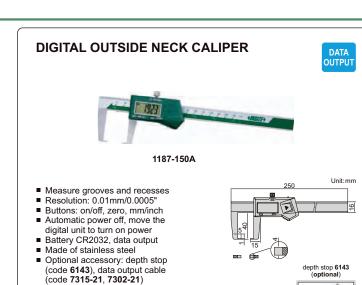




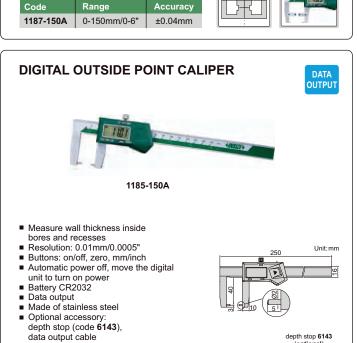










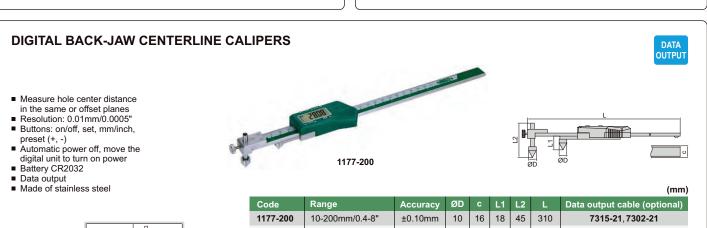


±0.04mm

(code 7315-21, 7302-21)

**1185-150A** 0-150mm/0-6"





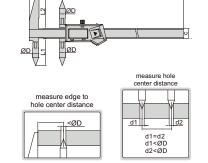
			Code	Range	Accuracy	ØD	С	L1	L2	L	Data output cable (optional)
			1177-200	10-200mm/0.4-8"	±0.10mm	10	16	18	45	310	7315-21,7302-21
oack-jaw			1177-300	10-300mm/0.4-12"	±0.10mm	10	16	18	45	410	7315-21,7302-21
and the second	<ØD <ØD d1#d2, d1 d1/ØD, d2		1177-500	20-500mm/0.8-20"	±0.10mm	20	24	26	70	692	7315-22, 7302-22
		·-	1177-1000	30-1000mm/1.2-40"	±0.12mm	30	31	39	70	1242	7315-22,7302-22
			1177-1500	30-1500mm/1.2-60"	±0.15mm	30	31	39	70	1745	7315-22,7302-22



#### **DIGITAL CENTERLINE AND EDGE TO CENTER CALIPERS**

- Measure hole center distance or edge to hole center distance
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+,
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel





<Ø10mm

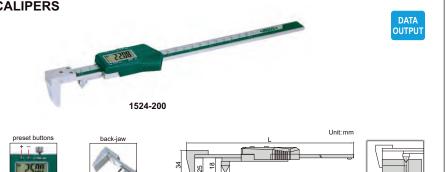
DATA OUTPUT

									,,,,,,
Code	Range of upper jaw (edge to center)	Range of lower jaw (center to center)	Accuracy	ØD	L1	L2		L	Data output cable (optional)
1525-300	5-300mm/0.2-12"	10-300mm/0.4-12"	±0.08mm	10	44.5	55	17	410	7315-21, 7302-21
1525-500	10-500mm/0.4-20"	20-50mm/0.8-20"	±0.09mm	20	40	50	24	690	7315-22, 7302-22
1525-1000	15-1000mm/0.6-40"	30-1000mm/1.2-40"	±0.12mm	30	60	70	31	1255	7315-22, 7302-22
1525-1500	15-1500mm/0.6-60"	30-1500mm/1.2-60"	±0.15mm	30	60	70	31	1760	7315-22, 7302-22

#### **DIGITAL BACK-JAW EDGE TO CENTER CALIPERS**

- Measure edge to hole center distanceResolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

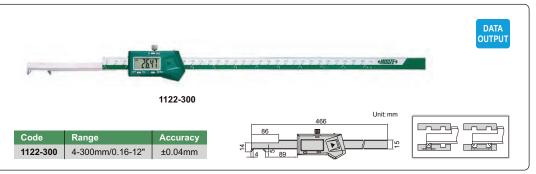
Code	Range	Accuracy	L
1524-200	5-200mm/0.2-8"	±0.1mm	310mm
1524-300	5-300mm/0.2-12"	±0.1mm	410mm

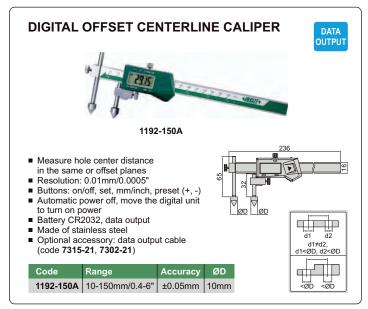


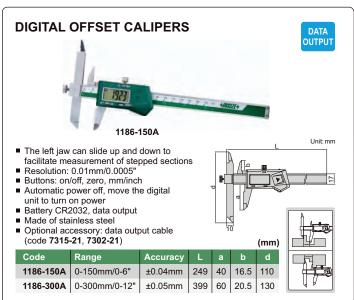
(mm)

#### **DIGITAL HOOK CALIPER**

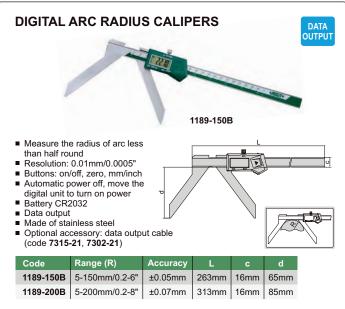
- Measure width and distance of grooves inside bores
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

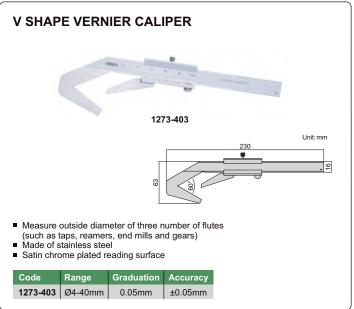


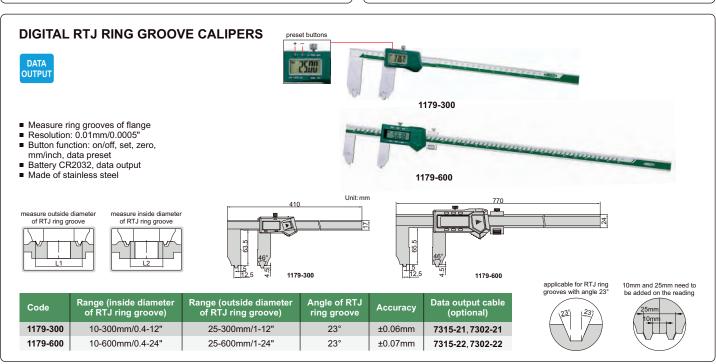


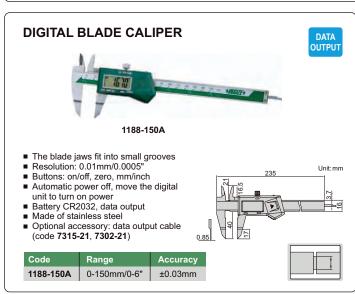


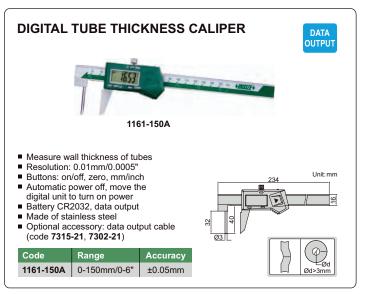














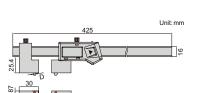
#### DIGITAL CALIPER WITH INTERCHANGEABLE BALL TIPS



- Resolution 0.01mm/.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
   Optional accessory:
   ball tips, data output cable (code 7315-21, 7302-21)





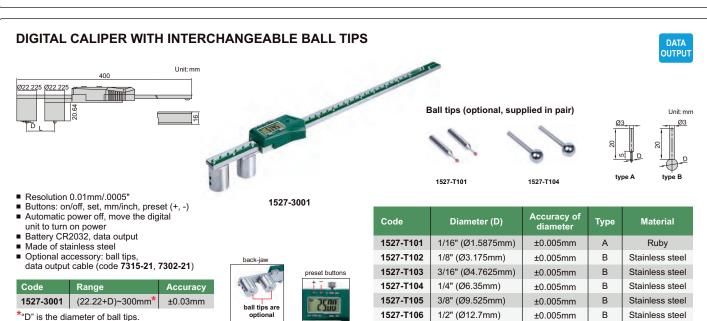




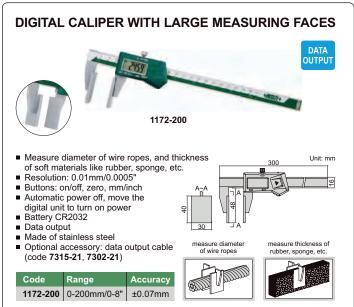
# Ball tips (optional, supplied in pair) Unit:mm O3 O3 Vype A Uppe B

DATA OUTPUT

Code	Diameter (D)	Accuracy of diameter	Туре	Material
1527-T101	1/16" (Ø1.5875mm)	±0.005mm	Α	Ruby
1527-T102	1/8" (Ø3.175mm)	±0.005mm	В	Stainless steel
1527-T103	3/16" (Ø4.7625mm)	±0.005mm	В	Stainless steel
1527-T104	1/4" (Ø6.35mm)	±0.005mm	В	Stainless steel
1527-T105	3/8" (Ø9.525mm)	±0.005mm	В	Stainless steel
1527-T106	1/2" (Ø12.7mm)	±0.005mm	В	Stainless steel









DATA OUTPUT

#### **DIGITAL WALL THICKNESS CALIPER**

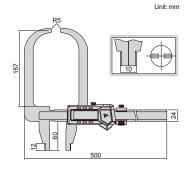


- Measure wall thickness of helmets, domes and curved pots
- Resolution: 0.01mm/0.0005"

  Buttons: on/off, zero, mm/inch, ABS, data preset
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data outputMade of stainless steel

Optional accessory: data output cable (code 7315-22, 7302-22)

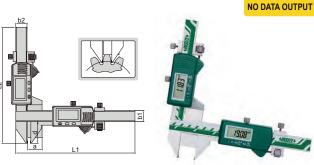




Code	Range	Accuracy
1536-300	0-300mm/0-12"	±0.05mm

ATTENTION:

# **DIGITAL GEAR TOOTH CALIPERS**



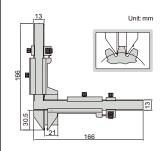
■ Resolution: 0.01mm/0.0005"

- Accuracy of height measurement: ±0.03mm
- Accuracy of thickness measurement: ±0.03mm
   Carbide tips
- Buttons: zero, on/off, mm/inch
- Automatic power off, move the digital unit to turn on power
   Battery CR2032

1	<ul> <li>Made of star</li> </ul>	nless steel							(mm)	
	Code	Range	Total accuracy	L1	L2	а	b1	b2	d	
	1181-M25A	M1-25mm	±0.04mm	170	165.5	21	16	16	30.5	
	1181-M50A	M5-50mm	±0.04mm	220	190	50.5	16	16	55	

1181-M25A

#### **GEAR TOOTH VERNIER CALIPER**





Total accuracy: ±0.04mm

Carbide tips

Code

■ Measure the tooth thickness by positioning the tooth height Made of stainless steel

**1281-M26A** M1-26mm

■ Satin chrome plated reading surface

Range

100073	
1281-M26A	

Accuracy of height measurement	Accuracy of thickness measurement
±0.03mm	±0.03mm

#### **DIGITAL DISK BRAKE CALIPER**





DATA OUTPUT

Unit: mm

#### 1162-125A

- Measure thickness of disk brakes
- Resolution 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
   Automatic power off, move the
- digital unit to turn on power
   Battery CR2032, data output
- Made of stainless steel
- Optional accessory:
- data output cable (code 7315-21, 7302-21)

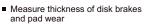
Code	Range	Accuracy
1162-125A	0-125mm/0-5"	±0.05mm

# **DIGITAL DISK BRAKE AND PAD CALIPER**



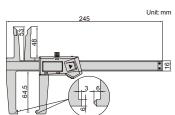


1167-150A



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steelOptional accessory: data output cable (code 7315-21, 7302-21)

Code	Range	Accuracy
1167-150A	0-150mm/0-6"	±0.07mm

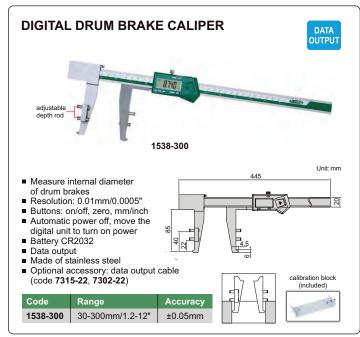


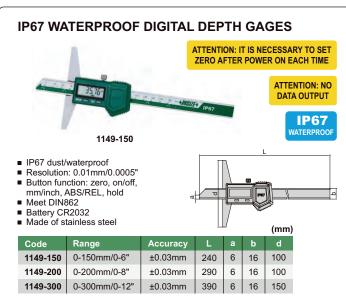




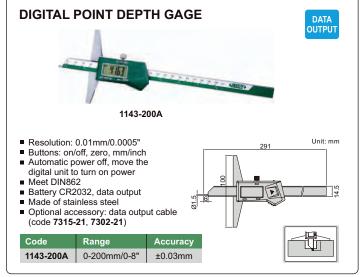


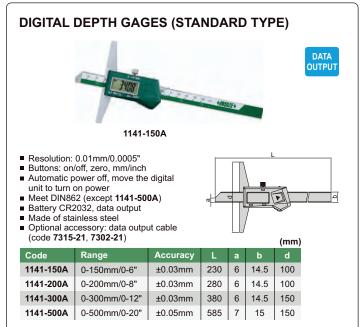




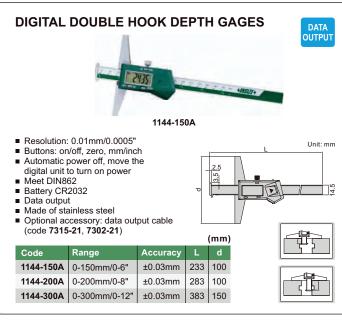


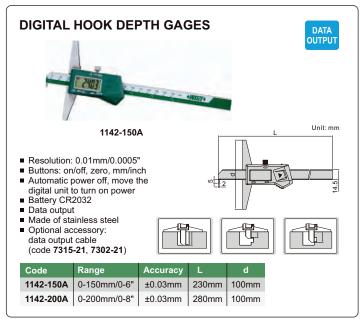


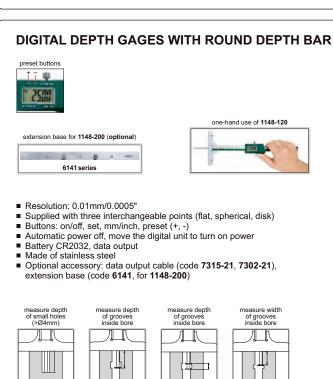












1148-P101 (optional)

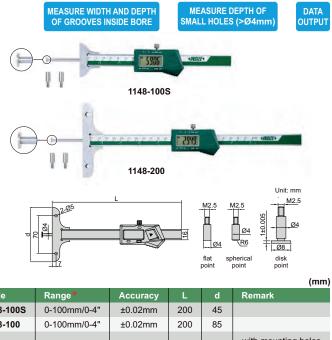
J

M2.5

04.5

1148-P101 and 1148-P102

1148-P103 (optional), measure width of bottom grooves inside blind hole



1148-100S 0-100mm/0-4" ±0.02mm 200 45 1148-100 0-100mm/0-4" ±0.02mm 200 85	Code	Range*	Accuracy	L	d	Remark
<b>1148-100</b> 0-100mm/0-4" ±0.02mm 200 85	1148-100S	0-100mm/0-4"	±0.02mm	200	45	
	1148-100	0-100mm/0-4"	±0.02mm	200	85	
	1148-200	0-200mm/0-8"	±0.03mm	300	101	with mounting holes for extension base

\*When disk points are used, the range is reduced by 10mm

#### **OPTIONAL DISK POINTS**

Code	Description	Н	Remark
1148-P101	0.5mm disk point	0.5±0.005mm	for narrow grooves
1148-P102	0.7mm disk point	0.7±0.005mm	for narrow grooves
1148-P103	1mm disk point	1±0.005mm	for grooves inside blind hole



Unit: mm

Ø8

1148-P103

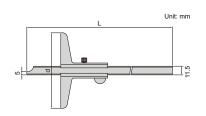
M2.5



#### **VERNIER DEPTH GAGES (STANDARD TYPE)**

- Made of stainless steel
- Satin chrome plated reading surface





DATA OUTPUT

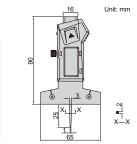
	Graduation 0.05mm (mm					
Code		Range	Accuracy	L	d	
	1240-150	0-150mm	±0.05mm	245	100	
	1240-200	0-200mm	±0.05mm	282	100	
	1240-300	0-300mm	±0.08mm	382	100	
	1240-500	0-500mm	±0.09mm	585	150	

Graduation 0.02mm (mr				
Code	Range	Accuracy	L	d
1240-1501	0-150mm	±0.03mm	245	100
1240-2001	0-200mm	±0.03mm	282	100
1240-3001	0-300mm	±0.04mm	382	100
1240-5001	0-500mm	±0.05mm	585	150

#### **MINI DIGITAL DEPTH GAGE**









 Measure depth of small groove and hole, also measure depth of tire tread

Buttons: on/off, zero, mm/inch

Supplied with zero set surface

- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output Made of stainless steel
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

Code	Range	Accuracy	Resolution
1145-25A	0-25mm/0-1"	±0.03mm	0.01mm/0.0005"

#### MINI DIGITAL DEPTH GAGES WITH ROUND BAR



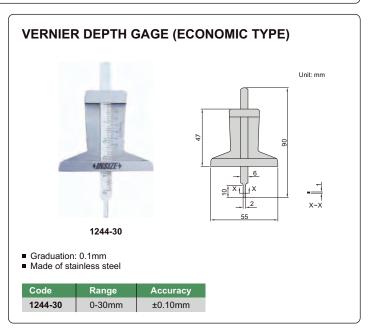
- Measure depth of small groove and hole
- Resolution: 0.01mm/0.0005"

  Buttons: on/off, set, mm/inch, preset (+,-)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032

- Data outputMade of stainless steel
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

Code	Range	Accuracy	L
1140-25	0-25mm/0-1"	±0.02mm	114mm
1140-50	0-50mm/0-2"	±0.02mm	140mm

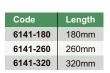


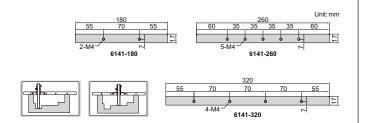




■ Supplied with two screws

Made of stainless steel
Suitable for depth gages series
1147, 1148, 1247, 1248 and 1249







#### **DIGITAL DEPTH GAGES**



- Accuracy: ±20µm
- Button function: on/off, zero, mm/inch, ABS, data preset, change measuring direction CR2032 battery, automatic power off

- CR2032 battery, automatic power off
   Data ouput
   Stainless steel base
   Extension rods: 12.5mm (1 pc), 25mm (1 pc), 50mm (1 pc), 75mm (1 pc), 100mm (2 pcs)
   Supplied with pointed tip and ball tip
   Optional accessory: data output cable (code 7315-50M, 7302-50M), granite extension holder (code 2141-10)



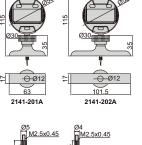
2141-10 (opitonal), can be customized

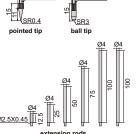
according to workpieces







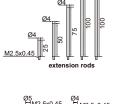


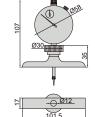


Code	Range	Digital indicator stroke	Digital indicator resolution	Base
2141-201A	0-300mm/0-12"	12.7mm/0.5"	0.01mm/0.0005"	63x17mm
2141-202A	0-300mm/0-12"	12.7mm/0.5"	0.01mm/0.0005"	101.5x17mm

#### **DIAL DEPTH GAGE**







Unit: mm



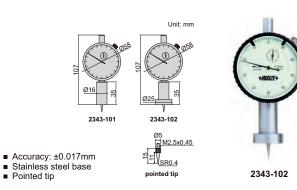




- Accuracy: ±0.03mmDial indicator stroke: 30mm
- Dial indicator graduation: 0.01mmStainless steel base
- Extension rods: 25mm (1 pc),
- Extension rous: 20ffin (1 pc), 50mm (1 pc), 75mm (1 pc), 100mm (2 pcs)
   Supplied with pointed tip and ball tip
   Optional accessory: granite extension holder (code 2141-10)

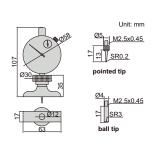
Code	Range	Base
2342-202	0-300mm	101.5x17mm

#### **DIAL DEPTH GAGES**



Code	Range	Dial indicator stroke	Dial indicator graduation	Base
2343-101	0-10mm	10mm	0.01mm	Ø16mm
2343-102	0-10mm	10mm	0.01mm	Ø25mm

#### **DIAL DEPTH GAGE**





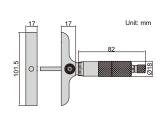
2341-101A

- Dial indicator graduation: 0.01mmStainless steel base
- Supplied with pointed tip and ball tip

Code	Range	Dial indicator stroke	Accuracy
2341-101A	0-10mm	10mm	±0.017mm



#### **DEPTH MICROMETERS**





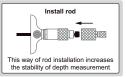
3241-100

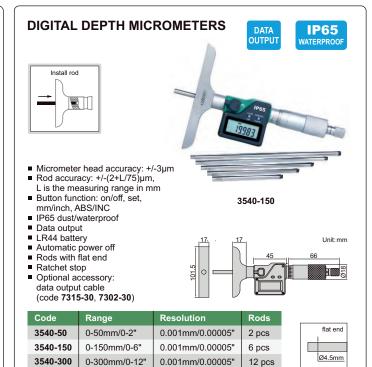
- Graduation: 0.01mm
- Meet DIN863-2
- Micrometer head accuracy: +/-3µm
   Rod accuracy: +/-(2+L/75)µm,
- L is the measuring range in mm
- Rods with flat end
- Ratchet stop

Code	Range	Rods
3241-25	0-25mm	1 pc
3241-50	0-50mm	2 pcs
3241-100	0-100mm	4 pcs
3241-150	0-150mm	6 pcs
3241-300	0-300mm	12 pcs



flat end





#### 1D MANUAL HEIGHT GAGE (WITHOUT AIR CUSHION) **CODE DHG-C420**

#### **♦///S/ZE→** PLU5 MADE IN EUROPE

- Set 9 reference points Probe can be moved quickly by hand
- Touch buttons
- LED display with backlight
- Built-in rechargeable battery, 40 hours working
   Measurement results can be sent to Excel/Word, equivalent to keyboard input



Δ

measure height between measuring point and datum point



maximum, minimum, TIR measurement

calculate difference between two measured values



measure diameter and center of shafts



calculate average value of two measured values







DHG-C420

#### **SPECIFICATION**

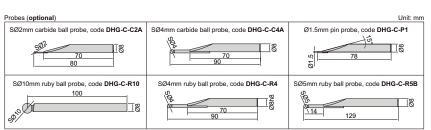
Measuring range	0~406mm
Accuracy (at 20°C)	8µm
Repeatability	3µm
Resolution	0.1mm, 0.01mm, 0.001mm (selectable)
Data output	USB
Measuring force	0.75N, 1N, 1.25N, 1.5N (selectable)
Power supply	rechargeable battery
Working temperature	10°C~40°C
Weight	21kg

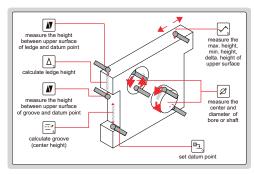
#### STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
Ø4mm ruby ball probe	1 pc	
Calibration block	1 pc	
AC/DC adapter	1 pc	
Software and USB cable	1 pc	



DATA







#### HIGH PRECISION DIGITAL HEIGHT GAGES

- Measuring force: 1.0~1.5N
- Power supply: 5V/1A (adapter or charge pal)
- High stability, high precision, high response speed (5000mm/s)
   High brightness LED display
- Ceramic base flatness: 1µm





1155-505

1155-510

Range

0~50mm

0~50mm



power supplied by charge pal

Resolution

0.5µm/0.00002" (can switch to:1µm/0.00005")

0.1µm/0.000005" (can switch to:1µm/0.00005")





USB

USB

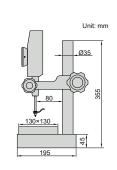
Accuracy (20°C) Output

1.5µm

1µm

granite (flatness: 2µm)

ceramic (flatness: 1µm)



**OPTIONAL ACCESSORY** 

Contact point	code <b>6282</b>
Charge pal	1155-5-POB
Data output cables (including foot switch)	1155-5-FOS

#### **DIGITAL HEIGHT GAGES**

- Measuring force: 1.0~1.5N
   Power suppy: 5V/1A (adapter or charge pal)
- Buttons: on/off, zero, mm/inch,
- mix/min/mix-min
- High response speed (5000mm/s)
- High brightness LED display



data transmitted to Excel

**1157-502** 0~50mm

Range

**1157-501** 0~50mm 1μm/0.00005"



1157-501

Output

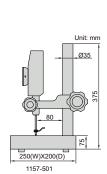
USB

USB

Accuracy (20°C)

3µm

3µm



ceramic bas (wear off and corrosion resistance) spindle lift knob

1157-502

30×130

195

1157-502

Unit: mm

Ø35

**OPTIONAL ACCESSORY** 

Contact point	code <b>6282</b>
Charge pal	1155-5-POB
Data output cables (including foot switch)	1155-5-FOS

DIGITAL LIFLOUT GAGES WITH DRIVING WILEEL
DIGITAL HEIGHT GAGES WITH DRIVING WHEEL
DIGITAL HEIGHT GAGLO WITH DIGIVING WHELE

Resolution

1µm/0.00005"

# INSPECTION CERTIFICATE TRACEABLE TO DKD





- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, preset (+,-), hold
- Automatic power off, move the digital unit to turn on power
- Carbide tipped scriber
- Made of stainless steel
  Battery CR2032
  Data output

Code

1156-300\*

1156-600\*

1156-1000\*

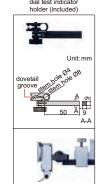
- Supplied with dust cover
- With dial test indicator holder
- Optional accessory: data output cable (code 7315-22, 7302-22), clamp for protractors (code 2372-CLAMP)

Range

0-300mm/0-12"

0-600mm/0-24"

0-1000mm/0-40"



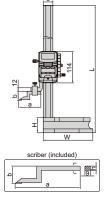
55

55

180

180

265



J				
				(mm)
	а	b	С	h
	80	30	35	9
	80	30	35	9

70 92 48 40 12

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

±0.03mm

±0.05mm

±0.07mm

515

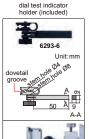
815

1220





#### **VERNIER HEIGHT GAGES**



- Graduation: 0.02mm/0.001" Adjustable main scale to set zero
- Carbide tipped scriber
- Made of stainless steel (except the base)
- Satin chrome plated scale
- Supplied with magnifier
- With fine adjustment
- Supplied with dust cover
- Optional accessory: dial test indicator holder (code **6293-6**), clamp for protractors (code 2372-CLAMP)

9
nal)
5

ATTENTION: CAN NOT USE CLAMP FOR

PROTRACTORS (CODE 2372-CLAMP)

Unit: mm

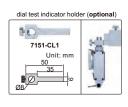
Unit: mm

•								. '	(111111)
Code	Range	Accuracy	L	a1	a2	b	c1	c2	d
1250-300	0-300mm/0-12"	±0.04mm	545	135	43	75	80	30	28
1250-600	0-600mm/0-24"	±0.05mm	870	180	54	85	80	41	35
1250-600	0-600mm/0-24"	±0.05mm	870	180	54	85	80	41	35

1250-300

#### **VERNIER HEIGHT GAGES (BASIC TYPE)**

ATTENTION: CAN NOT USE CLAMP FOR PROTRACTORS (CODE 2372-CLAMP)



- Graduation 0.02mm/0.001"
- Carbide tipped scribe
- Made of stainless steel (except the base)
- Satin chrome plated scale
- Optional accessory: dial test indicator holder (code 7151-CL1)



Code	Range	Accuracy	L	а	b	d
1253-150	0-150mm/0-6"	±0.03mm	265mm	75mm	57mm	16mm
1253-200	0-200mm/0-8"	±0.03mm	325mm	90mm	70mm	20mm

#### **DIGITAL HEIGHT GAGE**





Buttons: on/off, zero, n Automatic power off, n digital unit to turn on p Carbide tipped scriber With fine adjustment Made of stainless stee Battery CR2032, data Optional accessory: da (code 7315-21, 7302-2 dial test indicator holde	nove the ower  1 output ata output cable 21),	154-150	scriber (included)
Code Range	Resolution	Accuracy	

**1154-150** 0-150mm/0-6" 0.01mm/0.0005" ±0.03mm

#### MINI DIGITAL HEIGHT GAGE

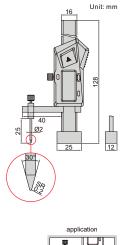




- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power

- Battery CR2032, data output
   Made of stainless steel
   Optional accessory: data output cable (code 7315-21, 7302-21)

Code	Range	Accuracy
1146-20A	0~±20mm/0~±0.8"	±0.02mm



app	olication

#### DIGITAL OUTSIDE MICROMETERS (BASIC TYPE, WITHOUT DATA OUTPUT)



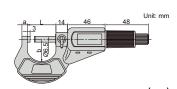
#### ATTENTION: NO **DATA OUTPUT**

- Resolution 0.001mm/0.00005"
- Button function: on/off, set, mm/inch, ABS/INC
- No data output
- LR44 battery, automatic power off
- Carbide measuring faces
- Friction thimble
- Supplied with spherical anvil
   Setting standards are included (except 0-25mm/0-1")





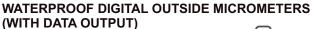




					(mm)
Code	Range	Accuracy	L	а	b
3109-25A*	0-25mm/0-1"	±2µm	32	6	27.5
3109-50A*	25-50mm/1-2"	±2µm	57	8	37
3109-75A*	50-75mm/2-3"	±3µm	82	8	50
3109-100A*	75-100mm/3-4"	±3µm	107	10	61
3109-125A	100-125mm/4-5"	±3µm	132	10	73
3109-150A	125-150mm/5-6"	±3µm	157	10	85

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany







3101-25A

- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
   Carbide measuring faces
- Ratchet stop
- Supplied with spherical anvil
   Setting standards are included
- except 0-25mm/0-1")
   Optional accessory: data output cable (code 7315-30, 7302-30)



Unit: mm

					(mm)
Code	Range	Accuracy	L	а	b
3101-25A*	0-25mm/0-1"	±2µm	34.5	6	25
3101-50A*	25-50mm/1-2"	±2µm	59.5	8	32
3101-75A*	50-75mm/2-3"	±3µm	84.5	8	44.5
3101-100A*	75-100mm/3-4"	±3µm	109.5	8	57
3101-125A	100-125mm/4-5"	±3µm	135	10	70
3101-150A	125-150mm/5-6"	±3µm	160.5	10	82

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

#### WATERPROOF DIGITAL OUTSIDE MICROMETERS (WITHOUT DATA OUTPUT)



- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
   Button function: on/off, set, mm/inch, ABS/INC
- No data output
   LR44 battery, automatic power off
   Carbide measuring faces

- Ratchet stopSupplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")



					(r	nm)
Code	Range	Accuracy	L	а	b	С
3108-25A*	0-25mm/0-1"	±2µm	34.5	6	25	3
3108-50A*	25-50mm/1-2"	±2µm	59.5	8	32	3
3108-75A*	50-75mm/2-3"	±3µm	84.5	8	44.5	3
3108-100A*	75-100mm/3-4"	±3µm	109.5	8	57	3
3101-125A	100-125mm/4-5"	±3µm	135	10	70	3
3101-150A	125-150mm/5-6"	±3µm	160.5	10	82	3

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **OUTSIDE MICROMETERS**



3203-50A



3203-25A



3203-1004A



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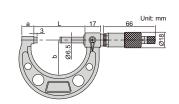
3203-3006A

Metric					(mm)
Code	Range	Accuracy	L	а	b
3203-25A*	0-25mm	±2µm	32	9	28
3203-50A*	25-50mm	±2µm	57	14	38
3203-75A*	50-75mm	±2µm	82	15	49
3203-100A*	75-100mm	±3µm	107	15	60
3203-125A	100-125mm	±3µm	133	16.5	73
3203-150A	125-150mm	±3µm	158	16.5	85
3203-175A	150-175mm	±4µm	183	19.4	104
3203-200A	175-200mm	±4µm	209	19.4	117
3203-225A	200-225mm	±4µm	234	19.4	130
3203-250A	225-250mm	±5µm	260	19.4	142
3203-275A	250-275mm	±5µm	285	19.4	155
3203-300A	275-300mm	±5µm	310	19.4	168

#### Inch

Code	Range	Accuracy	L	а	b
3203-1A*	0-1"	0.00016"	1.260"	0.354"	1.102"

- Graduation: metric 0.01mm inch 0.0001"
- Carbide measuring faces
- Meet DIN863-1
   Supplied with setting standards (except 0-25mm and 0-1")



#### Metric micrometer set

Code Range Micrometers included		Micrometers included	Packaging		
3203-1004A*	0-100mm	3203-25A, 3203-50A, 3203-75A, 3203-100A	blow mould case		
<b>3203-1506A</b> 0-150mm		3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A	blow mould case		
<b>3203-3006A</b> 150-300mm		3203-175A, 3203-200A, 3203-225A, 3203-250A, 3203-275A, 3203-300A	aluminum box		

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

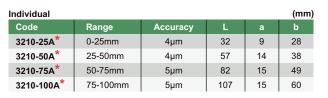


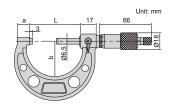
#### 1µm GRADUATION OUTSIDE MICROMETERS

- Graduation: 0.001mm
- Carbide measuring faces
- Meet DIN863-1
- Ratchet stop
   Supplied with setting standards (except 0-25mm)



3210-25A

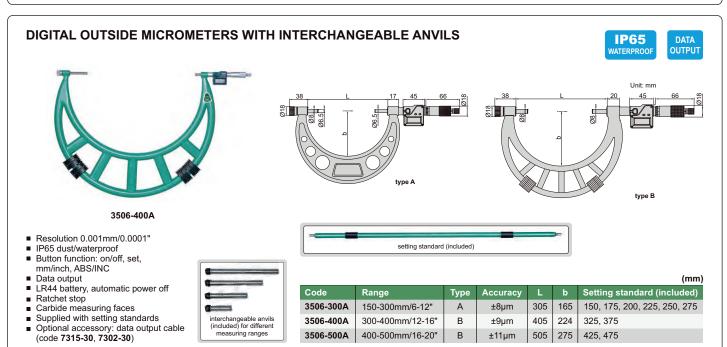


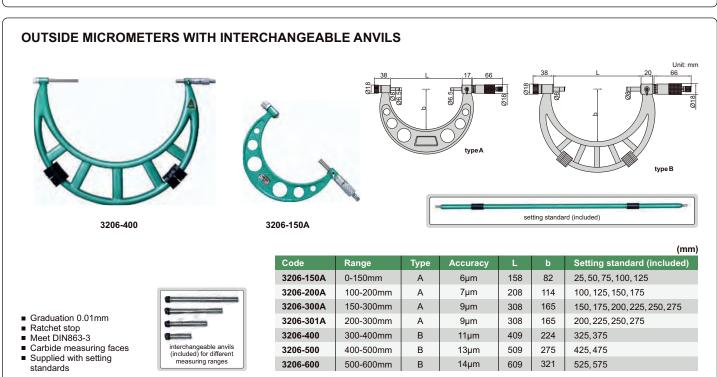


INSPECTION CERTIFICATE TRACEABLE TO DKD

Set				
Code	Range	Micrometers included		
3210-1004A*	0-100mm	3210-25A, 3210-50A, 3210-75A, 3210-100A		
3210-1506A	0-150mm	3210-25A, 3210-50A, 3210-75A, 3210-100A, 3210-125A, 3210-150A		

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany







Unit: mm

#### **DIGITAL VERTICAL MICROMETER**









- Measure the thickness of plates for easy reading
- Resolution 0.001mm/0.00005"
- IP65 dust/waterproofButton function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Carbide spindle tip
- Ratchet stop
- Supplied with setting standards (except 0-25mm/0-1")
- Optional accessory: data output cable (code 7315-30, 7302-30)



Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **OUTSIDE MICROMETERS**



■ Graduation 0.01mm Carbide measuring facesMeet DIN863-1

Supplied with setting standards (except 0-25mm)



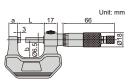
3202-25A

Individual				(1	nm)
Code	Range	Accuracy	L	а	b
3202-25A*	0-25mm	4µm	32	6	24
3202-50A*	25-50mm	4µm	57	8	32
3202-75A*	50-75mm	5µm	82	8	45
3202-100A*	75-100mm	5µm	107	8	57

Code	Range	Micrometers included
3202-1004A*	0-100mm	3202-25A, 3202-50A, 3202-75A, 3202-100A
3202-1506A	0-150mm	3202-25A, 3202-50A, 3202-75A, 3202-100A, 3202-125A, 3202-150A

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **OUTSIDE MICROMETER FOR LEFT OR RIGHT HANDERS**



- Graduation 0.01mm
- Graduations on two sides
- Ratchet stop
- Carbide measuring faces
- Meet DIN863-1
- Supplied with setting standards (except 0-25mm)

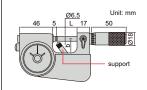
back

3236-25B

(Oxoopi o 2					(mm)
Code	Range	Accuracy	L		b
3236-25B	0-25mm	4µm	32	6	24

#### INDICATING MICROMETERS

ATTENTION: SETTING STANDARDS ARE NOT INCLUDED





- Meet DIN863-3
- Dial indicator: range ±0.04mm, graduation 0.001mm, accuracy 0.001mm Carbide measuring faces

3332-25

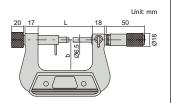
(mm) Code b 3332-25 0.002mm 28.5 19 0-25mm 4um 3332-50 25-50mm 0.002mm 53.5 30 4µm

#### **MICROMETER WITH DIAL INDICATOR**

ATTENTION: NOT SUITABLE FOR 0.001MM INDICATORS



3331-25A

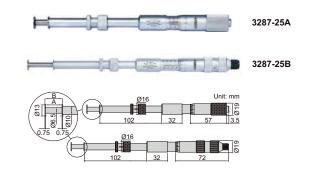


- Meet DIN863-3
- Micrometer head graduation 0.01mmAnvil retracting range: 8mm
- Carbide measuring faces

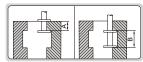
Optional accessory: dial indicators (graduation 0.01mm), digital indicators (resolution 0.01mm/0.0005")

(mm) Micrometer head range Micrometer head accuracy 3331-25A 0-25mm 4µm 67 38

#### **GROOVE MICROMETERS**



- Measure width of grooves inside bores
- Graduation 0.01mm
- Two graduations for inside and outside measurements
- Non-rotating spindle



#### No ratchet stop

Code	Range (outside A)	Range (inside B)	Accuracy	
3287-25A	0-25mm	1.6-26.5mm	10µm	

#### Two-directional ratchet stop

Code	Range (outside A)	Range (inside B)	Accuracy
3287-25B	0-25mm	1.6-26.5mm	10µm



#### 3-WIRES









- 7382-19
- Used with standard outside micrometers to measure pitch diameter of screw threads
- Diameter accuracy: ±0.5µm
- Cylindricity: 1µm■ Hardness: HRC60
- Supplied with manufacturer inspection certificate



Formula of pitch diameter E
E=M-3d+0.866025P
M=measured value of the micrometer
d=diameter of the pin gage (choose diamete
of pin gage according to pitch: d=0.577P)
P=screw thread pitch
The formula is suitable for 60° screw



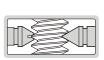
For outside micrometers with spindle Ø6.50mm (ØD)

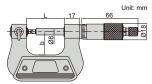
Code	Pin gage diameter (Ød)	Applicable pitch		
7382-21	0.170mm	0.2mm, 0.25mm, 0.3mm		
7382-22	0.195mm	0.35mm		
7382-23	0.220mm	0.4mm		
7382-24	0.250mm	0.45mm		
7382-25	0.290mm	0.5mm		
7382-26	0.335mm	0.6mm		
7382-27	0.390mm	0.7mm		
7382-28	0.455mm	0.75mm, 0.8mm		
7382-29	0.530mm	0.9mm		
7382-210	0.620mm	1.0mm		
7382-211	0.725mm	1.25mm		
7382-212	0.895mm	1.5mm		
7382-213	1.100mm	1.75mm, 2.0mm		
7382-214	1.350mm	2.5mm		
7382-215	1.650mm	3.0mm		
7382-216	2.050mm	3.5mm		
7382-217	2.550mm	4mm, 4.5mm		
7382-218	3.200mm	5mm, 5.5mm, 6mm		
7382-2S	18 pairs/set, including all above 3-wires			

#### **SCREW THREAD MICROMETERS**



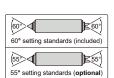






- Measure pitch diameter of screw threads
- Graduation 0.01mm
- Non-rotating spindle

- Notificiality Spiritile
   Ratchet stop
   Supplied with 60° setting standards
   Optional accessary: 55° setting standards, measuring tips (code 7381)



#### accuracy of micrometers with tips (mm) Pitch 25-50 50-75 0.4~0.5 ±0.01 0.6~0.8 ±0.01 ±0.013 1~1.25 ±0.017 ±0.017 ±0.012 ±0.015 1.5~2.0 ±0.014 ±0.017 ±0.019 ±0.019 ±0.020 ±0.023 2.5~3.5 ±0.016 ±0.019 ±0.021 ±0.021 ±0.023 ±0.025 4.0~7.0 ±0.021 ±0.023 ±0.023 ±0.025 ±0.028

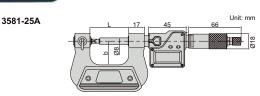
				(mm)
Code	Range	L	b	55° setting standard (optional)
3281-25A	0-25mm	42	26	-
3281-50A	25-50mm	67	38	3281-SP1
3281-75A	50-75mm	92	50	3281-SP2
3281-100A	75-100mm	117.6	62	3281-SP3
3281-125A	100-125mm	143	70	3281-SP4
3281-150A	125-150mm	168.2	82	3281-SP5

#### **DIGITAL SCREW THREAD MICROMETERS**









- Measure pitch diameter of screw threads
- Resolution 0.001mm/0.00005"
  Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Non-rotating spindle

- Notificiality splittle
   Ratchet stop
   Supplied with 60° setting standards
   Optional accessary: 55° setting standards, measuring tips (code 7381), data output cable (code 7315-30, 7302-30)

0-25mm/0-1"

25-50mm/1-2"

50-75mm/2-3"

75-100mm/3-4"

117



60°
60° setting standards (included)
(55°)
55° setting standards (optional)

3581-25A

3581-50A

3581-75A

3581-100A

accuracy of micrometers with tips (mr							
Pitch	Range						
	0-25	25-50	50-75	75-100			
0.4~0.5	±0.01	-	-	-			
0.6~0.8	±0.01	±0.013	-	-			
1~1.25	±0.012	±0.015	±0.017	±0.017			
1.5~2.0	±0.014	±0.017	±0.019	±0.019			
2.5~3.5	±0.016	±0.019	±0.021	±0.021			
4.0~7.0	-	±0.021	±0.023	±0.023			

	(11111)
b	55° setting standard (optional)
26	-
38	3281-SP1
50	3281-SP2
62	3281-SP3
	26 38 50



#### MEASURING TIPS FOR SCREW THREAD MICROMETERS

Unit: mm



7381-T13

Supplied in pairsSuitable for 3281, 3581 series micrometers

#### Whitworth thread (55° thread angle)

Code	Pitch
7381-T2S	10 pairs/set: 60-48TPI, 48-40TPI, 40-32TPI, 32-24TPI, 24-18TPI, 18-14TPI, 14-10TPI, 10-7TPI, 7-4.5TPI, 4.5-3.5TPI, including all above tips

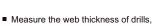
#### Metric and unified thread (60° thread angle)

Code	Pitch
7381-T11	0.4-0.5mm/64-48TPI
7381-T12	0.6-0.9mm/44-28TPI
7381-T13	1-1.75mm/24-14TPI
7381-T14	2-3mm/13-9TPI
7381-T15	3.5-5mm/8-5TPI
7381-T16	5.5-7mm/4.5-3.5TPI
7381-TS	6 pairs/set, including all above tips

#### **POINT MICROMETERS**

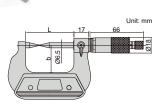


3230-25A



- small grooves and keyways Ratchet stop
- Carbide tips
   Supplied with setting standards (except 0-25mm)

(mm) Range 3230-25A 0-25mm 57 32 4um 3230-50A 44.5 25-50mm 4µm 82 3230-75A 50-75mm 5µm 107 57 3230-100A 75-100mm 5µm 132.6 69.5





# **BLADE MICROMETERS** NON-ROTATING Unit: mm 3232-25A

- Meet DIN863-3
- Measure the groove diameter of shafts and keyways
- Graduation: 0.01mm
- Non-rotating spindle
- Ratchet stop
   Supplied with setting standards (except 0-25mm)

type A	type B
type A 0.75 6.5	0.4 3.5

Code	Range	Туре	Accuracy	L	b
3232-25A	0-25mm	Α	4µm	57mm	32mm
3232-50A	25-50mm	Α	4µm	82mm	44.5mm
3232-75A	50-75mm	Α	5µm	107mm	57mm
3232-100A	75-100mm	Α	5µm	132.6mm	69.5mm
3232-25BA	0-25mm	В	4µm	57mm	32mm

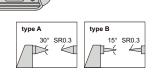
## **DIGITAL POINT MICROMETERS** IP65 **NATERPROO** DATA OUTPUT 3530-25A

90

- Measure the web thickness of drills, small grooves and keyways
- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide tips
- Supplied with setting standards (except 0-25mm/0-1")

**3532-50A** 25-50mm/1-2"

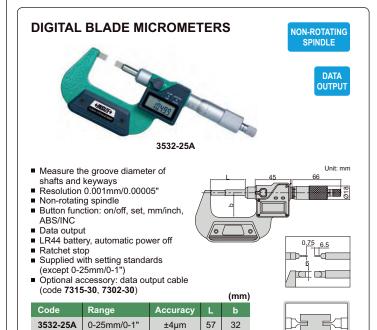
Optional accessory: data output cable (code **7315-30**, **7302-30**)



Unit: mm

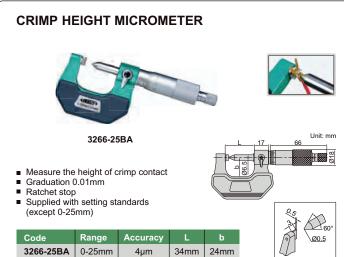
66

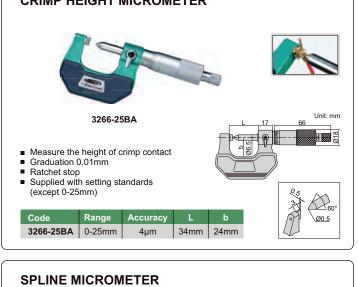
Code	Range	Type	Accuracy	L	b
3530-25A	0-25mm/0-1"	Α	±4µm	57mm	32mm
3530-50A	25-50mm/1-2"	Α	±4µm	82mm	44.5mm
3530-25BA	0-25mm/0-1"	В	±4µm	57mm	32mm
3530-50BA	25-50mm/1-2"	В	±4µm	82mm	44.5mm



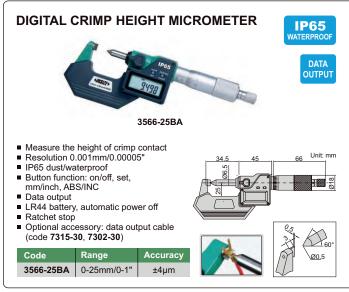
±4µm

82 44.5







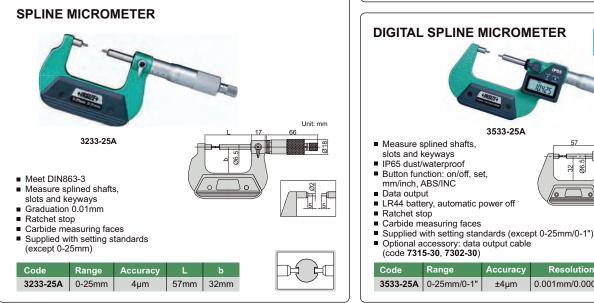


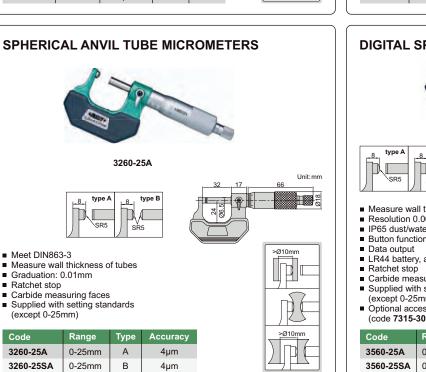
DATA OUTPUT

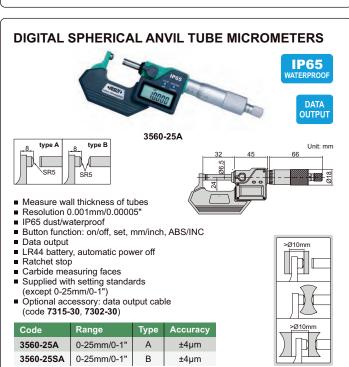
**IP65** WATERPROO!

H 818

ZØ 5







Resolution

0.001mm/0.00005"

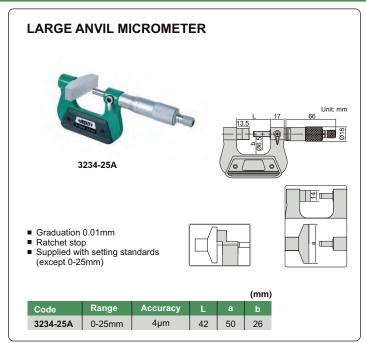
■ Meet DIN863-3

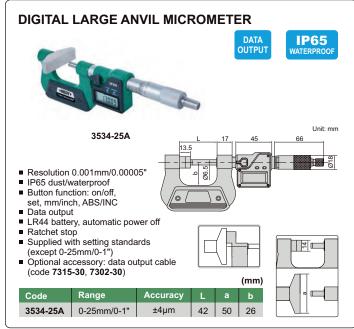
■ Ratchet stop

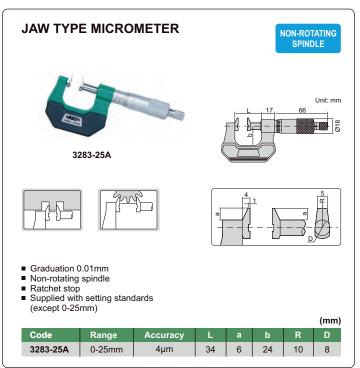
3260-25A

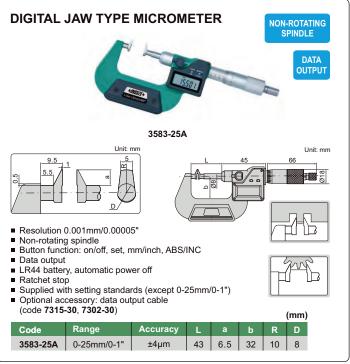
3260-25SA

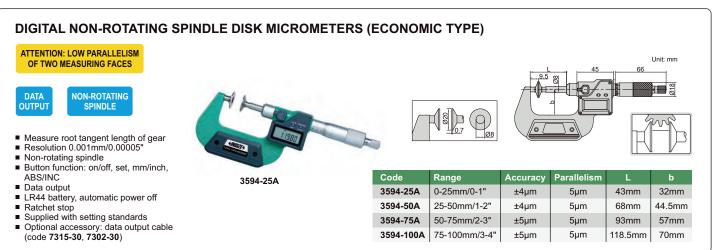














#### **DISK MICROMETERS (ECONOMIC TYPE)**





3282-25

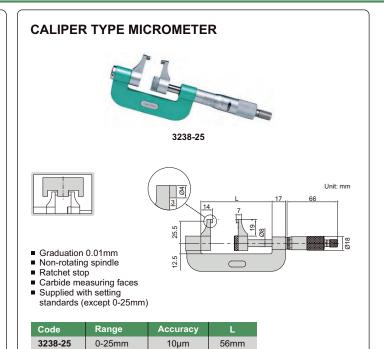
- Measure root tangent length of gear

- Graduation 0.01mm
   Ratchet stop
   Supplied with setting standards





Code	Range	Accuracy	Parallelism	L	b	С
3282-25	0-25mm	4µm	5µm	34	24	3.3
3282-50	25-50mm	4µm	5µm	59	32	3.3
3282-75	50-75mm	5µm	5µm	85	45	3.3
3282-100	75-100mm	5µm	5µm	110	57	3.3



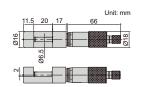


- Meet DIN863-3
- Measure diameter of wires and small balls
   Graduation 0.01mm
- Ratchet stop
- Carbide measuring faces





3285-10



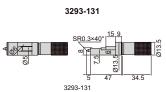


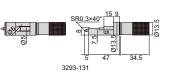
3293-133

3293-133

Unit: mm

#### **CAN SEAM MICROMETERS**





- Measure the width, height and depth of can seams Graduation 0.01mm

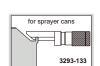
Code	Range	Accuracy
3293-131	0-13mm	4µm
3293-132	0-13mm	4µm
3293-133	0-13mm	4µm





3293-132

3293-132



#### **MICROMETER STAND**





6300



■ Suitable for outside micrometers up to 100mm Code 6300





#### **MICROMETER STAND**









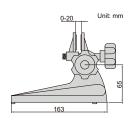
6301

■ Suitable for outside micrometers up to 100mm

6301



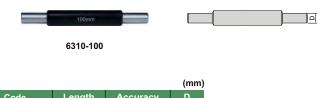
■ Suitable for three points internal micrometers



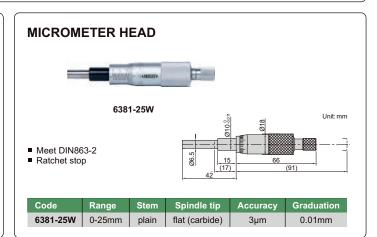
Applicable products Description all sizes of 3220 series clamp for inside micrometers 6301-1

Description Applicable products up to100mm of **3127** and **3227** series clamp for three points internal micrometers 6301-2





6310-25         25         ±1.5μm         Ø7           6310-50         50         ±2μm         Ø7           6310-75         75         ±2.5μm         Ø7	Code	Length	Accuracy	D
	6310-25	25	±1.5µm	Ø7
<b>6310-75</b> 75 ±2.5μm Ø7	6310-50	50	±2µm	Ø7
	6310-75	75	±2.5µm	Ø7
<b>6310-100</b> 100 ±3μm Ø8	6310-100	100	±3µm	Ø8

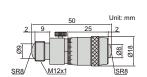


#### **TUBULAR INSIDE MICROMETERS**

- Micrometer head: 50-63mm
- Graduation: 0.01mm Accuracy: (3+n+L/50)µm n=number of rods, L=maximum measuring length (mm)

  Supplied with setting standards
  Carbide measuring faces



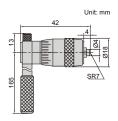


3222-150

Code	Range	Travel of micrometer head	Extension rods
3222-150	50-150mm	13mm	13mm, 25mm, 50mm
3222-300	50-300mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm
3222-500	50-500mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm, 200mm
3222-600	50-600mm	13mm	13mm, 25mm, 50mm, 100mm, 150mm, 200mm
3222-1000	50-1000mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm, 200mm (2 pcs), 300mm
3222-1500	50-1500mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm, 200mm (3 pcs), 300mm (2 pcs)



#### **TUBULAR INSIDE MICROMETERS**





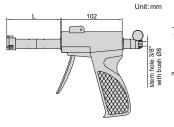
3221-50



INSPECTION CERTIFICATE

Code	Range	Travel of micrometer head	Extension rods
3221-50	25-50mm	7mm	2 pcs
3221-300	50-300mm	13mm	10 pcs

#### PISTOL GRIP THREE POINTS BORE GAGES





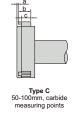






2124-25

Optional accessory: digital indicators (code 2108-101F, resolution 0.001mm/0.00005"), setting rings (code 6312)





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Code	Range	Туре	Accuracy (without digital indicator)	Setting ring (included)	Extension rod (included)	L	а	b	С
2124-8 *	6-8mm	Α	4µm	Ø6mm	100mm	50	1.5	2.5	_
2124-10 *	8-10mm	Α	4µm	Ø8mm	100mm	50	1.5	2.5	_
2124-12 *	10-12mm	Α	4µm	Ø10mm	100mm	50	1.5	2.5	_
2124-16*	12-16mm	В	4µm	Ø16mm	150mm	65	0.5	6	4.5
2124-20 *	16-20mm	В	4µm	Ø16mm	150mm	65	0.5	6	4.5
2124-25 *	20-25mm	В	4µm	Ø25mm	150mm	91	0.5	8	6
2124-30 *	25-30mm	В	4µm	Ø25mm	150mm	91	0.5	8	6
2124-40 *	30-40mm	В	4µm	Ø40mm	150mm	97	0.5	14	12
2124-50 *	40-50mm	В	5µm	Ø40mm	150mm	97	0.5	14	12
2124-63 *	50-63mm	С	5µm	Ø62mm	150mm	112	0.5	17.5	14.5
2124-75 *	62-75mm	С	5µm	Ø62mm	150mm	112	0.5	17.5	14.5
2124-88 *	75-88mm	С	5µm	Ø87mm	150mm	112	0.5	17.5	14.5
2124-100 *	87-100mm	С	5μm	Ø87mm	150mm	112	0.5	17.5	14.5



extension rod (included)



Set

Code	Range	Probes included	Setting ring (included)	Extension rod (included)
2124-S123*	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm
2124-S202*	12-20mm	12-16mm, 16-20mm	Ø16mm	150mm
2124-S504*	20-50mm	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
2124-S1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm



2124- S504

<sup>\*</sup>Supplied with manufacturer inspection certificate



#### **DIGITAL THREE POINTS INTERNAL MICROMETERS**

micrometer stand with clamp (optional)







- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof Buttons: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Optional accessary: data output cable (code 7315-30, 7302-30), setting ring (code 6312), micrometer stand and clamp (code 6301 and 6301-2)

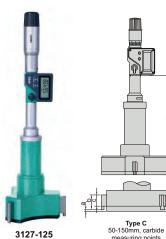


3127-12





INSPECTION



Type C 50-150mm, carbide measuring points three points

(mm)

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Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	С
3127-8 *	6-8mm/0.24-0.31"	Α	4µm	Ø6mm (included)	100mm	54.5	1.5	2.5	_
3127-10 *	8-10mm/0.31-0.39"	Α	4μm	Ø8mm (included)	100mm	54.5	1.5	2.5	_
3127-12 *	10-12mm/0.39-0.47"	Α	4µm	Ø10mm (included)	100mm	54.5	1.5	2.5	_
3127-16 *	12-16mm/0.47-0.63"	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3127-20 *	16-20mm/0.63-0.79"	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3127-25 *	20-25mm/0.79-0.98"	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3127-30 *	25-30mm/0.98-1.18"	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3127-40 *	30-40mm/1.18-1.57"	В	4µm	Ø40mm (included)	150mm	97	0.5	14	12
3127-50 *	40-50mm/1.57-1.97"	В	5µm	Ø40mm (included)	150mm	97	0.5	14	12
3127-63 *	50-63mm/1.97-2.48"	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3127-75 *	62-75mm/2.44-2.95"	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3127-88 *	75-88mm/2.95-3.46"	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3127-100 *	87-100mm/3.43-3.94"	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3127-125 *	100-125mm/3.94-4.92"	С	5µm	optional	150mm	150	0.5	19.5	14.5
3127-150 *	125-150mm/4.92-5.91"	С	5µm	optional	150mm	150	0.5	19.5	14.5







3127-202

#### Set

Code	Range	Micrometers included	Setting ring (included)	Extension rod (included)
3127-123*	6-12mm/0.24-0.47"	6-8mm, 8-10mm, 10-12mm	Ø6mm,Ø8mm,Ø10mm	100mm
3127-202 *	12-20mm/0.47-0.79"	12-16mm, 16-20mm	Ø16mm	150mm
3127-504 *	20-50mm/0.79-1.97"	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
3127-1004*	50-100mm/1.97-3.94"	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### DIGITAL WIDE RANGE THREE POINTS INTERNAL MICROMETERS

Accuracy

5µm

5um

6µm

- Meet DIN863-4
- Resolution 0.001mm/0.00005" (resolution of 3128-300 is 0.001mm/0.0001")
- IP54 dust/waterproof Buttons: on/off, set, mm/inch, ABS/INC
- Data output, LR44 battery, automatic power off
- Carbide measuring faces
- Ratchet stop

Code

3128-70\*

3128-100\*

3128-150<sup>\*</sup>

- Supplied with extension rods
- Setting rings are included (except 200-300mm)
  Optional accessary: data output cable

50-70mm/1.97-2.76"

70-100mm/2.76-3.94"

100-150mm/3.94-5.91"

(code 7315-30, 7302-30)

Range



Setting ring

Ø50mm (included)

Ø70mm (included)

Ø100mm (included)

Ø150mm (included)

Ø200mm (optional)



Extension r (included

150mm

150mm

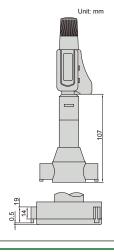
150mm

150mm

150mm

od		









<sup>3128-250\*</sup> 150-250mm/5.91-9.84" 8µm **3128-300**\* 200-300mm/7.87-11.81" \*Supplied with manufacturer inspection certificate



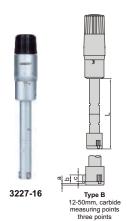
#### THREE POINTS INTERNAL MICROMETERS

- Meet DIN863-4
- 6-12mm: graduation 0.001mm, 12-100mm: graduation 0.005mm
- Ratchet stop
- Optional accessory:
   setting rings (code 6312),
   micrometer stand and clamp
   (code 6301 and 6301-2)

micrometer stand with clamp (optional)







150mm

150mm

150mm

150mm

145

145

145

145

0.5

0.5

0.5

0.5

19.5

19.5

19.5

19.5

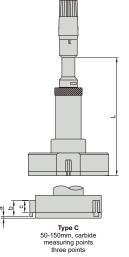
14.5

14.5

14.5

14.5





Individual	
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ndividual	ndividual									
Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	С	
3227-8*	6-8mm	Α	4µm	Ø6mm (included)	100mm	54.5	1.5	2.5	_	
3227-10*	8-10mm	Α	4µm	Ø8mm (included)	100mm	54.5	1.5	2.5	_	
3227-12*	10-12mm	Α	4µm	Ø10mm (included)	100mm	54.5	1.5	2.5	_	
3227-16*	12-16mm	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5	
3227-20*	16-20mm	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5	
3227-25*	20-25mm	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6	
3227-30*	25-30mm	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6	
3227-40*	30-40mm	В	4µm	Ø40mm (included)	150mm	97	0.5	14	12	
3227-50*	40-50mm	В	5µm	Ø40mm (included)	150mm	97	0.5	14	12	
3227-63*	50-63mm	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5	
3227-75*	62-75mm	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5	
3227-88*	75-88mm	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5	
3227-100*	87-100mm	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5	

optional

optional

optional

optional





6-100mm: included 100-200mm: optional







3227-504

#### Set

3227-125\*

3227-150\*

3227-175\*

3227-200\*

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	Code	Range	Micrometers included	Setting ring (included)	Extension rod (included)
	3227-123 <sup>*</sup>	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm
	3227-202*	12-20mm	12-16mm, 16-20mm	Ø16mm	150mm
	3227-504*	20-50mm	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
	3227-1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm

<sup>\*</sup>Supplied with manufacturer inspection certificate

100-125mm

125-150mm

150-175mm

175-200mm

С

С

С

С

5µm

5µm

5µm

5µm

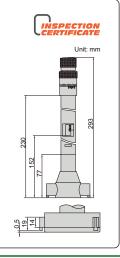
#### WIDE RANGE THREE POINTS INTERNAL MICROMETERS

- Meet DIN863-4
- Graduation 0.001mm
- Carbide measuring facesRatchet stop
- Setting rings are included (except 200-300mm)

Code	Range	Accuracy	Setting ring
3228-70 *	50-70mm	5µm	Ø50mm (included)
3228-100*	70-100mm	5µm	Ø70mm (included)
3228-150*	100-150mm	6µm	Ø100mm (included)
3228-250 *	150-250mm	8µm	Ø150mm (included)

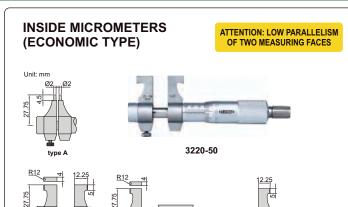






<sup>\*</sup>Supplied with manufacturer inspection certificate





- Graduation 0.01mm
- Ratchet stop Carbide measuring faces
- Optional accessary: setting ring (code **6312**), micrometer stand and clamp (code **6301** and **6301-1**)

Code	Range	Туре	Setting ring	Accuracy
3220-30	5-30mm	Α	5mm (included)	7µm
3220-50	25-50mm	В	25mm (included)	8µm
3220-75	50-75mm	В	50mm (optional)	9µm
3220-100	75-100mm	С	75mm (optional)	10µm

type C

## **DIGITAL INSIDE MICROMETERS (ECONOMIC TYPE)**



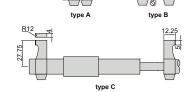
■ Resolution 0.001mm/0.00005"

3520-30

- Button function: on/off, set, mm/inch, ABS/INC
- Data output

vith clamp (optional)

- LR44 battery
- Automatic power offRatchet stop
- Carbide measuring faces
- Optional accessory: data output cable (code 7315-30, 7302-30), setting ring (code 6312)



IP65 WATERPROO

DATA OUTPUT

Code	Range	Туре	Setting ring	Accuracy
3520-30	5-30mm/0.2-1.2"	Α	5mm (included)	±5µm
3520-50	25-50mm/1-2"	В	25mm (included)	±6µm
3520-75	50-75mm/2-3"	В	50mm (optional)	±7μm
3520-100	75-100mm/3-4"	С	75mm (optional)	±8µm

#### **DIGITAL TUBULAR INSIDE MICROMETERS**

- Micrometer head: 150-175mm
- Graduation: 0.001mm/0.00005"
   Accuracy: (3+n+L/50)µm
  n= number of rods

L=maximum measuring length (mm)

Carbide measuring faces
The diameter of extension rods is 22mm

- IP65 dust/waterproof
   Button function: on/off, set, mm/inch, ABS/INC
- Data output

- Data output
   LR44 battery, automatic power off
   Supplied with setting standards
   Optional accessory: data output cable (code 7315-30, 7302-30)



	150	
	44.5	
228		- <del>- 8</del>

Code	Range	Travel of micrometer head	Extension rods
3521-175	150-175mm	25mm	_
3521-1000	150-1000mm	25mm	25mm, 50mm (2 pcs), 100mm, 200mm, 400mm

#### **BORE GAGE SETS**

#### ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

- Repeatability: 0.003mm
- Optional accessory: setting ring (code 6312) long handle (code 7351)



Code	Range	Indicator	Bore gages included	Accuracy
2824-S160	35-160mm	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm	① 35-50mm (dial indicator and handle are not included) ② 50-160mm	35-50mm ±0.018mm 50-160mm ±0.018mm
2824-S3	18-160mm	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm	① 18-35mm ② 35-60mm (dial indicator is not included) ③ 50-160mm (dial indicator is not included)	18-35mm ±0.015mm 35-60mm ±0.018mm 50-160mm ±0.018mm





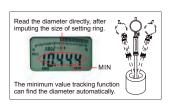
#### **BORE GAGES**



ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS











Unit: mm SR1.5 (ceramic) -@<sup>012.7</sup> 35mm up to 450mm 18-35mm

2322-160A

2122-35A

(mm) 35-60mm 22 9 27 13 12.8 SR2 141 50-100mm 26 35 12.8 SR2 141 26 13 12.8 SR2 50-160mm 9 35 141 100-160mm 141 26 9 35 13 12.8 SR2 160-250mm 56.5 13 74.5 | 15 | 12.8 SR2 241 250-450mm 86.5 15 101.5 15 14.5 SR2.5 241

Repeatability: 0.003mm
 Optional accessory: setting ring (code 6312), long handle (code 7351), bore gage setter

#### With dial indicator

Code	Range	Indicator	Accuracy
2322-35A	18-35mm	dial indicator, range 10mm, graduation 0.01mm (code <b>2308-10FA</b> )	±0.015mm
2322-60A	35-60mm		±0.018mm
2322-100A	50-100mm		±0.018mm
2322-160A	50-160mm		±0.018mm
2322-161A	100-160mm		±0.018mm
2322-250A	160-250mm		±0.018mm
2322-450A	250-450mm		±0.018mm

#### With digital indicator

Code	Range	Indicator	Accuracy
2122-35A	18-35mm	digital indicator,	±0.015mm
2122-60A	35-60mm	code <b>2108-10F</b> ,	±0.018mm
2122-160A	50-160mm	range 12.7mm/0.5", resolution 0.002mm/0.0001" (can switch to:	±0.018mm
2122-250A	160-250mm		±0.018mm
2122-450A	250-450mm	0.01mm/0.0005")	±0.018mm

#### **BORE GAGES FOR SMALL HOLES**





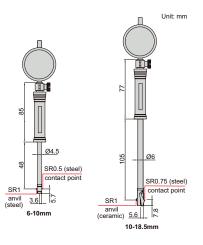
- Repeatability: 0.003mm
- Optional accessory: setting ring (code 6312), bore gage setter





2152-18

#### DATA OUTPUT ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS



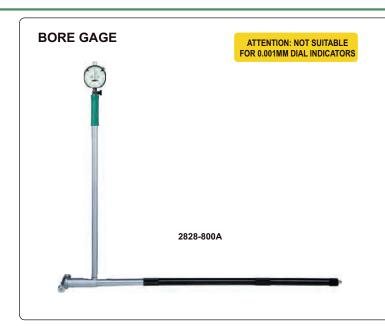
#### With digital indicator

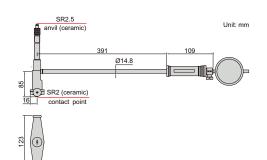
WVILLI C	With digital indicator						
Cod	е	Range	Indicator	Accuracy			
2152	2-10	6-10mm	digital indicator, code <b>2108-10F</b> , range 12.7mm/0.5",	±0.012mm			
2152	2-18	10-18.5mm	resolution 0.002mm/0.0001" (can switch to: 0.01mm/0.0005")	±0.012mm			

#### With dial indicator

Code	Range	Indicator	Accuracy
2852-10	6-10mm	dial indicator, range 3mm,	±0.012mm
2852-18	10-18.5mm	graduation 0.01mm (code 2311-3F)	±0.012mm





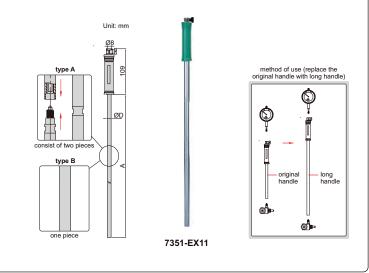


				(mm)
Code	Range	Accuracy	Repeatability	Indicator
2828-800A	400-800mm	±0.025	0.003	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm

#### **LONG HANDLES**

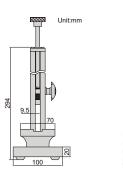
- To assist deep-hole measurement
   Can be used for bore gages 2322, 2122, 2824 and 2827

Code	Applicable bore gages	Α	ØD	Type
7351-EX11	35-60mm.	475mm	13mm	В
7351-EX12	50-100mm,	980mm	13mm	Ь
7351-EX13	50-160mm,	1480mm	14.5mm	۸
7351-EX14	100-160mm	1980mm	14.5mm	A
7351-EX21		480mm	14.5mm	В
7351-EX22	160-250mm, 250-450mm	980mm	14.5mm	В
7351-EX23		1480mm	14.5mm	Α
7351-EX24		1980mm	14.5mm	A



#### **BORE GAGE SETTERS**







7353-160







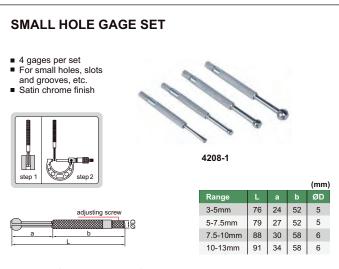
Vertical and horizontal us	se
----------------------------	----

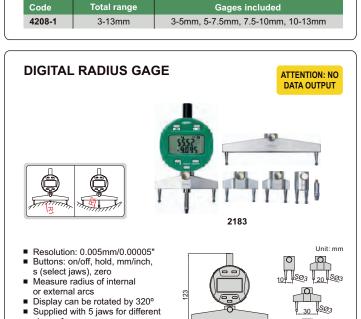
■ To be used with gage blocks

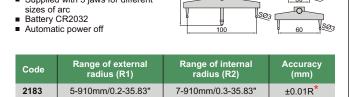
Code	Range	Repeatability	Remark
7353-160	0-160mm	1.2µm	with gage block set
7353-160W	0-160mm	1.2µm	without gage block set

Gage block set for 7353-160

Blocks per set	Size (mm)	Step (mm)	Quantity (pcs)	Remark
33	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50 100	0.01 0.1 1	1 9 9 9 3 1	grade 2 (ISO3650)

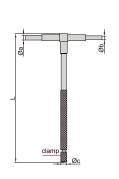






#### **TELESCOPING GAGE SET**

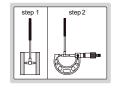




(mm)

4206-1

- 6 gages per setFor quick measurement of inside diameter of holes and width of slots
- Satin chrome finish



Range	L	Øa	Øb	Øc
8-12.7mm	115	3.9	2.9	6.2
12.7-19mm	115	5.3	3.8	6.2
19-32mm	115	5.3	3.8	6.2
32-54mm	137	7.6	6.1	7.2
54-90mm	137	7.6	6.1	7.2
90-150mm	137	7.6	6.1	7.2

Code	Total range	Gages included (mm)
4206-1	8-150mm	8-12.7, 12.7-19, 19-32, 32-54, 54-90, 90-150

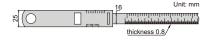
#### **CIRCUMFERENCE TAPES**





7114-950

- Measure diameter and circumference of pipes,
- trees, tires, etc.
  Graduation: 0.1mm
- Laser engraved scale
- Made of stainless steel



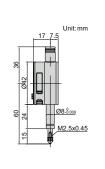
DATA OUTPUT

INSPECTION CERTIFICATE TRACEABLE TO NIST

Code	Circumference	Diameter	Accuracy	/
Code	range	range	Circumference	Diameter
7114-950	150-950mm	Ø50-300mm	±3mm	±1mm
7114-2200	940-2200mm	Ø300-700mm	±3mm	±1mm
7114-3460	2190-3460mm	Ø700-1100mm	±3mm	±1mm

#### **COMPACT DIGITAL INDICATOR**

\*R is the radius to be measured





■ Button function:

SØ3

in/mm: short press for inch/metric conversion long press to change measuring direction ABS: short press for absolute/incremental measurement long press to preset data

0/ON: short press to turn on when power is off short press to set zero when power is on long press to turn off

Keep preset data in memory after restart

- CR1632 battery, automatic power off
- Data output
- Optional accessory: data output cable (code **7315-50M**, **7302-40M**, **7305-40M**), contact points

Code	Range	Resolution	Accuracy	Hysteresis	Remark
2114-5F *	5mm/0.2"	0.01mm/0.0005"	20µm	10µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



#### HIGH PRECISION DIGITAL INDICATORS





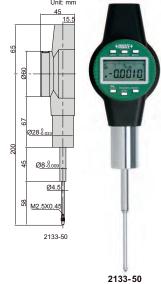
LINEAR BALL BEARINGS FOR TEN MILLION TIMES USE

ATTENTION: RECHARGEABLE BATTERY, FOR 24 HOURS CONTINUOUS WORKING

ABSOLUTE ENCODER, THE ORIGINAL DATA REMAINS AFTER POWER OFF

Ø12.5 Ø8-0.009 Ø4.5 M2.5X0.45 2133-10 2133-101 2133-10





Linear ball bearings for ten million times use

- Absolutely encoder, the original data remains after power off
- The display flips over when the spindle faces up
- Reading in digital and analog
- Data output
- Button function: data output, tolerance, data preset, data hold, measuring direction change, max./min./TIR, power off time, on/off, mm/inch, adjust resolution
- Power: rechargeable battery, for 24 hours continuous working
- Optional accessory: contact points, data output cable (code 7315-60, 7302-60, 7305-G60)

#### Low precision

Carbide probe

Adjustable resolution: 0.0005mm/0.00002" 0.001mm/0.00005" 0.01mm/0.0005"

Code Hysteresis 2133-10\* 12.7mm/0.5" 3µm 1.5µm flat back 2133-25\* 25.4mm/1' 1.5um flat back 3um

3µm 1.5µm 2133-50\* 50.8mm/2" flat back

#### High precision

Ruby probe

warning when

83628

0.002

Adjustable resolution: 0.0002mm/0.00001"

0.001mm/0.00005" 0.01mm/0.0005"

analog pointer analog pointe

63.628

Code	Range	Accuracy	Hysteresis	Remark
2133-101*	12.7mm/0.5"	1.5µm	1µm	flat back
2133-251*	25.4mm/1"	1.8µm	1µm	flat back





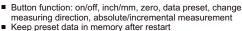
### **DIGITAL INDICATORS (STANDARD TYPE)**











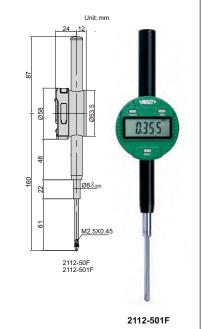
- CR2032 battery, automatic power off
- Data output
   Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points

#### Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2112-10F*	12.7mm/0.5"	20µm	10µm	flat back
2112-25F*	25.4mm/1"	20µm	10µm	flat back
2112-50F*	50.8mm/2"	30µm	10µm	flat back
2112-10*	12.7mm/0.5"	20µm	10µm	lug back
2112-25*	25.4mm/1"	20µm	10µm	lug back
2112-50*	50.8mm/2"	30µm	10µm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA





#### Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2112-101F*	12.7mm/0.5"	5µm	2µm	flat back
2112-251F*	25.4mm/1"	5µm	3µm	flat back
2112-501F*	50.8mm/2"	6µm	3µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



#### **DIGITAL INDICATORS (ADVANCED TYPE)**









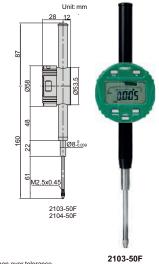
- spindle lift knob is included
- Reading in digital and analog Display can be rotated by 320° Button function: tolerance Go and No-Go display, data preset, max./min./TIR measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off , data output Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points

#### Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2103-10F*	12.7mm/0.5"	5µm	2µm	flat back
2103-25F*	25.4mm/1"	5µm	3µm	flat back
2103-50F*	50.8mm/2"	6µm	3µm	flat back

\*Supplied with manufacturer inspection certificate traceable to NIST USA







## analog pointer 0.13

max./min./TIR

analog pointer

Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2104-10F*	12.7mm/0.5"	20µm	10µm	flat back
2104-25F*	25.4mm/1"	20µm	10µm	flat back
2104-50F*	50.8mm/2"	30µm	10µm	flat back

#### DIGITAL INDICATOR FOR BORE GAGE



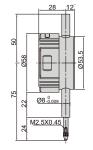




- Specially designed for bore gages ■ The minimum value tracking function can find the diameter automatically
- Read the diameter directly, after
- imputing the size of setting ring Reading in digital and analog
- Display can be rotated by 320°
- Button function: minimum value tracking, calibration, data preset, inch/metric conversion, absolute/incremental measurement
- Keep data in memory after power off/on
   CR2032 battery, automatic power off

- Data output, with flat backOptional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points, spindle lift knob (code **7332**)

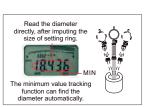




Unit: mm

2108-10F





opinalo intra	opinale in this (code 1662)				
Code	Range	Resolution	Accuracy	Hysteresis	
2108-10F*	12.7mm/0.5"	0.002mm/0.0001" (can switch to: 0.01mm/0.0005")	20µm	10µm	

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

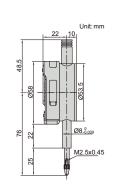
#### NO AUTO POWER OFF DIGITAL INDICATORS

ONE BATTERY FOR 4000 WORKING HOURS

OUTPUT







- No auto power off, tracking the deformation of mould and steel structure for a long time
- Low power consumption
- Button function: on/off, zero, inch/mm, data preset, change measuring direction, absolute/incremental measurement
- Keep preset data in memory after restart
   CR2032 battery
- Data output
- Optional accessory: data output cable (code **7315-50M**, **7302-40M**, **7305-40M**), backs, contact points



Code	Range	Resolution	Accuracy	Hysteresis
2113-10F*	12.7mm/0.5"	0.01mm/0.0005"	20µm	10µm
2113-101F*	12.7mm/0.5"	0.001mm/0.00005"	5µm	2µm

 $<sup>^{\</sup>star}$ Supplied with manufacturer inspection certificate traceable to NIST USA



#### WATERPROOF DIGITAL INDICATORS













spindle lift knob is included (except 2115-101F, 2115-10F)





Resolution 0.001mm/0.00005"

Code	Range	Dust/waterproof	Accuracy	Hysteresis	Remark
2115-101F*	12.7mm/0.5"	IP65	5µm	2µm	flat back
2115-251F*	25.4mm/1"	IP54	5µm	3µm	flat back
2115-501F*	50.8mm/2"	IP54	6µm	3µm	flat back

#### Resolution 0.01mm/0.0005"

Code	Range	Dust/waterproof	Accuracy	Hysteresis	Remark
2115-10F*	12.7mm/0.5"	IP65	20µm	10µm	flat back
2115-25F*	25.4mm/1"	IP54	20µm	10µm	flat back
2115-50F*	50.8mm/2"	IP54	30µm	10µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

- Dust/waterproof
- Button function: on/off, zero, mm/inch, data preset, tolerance, change measuring direction, max./min./TIR measurement, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
  CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points



#### **BACK PLUNGER TYPE DIGITAL INDICATOR**





- Display can rotate 320°, and display direction is changeable
- Reading in digital and analog

  Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off
   Data output, with flat back
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points



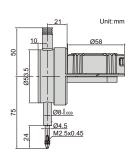


Remark: To change above direction, 4 fixing screws on the back of display need to be removed first

Code	Range	Resolution	Accuracy	Hysteresis
2118-10*	12.7mm/0.5"	0.01mm/0.0005"	20µm	10µm

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA













display can rotate 320°





#### LARGE STROKE DIGITAL INDICATORS



max./min./TIR max./min./TIR measurement



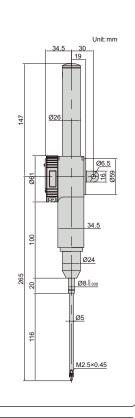
- Button function: on/off, zero, mm/inch, data preset, tolerance, change measuring direction, max./min./TIR measurement, absolute/incremental measurement

  Keep preset data and tolerance data in
- memory after restart
- CR2032 battery, automatic power offData output
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M),

### backs, contact points







#### Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2117-100	100mm/4"	30um	10um	lug back

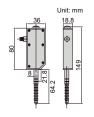
#### Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2117-1001	100mm/4"	9µm	3µm	lug back

#### **MULTI LINEAR GAGE SYSTEM**

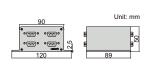








4-channel interface box 7107-1



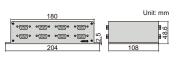


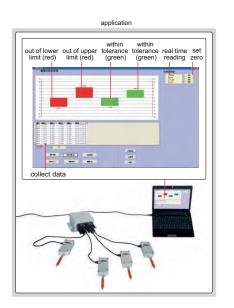


2117-100



8-channel interface box 7107-2

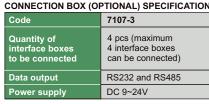




LINEAR GAGE SPECIFICATION				
Code	7107-11	7107-12		
Measuring range	12mm/0.47"	12mm/0.47"		
Resolution	0.01mm/0.0004"	0.001mm/0.00004"		
Accuracy	20µm	5µm		
Hysteresis	10µm	2µm		
Measuring principle	capacity system			
Voltage	5V			
Sampling frequency	100 times/sec.			
Working life	ten million times			
Dust/waterproof	IP65			
Measuring force	1.5N			
Cable length	2m			
Data output	RS232			
Bata Gatput	110202			

- Interface boxes are supplied with software. In the software, it is possible to set tolerance of each channel and show judgment (red when out of tolerance, green when within tolerance), set zero, collect data manually
- or automatically (time is adjustable), output data to Excel, print report.
   Connection box (code: **7107-3**) is needed to connect interface boxes, when two or more interface boxes are used. Maximum 4 interface boxes can be connected.

## **CONNECTION BOX (OPTIONAL) SPECIFICATION**



#### INTERFACE BOX SPECIFICATION

WIENIAGE BOX OF EGII TOATTON				
Code	7107-1	7107-2		
Quantity of linear gages to be connected	4 pcs	8 pcs		
Data port	RS232 ar	nd RS485		
Power supply	DC 9~24V			



#### PRECISION DIAL INDICATORS







2313-1A

- Graduation: 0.001mm
- Dial reading: 0-100-0
- Jeweled bearing Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2313-1FA*	1mm	5µm	2µm	0.2mm	flat back
2313-2FA*	2mm	6µm	2.5µm	0.2mm	flat back
2313-1A*	1mm	5µm	2µm	0.2mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **COMPACT DIAL INDICATORS**

**BEARING** 





- Range/rev: 0.5mm
- Dial reading: 0-50 Meet DIN878

Ø8.8 no

Ø4.5

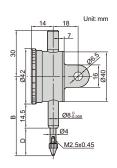
M2.5x0.45

Unit: mm

Ø8.8

M2.5x0.45

- Jeweled bearing
- Supplied with limit pointers and bezel clamp
   Optional accessory: backs, contact points



							(mm)
Code	Range	Graduation	Accuracy	Hysteresis	Remark	В	D
2311-3F*	3mm	0.01mm	12µm	3µm	flat back	46	10.5
2311-5F*	5mm	0.01mm	14µm	3µm	flat back	48	12.5
2311-3 <sup>*</sup>	3mm	0.01mm	12µm	3µm	lug back	46	10.5
2311-5*	5mm	0.01mm	14µm	3µm	lug back	48	12.5

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (BASIC TYPE)**





2301-10

- Graduation: 0.01mm
- Dial reading: 0-100
- Meet DIN878
- Jeweled bearing Supplied with limit hands and bezel clamp
- Packed in carton box
- Optional accessory: backs, contact points



2	
TA A	
10	
	A

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2301-10F *	10mm	17µm	3µm	1mm	flat back
2301-10*	10mm	17µm	3µm	1mm	lug back with spare flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (STANDARD TYPE)**







2308-10A

Accuracy

12µm

14µm

17µm

12µm

 $14 \mu m$ 

17µm

3µm

3µm

Unit: mm Ø8-0.009 Ø4.5 M2.5x0.45

- Graduation: 0.01mm
- Dial reading: 0-100
- Meet DIN878

Code

2308-3FA\*

2308-5FA\*

2308-10FA\*

2308-3A

2308-5A\*

2308-10A\*

- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Range

3mm

10mm

3mm

5mm

10mm

ıp		
steresis	Range/rev	Remark
3µm	1mm	flat back
3µm	1mm	flat back
3µm	1mm	flat back
3µm	1mm	lug back

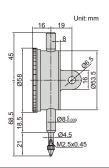
1mm

1mm

#### SHOCKPROOF DIAL INDICATORS



- Graduation: 0.01mm
- Dial reading: 0-100 Meet DIN878
- Shockproof
- Jeweled bearing Supplied with limit pointers
- and bezel clamp Optional accessory:
- backs, contact points





JEWELED

lug back

lug back

SHOCK **PROOF** 

2314-10A

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2314-10FA*	10mm	17µm	3µm	1mm	flat back
2314-10A*	10mm	17µm	3µm	1mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

 $<sup>^{\</sup>star}$ Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DOUBLE FACE DIAL INDICATOR**



- Graduation: 0.01mm
- Meet DIN878
- Read from both sides
- Jeweled bearing
   Supplied with limit pointers
- Optional accessory: contact points



TRACEABLE TO NIST

Ø8-8.009

15 20

Ø8-8.009

Ø4.5

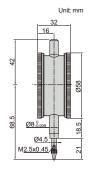
M2.5x0.45

926

M2.5x0.45

Unit: mm





2328-10

Code	Range	Accuracy	Hysteresis	Range/rev	Dial reading
2328-10*	10mm	17µm	3µm	1mm	0-100

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### WATERPROOF DIAL INDICATORS





2324-10A

- Hysteresis: 3µm
- Dial reading: 0-100 Meet DIN878
- IP54 dust/waterproof
- With limit pointers
- Optional accessory: back, contact points

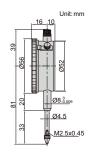
Code	Range	Graduation	Accuracy	Range/rev	Remark
2324-10FA*	10mm	0.01mm	17µm	1mm	flat back
2324-10A*	10mm	0.01mm	17µm	1mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATOR (BASIC TYPE)**

INSPECTION CERTIFICATE TRACEABLE TO NIST





2302-25F

- Graduation: 0.01mm
- Dial reading: 0-100
   Supplied with limit pointers and bezel clamp
   Packed in carton box
- Optional accessory: backs, contact points

Г	carton box
1	
ı	
ı	-
L	

Unit: mm

Ø4.5

15

Ø8-0.00

M2.5x0.45

Ø58

34.5

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2302-25F*	25mm	35µm	7µm	1mm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (LONG STROKE)**





2310-30A

- Graduation: 0.01mm
- Dial reading: 0-100
- Supplied with limit pointers and bezel clamp



<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### ONE REVOLUTION DIAL INDICATORS

INSPECTION CERTIFICATE TRACEABLE TO NIST





2316-05F

- Dial indicator stroke: 5mm Meet DIN878
- Eliminate the possibility of reading errors due to miscounting
- Shockproof
- With flat back
- Supplied with limit pointers
- Optional accessory: backs, contact points

Code	Range	Graduation	Accuracy	Hysteresis	Dial reading
2316-05F*	0.5mm	0.01mm	9µm	3µm	25-0-25
2316-1F*	1mm	0.01mm	9µm	3µm	50-0-50

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



Unit: mm

015

type B

M2.5x0.45

(mm)



Code	Range	Type	Graduation	Accuracy	Hysteresis	Remark
2309-30F	* 30mm	Α	0.01mm	35µm	7µm	flat back
2309-50 *	50mm	Α	0.01mm	40µm	8µm	flat back with spare lug back
2309-50D	* 50mm	В	0.01mm	40µm	8µm	flat back with spare lug back
2309-100	100mm	В	0.01mm	50µm	9µm	flat back with spare lug back

2309-30F Α 37.5 89.5 40.9 19.5 Ø8 108.3 126.2 57.7 39.5 Ø8 2309-50 Α 2309-50D 108.3 В 126.2 57.7 29.5 Ø8 2309-100D 167.6 207.8 108 60.8 Ø10

- Note: 1) 2309-100D can only be used vertically 2) 2309-100D is supplied with stem clamp Ø10mm for magnetic stands (code 6200-60, 6201-60, 6202-80, 6202-100)
  - 3) 2309-30F can not accept optional backs

### **CONTACT POINTS**





**BALL POINT** 

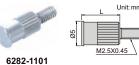
Code	Material of measuring face	L (mm)
6282-0101	carbide	7.3
6282-0103	ceramic	7.3
6282-0104	carbide	8.3



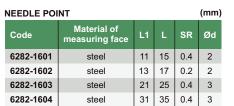




BALL POINT		
Code	Material of measuring face	SØD
6282-0301	steel	1mm
6282-0302	carbide	1.5mm
6282-0303	carbide	1.8mm
6282-0304	carbide	2.5mm
6292 0205	carbide	4mm



FLAT POINT		
Code	Material of measuring face	L
6282-1101	steel	8mm



NEEDLE POINT



6282-1601

M2.5X0.45

dius (SR) 🖔

Code	Material of measuring face	ØD	L
6282-1705	carbide	1mm	8mm
6282-1706	carbide	1mm	10mm
6282-1707	carbide	1mm	20mm
6282-1708	carbide	1mm	40mm
6282-1712	carbide	1.5mm	20mm
6282-1713	carbide	1.5mm	40mm
6282-1714	carbide	2mm	8mm
6282-1715	carbide	2mm	18mm
6282-1716	carbide	2mm	28mm
6282-1717	carbide	2mm	40mm

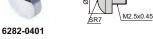
# 6282-0205

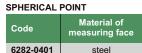


SHELL TYPE POINT

Code	Material of measuring face	L	
6282-0205	steel	15mm	
6282-0210	steel	30mm	





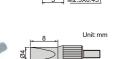






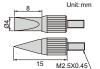
CONICAL POINT

6282-0601



Material of measuring face		





KNIFE EDGE POINT		
Code	Material of measuring face	
6282-1001	steel	

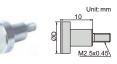


6282-1301



FLAT POINT			
Code	Material of measuring face		
6282-1301	carbide		

**FLAT POINT** 



Code	Material of measuring face	ØD
6282-1201	steel	10mm
6282-1202	steel	15mm
6282-1203	steel	20mm
6282-1204	steel	25mm
6282-1205	steel	30mm



6282-1201

<u>M</u>	2.5x0.45	Unit: mm
17.5	Ø7.5	R2.5

OLLER POINT				
Code	Material of measuring face			
6282-1901	steel			

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



#### **EXTENSION RODS**





steel

50mm



Code	Material	L
6282-2010	steel	55mm
6282-2011	steel	60mm
6282-2012	steel	65mm
6282-2013	steel	70mm
6282-2014	steel	75mm
6282-2015	steel	80mm
6282-2016	steel	90mm
6282-2017	steel	100mm

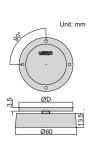
#### **MAGNETIC BACKS**

6282-2009





7331-M2

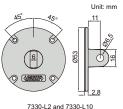


Code	ØD	For digital/dial indicators	
		2103	
		2104	
		2108	
		2109	
		2112	
		2113	
		2115	
7331-M1	51.5	2116	
		2117	
		2118	
		2301	
		2302	
		2308	
		2309 (except 2309-30, 2309-30F)	
		2313	
		2314	
		2316	
		2801	
7331-M2	54	2318	

#### **LUG BACKS**



7330-L2



		2308
	2309 (except 2309-30, 2309-30F)	
	7330-L2	2313
	/330-L2	2314
		2324
1		2316
		2103
		2104
		2108
	7330-L5	2109
Ŀ		2112
		2113
		2115
	7330-L10	2310

For digital/dial indicators

7330-L1

2311

#### SPINDLE LIFT KNOB



7332



■ For dial/digital indicators with spindle diameter Ø4.5mm or Ø5mm

Code 7332

#### **DIAL TEST INDICATORS**







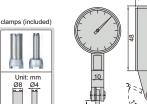
Unit: mm

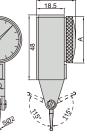
2380-08

- Meet DIN2270 (except **2380-02**, **2381-02**) Jeweled bearing

(mm)

- Carbide contact point
- Two measuring directions
   Anti magnetic body
- Supplied with two clamps:
- diameter Ø4mm and Ø8mm
   Optional accessory: styli





Graduation: 0.01mm (						
Code	Range	Accuracy	Hysteresis	Dial reading	Α	L
2380-08*	0.8mm	13µm	3µm	0-40-0	Ø30	13.5
2381-08 <sup>*</sup>	0.8mm	13µm	3µm	0-40-0	Ø37	13.5

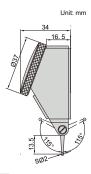
Graduation: 0.002mm (n							(mm)
	Code	Range	Accuracy	Hysteresis	Dial reading	Α	L
ĺ	2380-02 <sup>*</sup>	0.2mm	6µm	2µm	0-100-0	Ø30	12.5
	2381-02*	0.2mm	6µm	2µm	0-100-0	Ø37	12.5

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### TILTED FACE TYPE DIAL TEST INDICATOR







- Meet DIN2270
- Jeweled bearing

 Carbide contact point
 Two measuring directions
 Anti magnetic body
 Supplied with two clamps: diameter Ø4mm and Ø8mm ■ Optional accessory: styli



clamps (included)

_				Accuracy	Hysteresis	Dial reading	
2	399-08*	0.8mm	0.01mm	13µm	3µm	0-40-0	
*-	*-						

Supplied with manufacturer inspection certificate traceable to NIST USA



#### **BACK PLUNGER TYPE DIAL TEST INDICATOR**

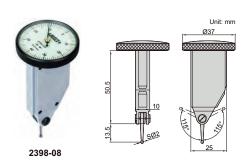
- Meet DIN2270
- Jeweled bearing Carbide contact point
- Two measuring directions
- Anti magnetic body Supplied with two clamps: diameter Ø4mm and Ø8mm
- Optional accessory: styli



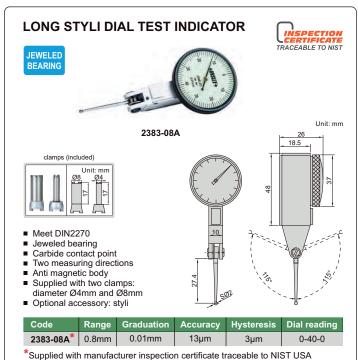
clamps (included)

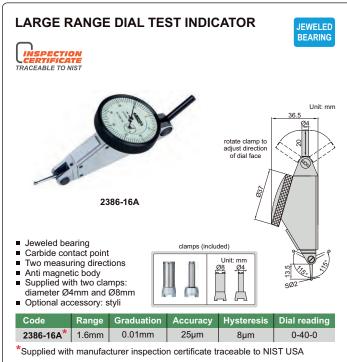
Unit: mm

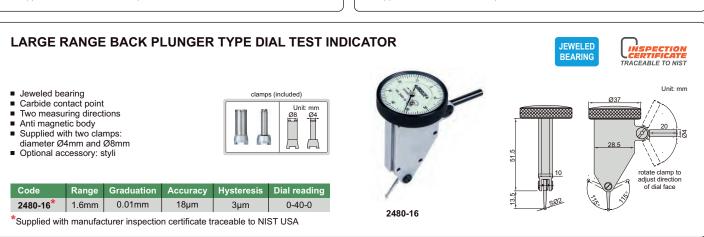
















#### STYLI FOR DIAL TEST INDICATORS





				(mm)
Code	For dial test indicator	Material of contact point	L	D
6284-1	2380-08	steel	13.5	SØ1
6284-3	2398-08	carbide	13.5	SØ2
6284-4	2381-08 2399-08	ruby	13.5	SØ2
6284-8		carbide	13.5	SØ3
6284-21	2380-02	steel	12.5	SØ1
6284-22	2381-02	carbide	12.5	SØ2
6284-71	2391-08	carbide	10.8	SØ2

#### **DIAL INDICATOR TESTER CODE 2396-25A**

- To calibrate dial indicators, test indicators and dial bore gages Dimension: 270x210x205mm
- Weight: 11kg

#### Micrometer head

Range	Sampling interval	Accuracy	Hysteresis			
0-25mm	0.1mm	4μm (0-25mm), 3μm (0-10mm), 2μm (0-1mm)	1µm			

#### Force gage

Range	Graduation	Accuracy
0-1.6N	0.05N	±5% (of load capacity)

#### Platform

Diameter	Flatness	Roughness
50mm	1µm	0.05µm



Half round gage block (optional)

Code	Parallelism
2396-block	1µm



Test force of dial indicators



indicators (range 0-25mm)



Test repeatability of dial indicators



Inspect accuracy of dial bore gages (range 6-450mm)



Test the effect of lateral force on accuracy of dial indicators (half round gage block is required)



ATTENTION: NOT SUITABLE FOR

INDICATORS WITH GRADUATION 0.001MM





Inspect accuracy of test indicators



Test the effect of lateral force on accuracy of test indicators (half round gage block is required)

#### **DIAL TEST INDICATOR HOLDERS**



Code	Stem section	Stem length (L)
6293-1	9x9mm	100mm
6293-6	9x9mm	50mm
6293-2	Ø8mm	115mm



#### **DIAL TEST INDICATOR UNIVERSAL HOLDER**

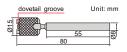


6297-1

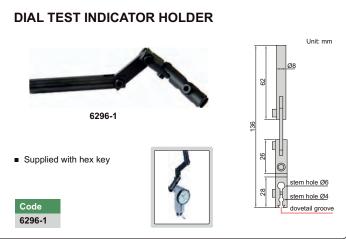
 Set the indicators at the desired attitude to the workpiece

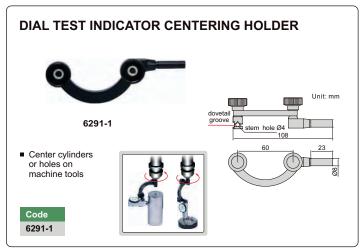


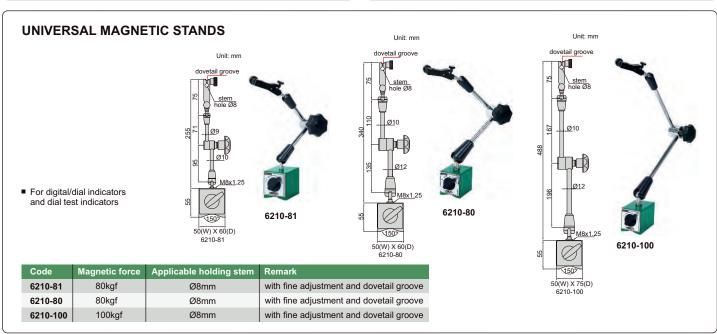
Code 6297-1

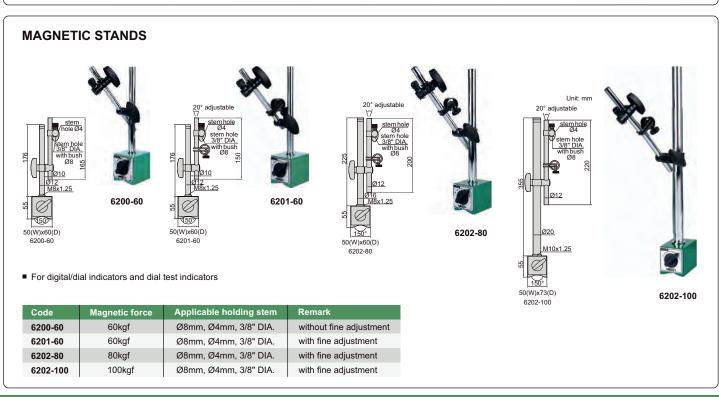




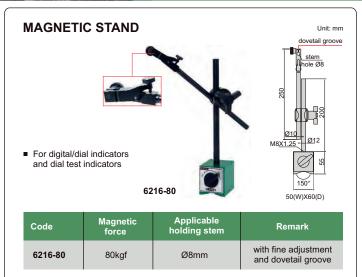


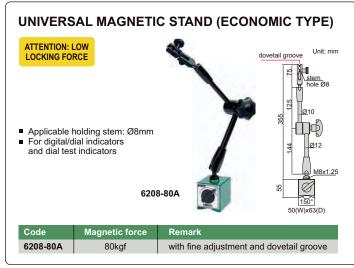


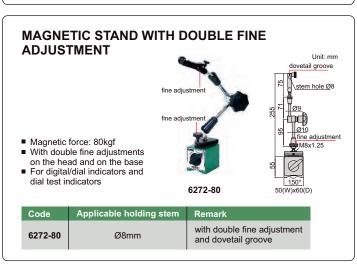


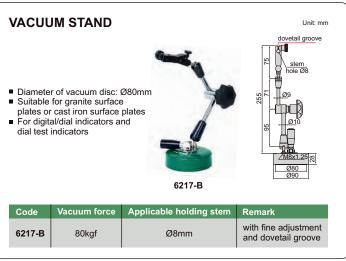


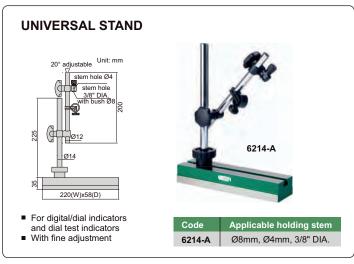
# +INSIZE+

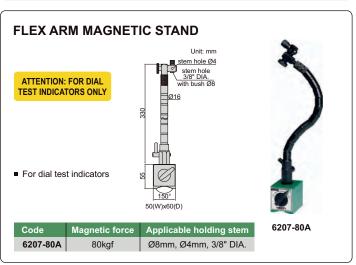






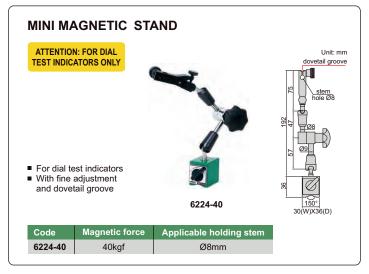


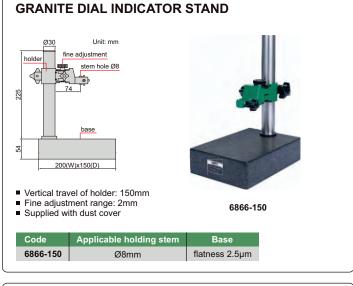


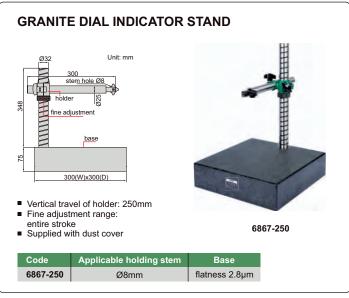


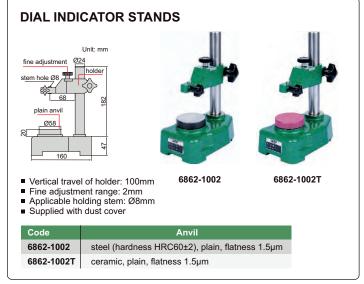


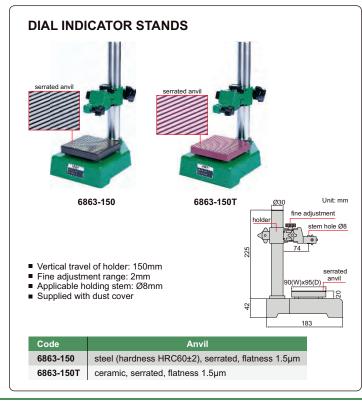


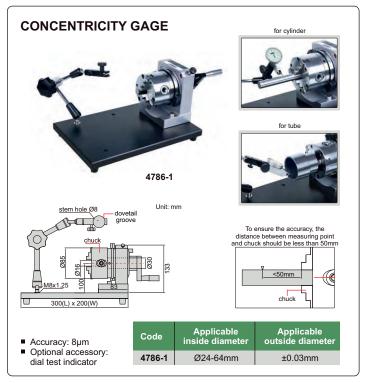






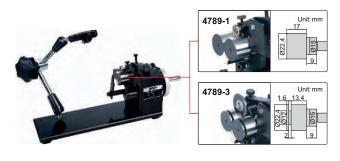


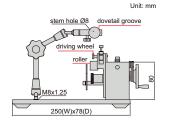






#### **CONCENTRICITY GAGES**

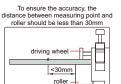




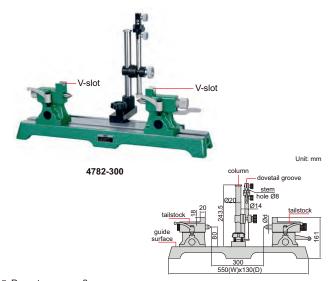
Optional accessory: dial test indicator, mini magnetic stand (code **6224-40**)

Code	Accuracy	Applicable diameter		
4789-1	2µm	Ø3.5mm-25mm		
4789-3	2um	Ø1mm-25mm		





### **BENCH CENTER**



- Runout accuracy: 2µm
- Distance between two centers: 300mm
   Hardened cast-iron guide surface
- Movable column
- V-slot for cylinder Ø4~Ø22mm

Code	Parallelism*	Center height	Diameter of center (Ød)	Load
4782-300	0.01mm	80mm	Ø16mm	25kg

\*Parallelism of two centers to the guide surface

### **SHANK RUNOUT TESTERS**

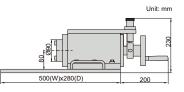




- Measure the radial runout of shanks, collets and cutting tools
- Optional accessory: dial test indicators, magnetic stands

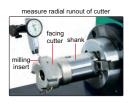
Code	Taper	Accuracy
4771-30	BT30	1µm
4771-40	BT40	1µm
4771-50	BT50	1µm













Unit: mm

#### **DIGITAL INTERNAL CALIPER GAGES**



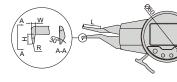
- Resolution: 0.005mm/0.0002"

- Repeatability: 0.01mm
  Reading in digit and analog
  Display can be rotated by 170°
  Button function: tolerance Go and No-Go display, data preset, max./min. measurement, data holding, inch/metric conversion,
- absolute/incremental measurement CR2032 battery, automatic power off
- Data output



tolerance display					
analog lower limit - judgement -	g pointer upper limit				





2121-15

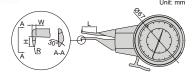
							(mm)
Code	Range	Accuracy	Repeatability	L	Н	W	R
2121-15	5-15mm/0.2-0.6"	±0.03mm	0.01mm	20	2	1.5	R0.3
2121-25	5-25mm/0.2-1.0"	±0.03mm	0.01mm	35	1.5	1.0	R0.3
2121-31	10-30mm/0.4-1.2"	±0.03mm	0.01mm	55	5.5	2.5	R0.5
2121-41	20-40mm/0.8-1.6"	±0.03mm	0.01mm	80	6.0	3.0	R0.5







2222-15

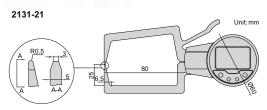


							(mm)
Code	Range	Graduation	Accuracy	L	Н	W	R
2222-15	5-15mm	0.01mm	±0.02mm	20	2	1.5	R0.3
2222-25	5-25mm	0.01mm	±0.03mm	35	1.5	1.0	R0.3
2222-301	10-30mm	0.01mm	±0.03mm	55	5.5	2.5	R0.5
2222-401	20-40mm	0.01mm	±0.03mm	80	6.0	3.0	R0.5

#### **DIGITAL EXTERNAL CALIPER GAGE**







- Resolution: 0.005mm/0.0002"

- Repeatability: 0.01mm
  Reading in digit and analog
  Display can be rotated by 170°
  Button function: tolerance Go and No-Go display, data preset, max./min. measurement, data holding, inch/metric conversion,
- absolute/incremental measurement

  CR2032 battery, automatic power off
- Data output

Code	Range	Accuracy
2131-21	0-20mm/0-0.8"	±0.03mm

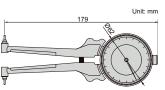


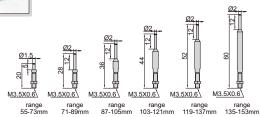


#### INTERNAL DIAL CALIPER GAGE WITH **INTERCHANGEABLE POINTS**









■ Supplied with 6 pairs of points

Code	Range	Dial indicator range	Graduation	Accuracy
2223-153	55-153mm	2mm	0.01mm	±0.02mm

#### **DIGITAL EXTERNAL CALIPER GAGE**





- Carbide measuring tips
   Reading in digit and analog
   Display can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable (code **7315-50M**, **7302-50M**)



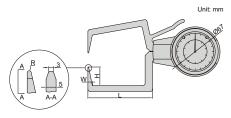
DATA OUTPUT

Code	Range	Resolution	Accuracy	L (mm)
2132-20	0-20mm/0-0.8"	0.01mm/0.0005"	±0.04mm	60

#### **EXTERNAL DIAL CALIPER GAGE**

2333-201

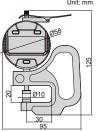




							(mm)
Code	Range	Graduation	Accuracy	L	Н	W	R
2333-201	0-20mm	0.01mm	±0.03mm	80	25	6.5	R0.5
				•			



# DIGITAL THICKNESS GAGES Unit: mm

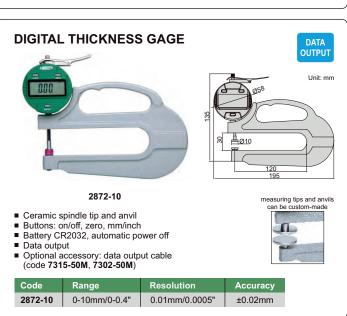


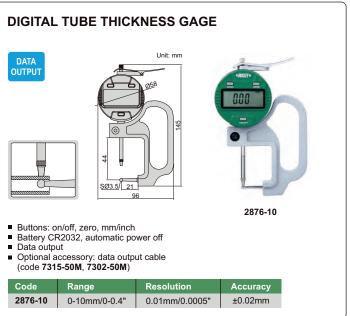
- Ceramic spindle tip and anvil
- Buttons: on/off, zero, mm/inch
- Battery CR2032, automatic power off
- Data output
- Optional accessory: data output cable (code 7315-50M, 7302-50M)

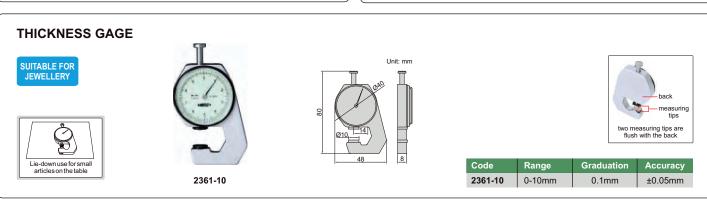
Code	Range	Resolution	Accuracy
2871-10	0-10mm/0-0.4"	0.01mm/0.0005"	±0.02mm
2871-101	0-10mm/0-0.4"	0.001mm/0.00005"	±0.005mm

2871-101

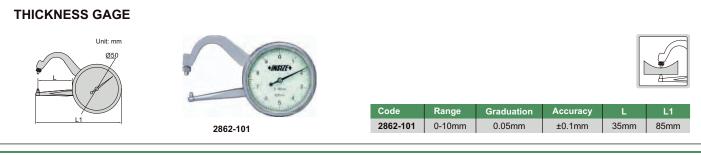
#### **THICKNESS GAGES** Unit: mm ØD 2364-10 2364-1 Ø10 ceramic Graduation Accuracy Range 2364-10 0-10mm 0.01mm ±0.02mm 58mm 0.001mm ±0.005mm 2364-1 0-1mm 56mm







DATA OUTPUT







					,,,,,,		
Code	Range	Parallelism of measuring faces	Α	В	С		
2186-25*	0-25mm	4µm	42	11-18	20		
2186-50*	25-50mm	4µm	69	11-32	41		
2186-75*	50-75mm	5µm	94	17-41	51		
2186-100*	75-100mm	6µm	119	31-55	65		
*Supplied wit	*Supplied with manufacturer inspection certificate traceable to DKD Germany						

## (ECONOMIC TYPE) STANDARDS ARE NOT INCLUDED **IP54** 3334-25 22

■ Go/No-Go judgement for mass production ■ Dial indicator: range ±0.04mm, graduation 0.001mm, accuracy 0.001mm

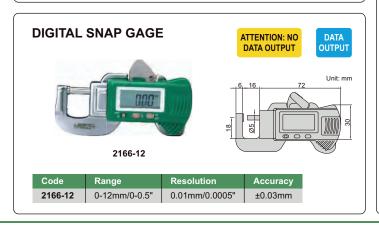
- IP54 dust/waterproof
- Measuring force: 5-10N
   Carbide measuring faces

**DIAL SNAP GAGE** 

Optional accessory: gage blocks grade 0 (4101-A series), for zero setting

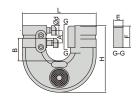
Code	Range
3334-25	0-25mm

ATTENTION: SETTING



#### **ADJUSTABLE SNAP GAGES**

FAST AND ACCURATE
MEASUREMENT FOR CYLINDERS





2187-19

- Used as Go/No-Go gage by
- setting upper and lower limits Flatness of anvil: 1.5µm
- Parallelism of measuring faces: range 0-32mm: 3µm range 32-89mm: 4µm range 89-300mm: 5µm

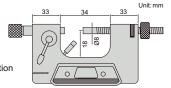
range 89	-300mm: 5µm							(mm)
Code	Range	L	Α	В	Е	F	Н	Ød
2187-6	0-6mm	74	15	17.5	12.2	27.2	71.5	7
2187-13	6-13mm	85	15	26	12.2	27.2	79.5	12.3
2187-19	13-19mm	93	15	27	12.2	27.2	83	12.3
2187-25	19-25mm	100	15	33.5	12.2	27.2	89.5	12.3
2187-32	25-32mm	111	18	38.5	15.2	35.2	104	15.3
2187-38	32-38mm	117	18	41.5	15.2	35.2	105	15.3
2187-44	38-44mm	123	18	44.5	15.2	35.2	109	15.3
2187-51	44-51mm	130	18	48	15.2	35.2	117	15.3

#### **DIAL SNAP GAGE**

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS



2184-25W



- Quick measurement for mass production
- Anvil retracting stroke: 3mm
   Measuring force: 6-9N
- Carbide measuring faces
- Optional accessory: dial indicators (graduation 0.01mm), digital indicators (resolution 0.01mm/0.0005")

	D
Code	Range
2184-25W	0-25mm

#### **DIGITAL 3-PURPOSE SNAP GAGE**







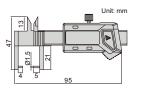




#### 2164-25A

- Resolution: 0.01mm/0.0005" Buttons: zero, mm/inch, on/off
- Battery LR44Made of stainless steel

Code	Range	Accuracy
2164-25A	0-25mm/0-1"	±0.03mm



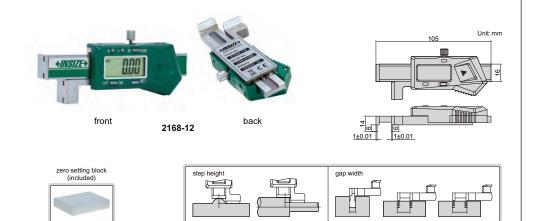


#### STEP AND GAP GAGE



- Resolution: 0.01mm/0.0005"
- Measure step height and gap width
- Buttons: on/off, set, mm/inch, preset (+, -)
   Automatic power off, move the digital
- unit to turn on power
- Battery CR2032 Data output
- Made of stainless steel
- Supplied with zero setting block
   Optional accessory: data output cable (code 7315-21, 7302-21)

		Accuracy
2168-12	0-12.7mm/0-0.5"	±0.03mm



#### HIGH PRECISION DIGITAL SNAP GAGES



- Absolute encoder, the original data remains after power off
- One turn of sleeve makes 5mm spindle feed Press the fork, the spindle retracts 3mm
- Linear ball bearings for ten million times use
- Carbide spindle and anvil Measuring force 7-10N. Customizable measuring force range 2-12N.
- Attention: small measuring force will reduce the dustproof and waterproof level
- Data output (for gages without built-in wireless)
- Button function: data output, tolerance, data preset, data hold, measuring direction change, max./min./TIR, power off time, on/off, zero, mm/inch, adjust resolution
- Power: rechargeable battery, for 24 hours continuous working Optional accessory: data output cable (code **7315-60**, **7302-60**)

NON-ROTATING **SPINDLE** 

ABSOLUTE ENCODER, THE ORIGINAL **DATA REMAINS AFTER POWER OFF** 

**IP65** 

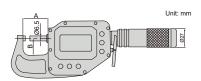


ONE TURN OF SLEEVE MAKES 5MM SPINDLE FEED, PRESS THE FORK, THE SPINDLE RETRACTS 3MM

ATTENTION: RECHARGEABLE BATTERY, FOR 24 HOURS CONTINUOUS WORKING



3350-25



Adjustable resolution: 0.0002mm/0.00001" 0.001mm/0.00005" 0.01mm/0.0005

	0.0111111/0.0000						
01.	Range	Accuracy	Repeatability	Measuring faces			
Code		Accuracy		Flatness	Parallelism	A	В
3350-25*	0-25mm/0-1"	1.4µm	0.6µm	0.5µm	1µm	38mm	24mm
3350-50*	25-50mm/1-2"	1.6µm	1µm	0.5µm	1µm	63mm	28mm
3350-75*	50-75mm/2-3"	1.8µm	1µm	0.5µm	1µm	88mm	45mm
3350-100*	75-100mm/3-4"	2µm	1µm	0.5µm	1µm	113mm	57mm



\*Supplied with manufacturer inspection certificate

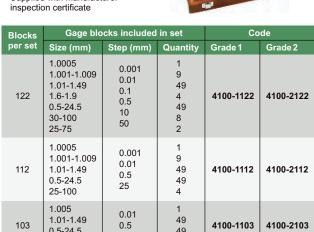




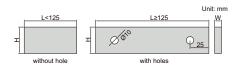
### STEEL GAGE BLOCK SETS



- Made of alloy steel
- Meet ISO3650
- Gage blocks ≥ 125mm have clamping holes
- Supplied with manufacturer



49



Dimension:	(	mm)
Size (L)	w	Н
0.5≤L≤10mm	9	30
L>10mm	9	35

Blocks	Gage blocks included in set			Code		
per set	Size (mm)	Step (mm)	Quantity	Grade 0	Grade 1	Grade 2
87	1.001-1.009 1.01-1.49 0.5-9.5 10-100	0.001 0.01 0.5 10	9 49 19 10	4100-87	4100-187	4100-287
47	1.005 1.01-1.19 1.2-1.9 1-9 10-100	0.01 0.1 1	1 19 8 9 10	4100-47	4100-147	4100-247
32	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50	0.01 0.1 1 10	1 9 9 9 3 1	4100-32	4100-132	4100-232
8	125-175 200-250 300-500	25 50 100	3 2 3	4100-8	4100-18	4100-28

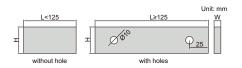
#### **INDIVIDUAL STEEL GAGE BLOCKS**

25

CUSTOM-MADE CAN SUPPLY ANY SIZES FROM 0.5 TO 1000MM, SUCH AS 72.672MM

0.5-24.5

25-100





- Gage blocks ≥125mm have clamping holes
- Supplied with manufacturerinspection certificate



4100-87

4101-A70

(mm)

w H

9 30

9 35

Dimension:

Size (L) 0.5≤L≤10mm

L>10mm



4101-A200

Grade 0	(mm
Code	Size
4101-A1	1
4101-A10	10
4101-A100	100

INSPECTION CERTIFICATE

(mm)

Code	Size
4101-C1	1
4101-C10	10
4101-C100	100
4101-C200	200
4101-C250	250
4101-C300	300

Grade 2

Grade 1	(mm)	Grade 1	(mm)	Grade 1	(mm)	Grade 1	(mm)	Grade 1
Code	Size	Code	Size	Code	Size	Code	Size	Code
4101-BD5	0.5	4101-B1D12	1.12	4101-B1D4	1.4	4101-B5	5	4101-
4101-B1	1	4101-B1D15	1.15	4101-B1D42	1.42	4101-B5D5	5.5	4101-
4101-B1D001	1.001	4101-B1D16	1.16	4101-B1D43	1.43	4101-B6	6	4101-
4101-B1D002	1.002	4101-B1D18	1.18	4101-B1D45	1.45	4101-B7	7	4101-
4101-B1D003	1.003	4101-B1D19	1.19	4101-B1D46	1.46	4101-B7D5	7.5	4101-
4101-B1D004	1.004	4101-B1D2	1.2	4101-B1D47	1.47	4101-B8	8	4101-
4101-B1D005	1.005	4101-B1D21	1.21	4101-B1D48	1.48	4101-B8D5	8.5	4101-
4101-B1D006	1.006	4101-B1D22	1.22	4101-B1D49	1.49	4101-B9	9	4101-
4101-B1D009	1.009	4101-B1D24	1.24	4101-B1D5	1.5	4101-B9D5	9.5	4101-
4101-B1D01	1.01	4101-B1D25	1.25	4101-B1D6	1.6	4101-B10	10	4101-
4101-B1D02	1.02	4101-B1D26	1.26	4101-B1D7	1.7	4101-B11	11	4101-
4101-B1D03	1.03	4101-B1D27	1.27	4101-B1D8	1.8	4101-B12	12	4101-
4101-B1D04	1.04	4101-B1D3	1.3	4101-B1D9	1.9	4101-B13	13	4101-
4101-B1D05	1.05	4101-B1D32	1.32	4101-B2	2	4101-B14	14	4101-
4101-B1D06	1.06	4101-B1D33	1.33	4101-B2D5	2.5	4101-B15	15	4101-
4101-B1D07	1.07	4101-B1D34	1.34	4101-B3	3	4101-B16	16	4101-
4101-B1D08	1.08	4101-B1D35	1.35	4101-B3D5	3.5	4101-B18	18	4101-
4101-B1D09	1.09	4101-B1D36	1.36	4101-B4	4	4101-B20	20	
4101-B1D1	1.1	4101-B1D37	1.37	4101-B4D5	4.5	4101-B21	21	

(mm)	Grade 1	(mm)
ze	Code	Size
	4101-B22	22
.5	4101-B23	23
	4101-B25	25
	4101-B30	30
.5	4101-B35	35
	4101-B40	40
.5	4101-B45	45
	4101-B50	50
.5	4101-B60	60
0	4101-B70	70
1	4101-B75	75
2	4101-B80	80
3	4101-B90	90
4	4101-B100	100
5	4101-B125	125
6	4101-B131D4	131.4
8	4101-B150	150
0		

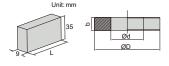


#### CALIPER INSPECTION GAGE BLOCK AND RING GAGE SET



Supplied with manufacturer





Ring gage sizes:

33.3		
diameter (Ød)*	b	ØD
Ø4mm	5mm	22mm
Ø25mm	14mm	53mm

\*The size of the ring gage when supplied may have deviation. For example, the size Ø25mm may be 24.996mm

_	Gaye	S DIOC	V2 IIIC	elist	νουσυίζ	ji aue	_
	Ring	gage	s mee	et DIN2	2250-1:	2008	

inspection certificate

				(mm)
Code	Material	Gage blocks included in set (L)	Ring gages included in set (Ød)	Applicable calipers
4176-30	alloy steel	30, 41.3, 131.4	4, 25	0-150

#### **CALIPER INSPECTION GAGE BLOCK SET**





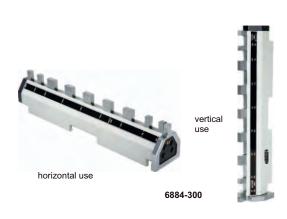


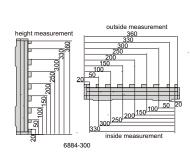
Meet ISO3650/grade 2Supplied with manufacturer inspection certificate

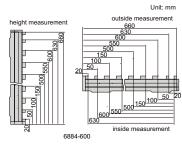
(mm)

Code	Material	Gage blocks included in set (L)	Applicable calipers
4108-3005	alloy steel	30, 41.3, 131.4, 243.5, 281.2	0-150, 0-200, 0-300

#### **CALIPER/HEIGHT GAGE CHECKERS**













					(,,,,,,
Code	Size	Range of inside measurement	Range of outside measurement	Range of height measurement	Accuracy
6884-300*	0-300mm	20, 50, 100, 150, 200, 250, 300, 330	20, 50, 100, 150, 200, 250, 300, 330, 360	20, 50, 100, 150, 200, 250, 300, 330, 360	±3µm
6884-600*	0-600mm	20, 50, 100, 150, 200, 250, 300,350, 400, 450, 500, 550, 600, 630	20, 50, 100, 150, 200, 250, 300, 350, 400, 450, 500, 550, 600, 630, 660	20, 50, 100, 150, 200, 250, 300, 350, 400, 450, 500, 550, 600, 630, 660	±5µm

<sup>\*</sup>Supplied with manufacturer inspection certificate

To check calipers and height gagesConstructed with steel gage blocks

#### **INSIDE MICROMETER ACCESSORIES**

Code	Applicable caliper/height gage checker
6884-A3*	0-300mm/0-600mm
6884-A10*	0-1000mm

\*Supplied with manufacturer inspection certificate



 Supplied with a pair of 5mm carbide gage blocks





#### MICROMETER INSPECTION GAGE BLOCK SET



- Meet ISO3650/grade 0
   One piece of optical flat is included (size Ø30x12mm)
   Supplied with manufacturer inspection certificate



Code	Material	Gage blocks included in set	Applicable micrometer
4160-10	alloy steel	2.5mm, 5.1mm, 7.7mm, 10.3mm, 12.9mm, 15mm, 17.6mm, 20.2mm, 22.8mm, 25mm	0-25mm





Dimension:		
Size (L)	W	Н
0.5≤L≤10mm	9mm	30mm
L>10mm	9mm	35mm



#### **PIN GAGE HANDLES**



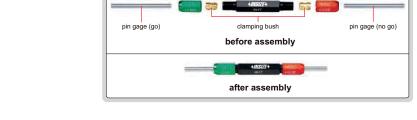
handle



brass clamping bush (0.2~7.14mm)



aluminum clamping bush (7.14~25.65mm)



handle

- Wrench is needed to install pins
   Clamping bushes (0.2~7.14mm) are made of brass, clamping bushes (7.14~25.65mm) are made of aluminum

Code	Applicable pin	Including	
Code	gage diameter	Handle	Clamping bush (mm)
7341-0S	0.2-1.02mm	1 pc	6 pairs (the clamping range are 0.2-0.38, 0.38-0.51, 0.51-0.64, 0.64-0.76, 0.76-0.89, 0.89-1.02)
7341-1S	1.02-1.91mm	1 pc	7 pairs (the clamping range are 1.02-1.14, 1.14-1.27, 1.27-1.40, 1.40-1.52, 1.52-1.65, 1.65-1.78, 1.78-1.91)
7341-2S	1.91-3.33mm	1 pc	8 pairs (the clamping range are 1.91-2.08, 2.08-2.26, 2.26-2.44, 2.44-2.62, 2.62-2.79, 2.79-2.97, 2.97-3.15, 3.15-3.33)
7341-3S	3.33-4.57mm	1 pc	7 pairs (the clamping range are 3.33-3.51, 3.51-3.68, 3.68-3.86, 3.86-4.04, 4.04-4.22, 4.22-4.39, 4.39-4.57)
7341-4S	4.57-5.79mm	1 pc	6 pairs (the clamping range are 4.57-4.78, 4.78-4.98, 4.98-5.18, 5.18-5.38, 5.38-5.59, 5.59-5.79)
7341-5S	5.79-7.14mm	1 pc	6 pairs (the clamping range are 5.79-5.99, 5.99-6.20, 6.20-6.40, 6.40-6.63, 6.63-6.88, 6.88-7.14)
7341-6S	7.14-8.66mm	1 pc	6 pairs (the clamping range are 7.14-7.39, 7.39-7.65, 7.65-7.90, 7.90-8.15, 8.15-8.41, 8.41-8.66)

	Applicable pin	Including		
Code	gage diameter	Handle	Clamping bush (mm)	
7341-7S	8.66-10.31mm	1 pc	6 pairs (the clamping range are 8.66-8.92, 8.9 -9.17, 9.17-9.42, 9.42-9.70, 9.70-10.01, 10.01-10.31)	
7341-8S	10.31-11.81mm	1 pc	4 pairs (the clamping range are 10.31-10.67,10.67-11.05, 11.05-11.43, 11.43-11.81)	
7341-9S	11.81-12.95mm	1 pc	3 pairs (the clamping range are 11.81-12.19, 12.19-12.57, 12.57-12.95)	
7341-10S	12.95-14.71mm	1 pc	4 pairs (the clamping range are 12.95-13.51, 13.51-13.89, 13.89-14.30, 14.30-14.71)	
7341-118	14.71-16.13mm	1 pc	4 pairs (the clamping range are 14.71-15.09, 15.09-15.49, 15.49-15.88, 15.88-16.13)	
7341-12S	16.13-17.88mm	1 pc	4 pairs (the clamping range are 16.13-16.66, 16.66-17.07, 17.07-17.48,17.48-17.88)	
7341-13S	17.88-19.30mm	1 pc	4 pairs (the clamping range are 17.88-18.26, 18.26-18.67, 18.67-19.05, 19.05-19.30)	
7341-15S	19.30-25.65mm	1 pc	8 pairs (the clamping range are 19.30-19.84, 19.84-20.62, 20.62-21.41, 21.41-22.23, 22.23-23.03, 23.03-23.80, 23.80-24.59, 24.59-25.65)	

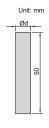


### **PIN GAGE SETS**

Code	Diameter Ød	Step	Pin gages per set
4166-411	1.0mm, 1.1mm, 1.2mm, ···· 5.0mm	0.1mm	41
4166-511	5.0mm, 5.1mm, 5.2mm, ···· 10.0mm	0.1mm	51
4166-512	10.0mm, 10.1mm, 10.2mm, ···· 15.0mm	0.1mm	51
4166-513	15.0mm, 15.1mm, 15.2mm, ···· 20.0mm	0.1mm	51

Code	Diameter Ød	Step	Pin gages per set
4166-2S	1.00mm, 1.01mm, 1.02mm, ···· 2.00mm	0.01mm	101
4166-3S	2.00mm, 2.01mm, 2.02mm, ···· 3.00mm	0.01mm	101
4166-4S	3.00mm, 3.01mm, 3.02mm, ···· 4.00mm	0.01mm	101
4166-5S	4.00mm, 4.01mm, 4.02mm, ···· 5.00mm	0.01mm	101
4166-6S	5.00mm, 5.01mm, 5.02mm, ···· 6.00mm	0.01mm	101
4166-7S	6.00mm, 6.01mm, 6.02mm, ···· 7.00mm	0.01mm	101
4166-8S	7.00mm, 7.01mm, 7.02mm, ···· 8.00mm	0.01mm	101
4166-9S	8.00mm, 8.01mm, 8.02mm, ···· 9.00mm	0.01mm	101
4166-10S	9.00mm, 9.01mm, 9.02mm, ···· 10.00mm	0.01mm	101





4166-6D

- Meet DIN2269, grade 1 Made of alloy steel Hardness HRC62-65 Diameter accuracy: ±1µm

Code	Diameter Ød	Step	Pin gages per set
4166-0D	0.20mm, 0.21mm, 0.22mm, ···· 0.50mm	0.01mm	31
4166-1	0.50mm, 0.51mm, 0.52mm, ···· 1.00mm	0.01mm	51
4166-1D	1.00mm, 1.01mm, 1.02mm, ···· 1.50mm	0.01mm	51
4166-2	1.50mm, 1.51mm, 1.52mm, ···· 2.00mm	0.01mm	51
4166-2D	2.00mm, 2.01mm, 2.02mm, ···· 2.50mm	0.01mm	51
4166-3	2.50mm, 2.51mm, 2.52mm, ···· 3.00mm	0.01mm	51
4166-3D	3.00mm, 3.01mm, 3.02mm, ···· 3.50mm	0.01mm	51
4166-4	3.50mm, 3.51mm, 3.52mm, ···· 4.00mm	0.01mm	51
4166-4D	4.00mm, 4.01mm, 4.02mm, ···· 4.50mm	0.01mm	51
4166-5	4.50mm, 4.51mm, 4.52mm, ···· 5.00mm	0.01mm	51
4166-5D	5.00mm, 5.01mm, 5.02mm, ···· 5.50mm	0.01mm	51
4166-6	5.50mm, 5.51mm, 5.52mm, ···· 6.00mm	0.01mm	51
4166-6D	6.00mm, 6.01mm, 6.02mm, ···· 6.50mm	0.01mm	51
4166-7	6.50mm, 6.51mm, 6.52mm, ···· 7.00mm	0.01mm	51
4166-7D	7.00mm, 7.01mm, 7.02mm, ···· 7.50mm	0.01mm	51
4166-8	7.50mm, 7.51mm, 7.52mm, ···· 8.00mm	0.01mm	51
4166-8D	8.00mm, 8.01mm, 8.02mm, ···· 8.50mm	0.01mm	51
4166-9	8.50mm, 8.51mm, 8.52mm, ···· 9.00mm	0.01mm	51
4166-9D	9.00mm, 9.01mm, 9.02mm, ···· 9.50mm	0.01mm	51
4166-10	9.50mm, 9.51mm, 9.52mm, ···· 10.00mm	0.01mm	51

Code	Diameter Ød	Step	Pin gages per set
4166-10D	10.00mm, 10.01mm, 10.02mm, ···· 10.50mm	0.01mm	51
4166-11	10.50mm, 10.51mm, 10.52mm, ···· 11.00mm	0.01mm	51
4166-11D	11.00mm, 11.01mm, 11.02mm, ···· 11.50mm	0.01mm	51
4166-12	11.50mm, 11.51mm, 11.52mm, ···· 12.00mm	0.01mm	51
4166-12D	12.00mm, 12.01mm, 12.02mm, ···· 12.50mm	0.01mm	51
4166-13	12.50mm, 12.51mm, 12.52mm, ···· 13.00mm	0.01mm	51
4166-13D	13.00mm, 13.01mm, 13.02mm, ···· 13.50mm	0.01mm	51
4166-14	13.50mm, 13.51mm, 13.52mm, ···· 14.00mm	0.01mm	51
4166-14D	14.00mm, 14.01mm, 14.02mm, ···· 14.50mm	0.01mm	51
4166-15	14.50mm, 14.51mm, 14.52mm, ···· 15.00mm	0.01mm	51
4166-15D	15.00mm, 15.01mm, 15.02mm, ···· 15.50mm	0.01mm	51
4166-16	15.50mm, 15.51mm, 15.52mm, ···· 16.00mm	0.01mm	51
4166-16D	16.00mm, 16.01mm, 16.02mm, ···· 16.50mm	0.01mm	51
4166-17	16.50mm, 16.51mm, 16.52mm, ···· 17.00mm	0.01mm	51
4166-17D	17.00mm, 17.01mm, 17.02mm, ···· 17.50mm	0.01mm	51
4166-18	17.50mm, 17.51mm, 17.52mm, ···· 18.00mm	0.01mm	51
4166-18D	18.00mm, 18.01mm, 18.02mm, ···· 18.50mm	0.01mm	51
4166-19	18.50mm, 18.51mm, 18.52mm, ···· 19.00mm	0.01mm	51
4166-19D	19.00mm, 19.01mm, 19.02mm, ···· 19.50mm	0.01mm	51
4166-20	19.50mm, 19.51mm, 19.52mm, ···· 20.00mm	0.01mm	51



#### **SETTING RINGS**

CAN SUPPLY CUSTOM SETTING RINGS FROM Ø1.500MM TO Ø200.000MM, FOR EXAMPLE, Ø17.085MM

## INSPECTION CERTIFICATE







ØD Ø100mm-200mm

•	For zero setting	of inside micror	neters, three
	points internal m	icrometers and	bore gages

 Deviation (difference between the ordered size and the size marked ordered size and the size marked on the setting ring when supplied): For example, the ordered size is Ø10.125mm, the size marked on the setting ring when supplied may be Ø10.127mm

Meet DIN2250-1:2008

				(11111)
Diameter d ***	b	D	Deviation	Roundness and cylindricity
Ø1.5-2.5	4mm	22mm	±10.0μm	0.3µm
Ø2.5-3	5mm	22mm	±10.0μm	0.3µm
Ø3-5	5mm	22mm	±10.0μm	0.4µm
Ø5-10	8mm	32mm	±10.0µm	0.4µm
Ø10-15	10mm	38mm	±10.0µm	0.5µm
Ø15-18	12mm	45mm	±10.0µm	0.5µm
Ø18-20	12mm	45mm	±10.0µm	0.6µm
Ø20-25	14mm	53mm	±10.0µm	0.6µm
Ø25-30	16mm	63mm	±10.0µm	0.6µm
Ø30-32	16mm	63mm	±10.0μm	0.7µm
Ø32-40	18mm	71mm	±10.0µm	0.7µm
Ø40-50	20mm	85mm	±10.0μm	0.7µm
Ø50-60	20mm	100mm	±10.0µm	0.8µm
Ø60-70	24mm	112mm	±10.0μm	0.8µm
Ø70-80	24mm	125mm	±10.0μm	0.8µm
Ø80-90	24mm	140mm	±10.0µm	1.0µm
Ø90-100	24mm	160mm	±10.0µm	1.0µm

(mm)	

						(mm)
Diameter d **	b	b1	d1	D	Deviation	Roundness and cylindricity
Ø100-110	28	14	132	170	±10.0µm	1.0µm
Ø110-120	28	16	140	180	±10.0µm	1.0µm
Ø120-130	28	16	150	190	±10.0µm	1.2µm
Ø130-140	28	18	160	200	±10.0µm	1.2µm
Ø140-150	28	18	170	212	±10.0µm	1.2µm
Ø150-160	28	20	180	224	±10.0µm	1.2µm
Ø160-170	32	20	190	236	±10.0µm	1.2µm
Ø170-180	32	20	200	250	±10.0µm	1.2µm
Ø180-190	32	22	212	265	±10.0µm	1.4µm
Ø190-200	32	22	224	280	±10.0µm	1.4µm
Ø200-212	32	22	236	300	±10.0µm	1.4µm
Ø212-224	32	25	250	315	±10.0µm	1.4µm
Ø224-236	36	25	265	335	±10.0µm	1.4µm
Ø236-250	36	28	280	355	±10.0µm	1.4µm
Ø250-265	36	28	300	375	±10.0µm	1.6µm
Ø265-280	36	28	315	400	±10.0µm	1.6µm
Ø280-300	36	32	335	425	±10.0µm	1.6µm
Ø300-315	36	32	355	450	±10.0µm	1.6µm
dist						

<sup>\*\*</sup>For example Ø3-5mm means Ø3mm<diameter d<Ø5mm

Code	Size
6312-1D5 *	Ø1.5mm
6312-2 <b>*</b>	Ø2mm
6312-2D5 *	Ø2.5mm
6312-3*	Ø3mm
6312-3D5 *	Ø3.5mm
6312-4*	Ø4mm
6312-4D5 *	Ø4.5mm
6312-5 <b>*</b>	Ø5mm
6312-5D5 *	Ø5.5mm
6312-6*	Ø6mm
6312-6D5 *	Ø6.5mm
6312-7*	Ø7mm
6312-7D5 *	Ø7.5mm
6312-8*	Ø8mm
6312-8D5 *	Ø8.5mm
6312-9 <b>*</b>	Ø9mm
6312-9D5 *	Ø9.5mm
6312-10*	Ø10mm
6312-10D5*	Ø10.5mm
6312-11*	Ø11mm
6312-11D5*	Ø11.5mm
6312-12 <b>*</b>	Ø12mm
6312-12D5*	Ø12.5mm
6312-13*	Ø13mm
6312-13D5*	Ø13.5mm
6312-14*	Ø14mm
6312-14D5*	Ø14.5mm

Code	Size
6312-15 <sup>*</sup>	Ø15mm
6312-15D5 *	Ø15.5mm
6312-16 <sup>*</sup>	Ø16mm
6312-16D5*	Ø16.5mm
6312-17*	Ø17mm
6312-17D5 *	Ø17.5mm
6312-18 <sup>*</sup>	Ø18mm
6312-18D5 *	Ø18.5mm
6312-19 <sup>*</sup>	Ø19mm
6312-19D5 *	Ø19.5mm
6312-20 <b>*</b>	Ø20mm
6312-20D5 *	Ø20.5mm
6312-21 <b>*</b>	Ø21mm
6312-21D5 *	Ø21.5mm
6312-22 <b>*</b>	Ø22mm
6312-22D5 *	Ø22.5mm
6312-23 <b>*</b>	Ø23mm
6312-23D5 *	Ø23.5mm
6312-24 <sup>*</sup>	Ø24mm
6312-24D5 *	Ø24.5mm
6312-25 <sup>*</sup>	Ø25mm
6312-25D5 *	Ø25.5mm
6312-26 <b>*</b>	Ø26mm
6312-26D5 *	Ø26.5mm
6312-27 <b>*</b>	Ø27mm
6312-27D5 *	Ø27.5mm
6312-28*	Ø28mm

Code	Size
6312-28D5*	Ø28.5mm
6312-29*	Ø29mm
6312-29D5*	Ø29.5mm
6312-30*	Ø30mm
6312-31*	Ø31mm
6312-32 <b>*</b>	Ø32mm
6312-33*	Ø33mm
6312-34 <b>*</b>	Ø34mm
6312-35 <sup>*</sup>	Ø35mm
6312-36*	Ø36mm
6312-37 <b>*</b>	Ø37mm
6312-38 <b>*</b>	Ø38mm
6312-39*	Ø39mm
6312-40*	Ø40mm
6312-41 <b>*</b>	Ø41mm
6312-42 <b>*</b>	Ø42mm
6312-43*	Ø43mm
6312-44 <b>*</b>	Ø44mm
6312-45 <b>*</b>	Ø45mm
6312-46*	Ø46mm
6312-47 <b>*</b>	Ø47mm
6312-48 <b>*</b>	Ø48mm
6312-49*	Ø49mm
6312-50*	Ø50mm
6312-55 <b>*</b>	Ø55mm
6312-60 <b>*</b>	Ø60mm
6312-62*	Ø62mm

Size
Ø65mm
Ø70mm
Ø75mm
Ø80mm
Ø85mm
Ø87mm
Ø90mm
Ø95mm
Ø100mm
Ø112.5mm
Ø125mm
Ø137.5mm
Ø150mm
Ø162.5mm
Ø175mm
Ø187.5mm
Ø200mm
Ø212.5mm
Ø225mm
Ø237.5mm
Ø250mm
Ø262.5mm
Ø275mm
Ø287.5mm
Ø300mm

<sup>\*</sup>Supplied with manufacturer inspection certificate



#### **PLAIN PLUG GAGES**

CUSTOM-MADE
OTHER CLASSES ARE AVAILABLE, SUCH AS H8, H9
OTHER DIAMETERS ARE AVAILABLE, SUCH AS 19.003mm
OTHER LENGTHS ARE AVAILABLE, SUCH AS 70mm

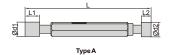
- Supplied with Go and No-Go gages together
  Class H7
  Hardness HRC 60±2

- Standard DIN7150-2

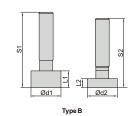


4124-12









Size tole	erance	of H7				_		(mm)
Diameter Ød		Туре	Size tolerance of Go gage (μm)	Size tolerance of No-Go gage (µm)	L1	L2	L	S1, S2
≥2,	≤3	Α	+0.5 / +2.5	+9 / +11	6.5	4.5	62	-
>3,	≤6	Α	+0.75 / +3.25	+10.75 / +13.25	8	6	74	-
>6,	≤10	Α	+0.75 / +3.25	+13.75 / +16.25	10	7	87	-
>10,	≤14	Α	+1 / +4	+16.5 / +19.5	12	8	99	-
>14,	≤18	Α	+1 / +4	+16.5 / +19.5	14	10	114	-
>18,	≤24	Α	+1 / +5	+19 / +23	16	12	132	-
>24,	≤30	Α	+1 / +5	+19 / +23	18	14	136	-
>30,	≤40	Α	+1.5 / +5.5	+23 / +27	20	15	155	-
>40,	≤50	Α	+1.5 / +5.5	+23 / +27	25	18	169	-
>50,	≤65	В	+1.5 / +6.5	+27.5 / +32.5	30	18	-	164, 152
>65,	≤80	В	+1.5 / +6.5	+27.5 / +32.5	35	25	-	169, 159
>80,	≤100	В	+2 / +8	+32 / +38	35	25	_	169, 159

Code	Diameter	Туре
4124-2	2mm	Α
4124-3	3mm	Α
4124-4	4mm	Α
4124-5	5mm	Α
4124-6	6mm	Α
4124-7	7mm	Α
4124-8	8mm	Α
4124-9	9mm	Α
4124-10	10mm	Α
4124-11	11mm	Α
4124-12	12mm	Α

Code	Diameter	Type
4124-13	13mm	Α
4124-14	14mm	Α
4124-15	15mm	Α
4124-16	16mm	Α
4124-17	17mm	Α
4124-18	18mm	Α
4124-19	19mm	Α
4124-20	20mm	Α
4124-21	21mm	Α
4124-22	22mm	Α
4124-23	23mm	Α

Code	Diameter	Туре	Code	Diameter	Туре
4124-24	24mm	Α	4124-38	38mm	Α
4124-25	25mm	Α	4124-39	39mm	Α
4124-26	26mm	Α	4124-40	40mm	Α
4124-28	28mm	Α	4124-41	41mm	Α
4124-29	29mm	Α	4124-42	42mm	Α
4124-30	30mm	Α	4124-44	44mm	Α
4124-31	31mm	Α	4124-45	45mm	Α
4124-32	32mm	Α	4124-46	46mm	Α
4124-34	34mm	Α	4124-47	47mm	Α
4124-35	35mm	Α	4124-49	49mm	Α
4124-36	36mm	Α	4124-50	50mm	Α

Code	Diameter	Туре
4124-52	52mm	В
4124-55	55mm	В
4124-60	60mm	В
4124-65	65mm	В
4124-70	70mm	В
4124-75	75mm	В
4124-80	80mm	В
4124-85	85mm	В
4124-100	100mm	В

### **METRIC THREAD PLUG GAGES**





- Supplied with Go and No-Go gages together
  ■ Class 6H
- Standard ISO1502



4130-10

#### Individual

Code	Size (mm)
4130-2*	M2x0.4
4130-2D5*	M2.5x0.45
4130-3*	M3x0.5
4130-3D5*	M3.5x0.6
4130-4*	M4x0.7
4130-5*	M5x0.8
4130-6*	M6x1
4130-7*	M7x1

Code	Size (IIIIII)
4130-8 *	M8x1.25
4130-9 *	M9x1.25
4130-10*	M10x1.5
4130-11*	M11x1.5
4130-12*	M12x1.75
4130-14*	M14x2
4130-16*	M16x2
4130-18*	M18x2.5

Code	Size (mm)
4130-20 *	M20x2.5
4130-22*	M22x2.5
4130-24*	M24x3
4130-27 *	M27x3
4130-30 *	M30x3.5
4130-33*	M33x3.5
4130-36 *	M36x4
4130-39 *	M39x4

Code	Size (mm)
4130-42 *	M42x4.5
4130-45 *	M45x4.5
4130-48 *	M48x5
4130-52 *	M52x5
4130-56 *	M56x5.5
4130-60 *	M60x5.5

#### Set

Code	Thread plug gages included
4130-S7*	M3x0.5 (4130-3), M4x0.7 (4130-4), M5x0.8 (4130-5), M6x1 (4130-6), M8x1.25 (4130-8), M10x1.5 (4130-10), M12x1.75 (4130-12)

<sup>\*</sup>Supplied with manufacturer inspection certificate



#### **METRIC FINE THREAD PLUG GAGES**



ATTENTION: LIFE TIME IS LIMITED

- Supplied with Go and No-Go gages togetherClass 6HStandard ISO1502



4139-20P

Code	Size (mm)	Code	Size (mm)	Code	Size (mm)	Code	Size (mm)	Code	Size (mm)	Code	Size (mm)
4139-3D*	M3x0.35	4139-9P*	M9x1	4139-14L *	M14x0.75	4139-20R*	M20x1.5	4139-30P*	M30x1	4139-42P*	M42x1
4139-4G*	M4x0.5	4139-10G*	M10x0.5	4139-14P *	M14x1	4139-20T *	M20x2	4139-30R*	M30x1.5	4139-42R*	M42x1.5
4139-5G*	M5x0.5	4139-10L *	M10x0.75	4139-14Q*	M14x1.25	4139-22L *	M22x0.75	4139-30T *	M30x2	4139-42T *	M42x2
4139-6G*	M6x0.5	4139-10P *	M10x1	4139-14R *	M14x1.5	4139-22P *	M22x1	4139-33P *	M33x1	4139-42V *	M42x3
4139-6L*	M6x0.75	4139-10Q*	M10x1.25	4139-16L *	M16x0.75	4139-22R*	M22x1.5	4139-33R*	M33x1.5	4139-45P*	M45x1
4139-7G*	M7x0.5	4139-11P *	M11x1	4139-16P *	M16x1	4139-22T *	M22x2	4139-33T *	M33x2	4139-45R*	M45x1.5
4139-7L*	M7x0.75	4139-12G*	M12x0.5	4139-16R *	M16x1.5	4139-24P *	M24x1	4139-36R*	M36x1.5	4139-45T *	M45x2
4139-8G*	M8x0.5	4139-12L *	M12x0.75	4139-18G*	M18x0.5	4139-24R*	M24x1.5	4139-36T *	M36x2	4139-45V *	M45x3
4139-8L*	M8x0.75	4139-12P *	M12x1	4139-18L *	M18x0.75	4139-24T *	M24x2	4139-36V *	M36x3		
4139-8P*	M8x1	4139-12Q*	M12x1.25	4139-18P *	M18x1	4139-27P *	M27x1	4139-39R*	M39x1.5		
4139-9G*	M9x0.5	4139-12R*	M12x1.5	4139-18R*	M18x1.5	4139-27R*	M27x1.5	4139-39T *	M39x2		
4139-9L*	M9x0.75	4139-14G*	M14x0.5	4139-20P *	M20x1	4139-27T *	M27x2	4139-39V *	M39x3		

#### **METRIC THREAD RING GAGES**

- Go and No-Go gages are supplied separately
   Class 6g
   Standard ISO1502

#### Individual

Code (GO)	Code (NOGO)	Size (mm)
4120-2*	4120-2N*	M2x0.4
4120-2D2 *	4120-2D2N*	M2.2x0.45
4120-2D5 *	4120-2D5N*	M2.5x0.45
4120-3*	4120-3N*	M3x0.5
4120-3D5 *	4120-3D5N*	M3.5x0.6
4120-4*	4120-4N*	M4x0.7
4120-5*	4120-5N*	M5x0.8
4120-6 *	4120-6N*	M6x1
4120-7 *	4120-7N*	M7x1
4120-8 *	4120-8N*	M8x1.25
4120-9*	4120-9N*	M9x1.25
4120-10*	4120-10N*	M10x1.5

Code (GO)	Code (NOGO)	Size (mm)
4120-11 *	4120-11N *	M11x1.5
4120-12 *	4120-12N *	M12x1.75
4120-14 *	4120-14N *	M14x2
4120-16 *	4120-16N *	M16x2
4120-18 *	4120-18N *	M18x2.5
4120-20 *	4120-20N *	M20x2.5
4120-22 *	4120-22N *	M22x2.5
4120-24 *	4120-24N *	M24x3
4120-27 *	4120-27N *	M27x3
4120-30 *	4120-30N *	M30x3.5
4120-33 *	4120-33N *	M33x3.5





ATTENTION: LIFE TIME IS LIMITED



Go ring gage set

Code	Thread ring gages included		
4120-S7*	M3x0.5 (4120-3), M4x0.7 (4120-4), M5x0.8 (4120-5), M6x1 (4120-6), M8x1.25 (4120-8), M10x1.5 (4120-10), M12x1.75 (4120-12)		

#### No Go ring gage set

Code	Thread ring gages included		
4120-S7N*	M3x0.5 ( <b>4120-3N</b> ), M4x0.7 ( <b>4120-4N</b> ), M5x0.8 ( <b>4120-5N</b> ), M6x1 ( <b>4120-6N</b> ), M8x1.25 ( <b>4120-8N</b> ), M10x1.5 ( <b>4120-10N</b> ), M12x1.75 ( <b>4120-12N</b> )		

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### **AMERICAN STANDARD THREAD PLUG GAGES**





- Supplied with Go and No-Go gages together Class 2B
- Standard ANSI/ASME B1.2

Code	Size
4131-41*	4-40UNC
4131-61*	6-32UNC
4131-81*	8-32UNC
4131-102 *	10-32UNF
4131-1B1*	1/4-20UNC
4131-1B2*	1/4-28UNF

<sup>\*</sup>Supplied with manufacturer inspection certificate



4131-102

Code	Size
4131-5D1*	5/16-18UNC
4131-5D2*	5/16-24UNF
4131-3C1*	3/8-16UNC
4131-3C2*	3/8-24UNF
4131-7D2*	7/16-20UNF
4131-1A1*	1/2-13UNC

Code	Size
4131-1A2*	1/2-20UNF
4131-9D2*	9/16-18UNF
4131-5C1*	5/8-11UNC
4131-5C2*	5/8-18UNF
4131-3B1*	3/4-10UNC
4131-3B2*	3/4-16UNF



■ Class 2A ■ Standard ANSI/ASME B1.2

#### **AMERICAN STANDARD THREAD RING GAGES**

INSPECTION CERTIFICATE

ATTENTION: LIFE TIME IS LIMITED





4121-1B1





4121-1B1N

Code (GO)	Code (NOGO)	Size
4121-41 *	4121-41N *	4-40UNC
4121-61 *	4121-61N *	6-32UNC
4121-81 *	4121-81N *	8-32UNC
4121-102 *	4121-102N *	10-32UNF
4121-1B1*	4121-1B1N*	1/4-20UNC
4121-1B2*	4121-1B2N*	1/4-28UNF

0000 (00)	0000 ()	
4121-41 *	4121-41N *	4-40UNC
4121-61 *	4121-61N *	6-32UNC
4121-81 *	4121-81N *	8-32UNC
4121-102 *	4121-102N *	10-32UNF
4121-1B1*	4121-1B1N*	1/4-20UNC
4121-1B2*	4121-1B2N*	1/4-28UNF
<b>4</b>		

<sup>\*</sup>Supplied with manufacturer inspection certificate

Code (GO)	Code (NOGO)	Size
4121-5D1*	4121-5D1N *	5/16-18UNC
4121-5D2*	4121-5D2N *	5/16-24UNF
4121-3C1*	4121-3C1N *	3/8-16UNC
4121-3C2*	4121-3C2N *	3/8-24UNF
4121-7D2*	4121-7D2N *	7/16-20UNF
4121-1A1*	4121-1A1N *	1/2-13UNC

Code (GO)	Code (NOGO)	Size
4121-1A2*	4121-1A2N*	1/2-20UNF
4121-9D2*	4121-9D2N *	9/16-18UNF
4121-5C1*	4121-5C1N*	5/8-11UNC
4121-5C2*	4121-5C2N *	5/8-18UNF
4121-3B1*	4121-3B1N*	3/4-10UNC
4121-3B2*	4121-3B2N *	3/4-16UNF

#### **METRIC FINE THREAD RING GAGES**





- Go and No-Go gages are supplied separatelyClass 6gStandard ISO1502



4129-10P



4129-10PN

4129-4G*       4129-4GN*       M4x0.5         4129-5G*       4129-5GN*       M5x0.5         4129-6G*       4129-6GN*       M6x0.5         4129-6L*       4129-6LN*       M6x0.75         4129-7L*       4129-7LN*       M7x0.75         4129-8G*       4129-8GN*       M8x0.5         4129-8L*       4129-8LN*       M8x0.75         4129-9F*       4129-9GN*       M9x0.5         4129-9L*       4129-9LN*       M9x0.75         4129-9P*       4129-9PN*       M9x1         4129-10G*       4129-10GN*       M10x0.5         4129-10L*       4129-10LN*       M10x0.75         4129-10P*       4129-10PN*       M10x1         4129-11G*       4129-11GN*       M11x0.5         4129-11L*       4129-11LN*       M11x0.75         4129-11P*       4129-11PN*       M11x1         4129-12G*       4129-12GN*       M12x0.5         4129-12P*       4129-12PN*       M12x1         4129-12Q*       4129-12QN*       M12x1.25	Code (GO)	Code (NOGO)	Size (mm)
4129-6G*       4129-6GN*       M6x0.5         4129-6L*       4129-6LN*       M6x0.75         4129-7L*       4129-7LN*       M7x0.75         4129-8G*       4129-8GN*       M8x0.5         4129-8L*       4129-8LN*       M8x0.75         4129-8P*       4129-9RN*       M9x0.5         4129-9G*       4129-9GN*       M9x0.5         4129-9P*       4129-9PN*       M9x1         4129-10G*       4129-10GN*       M10x0.5         4129-10L*       4129-10LN*       M10x0.75         4129-10P*       4129-10PN*       M10x1         4129-11G*       4129-11GN*       M11x0.5         4129-11L*       4129-11LN*       M11x0.5         4129-11P*       4129-11PN*       M11x1         4129-12G*       4129-12GN*       M12x0.5         4129-12P*       4129-12PN*       M12x1	4129-4G*	4129-4GN*	M4x0.5
4129-6L *       4129-6LN *       M6x0.75         4129-7L *       4129-7LN *       M7x0.75         4129-8G *       4129-8GN *       M8x0.5         4129-8L *       4129-8LN *       M8x0.75         4129-8P *       4129-8PN *       M8x1         4129-9G *       4129-9GN *       M9x0.5         4129-9L *       4129-9LN *       M9x0.75         4129-9P *       4129-9PN *       M9x1         4129-10G *       4129-10GN *       M10x0.5         4129-10L *       4129-10LN *       M10x0.75         4129-10Q *       4129-10QN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12P *       4129-12PN *       M12x1	4129-5G*	4129-5GN*	M5x0.5
4129-7L *       4129-7LN *       M7x0.75         4129-8G *       4129-8GN *       M8x0.5         4129-8L *       4129-8LN *       M8x0.75         4129-8P *       4129-8PN *       M8x1         4129-9G *       4129-9GN *       M9x0.5         4129-9L *       4129-9LN *       M9x0.75         4129-9P *       4129-9PN *       M9x1         4129-10G *       4129-10GN *       M10x0.5         4129-10L *       4129-10LN *       M10x0.75         4129-10P *       4129-10PN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12P *       4129-12PN *       M12x1	4129-6G*	4129-6GN*	M6x0.5
4129-8G*       4129-8GN*       M8x0.5         4129-8L*       4129-8LN*       M8x0.75         4129-8P*       4129-8PN*       M8x1         4129-9G*       4129-9GN*       M9x0.5         4129-9L*       4129-9LN*       M9x0.75         4129-9P*       4129-9PN*       M9x1         4129-10G*       4129-10GN*       M10x0.5         4129-10L*       4129-10LN*       M10x0.75         4129-10P*       4129-10PN*       M10x1         4129-10Q*       4129-10QN*       M10x1.25         4129-11G*       4129-11GN*       M11x0.5         4129-11L*       4129-11LN*       M11x1         4129-12G*       4129-12GN*       M12x0.5         4129-12L*       4129-12LN*       M12x0.75         4129-12P*       4129-12PN*       M12x1	4129-6L *	4129-6LN *	M6x0.75
4129-8L *       4129-8LN *       M8x0.75         4129-8P *       4129-8PN *       M8x1         4129-9G *       4129-9GN *       M9x0.5         4129-9L *       4129-9LN *       M9x0.75         4129-9P *       4129-9PN *       M9x1         4129-10G *       4129-10GN *       M10x0.5         4129-10L *       4129-10LN *       M10x0.75         4129-10Q *       4129-10PN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-7L *	4129-7LN *	M7x0.75
4129-8P *       4129-8PN *       M8x1         4129-9G *       4129-9GN *       M9x0.5         4129-9L *       4129-9LN *       M9x0.75         4129-PP *       4129-PN *       M9x1         4129-10G *       4129-10GN *       M10x0.5         4129-10L *       4129-10LN *       M10x0.75         4129-10P *       4129-10PN *       M10x1         4129-10Q *       4129-10QN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-8G*	4129-8GN*	M8x0.5
4129-9G*       4129-9GN*       M9x0.5         4129-9L*       4129-9LN*       M9x0.75         4129-9P*       4129-9PN*       M9x1         4129-10G*       4129-10GN*       M10x0.5         4129-10L*       4129-10LN*       M10x0.75         4129-10P*       4129-10PN*       M10x1         4129-11G*       4129-10QN*       M10x1.25         4129-11G*       4129-11GN*       M11x0.5         4129-11L*       4129-11LN*       M11x0.75         4129-11P*       4129-11PN*       M12x0.5         4129-12L*       4129-12LN*       M12x0.75         4129-12P*       4129-12PN*       M12x1	4129-8L *	4129-8LN *	M8x0.75
4129-9L *       4129-9LN *       M9x0.75         4129-PP *       4129-PPN *       M9x1         4129-10G *       4129-10GN *       M10x0.5         4129-10L *       4129-10LN *       M10x0.75         4129-10P *       4129-10PN *       M10x1         4129-11G *       4129-10QN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-8P *	4129-8PN *	M8x1
4129-9P * 4129-9PN * M9x1 4129-10G * 4129-10GN * M10x0.5 4129-10L * 4129-10LN * M10x0.75 4129-10P * 4129-10PN * M10x1 4129-10Q * 4129-10PN * M10x1.25 4129-11G * 4129-11GN * M11x0.5 4129-11L * 4129-11LN * M11x0.75 4129-11P * 4129-11PN * M11x1 4129-12G * 4129-12DN * M12x0.5 4129-12L * 4129-12LN * M12x0.75 4129-12P * 4129-12PN * M12x1	4129-9G*	4129-9GN*	M9x0.5
4129-10G*       4129-10GN*       M10x0.5         4129-10L *       4129-10LN *       M10x0.75         4129-10P *       4129-10PN *       M10x1         4129-10Q *       4129-10QN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-9L *	4129-9LN *	M9x0.75
4129-10L *       4129-10LN *       M10x0.75         4129-10P *       4129-10PN *       M10x1         4129-10Q *       4129-10QN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-9P *	4129-9PN *	M9x1
4129-10P *       4129-10PN *       M10x1         4129-10Q *       4129-10QN *       M10x1.25         4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-10G*	4129-10GN*	M10x0.5
4129-10Q*       4129-10QN*       M10x1.25         4129-11G*       4129-11GN*       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G*       4129-12GN*       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-10L *	4129-10LN *	M10x0.75
4129-11G *       4129-11GN *       M11x0.5         4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-10P *	4129-10PN *	M10x1
4129-11L *       4129-11LN *       M11x0.75         4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-10Q*	4129-10QN*	M10x1.25
4129-11P *       4129-11PN *       M11x1         4129-12G *       4129-12GN *       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-11G *	4129-11GN *	M11x0.5
4129-12G*       4129-12GN*       M12x0.5         4129-12L *       4129-12LN *       M12x0.75         4129-12P *       4129-12PN *       M12x1	4129-11L *	4129-11LN *	M11x0.75
4129-12L * 4129-12LN * M12x0.75 4129-12P * 4129-12PN * M12x1	4129-11P *	4129-11PN *	M11x1
4129-12P * 4129-12PN * M12x1	4129-12G*	4129-12GN*	M12x0.5
	4129-12L *	4129-12LN *	M12x0.75
<b>4129-12Q* 4129-12QN*</b> M12x1.25	4129-12P *	4129-12PN *	M12x1
	4129-12Q*	4129-12QN*	M12x1.25

*Supplied with	manufacturer	inspection	certificate

Code (GO)	Code (NOGO)	Size (mm)
4129-12R *	4129-12RN *	M12x1.5
4129-14L *	4129-14LN *	M14x0.75
4129-14P *	4129-14PN *	M14x1
4129-14Q*	4129-14QN *	M14x1.25
4129-14R *	4129-14RN *	M14x1.5
4129-16L *	4129-16LN *	M16x0.75
4129-16P *	4129-16PN *	M16x1
4129-16R *	4129-16RN *	M16x1.5
4129-18P *	4129-18PN *	M18x1
4129-18R *	4129-18RN *	M18x1.5
4129-18T *	4129-18TN *	M18x2
4129-20G*	4129-20GN *	M20x0.5
4129-20P *	4129-20PN *	M20x1
4129-20R *	4129-20RN *	M20x1.5
4129-20T *	4129-20TN *	M20x2
4129-22P *	4129-22PN *	M22x1
4129-22R *	4129-22RN *	M22x1.5
4129-22T *	4129-22TN *	M22x2
4129-24P *	4129-24PN *	M24x1
4129-24R *	4129-24RN *	M24x1.5
4129-24T *	4129-24TN *	M24x2
4129-27P *	4129-27PN *	M27x1

Code (GO)	Code (NOGO)	Size (mm)
4129-27R*	4129-27RN*	M27x1.5
4129-27T *	4129-27TN *	M27x2
4129-30P*	4129-30PN *	M30x1
4129-30R*	4129-30RN*	M30x1.5
4129-30T *	4129-30TN *	M30x2
4129-33P*	4129-33PN *	M33x1
4129-33T *	4129-33TN *	M33x2
4129-36P*	4129-36PN *	M36x1
4129-36R*	4129-36RN*	M36x1.5
4129-36T *	4129-36TN *	M36x2
4129-36V *	4129-36VN *	M36x3
4129-39P*	4129-39PN *	M39x1
4129-39T *	4129-39TN *	M39x2
4129-39V *	4129-39VN *	M39x3
4129-42P*	4129-42PN *	M42x1
4129-42R*	4129-42RN*	M42x1.5
4129-42T *	4129-42TN *	M42x2
4129-42V *	4129-42VN *	M42x3
4129-45R*	4129-45RN*	M45x1.5
4129-45T *	4129-45TN *	M45x2
4129-45V *	4129-45VN *	M45x3





Suitable for setting horizontal and vertical mitre angles of cutting machine
 Buttons: ON/OFF, HOLD/SUP, SPR/CNR/MTR/BVL

transverse vial

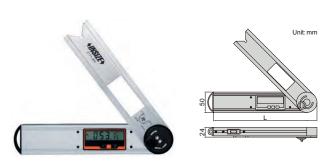
longitudinal vial 8 🗓 0

> made of aluminum (0=0)

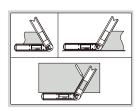
- IP54 dust/waterproof
- With transverse and longitudinal vials
   2xAAA batteries
- Absolute level, zero setting is not needed when batteries are replaced
- Backlight turns off in one minute after no data changing, automatic power off in 5 minutes

Code	Size (L)	Range	Resolution	Accuracy
2174-225	460mm	0-225°	0.05°	±0.10°

#### **DIGITAL PROTRACTOR**



2171-250





- Buttons: on/off, hold (keep the reading), zero, ABS (absolute and incremental measurement)
- Fix the locking screw at 4 positions for different measuring ranges: 0°~225°, -225°~0°, -45°~180°, -180°~45° Remove the locking screw for 360° range
- With level vial
- Battery CR2032
   Automatic power off

Code	Size (L)	Range	Resolution	Accuracy
2171-250	250mm	0-360°	0.05°	±0.15°

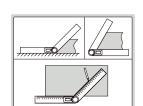
#### **DIGITAL PROTRACTORS**





2176-200

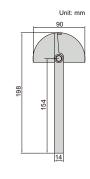
- Resolution: 0.1°
- Buttons: on/off, zero
  With clamping screw to lock the blades
  Graduation of blade: 1mm and 1/32"
- Made of stainless steel
  CR2032 battery
  Automatic power off



Code	Size (L)	Range	Accuracy
2176-200	200mm	0-360°	±0.3°
2176-300	300mm	0-360°	±0.3°

#### PROTRACTOR (ECONOMIC TYPE)





- Made of stainless steel
- With clamping screw

Code	Size	Range	Graduation	Accuracy
4780-85A	90x154mm	0-180°	1°	±0.5°

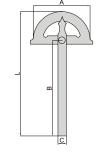


#### **PROTRACTORS**



4799-180

- Made of stainless steel (4799-1300 is made of carbon steel)
   Satin chrome plated scale
- With clamping screw



Code	Size (AxB)	Range	Accuracy	Graduation	L	С
4799-180	80x120mm	0-180°	±0.3°	1°	168mm	11mm
4799-1120	120x150mm	0-180°	±0.3°	1°	220mm	14mm
4799-1150	150x200mm	0-180°	±0.3°	1°	285mm	16mm
4799-1200	200x300mm	0-180°	±0.3°	1°	413mm	20mm
4799-1300	300x500mm	0-180°	±0.3°	1°	675mm	30mm

#### **DIGITAL PROTRACTORS**



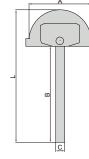
4779-120



Range: 0-180°
Buttons: on/off, zero, hold/turn
Made of stainless steel

■ With clamping screw



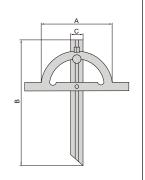


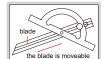
4779-120         120×150mm         0.05°         ±0.3°         220mm         22mm           4779-150         150×200mm         0.05°         ±0.3°         285mm         22mm	Code Size (AxB)		Resolution	Accuracy	L	С
	4779-120	120×150mm	0.05°	±0.3°	220mm	22mm
	4779-150	150×200mm	0.05°	±0.3°	285mm	22mm
<b>4779-200</b>   200×300mm   0.05°   ±0.3°   410mm   22mm	4779-200	200×300mm	0.05°	±0.3°	410mm	22mm

#### **PROTRACTORS**



4797-100





Gra	adua	ation:	: 1°

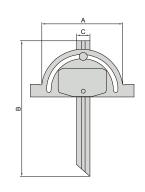
- Made of carbon steel
   Satin chrome plated
- With clamping screw
   The blade is moveable

	Code	Size (AxB)	Range	Accuracy	С
	4797-100	100x150mm	10-170°	±0.3°	18mm
	4797-150	150x300mm	10-170°	±0.3°	22mm
	4797-200	200x400mm	10-170°	±0.3°	24mm
	4797-250	250x500mm	10-170°	±0.3°	28mm
ı	4797-300	300x600mm	10-170°	±0.3°	32mm

#### **DIGITAL PROTRACTORS**



4778-100



- Range: 0-180°
   Buttons: on/off, zero, hold/turn
   Made of stainless steel

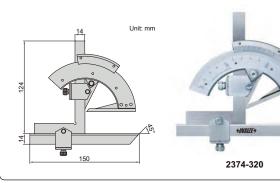
- With clamping screwThe blade is moveable





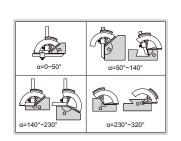
Code	Size (AxB)	Resolution	Accuracy	С
4778-100	100x150mm	0.05°	±0.3°	22mm
4778-150	150x300mm	0.05°	±0.3°	22mm
4778-200	200x400mm	0.05°	±0.3°	24mm
4778-250	250x500mm	0.05°	±0.3°	28mm
4778-300	300x600mm	0.05°	±0.3°	32mm

#### **PROTRACTOR**



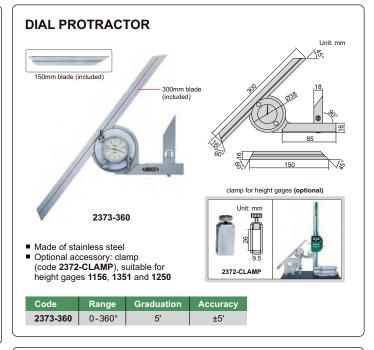
- Made of stainless steel
- Satin chrome plated scale

Со	de	Range	Graduation	Accuracy
23	74-320	0-320°	2'	±2'



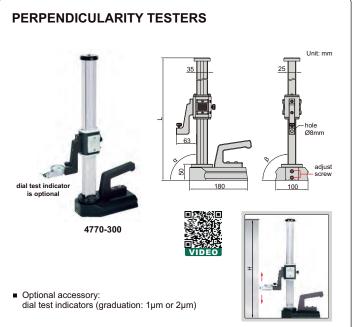




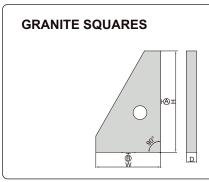




±5'



Code	Range (H)	Perpendicularity (α)	Side perpendicularity (β)	L
4770-300	0-300mm	3µm	10µm	460
4770-600	0-600mm	5µm	20µm	760
	·		•	



Range Graduation

**2172-360A** 0-360° 10"/0.005°



2372-CLAMP

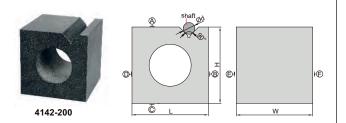
Code	Size (HxW)	Flatness of A	Flatness of B	Squareness of A to B	D
4141-250	250x160mm	1µm	1µm	2µm	25mm
4141-400	400x250mm	1.5µm	1µm	3µm	40mm
4141-630	630x400mm	2µm	1.5µm	4µm	63mm

(mm)

CUSTOM-MADE SUPPLY SPECIAL SIZES ACCORDING TO CUSTOMER'S REQUEST



#### **GRANITE SQUARE WITH V GROOVE**



- Parallelism and squareness of A, B, C, D, E and F: 6µm Parallelism and squareness of V groove to A, B, C, D, E and F: 6µm

Code	Size (LxWxH)	Range of shaft (Ød)
4142-200	200x200x200mm	9-70mm

#### **MACHINIST SQUARES WITH WIDE BASE AND SCALE (ECONOMIC TYPE)**

■ DIN875 grade 2

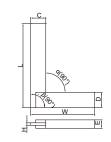
■ Made of carbon steel, no anti-rust treatment, not hardend

ATTENTION: LOW ACCURACY

ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDEND





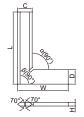


							(mm)
Code	Size (LxW)	Squa	areness	С	D	н	Е
Code	OIZC (LXVV)	Inside (α)	Outside (β)	٦	D .	-	ш
4711-50	50×30mm	24µm	25µm	16	12	2.5	9
4711-75	75×50mm	26µm	28µm	16	16	2.5	9
4711-100	100×70mm	28µm	30µm	19	19	3	12
4711-150	150×100mm	33µm	35µm	25	25	3	16
4711-200	200×130mm	37µm	40µm	30	32	3	16
4711-250	250×165mm	42µm	45µm	30	32	3	19
4711-300	300×200mm	47µm	50µm	32	32	3	19
4711-400	400×200mm	56µm	60µm	38	38	4.5	22
4711-500	500×300mm	65µm	70µm	44	50	6	25
4711-600	600×350mm	75µm	80µm	50	50	6	30
4711-750	750×400mm	90µm	95µm	55	55	6	50

#### 90° BEVELED EDGE SQUARES

- DIN875 grade 00
- Satin chrome platingBeveled edges for inside and outside measurement
- Made of hardened stainless steel





4790-0100

					(mm)
Size (LvW)	Squa	reness	_	_	н
SIZE (LXVV)	Inside (α)	Outside (β)		U	
50x40mm	2.4µm	2.5µm	13	13	4
75x50mm	2.6µm	2.8µm	15	15	4
100x70mm	2.8µm	3.0µm	20	20	5
150x100mm	3.2µm	3.5µm	30	30	6
200x130mm	3.7µm	4.0µm	34	34	7
300x200mm	4.6µm	5.0µm	40	40	8
	75x50mm 100x70mm 150x100mm 200x130mm	Size (LxW)   Inside (α)	Inside (α)         Outside (β)           50x40mm         2.4μm         2.5μm           75x50mm         2.6μm         2.8μm           100x70mm         2.8μm         3.0μm           150x100mm         3.2μm         3.5μm           200x130mm         3.7μm         4.0μm	Size (LxW)         Inside (α)         Outside (β)           50x40mm         2.4μm         2.5μm         13           75x50mm         2.6μm         2.8μm         15           100x70mm         2.8μm         3.0μm         20           150x100mm         3.2μm         3.5μm         30           200x130mm         3.7μm         4.0μm         34	Size (LxW)         Inside (α)         Outside (β)         C         D           50x40mm         2.4μm         2.5μm         13         13           75x50mm         2.6μm         2.8μm         15         15           100x70mm         2.8μm         3.0μm         20         20           150x100mm         3.2μm         3.5μm         30         30           200x130mm         3.7μm         4.0μm         34         34

#### **MACHINIST SQUARES (ECONOMIC TYPE)**

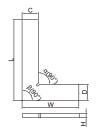
ATTENTION: LOW ACCURACY

not hardend

ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDEND







4796-150

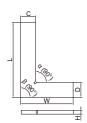
Code	Size (LxW)	Squareness		С	D	н
Code	Size (LXVV)	Inside (α)	Outside (β)	C	D	
4796-50	50×30mm	24µm	25µm	12	12	3
4796-75	75×50mm	26µm	28µm	16	16	3
4796-100	100×70mm	28µm	30µm	19	19	5
4796-125	125×80mm	30µm	33µm	22	22	5
4796-150	150×100mm	33µm	35µm	25	25	6
4796-200	200×130mm	38µm	40µm	25	25	6
4796-250	250×165mm	43µm	45µm	25	25	6
4796-300	300×200mm	47µm	50µm	30	30	6
4796-350	350×200mm	51µm	55µm	38	38	6
4796-400	400×200mm	56µm	60µm	38	38	9
4796-450	450×250mm	58µm	65µm	38	38	9
4796-500	500×300mm	69µm	70µm	38	38	9
4796-450	450×250mm	58µm	65µm	38	38	9

#### 90° FLAT EDGE SQUARES

- DIN875 grade 0Made of hardened stainless steel





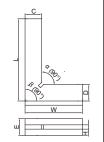


						(mm)
Code	Size (LxW)	Squa	reness	С	D	н
Code	Size (LXVV)	Inside (α) Outs	Outside (β)		<i>-</i>	"
4791-50	50x40mm	6µm	6µm	15	15	4
4791-75	75x50mm	6µm	7µm	15	15	4
4791-100	100x70mm	7µm	7µm	20	20	5
4791-150	150x100mm	7µm	8µm	30	30	6
4791-200	200x130mm	8µm	9µm	30	30	7
4791-250	250x165mm	9µm	10µm	35	35	7
4791-300	300x200mm	10µm	11µm	40	40	8



#### 90° FLAT EDGE SQUARES WITH WIDE BASE





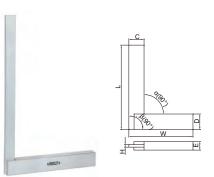
- DIN875 grade 0 ■ Made of hardened stainless steel
- 4793-100

(m							(mm)
Code S	Si=0 (1 ×/A/)	Squa	reness	С	D	н	E
	Size (LxW)	Inside (α)	Outside (β)	٦	, D	"	-
4793-50	50x40mm	6µm	6µm	13	13	4	13
4793-75	75x50mm	6µm	7µm	15	15	4	15
4793-100	100x70mm	7µm	7µm	20	20	5	20
4793-150	150x100mm	7µm	8µm	30	30	6	30
4793-200	200x130mm	8µm	9µm	30	30	7	30
4793-250	250x165mm	9µm	10µm	35	35	7	35
4793-300	300x200mm	10µm	11µm	40	40	8	40

#### **MAGNALIUM 90° FLAT EDGE SQUARES** WITH WIDE BASE



■ Made of magnalium, light weight, non-deform, no rusty



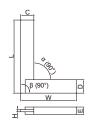
4705-630 (mm								
Code Sine (Levia)		Squareness				١	Е	Weiaht
Code	Size (L×W)	Inside (α)	Outside (β)	С	D	Н	=	weight
4705-630	630×400mm	107µm	113µm	40	60	18	40	5kg
4705-800	800×500mm	123µm	130µm	50	70	25	50	7kg

## **TRY SQUARE** Unit: mm ■ Graduation: 1mm ■ Stainless steel blade, aluminum base 2275-300 Size (LxW) Inside (α) Outside (β) 2275-300 300x170mm 0.5mm 0.5mm

#### 90° FLAT EDGE SQUARES WITH WIDE BASE







stainless steel 4792-100

							(
Code	Size (LxW) Squareness Inside ( $\alpha$ ) Outside ( $\beta$ )	С	D	н	Е		
Code		Inside (α)	Outside (β)	U	U		-
4792-50	50x40mm	6µm	6µm	12	12	3	10
4792-75	75x50mm	6µm	7µm	14	14	3	10
4792-100	100x70mm	7µm	7µm	18	18	3	10
4792-150	150x100mm	8µm	8µm	22	22	4	12
4792-200	200x130mm	9µm	9µm	25	25	4	12

#### **MACHINIST SQUARES WITH WIDE BASE** (ECONOMIC TYPE)

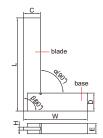
ATTENTION: LOW ACCURACY

■ DIN875 grade 0 ■ Made of hardened

ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDEND

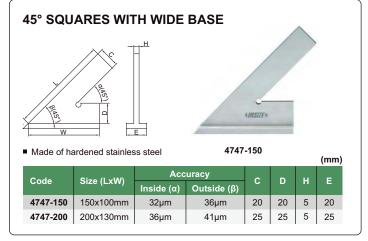
- DIN875 grade 2
- Made of carbon steel, no anti-rust treatment, not hardend





(mm)

Squareness Size (LxW) Code Inside (α) Outside (β) 4707-50 50x40mm 24µm 25µm 16 12 3 9 4707-75 75x50mm 26µm 28µm 16 16 3 9 4707-100 100x70mm 28µm 30µm 19 19 3 12 4707-150 150x100mm 33µm 35µm 25 25 3 16 200x130mm 30 4707-200 32 16  $37 \mu m$ 40µm 4 250x165mm 4707-250 42µm 45µm 30 32 4 19 4707-300 300x200mm 32 32 4 19 47µm 50µm 4707-400 400x250mm 56µm 60µm 38 38 5 22 4707-500 500x300mm 65µm 70µm 45 50 6 25 4707-600 600x350mm 75µm 80µm 50 50 6 30 750x400mm 4707-750 90µm 95µm 55 55 6 50 4707-900 900x500mm 103µm 110µm 65 75 9 50 **4707-1000** 1000x550mm 65 113µm 120µm 75 9 50



# +INSIZE+

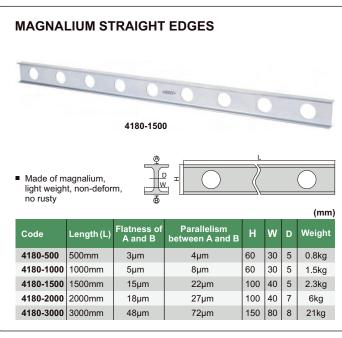
4700-300

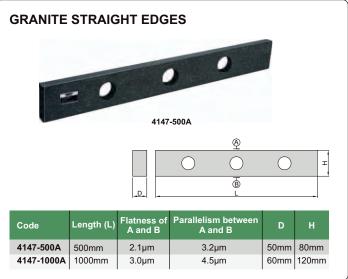
300mm

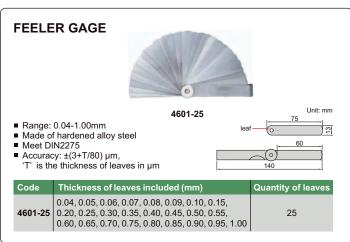


8 40

 $3.2 \mu m$ 











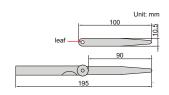


#### **FEELER GAGES**

- Made of hardened alloy steel Meet DIN2275 Accuracy: ±(3+T/80) µm, 'T' is the thickness of leaves in µm



4602-20

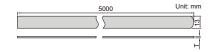


Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4602-13A	0.03-0.50mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.30, 0.40, 0.50	13
4602-13	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00	13
4602-17	0.02-1.00mm	0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.75, 1.00	17
4602-20	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20
4602-32	0.03-1.00mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.13, 0.15, 0.18, 0.20, 0.23, 0.25, 0.28, 0.30, 0.33, 0.35, 0.38, 0.40, 0.45, 0.50, 0.55, 0.60, 0.63, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 1.00	32

#### **FEELER GAGE TAPES**

- Used as shims to accurately set spacing
   Made of hardened alloy steel
   Length 5m
   Width 13mm





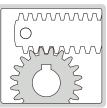
4621-
-------

Code	Thickness (T)	Accuracy
4621-02	0.02mm	±4µm
4621-03	0.03mm	±4µm
4621-04	0.04mm	±4µm
4621-05	0.05mm	±4µm
4621-06	0.06mm	±4µm
4621-07	0.07mm	±5µm
4621-08	0.08mm	±5µm
4621-09	0.09mm	±5µm
4621-10	0.10mm	±5µm

Code	Thickness (T)	Accuracy
4621-12	0.12mm	±5µm
4621-15	0.15mm	±6µm
4621-18	0.18mm	±7µm
4621-20	0.20mm	±8µm
4621-25	0.25mm	±9µm
4621-30	0.30mm	±9µm
4621-35	0.35mm	±11µm
4621-40	0.40mm	±12µm
4621-45	0.45mm	±12µm

Thickness (T) 0.50mm	Accuracy ±14µm
0.50mm	+14um
	/p
0.55mm	±14µm
0.60mm	±14µm
0.65mm	±14µm
0.70mm	±17µm
0.75mm	±17µm
0.80mm	±19µm
0.90mm	±22µm
	0.60mm 0.65mm 0.70mm 0.75mm 0.80mm

#### **GEAR TOOTH PITCH GAGES**





- Accuracy: ±0.05mm
   Check the module pitch of gear tooth
   Made of hardened stainless steel



4860-245

	Unit: mm
$\gamma$	
0	
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	.
52	0.5
	0.5

Code	Range	Pressure angle	Quantity of leaves
4860-145	0.35-4.5mm	14.5°	15
4860-245	0.35-4.5mm	20°	15
4860-112	5-12mm	14.5°	8
4860-212	5-12mm	20°	8

#### **PITCH GAGE**



4824-12

- Accuracy: ±0.07mm
   Check the pitch of screw thread
   Made of medium carbon steel

Code	Range	Thread type	Pitch of leaves included	Quantity of leaves
4824-12	2-20mm	Tr30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 16, 20mm	12



#### **PITCH GAGES**

- Identify the pitch of screw thread
- Made of carbon steel





4820-124

#### Metric 60° screw

Code	Range	Pitch of leaves included	
4820-124	0.25-7mm	0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	24

#### Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-230	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30

#### Metric 60° and Whitworth 55° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4920 452	0.25-6mm	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6mm	52
4820-452	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	52

#### Metric 60° and Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves	
4820-552	0.4-7mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	F0	
	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	52	

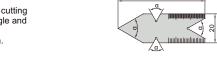
Unit: mm

#### **CENTER GAGES**

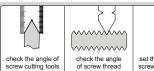


4810-601

- To check and set screw cutting tools, and check the angle and pitch of screw thread
- Angle accuracy: ±30min.
   Made of stainless steel



- machine tools workpiece





Code	Thread type	Angle (α)	Graduation
4810-601	METRIC 60°	60°	0.5mm and 1mm
4810-55	WHITWORTH 55°	55°	14ths and 20ths on front side, 24ths and 32ths on back side

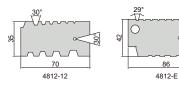
#### **THREAD GAGES**

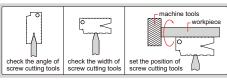


4812-E

- To check and set screw cutting tools

  Made of medium
- carbon steel





Code	Range	Thread type	Pitch
4812-12	2-12mm	Tr 30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12mm
4812-E	1-10TPI	ACME 29°	1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 4, 5, 6, 7, 8, 9, 10TPI

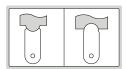
#### **RADIUS GAGES**

■ Made of carbon steel



4801-17



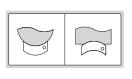


Unit: mm

Code	Range	Radius of leaves included (mm)	Quantity of leaves (internal+external)
4801-17	1-7mm	1, 1.25, 1.5, 1.75, 2, 2.25, 2.5, 2.75, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	17+17
4801-16	7.5-15mm	7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 14.5, 15	16+16
4801-15	15.5-25mm	15.5, 16, 16.5, 17, 17.5, 18, 18.5, 19, 19.5, 20, 21, 22, 23, 24, 25	15+15





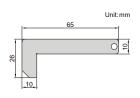


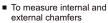




Code	Range	Radius of leaves included (mm)	Quantity of leaves
4802-31	25-40mm	25, 25, 5, 26, 26.5, 27, 27.5, 28, 28.5, 29, 29.5, 30, 30.5, 31, 31.5, 32, 32.5, 33, 33.5, 34, 34.5, 35, 35.5, 36, 36.5, 37, 37.5, 38, 38.5, 39, 39.5, 40	31 pcs

#### **CHAMFER GAGE**







Code	Graduation	Accuracy
4844-1	0.5mm	±0.25mm



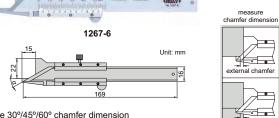
4844-1





T internal chamfer

#### **CHAMFER GAGES**



- Measure 30°/45°/60° chamfer dimension Made of stainless steel
- Satin chrome plated reading surface

Code	Range	Accuracy	Graduation	Chamfer (α)
1267-6	0-10mm	±0.06mm	0.02mm	45°
1267-63	0-10mm	±0.06mm	0.02mm	30°
1267-66	0-10mm	±0.06mm	0.02mm	60°

#### **RADIUS GAGE SET**







- Each piece has 3 concave and 2 convex gaging surfaces
- Supplied with handle
- Made of medium carbon steel



4804-26

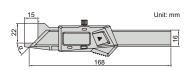
DATA OUTPUT

Code	Range	Radius of leaves included (mm)	Quantity of leaves
4804-26	0.5-13mm	0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13	26

#### **DIGITAL CHAMFER GAGES**



1180-6



- Measure 30°/45°/60° chamfer dimension

- Resolution: 0.01mm/0.0005"

  Buttons: on/off, zero, mm/inch

  Automatic power off, move the digital unit to turn on power

- Automatic power on, move the digital of Battery CR2032, data output
   Made of stainless steel
   Optional accessory: data output cable (code 7315-21, 7302-21)

Code	Range	Accuracy	Chamfer (α)
1180-6	0-10mm/0-0.39"	±0.06mm	45°
1180-63	0-10mm/0-0.39"	±0.06mm	30°
1180-66	0-10mm/0-0.39"	±0.06mm	60°

#### **DIGITAL TAPER SLOT GAGE**



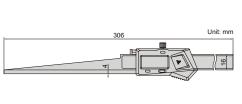
- 1160-10 Measuring opening, slot width

- Resolution: 0.01mm/0.0005"

  Buttons: on/off, zero, mm/inch
  Automatic power off, move the digital unit to turn on power
  Battery CR2032, data output
  Made of stainless steel

- Optional accessory: data output cable (code 7315-21, 7302-21)





ATTENTION: ACTUAL SLOT WIDTH IS 1/10 OF THE READING

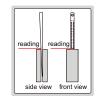
Code	Range	Accuracy
1160-10	0.2-10mm/0.008-0.394"	±0.03mm

DATA OUTPUT

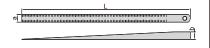


#### **TAPER SLOT GAGES**





- For quick measurement of slot widthSatin chrome plated
- Satin chrome plated reading surface
- Made of stainless steel



						(mm)
Code	Range	Graduation	Accuracy	L	а	b
4630-3	0.4-6mm	0.05mm	±0.04mm	164	12.5	6.5
4630-1	0.5-10mm	0.05mm	±0.07mm	220	10	10.5
4630-2	0.5-15mm	0.1mm	±0.08mm	184	12.5	16.5

# 

Graduation

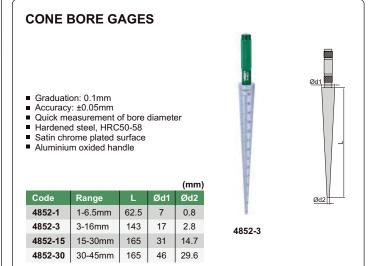
0.1mm

0.1mm

0.1mm

0.1mm







Range

0.8-15mm

15-30mm

30-45mm

45-60mm

Code

4833-1

4833-2

4833-3

4833-4



Made of stainless steelSatin chrome plated

reading surface

4830

Accuracy

±0.1mm

±0.1mm

±0.1mm

±0.1mm

146mm

159mm

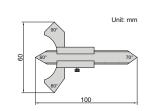
166mm

170mm

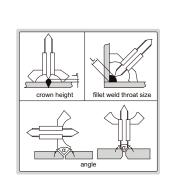
30.4mm

45.4mm

60.5mm



Code	Measurement	Range	Graduation	Accuracy
	crown height	0-8mm	0.1mm	±0.1mm
4830	fillet weld throat size	0-20mm	0.1mm	±0.3mm
	angle	60°, 70°, 80°, 90°	_	±1°





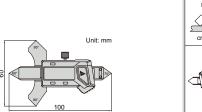
#### **DIGITAL WELDING GAGE**

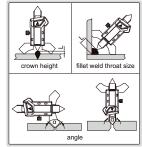
# ATTENTION: NO DATA OUTPUT



4831-20A

Buttons: zero, mm/inch, on/off
Battery LR44
Made of stainless steel

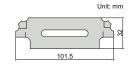




Code	Measurement	Range	Resolution	Accuracy
	crown height	0-7mm	0.01mm/0.0005"	±0.03mm
4831-20A	fillet weld throat size	0-20mm	0.01mm/0.0005"	±0.1mm
	angle	60°, 70°, 80°, 90°	_	±1°

## FILLET WELDING GAGE





4836-1

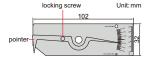
■ Measure concave and convex weld sizes

- 7 blades are included
  Made of stainless steel

Code	Size (mm)	Accuracy
4836-1	3 4 5 6 8 9 10 11 12 14 16 19 22 25	+0.5mm

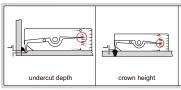
#### **WELDING GAGE**





4834-1

- Pointer can be locked for later reference
- Made of stainless steel





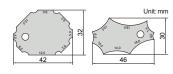


Code	Measurement	Range	Graduation	Accuracy
	undercut depth	0-6mm	0.5mm	±0.5mm
4024.4	crown height	0-6mm	0.5mm	±0.5mm
4834-1	porosity size comparison	1.5mm, 3mm	_	±0.2mm
	amount of porosity per 25mm	25mm	1mm	_

#### FILLET WELDING GAGE



4832-1



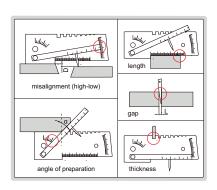




Code	Throat size (mm)	Leg length (mm)	Accuracy
4832-1	4, 5, 6, 7, 8, 9, 10, 12	4, 6, 7.5, 10, 12, 14, 16, 18	±0.5mm

#### **WELDING GAGE**

■ Made of stainless steel





		Ur	it: mm
45		0	որուրուրու
	125	<u>Ø2.5</u> — pointe	r

4848-1

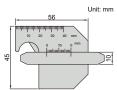
Code	Measurement	Range	Graduation	Accuracy
	misalignment (high-low)	-5mm~+15mm	1mm	±0.5mm
	angle of preparation	0°-45°	5°	±2.5°
4848-1	length	0-50mm	1mm	±0.5mm
4040-1	gap	1-4mm	0.5mm	±0.25mm
	thickness	1, 1.2, 2.0, 2.5, 3.0, 3.25, 4.0, 5.0mm	-	±0.1mm

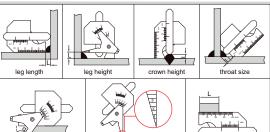


#### **WELDING GAGE**









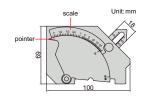
- Made of stainless steelSatin chrome plated surface

Code	Measurement	Range	Graduation	Accuracy
	leg length	0-20mm	1mm	±0.3mm
	leg height	0-20mm	1mm	±0.3mm
	crown height	0-20mm	1mm	±0.3mm
6832-1	throat size	0-10mm	1mm	±0.3mm
	angle	0°-60°	5°	±1°
	gap	1-3.5mm	0.5mm	±0.2mm
	length	0-40mm	1mm	±0.3mm

#### **WELDING GAGE**



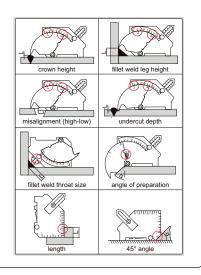






- Adjustable scale to compensate pointer wearMade of stainless steel

Code	Measurement	Range	Graduation	Accuracy
	crown height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	fillet weld leg height	0-25mm (0-1")	1mm (1/16")	±0.5mm
4835-1	misalignment (high-low)	0-25mm (0-1")	1mm (1/16")	±0.5mm
	undercut depth	0-2mm (0-1/8")	1mm (1/16")	±0.5mm
	fillet weld throat size	0-20mm (0-3/4")	1mm (1/16")	±0.5mm
	angle of preparation	0-60°	5°	±1°
	length	0-60mm (0-2")	1mm (1/16")	±0.5mm
	45° angle	_	_	±1°



length

#### **WELDING GAGE**

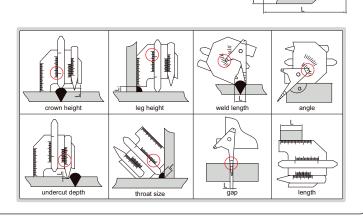




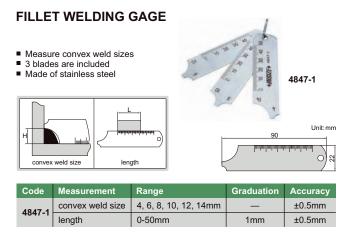
4838-1

Code	Measurement	Range	Graduation	Accuracy
	crown height	0-10mm	1mm	±0.5mm
	leg height	0-14mm	1mm	±0.5mm
4838-1	undercut depth	0-5mm	0.05mm	±0.05mm
	throat size	0-13mm	1mm	±0.5mm
	weld length	0-40mm	1mm	±1mm
	angle	90°-150°	5°	±1°
	gap	0.5-5mm	1mm	±0.5mm
	length	0-40mm	1mm	±0.5mm

■ Made of stainless steel









2-12mm

50°, 60°

4, 5, 6, 7mm

1.5, 2, 3.5mm

theoretical throat size (a)

throat size angle of preparation

thickness

4850-1

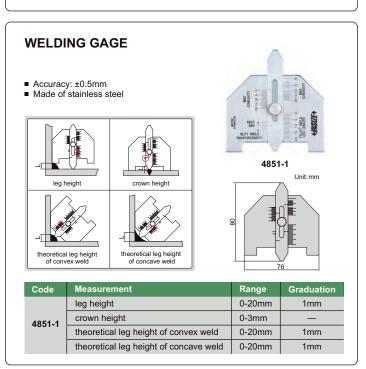
1mm

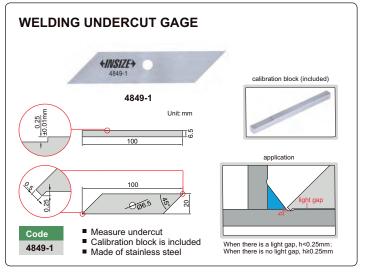
±0.5mm

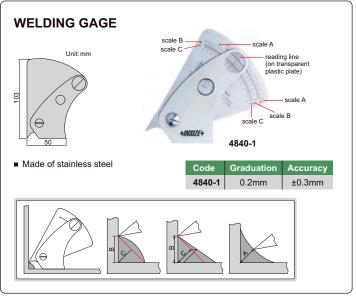
±0.5mm

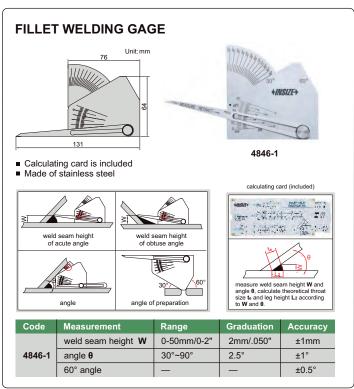
±1°

±0.2mm









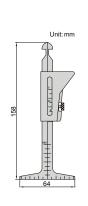


■ Made of stainless steel

#### PIPE WELDING GAGE

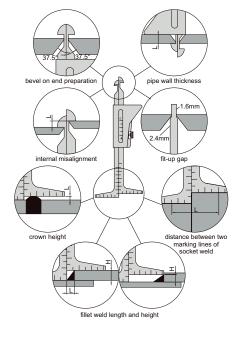
front

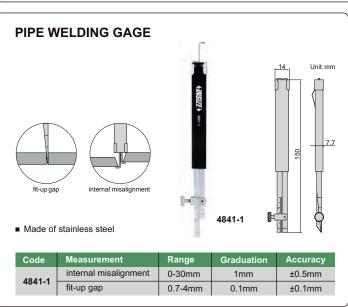














#### 7-PIECE WELDING GAGE SET

- Includes:

  - 1) Welding gage (code **4834-1**)
    2) Welding gage (code **4851-1**)
    3) Fillet welding gage, size 3~25mm, 7 blades (code **4836-1**)
    4) Outside micrometer, range 0-25mm,

  - graduation 0.01mm (code **3203-25A**)
    5) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.005" (code 1108-150)
  - (Specker rule with sliding clip, range 150mm/6", graduation 1mm, 1/64" (code 7119-150)

    7) Magnifier with illumination,
  - magnification 4X (code 7513-4)

Code 5072



5072

#### 7-PIECE WELDING GAGE SET

- Includes:
- 1) Welding gage (code 4834-1)
- 2) Welding gage (code 4851-1)
- 3) Pipe welding gage (code **4839-1**) 4) Outside micrometer, range 0-25mm,
- graduation 0.01mm (code 3203-25A)
- 5) Telescoping inspection mirror, size of mirror Ø32mm, length 178~505mm (code 7160-1) 6) Magnifier with illumination,
- magnification 4X (code **7513-4**)
- 7) Steel rule, range 150mm/6", graduation 0.5mm, 1mm, 1/64", 1/32", 1/16" (code **7110-150**)



5071

Code 5071



#### **AMERICAN STANDARD WIRE GAGE**

0

5

6

8

9

10

11

12

13

14

15

16

8.250mm/0.3249"

7.350mm/0.2893"

6.540mm/0.2576"

5.830mm/0.2294"

5.190mm/0.2043"

4.620mm/0.1819"

4.110mm/0.1620"

3.670mm/0.1443"

3.260mm/0.1285"

2.910mm/0.1144"

2.590mm/0.1019"

2.300mm/0.0907"

2.050mm/0.0808"

1.820mm/0.0720"

1.630mm/0.0641"

1.450mm/0.0571"

1.290mm/0.0508"

1.150mm/0.0453"

18 1.020mm/0.0403"

22 0.643mm/0.0253"

20

23

24

25

26

27

28

29

31

32

33

35

0.912mm/0.0359"

0.813mm/0.0320"

0.724mm/0.0285"

0.574mm/0.0226"

0.511mm/0.0201"

0.440mm/0.0179"

0.404mm/0.0159"

0.361mm/0.0142"

0.320mm/0.0126"

0.287mm/0.0113"

0.254mm/0.0100"

0.226mm/0.0089"

0.203mm/0.0080"

0.180mm/0.0071"

0.142mm/0.0056"

34 0.160mm/0.0063"

36 0.127mm/0.0050"



4808



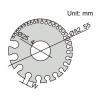
For gaging wire Hardened and satin chrome finish

Code	Range
4808	0-36 (8.250-0.127mm/0.3249-0.0050")

#### **U.S. STANDARD SHEET METAL GAGE**



4809



For gaging sheet metal Hardened and satin chrome finish

110.	**
0	7.938mm/0.3125"
1	7.144mm/0.2813"
2	6.747mm/0.2656"
3	6.350mm/0.2500"
4	5.953mm/0.2344"
5	5.556mm/0.2188"
6	5.159mm/0.2031"
7	4.763mm/0.1875"
8	4.366mm/0.1719"
9	3.969mm/0.1563"
10	3.572mm/0.1406"
11	3.175mm/0.1250"
12	2.778mm/0.1094"
13	2.381mm/0.0938"
14	1.984mm/0.0781"
15	1.786mm/0.0703"
16	1.588mm/0.0625"
17	1.429mm/0.0563"

	No.	W
"	18	1.270mm/0.0500"
"	19	1.111mm/0.0438"
"	20	0.953mm/0.0375"
"	21	0.873mm/0.0344"
"	22	0.794mm/0.0313"
"	23	0.714mm/0.0281"
"	24	0.635mm/0.0250"
"	25	0.556mm/0.0219"
"	26	0.476mm/0.0188"
"	27	0.437mm/0.0172"
"	28	0.397mm/0.0156"
"	29	0.357mm/0.0141"
"	30	0.318mm/0.0125"
"	31	0.278mm/0.0109"
"	32	0.258mm/0.0102"
"	33	0.238mm/0.0094"
"	34	0.218mm/0.0086"
"	35	0.198mm/0.0078"
	36	0.179mm/0.0070"

Code	Range
4809	0-36 (7.938-0.179mm/0.3125-0.0070")

#### **DRILL POINT GAGE**



■ For twist drills with 118° angle, to check if the center of tip is concentric with the drill body

■ Made of stainless steel

	Code	Accuracy		
		Angle	Length	
	4843-1	±0.5°	±0.5mm	





### **DRILL ANGLE GAGE**



4842-1

■ Check drills with angle 60°, 70°, 90°, 118°, 125°, 135°, 150° or 160° ■ Made of stainless steel

**OUTSIDE SPRING CALIPERS** 

Code	Accuracy
4842-1	±0.5°





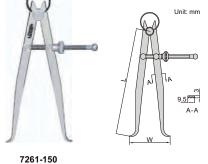
#### **INSIDE SPRING CALIPERS**





■ Made of carbon steel

Code	Size (L)	Range (W)
7261-150	150mm	20-170mm
7261-200	200mm	22-220mm
7261-250	245mm	30-270mm
7261-300	300mm	30-320mm







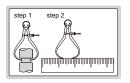


Unit: mm 9.5

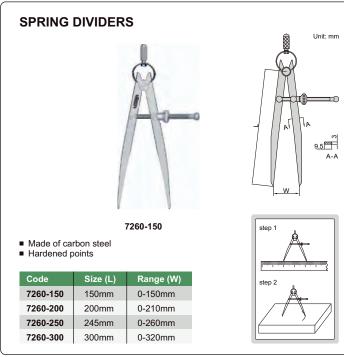
7262-150

■ Made of carbon steel

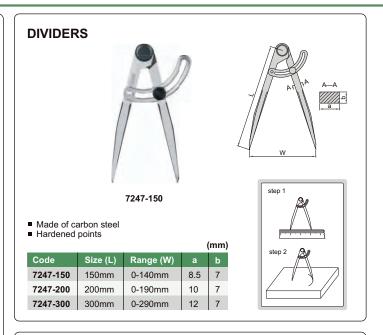
Code	Size (L)	Range (W)	
7262-150	155mm	0-140mm	
7262-200	210mm	0-210mm	
7262-250	265mm	0-270mm	
7262-300	310mm	0-320mm	

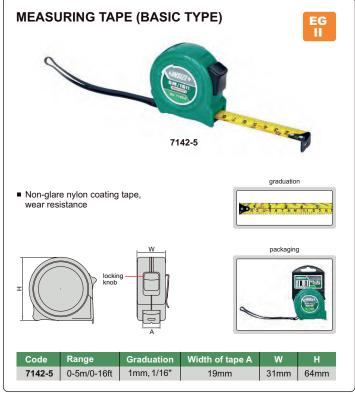






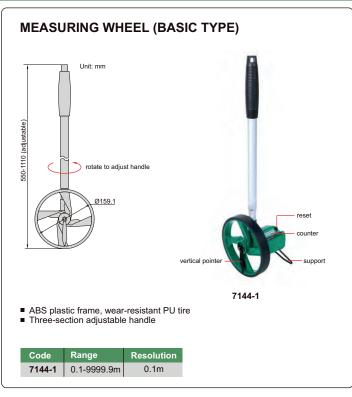




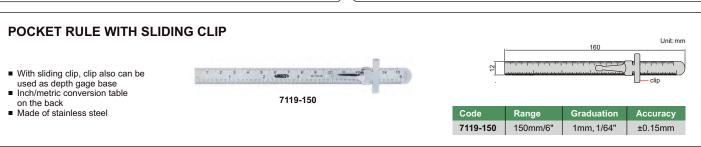


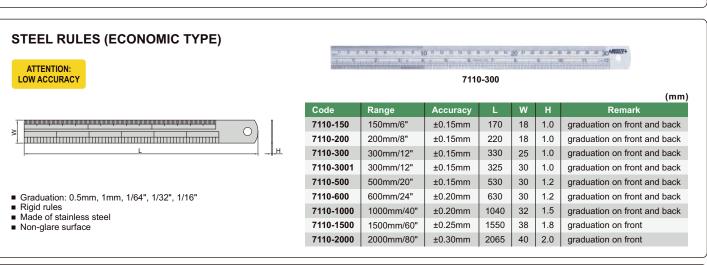


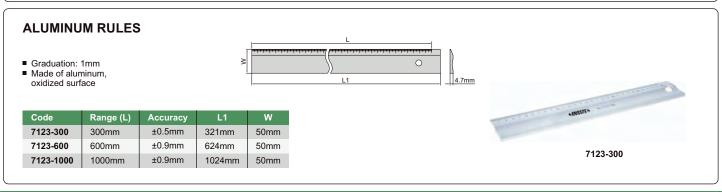






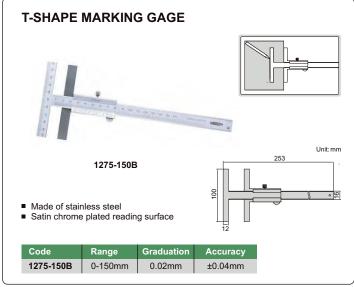


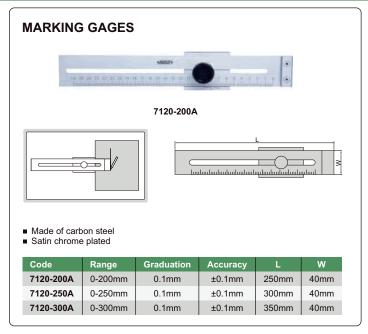


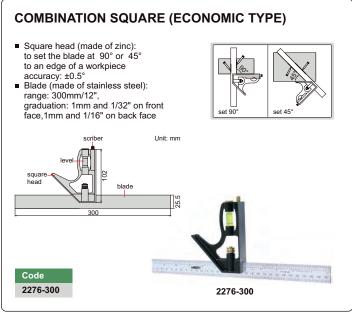


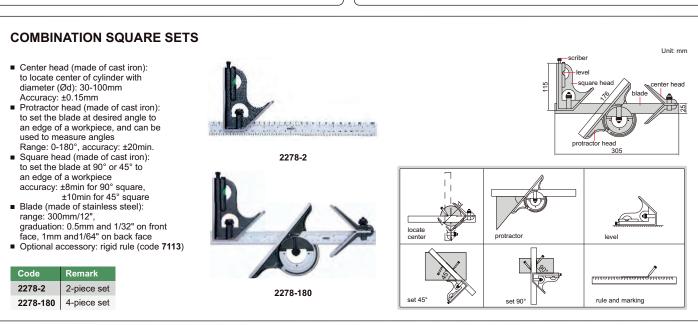


#### STRAIGHT EDGES +INSIZE+ 7111-300A check flatness Unit: mm ■ Check flatness and straightness, as well as for marking Graduation on the beveled edge Made of hardened tool steel ■ Chrome plated Code Range (L) Straightness of A 7111-300A 310mm 300mm 0.02mm 40mm 7111-500A 500mm 0.03mm 510mm 40mm

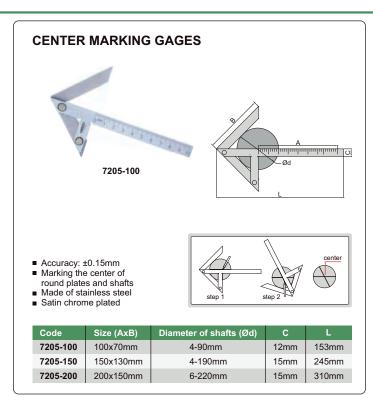


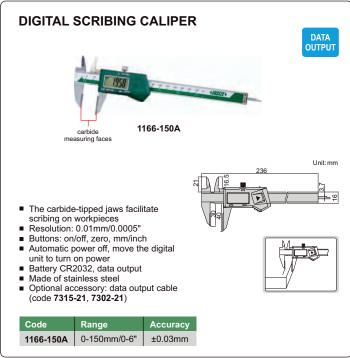


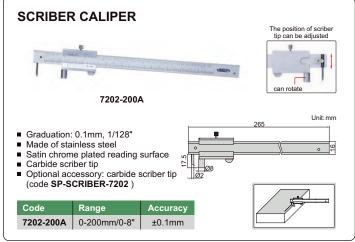


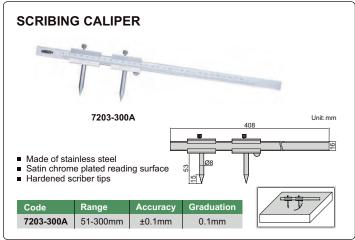


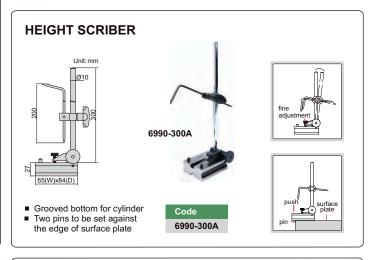


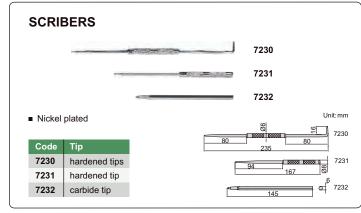
















#### 2-PIECE MEASURING TOOL SET

- Includes:
  - Dial test indicator, range 0.8mm, graduation 0.01mm (code 2380-08)
  - 2) Magnetic stand

Code 5023



#### **4-PIECE MEASURING TOOL SETS**

- Includes:
  - 1) Vernier caliper, range 0-150mm/0-6"
  - Outside micrometer, range 0-25mm, graduation 0.01mm (code 3202-25A) 3) 90° beveled edge square, 100x70mm,
  - grade 0 (code **4790-1000**) 4) Steel rule, 150mm/6" (code **7110-150**)



5041

Code	Remark
5041	Vernier caliper, graduation 0.05mm/1/128" (code 1205-150S)
5041-2	Vernier caliper, graduation 0.02mm/0.001" (code 1205-1502S)

#### 5-PIECE MEASURING TOOL SET

- Includes:
  - Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005" (code 1108-150W)
  - Digital outside micrometer, range 0-25mm/0-1", resolution 0.001mm/0.00005" (code **3109-25A**)
    3) Digital indicator, range 12.7mm/0.5",
  - resolution 0.01mm/0.0005" (code 2112-10)
    4) Magnetic stand (code 6201-60)
    5) Micrometer stand (code 6300)

Code 5052-W



5052-W

#### 9-PIECE MEASURING TOOL SET

- Includes:
  - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005" (code 1108-150W)
  - Outside micrometer, range 0-25mm, graduation 0.01mm (code 3202-25A)
  - 3) Protractor, range 0-180°
- graduation 1° (code 4799-180)
  4) Pitch gauge, range 0.25-7mm,
  24pcs, metric 60° thread (code 4820-124)
  5) Radius gauge, range 1-7mm (code 4801-17)
  6) Feeler gauge, range 0.05-1.00mm,
- 20 pcs (code **4602-20**)
- 7) 90° beveled edge square, 100x70mm, grade 0 (code **4790-1000**)
- 8) Scriber (code **7230**) 9) Steel rule, 150mm/6" (code **7110-150**)



5091-W

Code 5091-W

#### 2-PIECE MEASURING TOOL SET

- Dial indicator, range 10mm, graduation 0.01mm (code 2308-10A)
- 2) Magnetic stand (code 6201-60)

Code 5024



#### **4-PIECE MEASURING TOOL SET**

- Includes:
- Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005" (code 1108-150W)
- 2) Outside micrometer, range 0-25mm, graduation 0.01mm, (code **3202-25A**)
- 3) 90° beveled edge square, 100x70mm,
- grade 0 (code **4790-1000**) 4) Steel rule, 150mm/6" (code **7110-150**)

Code 5042-W



5042-W

#### 6-PIECE MEASURING TOOL SETS

- Includes:
  - 1) Vernier caliper, range 0-150mm/0-6"
- 2) Outside micrometer, range 0-25mm graduation 0.01mm (code **3202-25A**)
- gradeation to film (code 3202-23A)
  3 90° bevelled edge square, 100x70mm
  grade 00 (code 4790-0100)
  4) Straight edge, 100mm (code 4700-100)
  5) Spring divider, 150mm (code 7260-150)

- 6) Steel rule, 200mm/8" (code 7110-200)

Code	Remark
5063	Vernier caliper, graduation 0.05mm/1/128" (code <b>1205-150S</b> )
5063-2	Vernier caliper, graduation 0.02mm/0.001" (code <b>1205-1502S</b> )



5063

#### 13-PIECE MEASURING TOOL SETS

- Includes:
  - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005"
  - 2) Outside micrometer, range 0-25mm, graduation 0.01mm (code **3202-25A**) 3) Dial indicator, range 10mm,
  - graduation 0.01mm (code 2308-10A)
  - 4) Magnetic stand (code 6201-60)
- 4) Magnetic stant (code **9201-90**)
  5) Protractor, range 0-180°,
  graduation 1° (code **4799-180**)
  6) Pitch gauge, range 0.25-7mm, 24 pcs,
  metric 60° thread (code **4820-124**) 7) Radius gauge, range 1-7mm
- (code 4801-17) 8) Feeler gauge, range 0.05-1.00mm, 20pcs (code **4602-20**)
- 9) 90° beveled edge square, 100x70mm, grade 0 (code **4790-1000**)
- 10) Scriber (code **7230**)
- 11) Steel rule, 150mm/6" (code **7110-150**) 12) Depth base attachment (code **6140**)
- 13) Zero setting bar for depth base attachment



5013-W

Code	Remark
Code	Remark
5013-W	Digital caliper, without thumb roller code 1108-150W
5013	Digital caliper, with thumb roller code 1108-150



#### **GRANITE SURFACE PLATES**

# INSPECTION CERTIFICATE

- Made of granite, free from deterioration or dimensional change over time, minimal changes in dimension due to temperature changes
   Meet DIN876, grade 00 is for inspection room or lab, grade 0 is for workshop
   Optional accessory: stand for granite surface plate (code 6902), jack for granite surface plate (code 6903)



CUSTOM-MADE SUPPLY SPECIAL SIZES ACCORDING TO CUSTOMER'S REQUEST



#### Grade 00

Code	Size (LxWxH)	Flatness	Weight (Kg)	Max. load (Kg)
6900-132 <b>*</b>	300x200x60mm	2.7µm	11	30
6900-142*	400x250x60mm	2.9µm	18	50
6900-144*	400x400x60mm	3.1µm	29	60
6900-153 <b>*</b>	500x315x70mm	3.2µm	33	60
6900-164*	630x400x80mm	3.5µm	60	65
6900-166*	630x630x100mm	3.8µm	119	75
6900-185*	800x500x100mm	3.9µm	120	100
6900-1106*	1000x630x140mm	4.4µm	265	200
6900-1128*	1200x800x160mm	4.9µm	461	500

<sup>\*</sup>Supplied with manufacturer inspection certificate

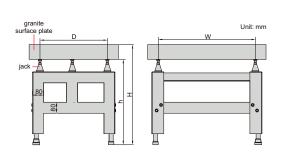
Grade 0						
Code	Code Size (LxWxH)		Weight (Kg)	Max. load (Kg)		
6900-032 *	300x200x60mm	5.4µm	11	60		
6900-042 *	400x250x60mm	5.9µm	18	100		
6900-044 *	400x400x60mm	6.3µm	29	120		
6900-053 *	500x315x70mm	6.4µm	33	120		
6900-064 *	630x400x80mm	7.0µm	60	130		
6900-066 *	630x630x100mm	7.6µm	119	150		
6900-085 *	800x500x100mm	7.8µm	120	200		
6900-0106*	1000x630x140mm	8.7µm	265	400		
6900-0128*	1200x800x160mm	9.8µm	461	1000		

#### STANDS FOR GRANITE **SURFACE PLATES**

- For medium size granite surface plates

- 5 jacks are included
  Adjusting range of jacks: 25mm
  One foot on the bottomis adjustable



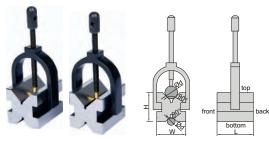


Low stands (mi					
Code	For granite surface plate	W	D	H (with granite surface plate)	h (without granite surface plate)
6902-64A	630x400x80mm (code <b>6900-064</b> and <b>6900-164</b> )	352	224	775-800	695-720
6902-66A	630x630x100mm (code <b>6900-066</b> and <b>6900-166</b> )	352	352	775-800	675-700
6902-85A	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	775-800	675-700
6902-106A	1000x630x140mm (code 6900-0106 and 6900-1106)	560	352	755-780	615-640
6902-128A	1200x800x160mm (code <b>6900-0128</b> and <b>6900-1128</b> )	672	448	755-780	595-620

High	stands
------	--------

High stands					(mm)
Code	For granite surface plate	W	D	H (with granite surface plate)	h (without granite surface plate)
6902-64H	630x400x80mm (code <b>6900-064</b> and <b>6900-164</b> )	352	224	1000-1025	920-945
6902-66H	630x630x100mm (code <b>6900-066</b> and <b>6900-166</b> )	352	352	1000-1025	900-925
6902-85H	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	1000-1025	900-925
6902-106H	1000x630x140mm (code <b>6900-0106</b> and <b>6900-1106</b> )	560	352	1000-1025	860-885
6902-128H	1200x800x160mm (code <b>6900-0128</b> and <b>6900-1128</b> )	672	448	1000-1025	840-865

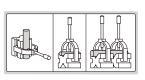
#### **V-BLOCK SETS**



6896-11

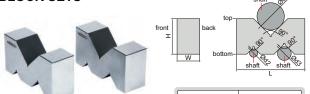
- Hold cylindrical workpieces for inspection and machining
   Two V-blocks per set
- Made of alloy steelHardened to HRC60±2
- V groove on the top for large shafts
   V groove on the bottom for small shafts

Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of both V grooves to top and bottom sides	Squareness of both V grooves to front and back sides	Height difference of a matched pair
6896-10	25x20x20mm	3-20mm	3µm	3µm	3µm
6896-11	50x40x40mm	5-30mm	5µm	5µm	5µm
6896-12	80x63x63mm	7-63mm	5µm	5µm	5µm
6896-13	100x80x80mm	7-80mm	5µm	5µm	5µm
6896-14	70x140x140mm	9-140mm	5µm	5µm	5µm





#### **V-BLOCK SETS**



#### 6887-3

■ Two V-blocks per set

6887-4

Made of r	ardened tool steel			
Code	Size (LxWxH)	Range of shafts (Ød1)	Range of shafts (Ød2)	Range of shafts (Ød3)
6887-1	50x19x24mm	3-32mm	3-16mm	3-22mm
6887-2	75x24x35mm	3-50mm	3-20mm	3-32mm
6887-3	100x33x52mm	3-68mm	3-26mm	3-40mm

125x44x69mm 3-87mm 3-34mm

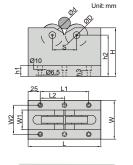
Code	Parallelism of three V grooves to top and bottom sides	Height difference of a matched pair
6887-1	5μm	5µm
6887-2	5µm	5µm
6887-3	5µm	5µm
6887-4	5µm	5µm

#### **ROLLER BEARING V-BLOCK SETS**



- Runout accuracy: 5µm
- Parallelism of bearings to bottom: 12µm
   Two V-blocks per set
- Workpieces don't get damaged due to bearings
- Suitable for heavy workpieces

								(mm)
Code								
6888-1	22	44	20	85	12	100	-	60
6888-2	40	60	22	85	12	100	-	50
6888-3	60	80	30	124	20	180	90	120





Code	Size (LxWxH)	Code of bearings	Diameter of bearings (ØD)	Range of shafts (Ød)	Load capacity
6888-1	150x60x100mm	16004 ZZ	42mm	25-70mm	500kg
6888-2	150x80x100mm	6303 ZZ	47mm	5-55mm	1000kg
6888-3	230x100x150mm	6306 ZZ	72mm	70-200mm	1000kg

#### **GRANITE V-BLOCK SET**









3-50mm

■ Two V-blocks per set



STRONG MAGNETIC FORCE

Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of V groove to bottom	Height difference of a matchet pair
6897-1	70x50x70mm	6-75mm	4µm	5µm

HARDENED SURFACES

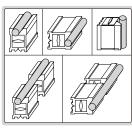
#### **MAGNETIC V-BLOCKS (ADVANCED TYPE)**





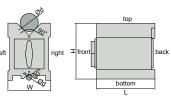


- Hardened, high accuracy, strong magnetic force, for grinding, light milling, drilling and inspection of round and square workpieces
- All working surfaces are hardened to HRC60±2
   Magnetic force on top, bottom and two V grooves
   V groove on the top for large shafts
- V groove on the bottom for small shafts
   Suitable for cast iron surface plates and granite
- surface plates



#### Individual

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side
6889-11	75x56x75mm	5-40mm	85kgf	5µm	5µm
6889-22	100x70x95mm	5-65mm	150kgf	5µm	5µm
6889-33	150x75x100mm	5-70mm	190kgf	6µm	6µm
6889-55	160x125x130mm	5-140mm	220kgf	12µm	12µm
6889-44	200x125x150mm	10-140mm	400kgf	12um	12um



#### Matched pair

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side	Height difference of a matched pair
6889-1	75x56x75mm	5-40mm	85kgf	5µm	5µm	5µm
6889-2	100x70x95mm	5-65mm	150kgf	5µm	5µm	5µm
6889-3	150x75x100mm	5-70mm	190kgf	6µm	6µm	6µm
6889-5	160x125x130mm	5-140mm	220kgf	12µm	12µm	12µm
6889-4	200x125x150mm	10-140mm	400kgf	12µm	12µm	12µm



#### **MAGNETIC V-BLOCK (ECONOMIC TYPE)**

- Parallelism of V groove to top, bottom, left and right sides: 10µm
- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- Not suitable for steel or iron surface, otherwise the magnetic force will be reduced

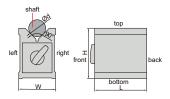


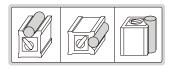
6890-702

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Squareness of V groove to back side
6890-702	70x60x73mm	6-44mm	56kgf	10μm

ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

ATTENTION: **NOT HARDENED** 





#### MAGNETIC V-BLOCKS (ECONOMIC TYPE)

- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- V groove on the top for large shafts
- V groove on the bottom for small shafts
   Not suitable for steel or iron surface, otherwise the magnetic force will be reduced



6801-1202

**NOT HARDENED** 

ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right side	Squareness of V grooves to back side
6801-1201	80x70x95mm	6-67mm	64kgf	10µm	10µm
6801-1202	100x70x95mm	6-67mm	80kgf	10µm	10µm
6801-1203	120x70x95mm	6-67mm	96kgf	10µm	10μm







#### **MAGNETIC V-BLOCK SETS**

- Hold cylindrical workpieces for inspection, not suitable for machining due to low magnetic force
- Two V-blocks per set
- Hardness HRB70



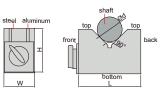


6891-1

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V groove to bottom and back sides	Height difference of a matched pair
6891-1	70x40x50mm	6-46mm	8kgf	10μm	10µm
6891-3	150x50x100mm	6-125mm	14kgf	10µm	10µm

ATTENTION: NOT HARDENED, DO NOT **ROTATE WORKPIECES ON V-BLOCKS** 

> ATTENTION: LOW MAGNETIC FORCE





#### MAGNETIC INDUCTION V-BLOCK

- Hold cylindrical workpieces for inspection and machining
- To be used on magnetic chucks
- Supplied in single piece
  V groove on the top for large shafts
- V groove on the bottom for small shafts
- Hardness HRB70

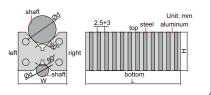




6892-1

Code	Size (LxWxH)	Range of shafts (Ød)	Pole pitch	Parallelism of both V grooves to topand bottom sides
6892-1	110x60x48mm	6-50mm	2.5+3mm	10µm

ATTENTION: NOT HARDENED, DO NOT **ROTATE WORKPIECES ON V-BLOCKS** 





#### MAGNETIC INDUCTION V-BLOCK SET (ECONOMIC TYPE)

- Hold cylindrical workpieces for inspection and machining
- To be used on magnetic chucks
- Two V-blocks per set
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Hardness HRB70



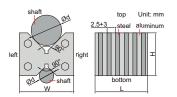


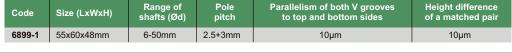


6899-1

Code	Size (LxWxH)	Range of shafts (Ød)	Pole pitch	Parallelism of both V grooves to top and bottom sides	Height difference of a matched pair
6899-1	55x60x48mm	6-50mm	2.5+3mm	10μm	10µm

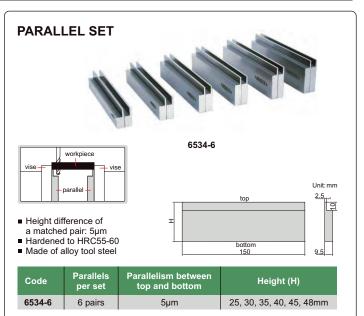
ATTENTION: NOT HARDENED, DO NOT ROTATE WORKPIECES ON V-BLOCKS





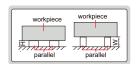


			(mm
Code	Parallels per set	Thickness (W)	Height (H)
6533-10	10 pairs	3	13, 16, 19, 22, 25, 28, 31, 35, 38, 41
6533-144	14 pairs	10	14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 35, 40, 45, 50



#### **GRANITE PARALLEL SET**

- Made of granite, hard and no rusty, no dimensional change over time or temperature change
- Two parallels per set







Code	Size (LxWxH)	Parallelism between A and B	Parallelism between C and D	Height difference of a matched pair
4143-250	250x25x40mm	3µm	3µm	3µm

4143-250

#### MAGNETIC INDUCTION PARALLEL SETS (ECONOMIC TYPE) Unit: mm steel aluminum ATTENTION: 0 NOT HARDENED 6894-1 0 workpiece workpiece 6894-2 6894-1 parallel Parallelism Height difference between C and D of a matched pair Parallelism Code Size (LxWxH) Pole pitch between A and B

- To be used on magnetic chucks
- Two parallels per setHardness HRB70

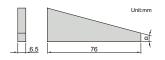


#### **ANGLE PLATE SETS**



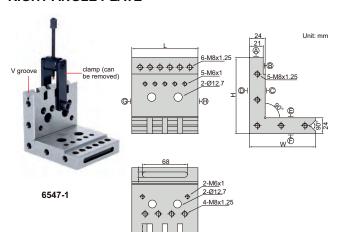
4003-12

- Accuracy: ±9 seconds
- For angle set-up in tooling, production and inspection
  ■ Hardness HRC55
- Made of tool steel



Code	Angle plates included	Angle α
4003-10	10 pcs	1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°
4003-12	12 pcs	1/4°, 1/2°, 1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°

#### **RIGHT ANGLE PLATE**



- Made of alloy steel
   Hardened to HRC60±2
   V groove for cylinders
   Parallelism and squareness between
- A, B, C, D, E, F, G and H: 6µm

   Parallelism and squareness of V groove to A, B, C, D, E, F, G and H: 6µm

Code	Size (LxWxH)
6547-1	100x100x115mm

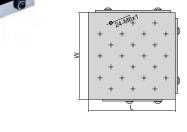
Unit: mm

## **SINE TABLE**



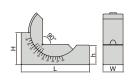


- Accuracy of angle: ±15 seconds
   Made of alloy tool steel
   Hardness HRC58-60



Code	Roller distance (E)	Table size (LxW)	Adjustable angle
6527-100	100mm	150x150mm	0-60°

#### **ADJUSTABLE ANGLE BLOCK**





- Graduation of angle: 10 minutes
- Made of hardened tool steel
   With locking screw

Code	Size (LxWxH)	h	Adjustable angle	Accuracy of angle
6535-30	102x30x49mm	30mm	30°~0°~60°	10 minutes

#### **SINE BARS**

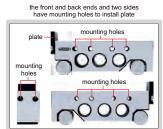


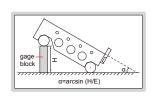
HIGH PRECISION

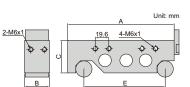


4155-100

■ Made of alloy tool steel





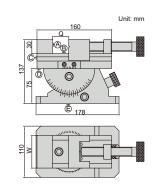


				(mm)
Code	Roller distance (E)	Table size (AxB)	С	Accuracy of α at 30°
4155-100	100mm	130x30mm	40	±5 seconds
4155-200	200mm	230x30mm	40	±5 seconds
4155-300	300mm	345x40mm	50	±8 seconds

#### PRECISION UNIVERSAL VISE



6521-80



- Horizontal rotary: range 360°, graduation 0.05°
   Vertical incline: range 45°, graduation 0.05°

- With incline adjust knob
  Parallelism and squareness between A, B, C and D: 5μm/100mm,
  parallelism between D and E at 0°: 10μm/100mm

- Made of tool steel
  Hardness HRC56-58

Code	Jaw opening (Q)	Jaw width (W)	
6521-80	0-80mm	70mm	

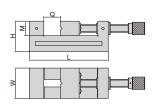


#### **PRECISION VISES**



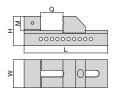
#### 6520-73A

- Parallelism: 8µm/100mm Squareness: 10µm/100mm
- Made of alloy steel
   Hardness HRC56-58



Code	Jaw opening (Q)	Jaw width (W)	L	н	М
6520-73A	0-73mm	63mm	176mm	63mm	30mm
6520-76A	0-76mm	73mm	190mm	73mm	35mm
6520-120A	0-120mm	98mm	255mm	82mm	40mm

#### **PRECISION VISES**





- Parallelism: 3µm/100mm Squareness: 5µm/100mm
- Made of alloy steel
   Hardness HRC56-58

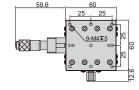
					(mm)
Code	Jaw opening (Q)	Jaw width (W)	Overall length (L)	Н	M
6526-80	0-80mm	50mm	150mm	53	25
6526-100	0-100mm	73mm	190mm	70	35

#### X-AXIS STAGE

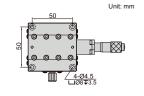
- Cross roller guides, achieve high
- precision and smooth movement

  Stages made of aluminum alloy









SPECIFICATION	(micrometer i	n the middle)

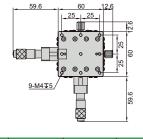
Code	X-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6582-602	±6.5mm	0.03mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.24kg

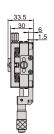
6582-602

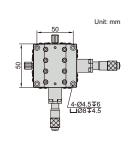
#### **XY-AXIS STAGE**

- Cross roller guides, achieve high precision and smooth movement
   Stages made of aluminum alloy



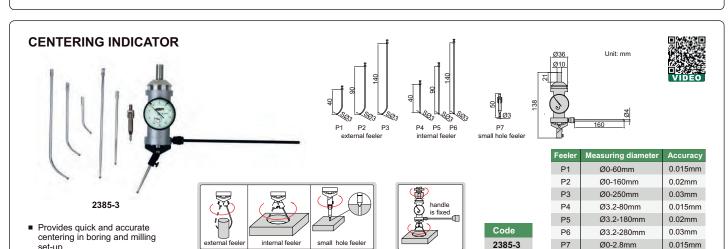






#### SPECIFICATION (micrometer in the middle)

Code	XY-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6584-602	±6.5mm	0.06mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.48kg



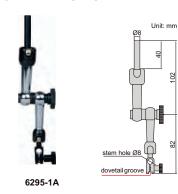


#### DIAL TEST INDICATOR CENTERING HOLDER

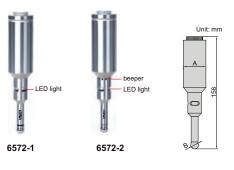


- Center cylinders or holes on machine tools
- Can be used with dial test indicators

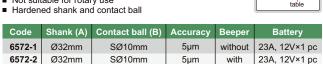
Code 6295-1A



#### LARGE SHANK ELECTRONIC EDGE FINDERS



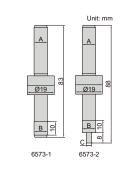
- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for 6572-2), when the ball touches the workpiece Not suitable for rotary use

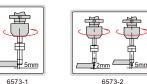


#### **NON-MAGNETIC EDGE FINDERS**



- TiAIN coating, non-magnetic, hardness HV2500, extremely wear resistance
- Suitable for machine speed 400~600rpm





6573-2

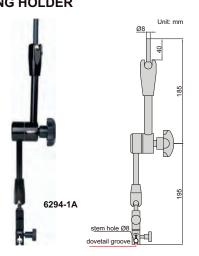
Code	Shank (A)	Contact point (B)	Contact point (C)	Accuracy
6573-1	Ø10mm	Ø10mm	_	5µm
6573-2	Ø10mm	Ø10mm	Ø4mm	5µm

#### **INDICATOR CENTERING HOLDER**



- Center cylinders or holes on machine tools
- Can be used with dial test indicators or dial indicators

6294-1A







- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for 6566-3), when the ball touches the workpiece Not suitable for rotary use
- Hardened shank and contact ball

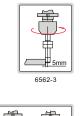


Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6566-2	Ø20mm	SØ10mm	5µm	without	23A, 12Vx1 pc
6566-3	Ø20mm	SØ10mm	5µm	with	23A, 12Vx1 pc

#### **EDGE FINDERS**



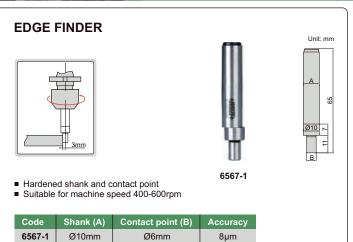
- Hardened shank and contact point
- Suitable for machine speed 400-600rpm

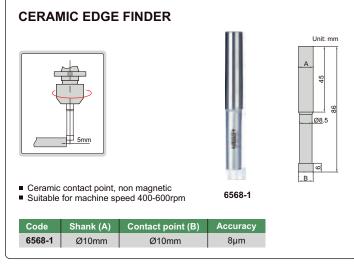


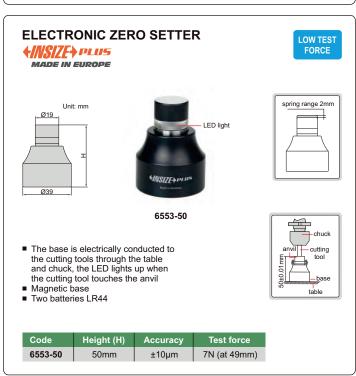


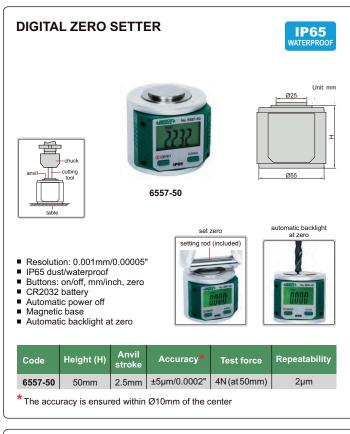
Code	Shank(A)	Contact point (B)	Contact point (C)	Accuracy	
6562-3	Ø10mm	Ø10mm	_	5µm	
6562-4	Ø10mm	Ø10mm	Ø4mm	5µm	

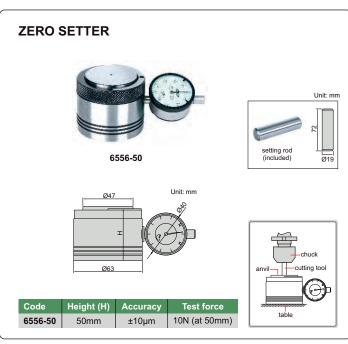
# +INSIZE+

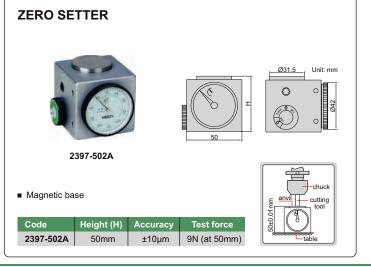










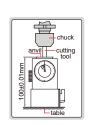




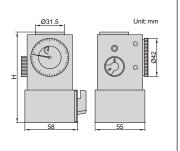
#### **ZERO SETTER**

- Magnetic base with on-off switchTest force: 9N (at 100mm)

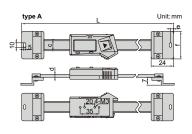


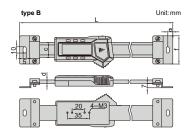






#### **DIGITAL HORIZONTAL SCALES**





- Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, zero, mm/inch, type B: on/off, zero, mm/inch, ABS, data preset
   Automatic power off, move the digital unit to turn on power
   Battery CR2032
- Data output
- Bate output
   Made of stainless steel
   Supplied with bracket to be mounted on the back
   Optional accessory: data output cable







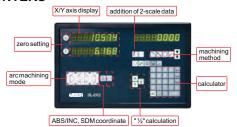
bracket (included) Unit: mm R1.75 υ<del>|</del>0



									(mm)
Code	Range	Туре	Accuracy	L	С	d	е	f	Data output cable (optional)
7101-100A	100mm	Α	±0.02mm	215	16	4	6	36	7315-21, 7302-21
7101-150A	150mm	Α	±0.03mm	265	16	4	6	36	7315-21, 7302-21
7101-200A	200mm	Α	±0.03mm	315	16	4	6	36	7315-21, 7302-21
7101-300A	300mm	Α	±0.04mm	445	16	4	6	36	7315-21, 7302-21
7101-400A	400mm	В	±0.05mm	590	24	5.5	8	45	7315-22, 7302-22
7101-500A	500mm	В	±0.05mm	690	24	5.5	8	45	7315-22, 7302-22
7101-600A	600mm	В	±0.08mm	790	24	5.5	8	45	7315-22, 7302-22
7101-800A	800mm	В	±0.10mm	990	24	5.5	8	45	7315-22, 7302-22
7101-1000A	1000mm	В	±0.10mm	1240	31	10.5	10	60	7315-22, 7302-22

calculator

#### **COUNTERS**









SPECIFICATION	ISL-DR2	ISL-DR3				
Code	ISL-DR2	ISL-DR3				
Application	two-axis	three-axis				
Scale input ports	2 3					
Resolution	0.05µm, 0.1µm, 0.2µm, 0.5µm, 1µm, 2µm, 5µm, 10µm, 20µm, 50µm					
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/contraction coefficient setting, "1/2" calculation, detecting RI, bolt-hole circle machining, ramp circle machining					
Power supply	110/220V, 50/60Hz					
Dimension	295x185x45mm					
Weight	1.45kg					



#### STANDARD DELIVERY

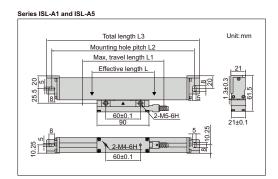
Main unit	1 pc
Mounting bracket	1 pc
Ground cable	1 pc
RS232C cable	1 pc
Software CD for RS232C	1 pc

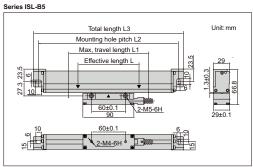


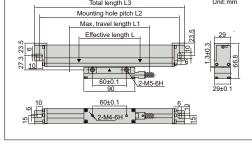
#### **LINEAR SCALES**



ISL-A5-300





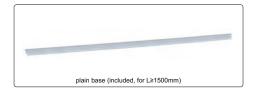


#### STANDARD DELIVERY

Main Unit	1 pc
'L' shape support	1 pc
Anti-dust cover	1 pc
Plain base	1 pc (for L≥1500mm)
Mounting accessories	1 package











#### **SPECIFICATION**

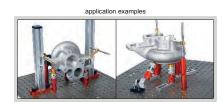
Code	Series ISL-A1		Serie	Series ISL-A5		Series ISL-B5	
L1 (mm)	L+30(L<950)	L+50(L≥950)	L+30(L<950)	L+50(L≥950)	L+30(L<950)	L+50(L≥950)	
L2 (mm)	L+132(L<950)	L+152(L≥950)	L+132(L<950)	L+152(L≥950)	L+136(L<950)	L+156(L≥950)	
L3 (mm)	L+149(L<950)	L+169(L≥950)	L+149(L<950)	L+169(L≥950)	L+154(L<950)	L+174(L≥950)	
Resolution	1µm		5µm		5µm		
Max. response speed	50m/min		90m/min		60m/min		
Scale grating pitch	20μm						
Scale reference point pitch	50mm	50mm					
Accuracy	±(5+5L/1000)µm	±(5+5L/1000)μm L is the effective length in mm					
Cable length	3.5m (L: 50-950mr	n), 5m (L: 1000-1500mr	n), 10m (L: 1600-200	Omm)			



#### JIG SET FOR CMM CODE ISY-100



Product	Code	Size (mm)	Quantity	Application
stand	ISY-100-1001	Ø16×30	5	
STATE OF THE PARTY NAMED IN	ISY-100-1002	Ø16×50	5	
	ISY-100-1003	Ø16×100	3	-
stand	ISY-100-1004	Ø20×30	5	4
	ISY-100-1005	Ø20×50	5	
	ISY-100-1006	Ø20×100	3	
stand with fine adjustment	ISY-100-2001	Ø16×45~60	2	height adjustment: 45~60mm
stand with fine adjustment	ISY-100-2003	Ø20×45~60	2	
horizontal spring stand	ISY-100-4001	_	2	
horizontal screw stand	ISY-100-5001	_	2	
magnetic stand (magnetic top surface)	ISY-100-7001	Ø20×25	3	
stand for slice parts	ISY-100-8001		2	ISY-100-8001 and ISY-100-8002 use cooperatively
clamping stand for slice parts	ISY-100-8002	Ø20×25	1	R
clip	ISY-100-1201	_	2	
clip	ISY-100-1301	_	2	
clip stand	ISY-100-1401	Ø6×60	2	
000	ISY-100-1402	Ø6×100	2	
vertical square column	ISY-100-3003	30×30×250	2	
sliding support plate	ISY-100-1801	78×20×10	3	- V
clamping screw	ISY-100-2301	Ø8×20	6	



ISY-100

				1
Product	Code	Size (mm)	Quantity	Application
screw	ISY-100-2302	Ø8×20	6	9
base plate	ISY-600-400200	400×400×12	2 pieces	_
wrench	ISY-100-3701	Ø3.8×70	1	_
wrench	ISY-100-3801	M2.5	1	_
	ISY-100-3802	M5	1	_
	ISY-100-3803	M6	1	_
45° stand	ISY-100-9001	_	2	
V shaped support	ISY-100-1901	_	2	*
V shaped support	ISY-100-1902	_	2	
marker	ISY-6100-1501	_	52 <b>*</b>	
dust cleaner	ISY-100-3501	_	1	-
lubricating oil	ISY-100-3601	_	1	-
Letter A~Z, num	nber 0~25			To be continue



#### Continued from previous page

Product	Code	Quantity	Material	Application
support head	ISY-100-27016	2	aluminum	
77	ISY-100-27018	2	nylon	
support head	ISY-100-27026	2	aluminum	Δ
44	ISY-100-27028	2	nylon	图
support head	ISY-100-27036	2	aluminum	
77	ISY-100-27038	2	nylon	111
support head	ISY-100-27046	2	aluminum	1 : /c
44	ISY-100-27048	2	nylon	

Product	Code	Quantity	Material	Application
support head	ISY-100-27056	2	aluminum	<u> </u>
40	ISY-100-27058	2	nylon	
support head	ISY-100-27066	2	aluminum	
<b>₩</b>	ISY-100-27068	2	nylon	
support head	ISY-100-27076	2	aluminum	1 2 3 3
A A	ISY-100-27078	2	nylon	

#### LASER SCAN MICROMETERS







calibration gage (optional)

- Measure external diameter, ellipticity, run-out, maximum diameter of tools, etc.
   Can be used for transparent or non transparent workpieces
   Tolerance measurement
   Online or offline measurement
   Connected with computer and PLC

#### SPECIFICATION

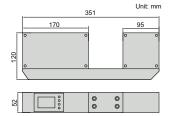
	_		
Code	LDM-030	LDM-065	
Measuring range	0.1~30mm	0.5~65mm	
Resolution	0.01/0.1/1/10/100µm selectable		
25°C accuracy	±(0.5+5%D)µm D is measur	ring diameter in mm	
Repeatability	0.2µm	0.4µm	
Laser wave length	650nm		
Measuring speed	800~3200times/s (adjustable)		
Working temperature	0~50°C		
Working humidity	35~85RH without condensation		
Output	dual channel RS485		
Alarm output	24V, 1A		
Power supply	DC24V, 2A		
Dimension (L×W×H)	351×52×120mm	469×52×156mm	
Weight	5kg	8kg	

#### STANDARD DELIVERY

Main unit	1 pc
V-block	1 pc
AC/DC adapter	1 pc
RS485 cable	1 pc

#### OPTIONAL ACCESSORY

Calibration gage	custom made











large size measurement



#### SURFACE PROFILE MEASURING MACHINE **CODE SPM-1000**

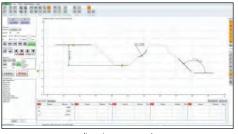
- Software is included, for surface profile measurement and data output
- Probe compensation
- Output as format xy, txt, csv, etc.
- Large range design, the leverage ratio is 1:2.2, maintain the original accuracy of the sensor
- The overall structure of the Z-axis sensor does not have any elastic components, ensuring the measuring force is constant regardless the position of probe



calibration



contour scanning



dimension measurement

140mm

0.2µm

±20mm

0.05µm

25µm

backword

mm/inch

motor

400mm

320kg

1200×700×1780mm

220±5%V, 50Hz

0.69~0.98mN

0.8µm/100mm

0.1~10mm/s

0.5~10mm/s

 $\pm (1.5 + |0.2H|)\mu m$ , H is measuring height in mm

 $\pm$ (2+R/8)µm, R is 2~10mm standard ball

72° (upward), 87° (downward)

SPECIFICATION

X axis resolution

Z axis resolution

Linear accuracy

X axis straightness

X axis traverse speed

Z axis traverse speed

Radius of probe tip

Traverse direction

Measuring force

Measuring unit

Traceable angle

Travel of Z axis

Dimension(L×W×H) Power supply

Drive mode

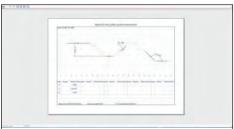
Weight

Angular measuring accuracy Arc measuring accuracy

Z axis measuring range

X axis measuring range





data output



STANDARD DELIVERY	
Main unit	1 pc
Standard probe and arm	1 pc of each
Standard block	2 pcs
Standard ball	2 pcs
Standard shaft	1 pc
Stage	1 pc
Vise	1 pc
Computer	1 pc
Measurement software	1 pc
Printer	1 pc
Installation tools	1 set

#### OPTIONAL ACCESSORY

Probe and arm





standard blocks (included)



standard shaft (included)



standard balls (included)





stage (included)





#### OPTICAL TRANSMISSION PROBES FOR CNC MACHINE TOOLS











- CNC on-machine measurement
- Multi-channel transmission between probes and receivers, for anti-interference
- Transmit three kinds of signals: trigger, contact and low battery voltage With spindle protection function

- Optical transmission range: 1m, 3m, 5m
   Automatic power off in 3 seconds, move styli to power on









OPTICAL PROBE SPECIFICATION

Code	9407-1	9407-2
Probe length (L)	140mm	180mm
Probe diameter (ØD)	40mm	46.5mm
Trigger accuracy of styli in any one direction	1µm	
Protection stroke triggered by styli in all directions	X and Y axis stroke: ±12.5°, Z axis stroke: 5mm	
Trigger force of styli in all directions	X and Y axis: 0.9N, Z	axis: 6N
Applicable spindle	Below BT40	Over BT50
Dust/waterproof	IP68	
Power supply	2×LS14250 lithium bat	tery

#### STYLI (OPTIONAL)

(mm)

Code	н	Ød	Ød1	Material of measuring face
9407-P1	20	1	_	carbide
9407-P2	19.5	0.7	1	ruby
9407-P3	19	1.4	2	ruby
9407-P4	20	0.7	1	ruby
9407-P5	20	1.5	2	ruby
9407-P6	20	2	3	ruby
9407-P7	20	2	4	ruby
9407-P8	50	3	4	ruby
9407-P9	50	3.8	5	ruby
9407-P10	50	4.5	6	ruby
9407-P11	75	3.8	5	ruby

#### RECEIVER SPECIFICATION

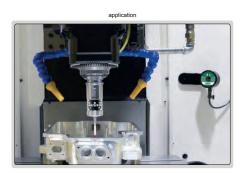
Code	9407-1A	9407-2A
Protection function	no	Low battery voltage or probe transmitting signal all the time *
Applicable probe	code <b>9407-1</b>	code <b>9407-2</b>
Cable length	5m	
Dust/waterproof	IP68	

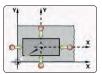
<sup>\*</sup> When the battery voltage is low or the probe transmits signal all the time, the receiver will send a signal to the machine tool to stop working

## BROKEN PROTECTION ROD (OPTIONAL)

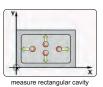
Code	н
9407-R1	12mm
9407-R2	22mm

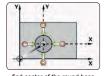




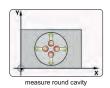


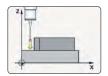
find center of rectangular boss



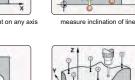


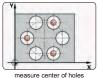
find center of the round boss





measure position of point on any axis







104



# PROFILE PROJECTOR CODE ISP-Z3015







# OPTIONAL ACCESSORY





rotary table (glass plate diameter 100mm)





overlay chart (protractor with 1° graduation, radius with 1mm increment)

holder with clamp





swivel center support

V-block with clamp





50mm reading scale (check magnification accuracy)

300mm calibration scale (check magnification accuracy together with 50mm reading scale or calibrate measuring accuracy)





blue filter

demo sample

# SPECIFICATION

	magnification	10X (included)	20X (optional)	50X (optional)	100X (optional)
Lens	view field	Ø30mm	Ø15mm	Ø6mm	Ø3mm
working distance		77.7mm	44.3mm	38.4mm	25.3mm
Max. wor	kpiece height	90mm	90mm	90mm	90mm
Magnifica	tion accuracy	±0.08%			
Image		erect image			
		diameter: Ø300r	diameter: Ø300mm		
Projector	screen	rotation range: 0	rotation range: 0°~360°, resolution: 1" or 0.01°		
		reference lines:	cross-hairs		
	metal stage size	340×152mm			
	glass stage size	196×96mm			
		range: 150×50m	m		
Stage	X-Y stage travel	resolution: 0.5µn	resolution: 0.5µm		
		accuracy: (4+L/2	accuracy: (4+L/25)µm L is the measuring length in mm		
	Z (focus) travel range 90mm				
max. load capacity		4kg			
Illumination		contour illumination: 24V/150W halogen lamp, brightness is adjustable			
Illumination		surface illumination: 24V/150W halogen lamp			
display		X-Y stage travel, screen rotation			
	output	RS232C			
			pordinate of point		
		measure ce	measure center coordinate, radius of circle with three points		
Data processir	ng	measure distance between two objects			
unit	function	measure angle with four points or two lines			
		set origin of coordinate			
		coordinate transform			
		set midpoint of coordinate			
Power supply		110/220V, 50/60Hz			
Dimension (L×W×H)		550×770×1100mm			
Weight		125kg	135kg		

# STANDARD DELIVERY

Main unit	1pc
10X lens with half-reflection mirror and oblique illuminator mirror	1pc
Overlay chart clip	4pcs
Foot-switch	1pc
Anti-dust cover	1pc

STANDARD DELIVERY		
20X lens with half-reflection mirror and oblique illuminator mirror	ISP-Z3015-LENS20X	
50X lens with half-reflection mirror	ISP-Z3015-LENS50X	
100X lens with half-reflection mirror	ISP-Z3015-LENS100X	
Rotary table	ISP-Z3015-TABLE	
Overlay chart	ISP-Z3015-CHART	
Holder with clamp	ISP-Z3015-HOLDER	
Swivel center support	ISP-Z3015-SUPPORT	
V-block with clamp	ISP-Z3015-VBLOCK	
50mm reading scale	ISP-Z3015-SCALE50	
300mm calibration scale	ISP-Z3015-RULE	
Blue filter	ISP-Z3015-FILTER	
Demo sample	ISP-Z3015-DEMO	



# **VISION MEASURING SYSTEMS**







#### **SPECIFICATION**

Code	ISD-V150A	ISD-V250A	ISD-V300A	
Measuring range (X×Y×Z)	150×100×200mm	250×150×200mm	300×200×200mm	
Stage size	354×228mm	450×280mm	500×330mm	
Glass stage size	210×160mm	306×196mm	350×250mm	
Resolution of X/Y/Z axis	0.5µm			
Accuracy of X/Y axis	≤(2.5+L/100)µm (L is the measuring length in mm)			
Repeatability of X/Y axis	2μm			
Objective	0.7X~4.5X (zoom)			
Working distance	92mm			
Magnification	33X~195X (on 19" monitor)			
Camera	1/3" color CCD, 0.3M pixel			
Illumination	surface and contour with adjustable LED			
Max. height of workpiece	160mm			
Max. weight of workpiece	20kg			
Operation system	Windows 7/8/10			
Drive method	manual			
Power supply	110/220V, 50/60Hz			
Dimension (L×W×H)	560×540×850mm	760×600×900mm	760×600×900mm	
Weight	100kg	120kg	140kg	



ISD-V250A computer is included





probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

#### STANDARD DELIVERY

Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc

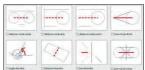
#### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	Code: ISD-V-OB05X Working distance: 175mm Magnification: 16.5~97.5X (on 19" monitor)	
2X auxiliary objective	Code: ISD-V-OB2X Working distance: 36mm Magnification: 66~390X (on 19" monitor)	
Probe	Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball	
Vision measuring system with coxial light lens (with computer)	Code: ISD-V150ACL, ISD-V250ACL, ISD-V300ACL	
Office software	Code: 7313-OFFICE	

#### SOFTWARE

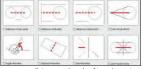
- Operation system: Windows 7/8/10
- Language: English
- Single measuring tools:
- measure coordinate of point
- measure center coordinate and axis length of ellipse
- measure length of open curve
- measure distance of two elements

#### ■ Combined measuring tools:



measure distance and angle of two elements

- measure center coordinate, diameter and area of circle
- measure length, width and area of rectangle
- measure length and area of closed curve
- measure distance between two points
- measure length, width and diameter of key slot
- measure angle of two lines
- measure length and diameter of arc
- measure width and diameter of ring
- measure focus distance of urface



#### ■ Focus indicator:



#### Coordinate transfer:





# ■ Data export to CAD, EXCEL and WORD







■ Profile detection:



■ Edge-detection:



Box tool



■ Contour scanning:



■ CAD measuring:



Input CAD drawing and set reference, move the stage to make the target box in the center of crosshair, then the software will do automatic measurement



light controller zoom in movement controller measuring tools graphic

# **CNC VISION MEASURING SYSTEMS**



probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
- Servo motors for X, Y, Z axis
- SPC function for large quantity measurement Measuring software is included



#### **SPECIFICATION**

Code		ISD-V220CNCA**	ISD-V270CNCA**	ISD-V370CNCA**	
Measuring range (X×Y×Z)		220×120×150mm	270×170×150mm	370×270×150mm	
Stage size		450×280mm	500×330mm	606×466mm	
Glass stage si	ze	306×196mm	350×250mm	450×350mm	
Resolution of	X/Y/Z axis	0.5µm			
Accuracy of X	/Y axis	≤(2.5+L/100)µm (L is the measuring length in mm)			
Repeatability	of X/Y axis	2µm			
Objective	Objective		0.7X~4.5X (zoom)		
Working distance		92mm			
Magnification		20X~128X (on 19.5" monitor)			
Camera		1/2" color CCD, 0.4M pixel			
Illumination surface		coaxial light, programmable segmented ring light			
contour		adjustable LED light			
View field (dia	gonal length)	1.7~11.1mm			
Max. height of	workpiece	160mm			
Max. weight of	f workpiece	30kg			
Operation system		Windows 7/8/10			
Drive method		Automatic			
Power supply		220V, 50/60Hz **			
Dimension (L×W×H)		760×600×900mm	760×600×900mm	970×670×940mm	
Weight		146kg	168kg	266kg	

#### STANDARD DELIVERY

-		
Main unit	1 pc	
Computer	1 pc	
Controller	1 pc	
Calibration glass chart	1 pc	
Clay	1 pc	
Anti-dust cover	1 pc	

#### OPTIONAL ACCESSORY

OF HONAL ACCESSO	OF HONAL ACCESSORT		
0.5X auxiliary objective	Code: ISD-V-OB05X Working distance: 175mm Magnification: 10~64X (on 19.5" monitor)		
2X auxiliary objective	Code: ISD-V-OB2X Working distance: 36mm Magnification: 40~256X (on 19.5" monitor)		
Probe  Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball			
Office software	Code: 7313-OFFICE		

### SOFTWARE

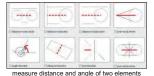
- Operation system: Windows 7/8/10
- Language: English
- Single measuring tools:
- measure coordinate of point
- measure center coordinate and axis length of ellipse
- measure length of open curve
- measure distance of two elements

- measure center coordinate. diameter and area of circle
- measure length, width and area of rectangle
  - measure length and area of closed curve

Box tool

- measure distance between two points
- measure length, width and diameter of key slot
- measure angle of two lines
- measure length and diameter of arc
- measure width and diameter of ring
- measure focus distance of urface

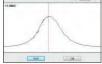
### ■ Combined measuring tools:



■ Profile detection:



### ■ Focus indicator:



■ Edge-detection:

Point tool

#### Coordinate transfer:



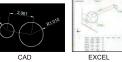
Circle tool



# ■ Contour scanning:



### ■ Data export to CAD, EXCEL and WORD





### ■ CAD measuring:



Input CAD drawing and set reference, move the stage to make the target box in the center of crosshair, then the software will do automatic measurement

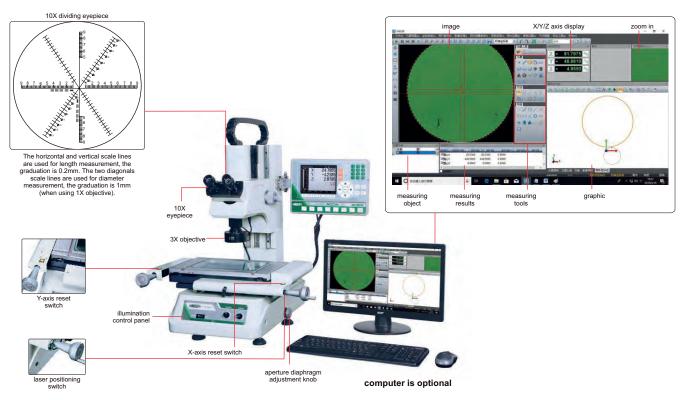
<sup>\*\*</sup> Add "-U" on code NO. when power supply is 110V, 50/60HZ



# **TOOLMAKER MICROSCOPE**







# SPECIFICATION

SPECIFICATION		
Code	ISD-VMM215 (binocular)	
X/Y axis travel	200×100mm	
Z axis travel	150mm	
Metal stage size	404×228mm	
Glass stage size	260×160mm	
Resolution of X/Y/Z axis	0.5µm	
Accuracy of X/Y axis	≤(2.5+L/100)µm (L is the measuring length in mm)	
Repeatability	2μm	
Camera	1/3" color CCD, 0.3M pixel	
Optical magnification	30X (with 3X objective)	
Image magnification	114X (on 19" monitor)	
Illumination	surface and contour with adjustable LED	
Max. weight of workpiece	25kg	
Power supply	100V~240V, 50/60Hz	
Operating system	Windows 7/8/10	
Drive method	manual	
Dimension (L×W×H)	540×667×850mm	
Weight	110kg	

# DATA PROCESSING UNIT

Output	RS232	
	Simple measuring tools	
	Measure coordinate of points	
	Measure lines	
	Measure center coordinate, radius of circle with three points	
	Measure distances betwen two objects	
Function	Measure angles	
	Set origin of coordinate	
	Skew and calibrate the workpiece	
	Measure rectangle (including length, width, perimeter and center coordinate)	
	Measure thread (including thread diameter, screw pitch, screw angle)	
	Measure slot (including center coordinate, length, width)	

# STANDARD DELIVERY

Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Calibration glass chart	1 pc
Demo sample	1 pc
Foot switch	1 pc
3X objective	1 pc

#### OPTIONAL ACCESSORY

OPTIONAL ACCESSORY		
1X objective	ISD-VMM-LENS1X	
5X objective	ISD-VMM-LENS5X	
10X objective	ISD-VMM-LENS10X	
Printer	ISD-VMM-PRINTER	
Toolmaker microscopes	Code: ISD-VMM215A (binocular)	

To be continued

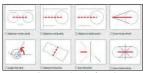


Continued from previous page

#### SOFTWARE

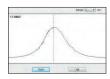
- Operation system: Windows 7/8/10
- Language: English
- Single measuring tools:
- measure coordinate of point
- measure center coordinate and axis length of ellipse
- measure length of open
  - measure distance of two elements
- measure center coordinate. diameter and area of circle
- measure length, width and area of rectangle
- measure length and area of closed curve
- measure distance between two points
- measure length, width and diameter of key slot
- measure angle of two lines
- measure length and diameter of arc
- measure width and diameter of ring
- measure focus distance of urface

#### ■ Combined measuring tools:

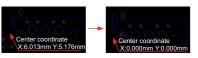


measure distance and angle of two el

■ Focus indicator:



Coordinate transfer:



#### ■ Data export to CAD, EXCEL and WORD







■ Profile detection:







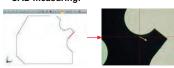




Contour scanning:



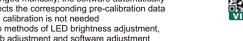
■ CAD measuring:



Input CAD drawing and set reference, move the stage to make the target box in the center of crosshair, then the software will do automatic measurement

### **DIGITAL MEASURING MICROSCOPE CODE 5307-ID100A**

- Electronic magnification feedback lens: when the objective lens magnification is changed manually, the software automatically selects the corresponding pre-calibration data and calibration is not needed
- Two methods of LED brightness adjustment,
- knob adjustment and software adjustment Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measuring results can be sent to Excel



#### SPECIFICATION

Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Magnification	12~77X
Focus distance	100mm
View field	2.7×1.9~17.5×11.9mm
Max workpiece height	60mm
Frame rate	60fps
Output	USB/HDMI
Power supply	power adapter
Dimension (L×W×H)	610×610×660mm
Weight	4.5kg

# MAGNIFICATION AND MEASURING ACCURACY

Objective magnification	Magnification	Measuring accuracy
0.7X	12X	±9µm
1X	17X	±9μm
1.5X	26X	±8µm
2X	35X	±7μm
2.5X	43X	±7μm
3X	51X	±7μm
3.5X	60X	±6µm
4X	68X	±6µm
4.5X	77X	±5μm



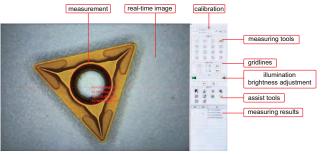
#### **BUILT-IN SOFTWARE** WITHOUT COMPUTER



#### STANDARD DELIVERY

O PARENTE DELIVERY	
Main unit	1 pc
Calibration plate	1 pc
Power adapter	1 pc
Mouse	1 pc
16G USB flash disk	1 pc

# SOFTWARE (INCLUDED)





# **DIGITAL MEASURING MICROSCOPE (WITH DISPLAY)**

MEASUREMENT

BUILT-IN SOFTWARE WITHOUT COMPUTER





- 1080P high-definition imageBuilt-in software without computer, operation by mouse Take pictures, saved to USB flash disk
- Measurement results can be output to Excel
- Automatic white balance and exposure
   Brightness, contrast ratio, gain are adjustable





ISM-DL301 (with contour illumination)

#### **SPECIFICATION**

Code	ISM-DL301 (with contour illumination)
Magnification	15X~100X
Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	60fps
Output	HDMI
Powersupply	power adapter
Dimension (L×W×H)	570×300×430mm
Weight	6.5kg

# STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
HDMI cable	1 pc
Power adapter	3 pcs

# OPTIONAL ACCESSORY

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE
X-Y metal stage	ISM-DL-STAGE1
LED light	
Auxiliary objective	

# MAGNIFICATION. FOCUS DISTANCE AND VIEW FIELD

Auxiliary	Constitution	Camera adapter	
Objective Specification		0.5X (included)	1X (optional)
1X	Magnification	15~100X	30~200X
1X (included)	Focus distance	70±2mm	70±2mm
	View filed	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm
av	Magnification	30~200X	60~400X
2X (optional)	Focus distance	29±2mm	29±2mm
	View field	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm



16G USB flash disk (included)





ATTENTION: PLEASE MAKE CONFOCAL ADJUSTMENT AFTER CHANGING CAMERA ADAPTERS OR AUXILIARY OBJECTIVES





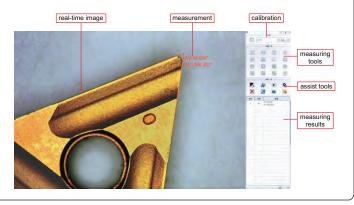
1X auxiliary objective (included)



# MAGNIFICATION AND MEASURING ACCURACY

Objective magnification	Image magnification	Measuring accuracy
0.75X	15X	±8µm
1X	20X	±7μm
1.5X	30X	±6µm
2X	40X	±6µm
2.5X	50X	±6µm
3X	60X	±5µm
3.5X	70X	±5µm
4X	80X	±4μm
4.5X	90X	±4µm
5X	100X	±4µm

# SOFTWARE (INCLUDED)





# **DIGITAL AUTO FOCUS MICROSCOPE CODE 5302-AF105**

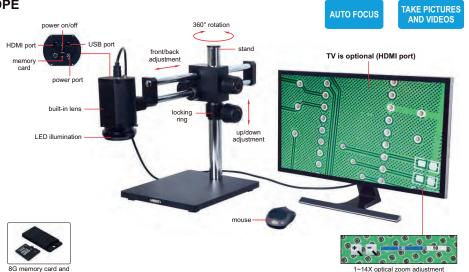




- 1080P high-definition image
- Auto focus camera
- Take pictures and videos, saved to memory card
- Connected to TV by HDMI port
   Automatic exposure and white balance
- Brightness, contrast ratio, gain are adjustable
- Display cross hair (blue/green/red/yellow/black/brown colors)

#### SPECIFICATION

Magnification	1.8X~27.5X (on 28" TV)	
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Auto Focus distance	100mm~∞	
Output	HDMI	
Power supply	power adapter	
Dimension (L×W×H)	500×280×410mm	
Weight	17kg	



# holder (included)

#### STANDARD DELIVERY

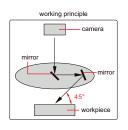
Main unit (with stand)	1 pc
LED illumination	1 pc
8G memory card and holder	1 pc
Mouse	1 pc
HDMI cable (for TV)	1 pc
Power adapter	2 pcs

#### FOCUS DISTANCE, MAGNIFICATION AND VIEW FIELD (MANUAL FOCUS)

Focus distance	Magnification (on 28" TV)	View field (mm)
100mm	4.5~27.5X	24×14~161×90
150mm	3~21X	30×17~240×128
200mm	2.3~17.5X	38×20~305×176
250mm	2~15X	42×24~320×210
270mm	1.8~14.4X	43×25~378×240

SUITABLE TO CHECK CONVEX

# 3D MOTORIZED ROTATION MICROSCOPE (WITH DISPLAY) **CODE 5301-D400**









- 1080P high-definition 3D image
- Take pictures and videos, save to USB flash disk
   Automatic white balance and exposure
- Brightness, contrast ratio and gain are adjustable

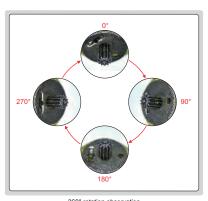
# **OBJECTS AND WALL OF HOLE** 13.3" LCD TAKE PICTURES AND VIDEOS USB port illumination on/off focus adjustment adjustment 18X~120X zoom rotation speed adjustment rotation direction switch X-Y metal stage

#### SPECIFICATION

SPECIFICATION				
Magnification	18X~120X			
View field	2.4×1.5mm~16×9mm			
Focus distance	20mm			
View angle	45°			
Sensor	1/2.8" CMOS			
Pixel	2M			
Resolution	1920×1080			
Frame rate	60fps			
Output	HDMI			
Rotation speed	2~5RPM			
Power supply	110/220V, 50/60Hz			
Dimension (L×W×H)	570×300×430mm			
Weight	10kg			

# STANDARD DELIVERY

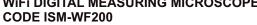
Main unit	1 pc
Rotation controller	1 pc
X-Y metal stage	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
Power adapter	2 pcs



360° rotation observation



# WIFI DIGITAL MEASURING MICROSCOPE









plastic calibration rule (graduation 1mm, included) glass calibration rule (graduation 0.1mm, included)

- Maximum working distance is 5m under WiFi mode
   Can be connected to multiple iPads, Android devices or computers at the same time under WiFi mode
- Take pictures and videos
- Supplied with software

#### **SPECIFICATION**

Magnification	10X~200X
Pixel	1.3M (resolution: 1280x1024)
Illumination	built-in adjustable LED
Power supply	built-in rechargeable battery

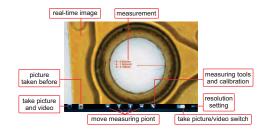
#### STANDARD DELIVERY

Microscope	1 pc
Focus support ring for 80X/150X	1 pc
Focus support ring for 60X/200X	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc
Plastic calibration rule (graduation 1mm)	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc

# OPTIONAL ACCESSORY

OF HORAE ACCESSORY			
Stand	ISM-PM-STAND		
Green filter	ISM-PM-GREEN		
Yellow filter	ISM-PM-YELLOW		
Blue filter	ISM-PM-BLUE		

# **1** Software ISM-PAD (for iPad by WiFi)



# 3 Software ISM-WF Partner (for computer by WiFi)















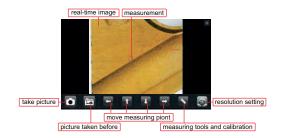




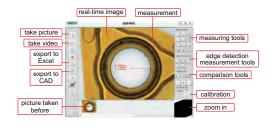
#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy	
50X	21mm	8.1×6.4mm	30µm	
100X	13mm	3.9×3.1mm	15µm	
150X	16mm	2.6×2.1mm	10µm	
200X	19mm	1.8×1.5mm	8µm	

# 2 Software ISM-APK (for Android devices by WiFi)



# 4 Software ISM-PRO (for computer by USB cable)





#### DIGITAL MEASURING MICROSCOPE







# Can take pictures and videosSupplied with software

- Calibration rules (graduation 0.1 and 1mm) are included

#### SPECIFICATION

Code	ISM-PM200SA
Magnification	10X~200X
Stand	standard
Pixel	2M (resolution: 1600×1200)
llumination	built-in adjustable LED
Power supply	USB 2.0 cable (voltage required: 5±0.1V)





#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

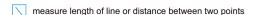
Magnification	Focus distance	View field (mm)	Accuracy	
50X	21mm	8.1×6.4	30µm	
100X	13mm	3.9×3.1	15µm	
150X	16mm	2.6×2.1	10µm	
200X	19mm	1.8×1.5	8µm	

#### **OPTIONAL ACCESSORY**

Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

#### SOFTWARE

- Language: English, Japanese, Korean, German, Turkey, Portuguese, Chinese
- Operation system: Windows 7/8/XP/Vista
- Measurement tools:



measure distance between point and line

measure distance between two parallel lines

measure length of continuous line

measure area of rectangle

measure radius, girth and area of circle

measure radius, length and angle of arc

measure distance between two circles

measure angle with three points

measure angle with two lines

A add text

add number with circle

### ■ Edge detection measurement tools:

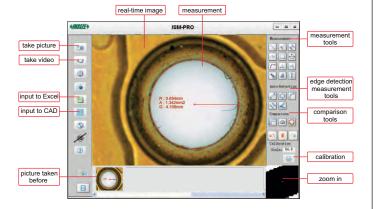
detect line automatically, and calculate length

detect arc automatically, and calculate radius, angle and arc length

detect two lines automatically, and calculate angle

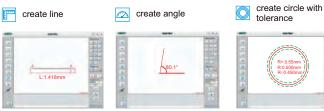
detect circle automatically, and calculate radius, girth and area

detect two parallel lines automatically, and calculate distance



#### ■ Comparison tools:

Create line, angle or circle with desired size, to compare with workpieces.



#### ■ Data export to CAD or Excel:







# **INDUSTRIAL MICROSCOPES**

- Infinite optical system, polarization observation, dark field observation
- Kohler illumination system provides uniform illumination field
- Objective 50X is spring type

#### STANDARD DELIVERY

O IAMBAND DELIVER			
Main unit	1pc		
Anti-dust cover	1pc		

#### SPECIFICATION

Code	5101-M500** (bright field objectives)			5101-M500BD** (bright & dark field objectives)					
Illumination	6V/30W halogen lamp, brightness is adjustable			12V/50W halogen lamp, brightness is adjustable					
Objective (infinite	bright fiel	ld objectiv	es		bright & d	bright & dark field objectives			
plan achromatic)	5X	10X	20X	50X	5X	10X	20X	50X	
Working distance	26.1mm	20.2mm	8.80mm	3.68mm	9.70mm	9.30mm	7.23mm	2.50mm	
Numerical aperture	0.12	0.25	0.40	0.70	0.12	0.25	0.40	0.70	
Magnification	50X~500X								
Eyepiece (wide field)	10X (view field: Ø22mm)								
	double la	ayer							
Stage	size: 160	×140mm							
	travel: 35	x30mm							
Pupil distance	53~75mr	53~75mm							
Diopter adjustment	±5 diopter (one eyepiece)								
Power supply	220V, 50/60Hz**								
Dimension (L×W×H)	415×345×380mm								
Weight	14kg								

<sup>\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz





	PL40X	5101-M-OB40X
Bright field objective	PL60X	5101-M-OB60X
(for 5101-M500)	PL80X	5101-M-OB80X
	PL100X	5101-M-OB100X
Camera adapter		5101-M-ADAPTER
	PL40X	5101-M-BD40X
Bright & dark field	PL60X	5101-M-BD60X
objective (for 5101-M500BD)	PL80X	5101-M-BD80X
	PL100X	5101-M-BD100X
10X dividing eyepie	5101-M-EPD10X	
Digital camera*	ISM-CM20, ISM-CM63, ISM-ZS70-S	

<sup>\*</sup>Digital camera must be used with camera adapter

## **METALLURGICAL MICROSCOPES**

- Infinite optical system, polarization observation, dark field observation
- Kohler illumination system provides uniform illumination field
- Objectives 50X, 100X are spring type

# STANDARD DELIVERY

Main unit	1 pc
Polarizer and analyzer	1 pc of each
Anti-dust cover	1 pc



# SPECIFICATION

Code	5103-M1000**(bright field objectives)			5103-M1000BD**(bright & dark field objectives)				
Illumination	6V/30W halogen lamp, brightness is adjustable			12V/50W halogen lamp, brightness is adjustable				
Objective (infinite	bright field objectives			bright & dark field objectives				
plan achromatic)	10X	20X	50X	100X	5X	10X	20X	50X
Working distance	20.2mm	8.80mm	3.68mm	0.40mm	9.70mm	9.30mm	7.23mm	2.50mm
Numerical aperture	0.25	0.40	0.70	0.85	0.12	0.25	0.40	0.70
Magnification	100X~1000X				50X~500X			
Eyepiece (wide field)	10X (viev	10X (view field: Ø22mm)						
	double la	yer						
Stage	size: 242	×200mm						
	travel: 30	travel: 30x30mm						
Pupil distance	53~75mr	53~75mm						
Diopter adjustment	±5 diopter (one eyepiece)							
Power supply	220V, 50/60Hz**							
Dimension (L×W×H)	614×250×394mm							
Weight	13kg							

<sup>\*\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

#### 5103-M1000

OPTIONAL ACCESSORY				
PL5X	5101-M-OB5X			
PL40X	5101-M-OB40X			
PL60X	5101-M-OB60X			
PL80X	5101-M-OB80X			
PL40X	5101-M-BD40X			
PL60X	5101-M-BD60X			
PL80X	5101-M-BD80X			
PL100X	5101-M-BD100X			
nm/div.)	5103-M-EPD10X			
er*	5101-M-ADAPTER			
	5101-M-ADAPTER			
	PL5X PL40X PL60X PL80X PL40X PL60X PL60X PL100X			

<sup>\*</sup>Digital camera must be used with camera adapter



# **METALLURGICAL MICROSCOPES**

- Infinite optical system, observation in reflected or transmitted illumination, polarizing observation and dark field observation
- Kohler illumination system provides uniform illumination field
- Objectives 40X, 60X are spring type

# STANDARD DELIVERY

Main unit	1 pc
Anti-dust cover	1 pc
Filter (blue/frosted glass)	1 pc of each



frosted glass filter



#### **SPECIFICATION**

Code				5102-M600BD** (bright & dark field objectives)					
Illumination	6V/30W (transmitted), 6V/30W (reflected)			12V/30W (transmitted), 12V/50W (reflected)			(reflected)		
Objective (infinite	bright fiel	d objectives	3		bright & da	bright & dark field objectives			
plan achromatic)	5X	10X	40X	60X	5X	10X	20X	40X	
Working distance	26.1mm	20.2mm	3.98mm	3.18mm	9.70mm	9.30mm	7.20mm	3.00mm	
Numerical aperture	0.12	0.25	0.60	0.70	0.12	0.25	0.40	0.70	
Magnification	50X~600X			50X~400X					
Eyepiece (wide field)	10X (view field: Ø22mm)								
	double la	double layer							
Stage	size: 210	size: 210×140mm							
	travel: 75	travel: 75x50mm							
Pupil distance	53~75mm								
Diopter adjustment	±5 diopter (one eyepiece)								
Power supply	220V, 50/60Hz**								
Dimension (L×W×H)	456×260	456×260×498mm							
Weight	11kg	11kg							

<sup>\*\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

# 5102-M600

#### OPTIONAL ACCESSORY

	PL20X	5101-M-OB20X
Bright field objective	PL50X	5101-M-OB50X
(for 5102-M600)	PL80X	5101-M-OB80X
	PL100X	5101-M-OB100X
Camera adapter	*	5101-M-ADAPTER
Bright & dark	PL50X	5101-M-BD50X
field objective	PL60X	5101-M-BD60X
(for 5102- M600BD)	PL80X	5101-M-BD80X
WIGOODD)	PL100X	5101-M-BD100X
10X dividing eye (0.1mm/div.)	5101-M-EPD10X	
Digital camera		ISM-CM20, ISM-CM63, ISM-ZS70-S

<sup>\*</sup>Digital camera must be used with camera adapter

# **ZOOM STEREO MICROSCOPES (ADVANCED TYPE)**

LARGE ZOOM RATIO



# SPECIFICATION

Code	ISM-ZS100	ISM-ZS100T	
Optical tube	binocular	trinocular	
Eyepiece (wide field)	10X (view field: Ø23mm)		
Objective	0.6X~5X (zoom)		
Zoom ratio	1:8.3		
Pupil distance	55~75mm		
Diopter adjustment	±5 diopter (two eyepieces)		
Working distance of objective	115mm		
Max. workpiece height	75mm		
Illumination	adjustable reflected and transmitted LED light		
Dimension (L×W×H)	260×310×490mm		
Weight	4.9kg		

#### STANDARD DELIVERY

Main unit	1 pc
Digital camera adapter 0.55X for ISM-ZS100T	1 pc
WF10X eyepiece	2 pcs
Ø100mm glass plate	1 pc
Ø100mm white/black plate	1 pc
Anti-dust cover	1 pc







10X eyepiece

ISM-ZS100T

objective magnification adjustment

OF HONAL ACCESSOR			
A 111 a	0.5X (focus distance: 220mm)	ISM-ZS100-OB05X*	
Auxiliary objective	0.7X (focus distance: 125mm)	ISM-ZS100-OB07X	
,	2X (focus distance: 45mm)	ISM-ZS100-OB2X	
	WF15X (view field: Ø16mm)	ISM-ZS100-EP15X	
Eyepiece	WF20X (view field: Ø12mm)	ISM-ZS100EP20X	
	WF30X (view field: Ø8mm)	ISM-ZS100-EP30X	
Sleeve for aux	iliary objective	ISM-ZS30-ADAPTER	
LED ring light		ISM-ZSRL	
Digital camera	ISM-ZS100-DA		
Digital camera	ISM-CM20, ISM-CM63, ISM-ZS70-S		

<sup>\*0.5</sup>X auxiliary eyepiece only must be used with adapter sleeve ISM-ZS30-ADAPTER



# PARALLEL LIGHT STEREO MICROSCOPE **CODE ISM-ZS200**

PARALLEL LIGHT PATH: REDUCE FATIGUE ACCESSORIES CAN BE ADDED INTO LIGHT PATH



- Infinity parallel optical system and 20° inclined
- optical tube reduce fatigue
  Coaxial illumination is optional for deep holes
  which cannot be observed by ring light
- Aperture diaphragm is optional for large depth for field and high quality image

#### SPECIFICATION

SPECIFICATION	
Optical tube	binocular (20° inclined)
Eyepiece (wide field)	10X (view field: Ø22mm)
Objective	0.8X~8X (zoom)
Zoom ratio	1:10
Pupil distance	55~75mm
Diopter adjustment	±5 diopter (both eyepieces)
Working distance of objective	78mm
Max. workpiece height	72mm
Illumination	adjustable reflected and transmitted LED light
Power supply	110/220V, 50/60HZ
Dimension (L×W×H)	240×280×440mm
Weight	4.3kg

#### STANDARD DELIVERY

Main unit	1 pc		
WF 10X eyepiece	2 pcs		
Ø100mm glass plate	1 pc		
Ø100mm white/black plate	1 pc		
Anti-dust cover	1 pc		







coaxial illumination (optional)





#### OPTIONAL ACCESSORY

OFTIONAL	OF HONAL ACCESSORY				
	0.5X achromatic objective (focus distance: 186mm)				
Objective	2X plan achromatic objective (focus distance: 32.5mm)	ISM-ZS200-OB2X			
	0.5X plan apochromatic objective (focus distance: 126mm)	ISM-ZS200-APO05X*			
	WF15X (view field: Ø16mm)	ISM-ZS200-EP15X			
Eyepiece	WF20X (view field: Ø12mm)	ISM-ZS200-EP20X			
	WF30X (view field: Ø20mm)	ISM-ZS200-EP30X			
Sleeve for	Sleeve for objective				
Iris diaphr	Iris diaphragm				
Optical path splitter		ISM-ZS200-OBS			
Coaxial illumination		ISM-ZS200-COAXIAL			
Digital camera ***		ISM-CM20, ISM-CM63			

- \*0.5X eyepiece only must be used with adapter sleeve ISM-ZS30-ADAPTER
- \*\* Digital camera must be used with optical path splitter

# **ZOOM STEREO MICROSCOPES (STANDARD TYPE)**

#### SPECIFICATION

Code	ISM-ZS50	ISM-ZS50T
Optical tube	binocular	trinocular
Eyepiece (wide field)	10X (view field: Ø22mm)	
Objective	0.8X~5X (zoom)	
Zoom ratio	1:6.3	
Pupil distance	55-75mm (adjustable)	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	115mm	
Max. workpiece height	215mm	
Illumination	adjustable reflected and transmitted LED light	
Power supply	110/220V, 50/60Hz	
Dimension (L×W×H)	290x260x480mm	
Weight	4.9kg	

## STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
WF10X eyepiece	2 pcs	
Ø100mm glass plate	1 pc	
Ø100mm white/black plate	1 pc	
Anti-dust cover	1 pc	







OI HONAL ACCEDEDICKI		
Auxiliary	0.5X	ISM-ZS50-OB05X*
objective	2X	ISM-ZS50-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS50-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
LED ring light		ISM-ZS-RL
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER
Digital camera for ISM-ZS50T		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter 0.5X for ISM-ZS50T**		ISM-MAS-ADAPTER

- \*0.5X auxiliary objective must be used with ISM-ZS30-ADAPTER
- \*0.5X auxiliary objective must be used with sleeve



# **ZOOM STEREO MICROSCOPES (WITH UNIVERSAL STAND)**

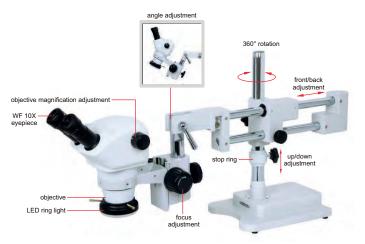


#### **SPECIFICATION**

Code	5106-M50	5106-M50T
Optical tube	binocular	trinocular
Eyepiece (wide field)	10X (view field: Ø22mm)	
Objective	0.8X~5X (zoom)	
Zoom ratio	1:6.3	
Pupil distance	55~75mm	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	115mm	
Max. workpiece height	300mm	
Illumination	adjustable reflected LED ring light	
Power supply	110/220V, 50/60HZ	
Dimension (L×W×H)	790×230×430mm	
Weight	20kg	

#### STANDARD DELIVERY

Main unit	1 pc
WF 10X eyepiece	2 pcs
LED ring light	1 pc
Anti-dust cover	1 pc



5106-M50

#### **OPTIONAL ACCESSORY**

Auxiliary	0.5X	ISM-ZS50-OB05X*
objective	2X	ISM-ZS50-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS50-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
Adapter sleeve		ISM-ZS30-ADAPTER
0.5X adapter (5106-M50T)		ISM-MAS-ADAPTER
Digital camera (5106-M50T)***		ISM-CM20, ISM-CM63

<sup>\* 0.5</sup>X auxiliary objiective must be used with adapter sleeve ISM-ZS30-ADAPTER

\*\*Digital camera must be used with 0.5X adapter ISM-MAS-ADAPTER

# **ZOOM STEREO MICROSCOPE (BASIC TYPE) CODE ISM-ZS30**



# SPECIFICATION

Optical tube	binocular
Eyepiece (wide field)	10X (view field: Ø20mm)
Objective	1X~4.5X (zoom)
Zoom ratio	1:4.5
Pupil distance	55~75mm (adjustable)
Diopter adjustment	±5 diopter (two eyepieces)
Working distance of objective	97mm
Max. workpiece height	147mm
Illumination	adjustable reflected and transmitted LED light
Power supply	110/220V, 50/60Hz
Dimension (L×W×H)	260×190×400mm
Weight	4.3kg

# STANDARD DELIVERY

DIVINDAND DELIVERY	
Main unit	1 pc
WF 10X eyepiece	2 pcs
Ø95mm glass plate	1 pc
Ø95mm white/black plate 1 pc	
Anti-dust cover	1 pc



# objective magnification adjustment reflected LED light ocus adjustment reflected LED light adjustment transmitted LED light adjustment working stage diameter: 95mm

OF HONAL ACCESSORY		
Auxiliary	0.5X	ISM-ZS30-OB05X*
	0.63X	ISM-ZS30-OB06X*
objective	0.75X	ISM-ZS30-OB07X*
	2X	ISM-ZS30-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS30-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
LED ring light		ISM-ZS-RL
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER
Digital camera		ISM-CM63
Camera adapter 0.75X ***		ISM-AD-0D75

<sup>\* 0.5</sup>X, 0.63X and 0.75X auxiliary objectives must be used with ISM-ZS30-ADAPTER

<sup>\*\*</sup>Digital camera must be used with camera adapter 0.75X



# **DIGITAL CAMERA FOR MICROSCOPES CODE ISM-CM63**

ATTENTION: ADAPTERS ARE NEEDED **ACCORDING TO MICROSCOPES** 



- To be used with computersSony Exmor back-illuminated CMOS sensor
- USB3.0 transmission
- Automatic exposure, gain adjustment, white balance, chrominance adjustment, saturation adjustment, gamma correction, luminance adjustment, contrast adjustment







#### Software (included)



(quantify the distribution of color and brightness)



black balance (reduce color difference) Black Balance Befaults





The software can control image completely, including measurement, image stitch, extend focus depth, image gray processing, RoB histogram observation, image color sampling, 3D plot(30 representation of image intensity), image exposure, white balance, black balance, image bit depth, flat field correction and dark field correction, etc.

#### Measurement tools:

measure length of line or distance between two points

measure rectangle

measure angle

measure radius, girth and area of circle

measure axis lengths, girth and area of ellipse

calibration

measure distance between two parallel lines

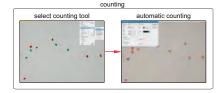
measure width and diameter of ring

measure diameter, length, perimeter angle of arc

measure area of polygon

measure center distance between two circles

measure length of open curve



#### **SPECIFICATION**

1/1.8" CMOS
3072×2048
6.3M
2.4×2.4µm
380-650nm (with infrared cut filter)
30fps
1×1
0.1ms~15s
USB port
400g

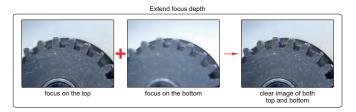
#### STANDAER DELIVERY

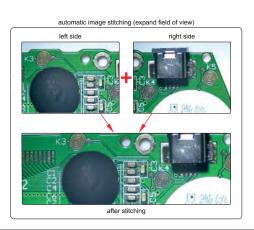
Camera (USB cable included)	1 pc
Software	1 pc

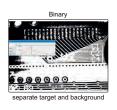
#### COMPUTER REQUIREMENT

Operation system	Windows/7/8/10
CPU	Intel Core 2 2.8Hz or above
Memery	2GB or above
USB port	USB3.0 (Recommand) or USB2.0
Display	17" or above

OPTIONAL ACCESSORY		
Adapter 0.75X	ISM-AD-0D75	







Visualize the distribution of image brightness and color



### **DIGITAL CAMERA FOR MICROSCOPES (WITH PAD) CODE ISM-ZS70-S**

MEASUREMENT, TAKE PICTURES AND VIDEOS

ATTENTION: CAMERA CONNECTOR AND ADAPTER ARE NEEDED ACCORDING TO MICROSCOPES





glass calibration rule (included, graduation 0.1mm)

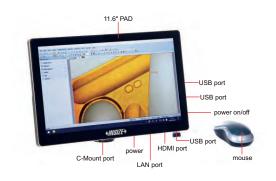
- Windows 10 operation system
   Built-in software, can take pictures and videos, can measure Language: Chinese, English, French, Japanese,
- German, Polish, Arabic Automatic exposure, white balance, brightness, contrast ratio, saturation are adjustable
- Image process feature: zoom in/out, flip, mirror, stitching and so on
   Output to Excel or CSV file

#### **SPECIFICATION**

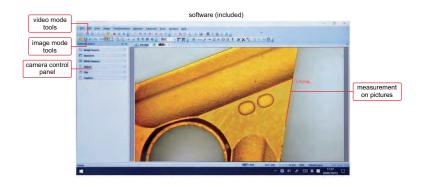
Sensor	1/2.3" CMOS	
Pixel	16M	
Resolution	800×600, 1600×1200, 1920×1080, 2048×1536, 2304×1728, 2592×1944, 4608×3456	
Frame rate	30fps (1920×1080)	
Output	HDMI, USB 3.0	
Power supply	power adapter	
Dimension (L×W×H)	280.3×177.4×12.5mm	
Weight	0.9kg	

#### STANDARD DELIVERY

O IAMBAND BELIVEIN		
Main unit	1 pc	
Mouse	1 pc	
Glass calibration rule (graduation 0.1mm)	1 pc	
AC/DC adapter	1 pc	







#### ■ Measurement tools

measure line

measure angle

measure meander line

measure rectangle

arrow mark

measure circle

measure polygon

text mark

calibration

show/hide scale

# PORTABLE MEASURING MICROSCOPE



ISM-PM100

#### SPECIFICATION

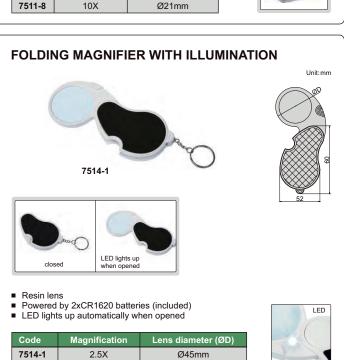
Code	ISM-PM100	
Total magnification	100X	
Eyepiece	10X with graduation	
Objective (achromatic)	10X (numerical aperture: 0.25)	
Working distance	7mm	
Graduation	0.01mm	
Viewing field	Ø1.8mm	
Focus range	30mm	
Illumination	LED light	
Diameter of base	Ø63mm	
Height	210mm	
Weight	650g	

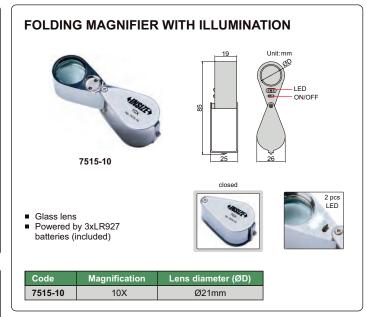
#### STANDARD DELIVERY

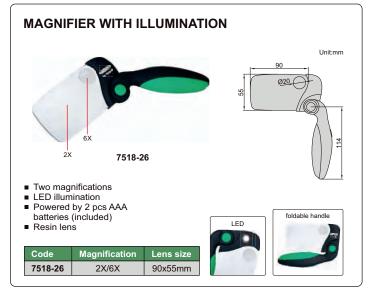
OTANDARD DELIVERY		
Main unit	1 pc	
Pen light	1 pc	
Battery (AAA)	2 pcs	

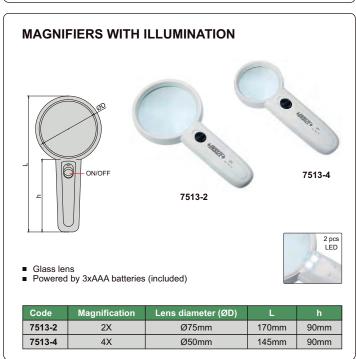
















# **MAGNIFICATION GLASSES**

- Resin lens
- Interchangeable lenses
   Powered by 3 pcs AAA batteries (included)



VIDEO	
Magnification	
1X	
1.5X	

adjustable holder

and lens angle









adjustable lens and LED angle



Code	Lens number	Magnification
7523-3D5		1X
	5 pcs	1.5X
		2X
		2.5X
		3.5X

# THREE WAYS MAGNIFIER WITH ILLUMINATION



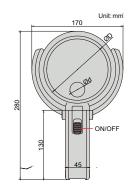




- Resin lens
- Powered by 2xAA batteries (included) or power adapter (110~240V, 50~60Hz)

Code	Magnification Lens diameter (ØD)		Lens diameter (Ød)	
7512-1	2X/4X	Ø120mm	Ø28mm	





7512-1

# TABLE MAGNIFIER WITH ILLUMINATION **CODE 7516-5D**

■ LED illumination, working life 20000h

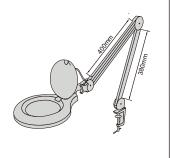




# **SPECIFICATION**

or zon loziton		
Magnification	2.25X	
Diopter	5D	
Lens diameter	Ø122mm	
Illumination	power: 7W, illuminance: 420lm	
Power supply	100~240V, 50~60Hz	







# TABLE MAGNIFIERS WITH ILLUMINATION

- LED illumination, working life 20000h
  ■ Resin lens



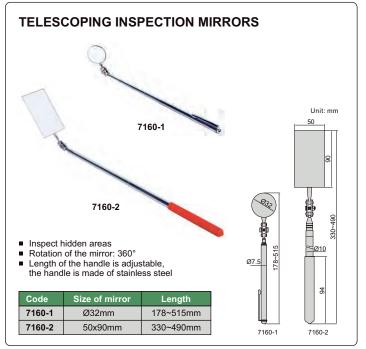
#### **SPECIFICATION**

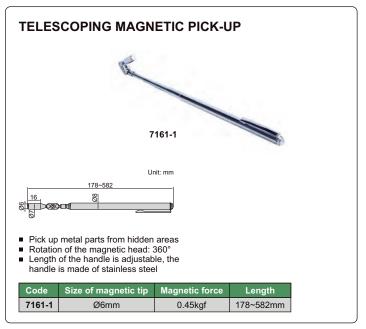
Code	7520-320D	7521-3D
Magnification	double magnification 1.75X/6X	1.75X
Diopter	3D/20D	3D
Lens diameter	160×127mm Ø126mm	
Illumination	power: 6W, illumination: 550lm	
Power supply	power adapter 12V, 1A	



# TABLE MAGNIFIER WITH ILLUMINATION **CODE 7517-3D** 3 pcs LED Four steps brightness adjustment LED illumination, working life 20000h SPECIFICATION 1.75X Magnification Diopter 3D Lens diameter Ø125mm power: 3W, Illumination illuminance: 260lm Power supply power adapter 12V, 1A

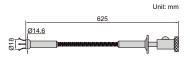






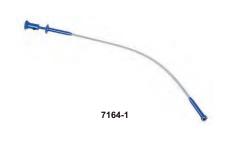


# FLEXIBLE PICK-UP AND FLASHLIGHT



- To illumination,to pick up parts from hidden areas, or to pick up metal parts
- Flexible spring rod, made of stainless steel
   Three LR44 batteries









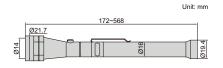
Flexible spring rod

Flashlight head



Magnetic head

# TELESCOPING MAGNETIC PICK-UP AND FLASHLIGHT



■ For illumination and pick up metal parts in hidden areas

2kgf

Code

7163-1

Magnetic end

4kgf



3m







magnetic end to attach on steel surfaces magnetic head

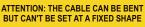




## **VIDEOSCOPE CODE ISV-E10**



172~568



OPTIONAL CABLE LENGTH 3M, 5M AND 10M





# SPECIFICATION

GI EGII IGATIGN			
diameter		5.5mm	
Lens	pixel	0.3M	
	resolution	640×480	
Cable	frame rate	30fps	
Cable	length	1m	
type		steel wire weaved cable	
	function	take picture, take video	
	file format	picture: JPG, video: AVI	
Main unit	image process	brightness, contrast, color saturation	
	memory	2G SD card	
	output	TV, USB	
	power supply	rechargeable battery (for 3 hours working)	
Weight		450g	

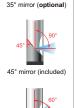
# STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
Cable with lens	1 pc	
2G SD card	1 pc	
45° mirror	1 pc	
AC/DC adapter	1 pc	
Video output cable	1 pc	
USB cable	1 pc	
Lens cleaning kit	1 pc	

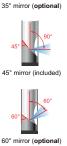




side view (with mirror)



35° mirror	ISV-E55-M35
60° mirror	ISV-E55-M60





# COATING THICKNESS GAGE CODE 9501-1200

FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES







software CI (included)

- Magnetic induction probe (Fe) is to measure the thickness of non-magnetic coating on magnetic substrate.
   Substrate: iron, steel, magnetic stainless steel (does not include non-magnetic stainless steel)
   Coating: zinc, copper, chrome, tin, plastic, powder, paint (nickel is not included)
- Eddy current probe (NFe) is to measure the thickness of non-conductive coating on non-magnetic substrate.
   Substrate: copper, aluminum, zinc, non-magnetic stainless steel
   Coating: plastic, powder, paint, anodizing
- Low and high limits with judgement
- Automatic power off

#### **SPECIFICATION**

Probe type	Fe (included) magnetic induction probe	NFe (optional) eddy current probe	Fe90 (optional) magnetic induction probe for bores and grooves	Fe10 (optional) magnetic induction probe for large range	
Measuring range	0~1250µm	0~1250μm	0~1250μm	500~10000μm	
Accuracy	±(3%L+1)μm (range≤1250μm) ±(3%L+10)μm (range>1250μm) L is measuring thickness in		ckness in µm		
Resolution	0.1µm (range<1	00μm)			
Resolution	1μm (range≥100μm)				
Measuring mode	continuous and single				
Minimum substrate thickness	inimum substrate thickness 0.5mm 0.3mm 0.5mm		2mm		
Minimum measuring area	Ø7mm	Ø5mm	Ø7mm	Ø40mm	
Minimum curvature radius of convex workpiece	1.5mm	3mm	_	10mm	
Memory	500				
Power supply	2x1.5V AA batteries				
Dimension	128x68x32mm				
Weight	340g				





eddy current probe NFE (optional) with zero calibration block

magnetic induction probe FE90 for bores and grooves (optional)





magnetic induction probe FE10 for large range (optional)

zero calibration block for FE (included)





calibration foils

data transmission cable (optional)

# STANDARD DELIVERY

Main unit	1 pc
Magnetic induction probe (Fe)	1 pc
Zero calibration block for Fe probe	1 pc
Calibration foils (50μm, 100μm, 250μm, 500μm, 1000μm)	1 set
1.5V AA battery	2 pcs
USB cable and software	1 pc

#### OPTIONAL ACCESSORY

Data transmission cable	9501-1200-SPC
Eddy current probe (NFE) with zero calibration block	9501-1200-NFE
Magnetic induction probe (FE90) for bores and grooves	9501-1200-FE90
Magnetic induction probe (FE10) for large range	9501-1200-FE10

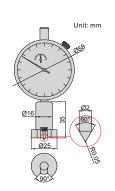
# **SURFACE PROFILE GAGE**

- Measure peak-to-valley height of blast cleaned surface.
   If the profile is too low, the adhesion of the coating to the surface will be reduced.
  - If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Stainless steel base

measure peak-to-valley height of blast cleaned surface







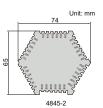
Code Range Dial indicator stroke		Dial indicator stroke	Dial indicator graduation	Accuracy
2344-1	0-1mm	1mm	0.001mm	±0.005mm

#### **WET FILM GAGES**









■ Made of stainless steel

Code	Range	Accuracy	Thickness	
<b>4845-1</b> 25-800μm		±5µm	1.8mm	
4845-2	25-3000µm	25-100µm: ±5µm 100µm-3000µm: ±5%	1mm	



# **ULTRASONIC THICKNESS GAGE CODE ISU-250C**







- Measure the thickness from one side of objects, suitable for pipes, tanks, etc.
- Applicable material: metal, plastic, glass, nylon, resin, ceramic, ice
- Low and high limits with judgement
   Average calculation of maximum 9 readings
- Data can be input to Excel and Word as keyboard signal

#### **SPECIFICATION**

Resolution	0.01mm (range<100mm)		
Resolution	0.1mm (range≥100mm)		
Repeatability	0.03mm (range<100mm)		
Repeatability	0.1mm (range≥100mm)		
Accuracy	±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10−100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm		
Velocity	1000-9999m/s		
Power supply	2×1.5V AAA batteries 64×116×27mm 220g		
Dimension			
Weight			







couplant (included)





transducer ISU-T04







#### STANDARD DELIVERY

Main unit	1 pc		
Transducer ISU-T08	1 pc		
Battery (AAA)	2 pcs		
Couplant (for ISU-T04, ISU-T06, ISU-T08, ISU-T12)	1 bottle		
USB cable	1 pc		

#### **OPTIONAL ACCESSORY**

Transducer	ISU-T04, ISU-T06, ISU-T12, ISU-T13		
Couplant (for ISU-T13)	ISU-HT5-COUPLANT		

#### **SPECIFICATION OF TRANSDUCERS**

Code	Frequency	Diameter (Ød)	Measuring range	Minimum size of pipes for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T08 (included)	5.0MHz	10.8mm	0.8~300mm	20×1.2mm	<60°C	general use
ISU-T04 (optional)	10.0MHz	6mm	0.7~20mm	10×1mm	<60°C	for small tubes
ISU-T06 (optional)	7.5MHz	8.5mm	0.7~50mm	15×1.2mm	<60°C	for thin workpieces
ISU-T12 (optional)	2.0MHz	16.3mm	2~400mm	30×4mm	<60°C	for casting steel
ISU-T13 (optional)	5.0MHz	13mm	2~200mm	25×3mm	<350°C	for high temperature

# **ULTRASONIC THICKNESS GAGE (BASIC TYPE) CODE ISU-100D**









# STANDARD DELIVERY

Main unit	1 pc	
Transducer	1 pc	
Couplant	1 bottle	
Battery (AAA)	2 pcs	

- Measure the thickness from one side of objects, suitable for pipes, tanks, etc. Applicable material: metal, plastic, glass,
- nylon, resin, ceramic, ice



# SPECIFICATION

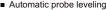
Measuring range		0.8~300mm
Resolution		0.01mm (range<100mm)
		0.1mm (range≥100mm)
Accuracy		±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm
Transducer	frequency	5MHz
Transducer	diameter (Ød)	10.8mm
Minimum size o for measuremer		20×1.2mm (diameter × wall thickness)
Applicable temp	perature	<60°C
Velocity		1000-9999m/s
Power supply		2×AAA batteries
Dimension		114×64×28mm
Weight		200g



# **ROUGHNESS TESTER CODE ISR-S400**

**\|\\S\|ZE\\** PLUS MADE IN EUROPE





- Automatic probe leveling
   Language: English, French, German, Italian, Spanish, Portuguese
- 12 roughness parameters
   Can set tolerance
- Measuring range up to 400µm, can measure grit and shot blasting
   Traverse length up to 16mm
   The probe can be set at 90°or 270°, for transverse measurement

- Memory of maximum 100 results



measuring software (**optional**), can control the roughness tester, display roughness values, profile and curve, data statistics

# CUSTOM-MADE PROBES ARE AVAILABLE







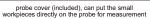


heavy duty test stand (optional)



light duty test stand (optional)







output software (included), output data and graphic to Excel, make report, print







# **SPECIFICATION**

Parameters		Ra, Rq, Rt, Rz, Rc, Rmax, Rsm, Rpc, Rmr, R, AR, Rx
Range		Ra: 0~100µm, Rt: 0.05~400µm
Accuracy		±3%
Resolution	(Ra)	0.001µm
	type	inductive
Probe	stylus radius/angle	5μm/90°
	stylus material	diamond
Measuring	force	0.75mN
Measuring	unit	μm/μin
Cut off		0.25/0.8/2.5mm
Number of	cut-offs	1 to 5
Traverse sp	peed	1mm/s
Memory		100 measurement results
Output		USB
Power		built-in rechargeable battery
Dimension (L×W×H)		122x52x68mm
Weight		650g

#### STANDARD DELIVERY

· · · · · · · · · · · · · · · · · · ·		
Main unit	1 pc	
Standard probe	1 pc	
Calibration block	1 pc	
Adjustable stand	1 pc	
AC/DC adapter	1 pc	
Probe cover	1 pc	
USB cable and output software	1 pc	

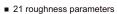
Extension rod	ISR-S400-ER100
Probe	see details
Measuring software	ISR-S-SOFTWARE
Heavy duty test stand	ISR-S400-DK
Light duty test stand	ISR-S400-STAND



# **ROUGHNESS TESTER** CODE ISR-C002







- Display roughness values, profile and curve
- Memory of maximum 100 results
   Automatic power off







data transmission cable (optional)



Unit: mm

printer (optional)



adjustable stand (included)







light duty test stand (optional)

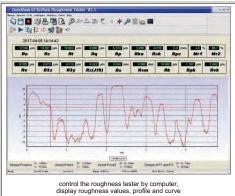


transverse rod (optional), code ISR-C002-TR

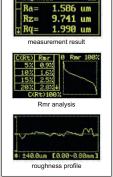
extension rod (optional), code ISR-C002-ER



software (included)



screen display

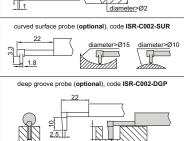


heavy duty test stand (optional)



diameter>Ø2

small hole probe (optional), code ISR-C002-SBP



depth≤10

# **SPECIFICATION**

SPECIFICA	111011	
Parameters		Ra, Rz, Rq, Rv, Rp, RS, R3z, R3y, Rt, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry (JIS), Rmax
Range		160µm
Accuracy	/	±10%
Resolutio	on (Ra)	0.001µm
	type	inductive
Probe	stylus radius/angle	5μm/90°
	stylus material	diamond
Measurin	g force	4mN
Measurin	g unit	μm/μin
Cut off		0.25/0.8/2.5mm
Number of cut-off		1 to 5
Traverse	speed	0.5mm/s, 1mm/s
Memory		100 measurement results
Output		USB
Power		built-in rechargeable battery
Dimension (L×W×H)		141×55×40mm
Weight		400g

#### CTANDADD DELIVEDY

STANDARD DELIVERY	
Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Adjustable stand	1 pc
Probe cover	1 pc
Software	1 pc
AC/DC adapter	1 pc

OF HORAL ACCESSORY		
Extension rod	ISR-C002-ER	
Transverse rod	ISR-C002-TR	
Deep groove probe	ISR-C002-DGP	
Small hole probe	ISR-C002-SBP	
Curved surface probe	ISR-C002-SUR	
Light duty test stand	ISR-C002-STAND1	
Heavy duty test stand	ISR-C002-STAND	
Printer	ISR-C002-PRINTER	
Data transmission cable	ISR-C002-SPC	



# **ROUGHNESS TESTER (SEPARABLE TYPE) CODE ISR-C300**







TOUCH SCREEN

- Roughness tester can be operated by mobile phones (only Android system) or computers
- Data can be sent to Excel by connecting with computers via bluetooth or USB cable
- Support bluetooth printer
   22 roughness parameters
- Meet ISO, DIN, ANSI, JIS standards
- Display roughness values, profile and curve
   Memory of maximum 100 data and waveform
- Built-in lithium battery, working time more than 50 hours
- Touch screen
- Automatic power off

# roughness tester screen display

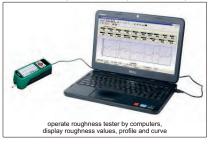


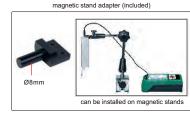
(optional)











Unit: mm 79.4

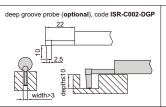
adjustable stand (included) height is adjustable (40mm)

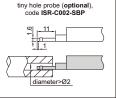


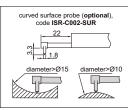


NOTE: Please confirm whether the adapter can fit your height gages. When using INSIZE height gages, please use the dial test indicator holder of height gages

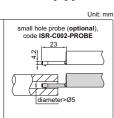
# extension rod (optional), code ISR-C002-ER







32 115×23(length×width)



# **SPECIFICATION**

SPECIFICATION		
rs	Ra, Rz, Rq, Rv, Rp, Rs, R3z, R3y, Rt, Rc, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry, Rmax	
X axis	17.5mm	
Z axis	320µm (-160µm~160µm)	
	±10%	
n (Ra)	0.001µm	
type	inductive	
stylus radius/angle	5μm/90°	
stylus material	diamond	
g force	4mN	
g unit	μm/μin	
	0.25/0.8/2.5mm	
f cut-offs	1~5	
speed	0.135mm/s, 0.5mm/s, 1mm/s	
	100 measurement results	
	USB and bluetooth	
	built-in rechargeable battery	
n (L×W×H)	158×64×52mm	
	400g	
	X axis Z axis  In (Ra) type stylus radius/angle stylus material g force g unit f cut-offs speed	

### STANDARD DELIVERY

Main unit	1pc
Standard probe	1pc
Calibration block and support	1pc of each
Connecting cable (long and short)	1pc of each
Magnetic stand adapter	1pc
Adjustable stand	1pc
Touch pen	1pc
Software and USB cable	1pc
AC/DC adapter	1pc

OPTIONAL ACCESSORY	
Extension rod	ISR-C002-ER
Small hole probe	ISR-C002-PROBE
Tiny hole probe	ISR-C002-SBP
Deep groove probe	ISR-C002-DGP
Curved surface probe	ISR-C002-SUR
Bluetooth printer	ISR-C002-PRINTER
Height gage adapter	ISR-C300-LB1
Bluetooth receiver	ISR-C300-RECEIVER
Support for flat surface	ISR-C300-COVER1
Support for cylindrical surface	ISR-C300-COVER2









# **ROUGHNESS TESTER CODE ISR-C003**





calibration block (included)

- Unit: µm, µin
- Automatic power off

#### STANDARD DELIVERY

•		
Main unit	1 pc	
Calibration block	1 pc	
AC/DC adapter	1 pc	





# SPECIFICATION

Parameters		Ra, Rz, Rq, Rt
Range		Ra, Rq: 0.05~15µm Rz, Rt: 0.1~50µm
Accuracy		±10%
Resolut	ion (Ra)	0.01µm
	type	piezoelectric
Probe	stylus radius/angle	10μm/90°
	stylus material	diamond
Measur	ing force	5mN
Measur	ing unit	μm/μin
Cut off		0.25/0.8/2.5mm
Evaluat	ion length	1.25mm for cut off 0.25mm 4mm for cut off 0.8mm 5mm for cut off 2.5mm
Travers	e speed	0.75mm/s
Power		built-in rechargeable battery
Dimension (L×W×H)		106×70×24mm
Weight		200g

# OPTIONAL ACCESSORY

	Fixture for small shafts	ISR-C003-FIXTURE
--	--------------------------	------------------

# SURFACE ROUGHNESS SPECIMEN SET **CODE ISR-CS130-W**



- For checking, identifying and specifying the roughness by symbol
   Rust-proof, made of pure Nickel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity
Flat lapping	0.05, 0.1, 0.2μm	0.55, 1, 1.6µm	3 pcs
гастарріпу	2, 4, 8µin	υ.55, τ, τ.ομπ	
Reaming	0.4, 0.8, 1.6µm	0.0.40	
Realling	16, 32, 63µin	3, 6, 10μm	3 pcs
Plain grinding	0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.55, 1, 1.6, 3, 6, 10µm	6 pcs
Fialli grilluling	2, 4, 8, 16, 32, 63µin	υ.55, 1, 1.6, 5, 6, 10μ111	
Horizontal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6 pcs
rionzontal milling	16, 32, 63, 125, 250, 500µin	2.5, 4, 6, 16, 52, 50μπ	
Vertical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6 pcs
vertical milling	16, 32, 63, 125, 250, 500µin	2.5, 4, 6, 16, 52, 50μπ	
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6 pcc
Turring	16, 32, 63, 125, 250, 500µin	2.5, 4, 6, 16, 52, 50μπ	6 pcs

# **DIGITAL SOUND LEVEL METER** CODE 9351-130







# software (included), display measurement values and graph, save and output data STANDARD DELIVERY

STANDARD DELIVERY	
Main unit	1 pc
RS232 cable and software	1 pc
Output connector	1 pc
Battery (AAA)	6 pcs



- Automatically select best range: 30~80dB, 40~90dB, 50~100dB, 60~110dB, 70~120dB, 80~130dB
   Over range indicator
   Real time, average, maximum modes

- Memory 16000 measurement values
   AC signal output: 0.707 Vrms at FS, impedance approx. 600Ω DC signal output: 10mV/dB, impedance approx. 100Ω
- Automatic power off

#### SPECIFICATION

SPECIFICATION	
Measuring range	30~130dB
Accuracy	±2dB
Resolution	0.1dB
Sampling time	0.5s for digital, 0.05s for analogue
Response time	fast: 125ms, slow: 1s
Frequency	30Hz~8KHz
Frequency weighting	A/C
Microphone	electret condenser type
Output	RS232, AC/DC
Power supply	6×AAA batteries
Dimension	265×80×69mm
Weight	317g

DATA OUTPUT



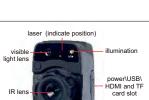
# **INFRARED THERMAL IMAGING CAMERA** CODE 9130-H360











- 4 inch high-brightness touchscreen
   Four image presentations: IR, visible, PIP and MIF
   WIFI real-time sharing, one-click connection to mobile devices
   USB interface for data transmission and charging
- Built-in illumination
- Video can be recorded and stored

#### SPECIFICATION

SPECIFICATION	
IR resolution	192×144
NETD	≤50mk
Focus length	7mm/F1.1
Angle of view	37.8°×28.8°
Spatial resolution	3.45mrad
Focus adjustment	focus-free
Detector type	unrefrigerated vanadium oxide/8~14µm
Pixel size	25μm
Visible camera	resolution 500W, focus-free
Display	4" highlight LCD touch screen, 480×800
Image mode	IR image, visible image, MIF, PIP
Digital zoom	1.1~4
Color palette	8 modes
Temperature range	-20°C~350°C
Accuracy	±2°C or ±2% (of maximize range)
Emissivity	0.01-1.00 (adjustable)
Storage	in camera and TF card (up to 32GB)
Image format	JPG with temp info
Output	USB, HDMI
Power	rechargeable Li-ion battery (7.4V), working time≥4h
Operating temperature	-10°C~50°C
Vibration	10HZ~150HZ~10HZ 0.15mm (IEC 60068-2-6)
Impact	30g 11ms (IEC 60068-2-27)
Weight	735g
Dimension	274x97x78mm

#### STANDARD DELIVERY

Main unit	1 pc
Power supply adapter	1 pc
USB cable	1 pc
HDMI cable	1 pc
Capacitive screen gloves	1 pc
TF card (16GB)	1 pc

# **LUX METER CODE 9371-L110**

- Measure visible light emitted by fluorescent lamp, metal halide lamp, high voltage sodium lamp or incandescent lamp

  Min/Max, data hold

  Two units: LUX and FC

- Reading in digital and analog
   Display backlight
   Auto power off



### SPECIFICATION

SPECIFICATION		
Measuring range	0~20000LUX (0~20000FC)	
Resolution	0.1LUX (range<1000LUX), 1LUX (range≥1000LUX)	
Resolution	0.01FC (range<100FC), 0.1FC (range<1000FC), 1FC (range≥1000FC)	
Accuracy	±4%	
LED type	standard light source-L0, white LED-L1, red LED-L2, yellow LED-L3, green LED-L4, blue LED-L5, purple LED-L6	
Sensor	silicon photo-diode and spectral response filter	
Operating temperature	0°C~40°C	
Operating humidity	<80%RH	
Operating altitude	<2000m	
Sampling rate	about 0.5 seconds	
Spectral range	320~730nm	
Auto power off	10 minutes	
Dimension	190×60×33mm	
Weight	180g	
Power supply	3×AAA battery	



## STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	3 pcs



DATA OUTPUT

# **THERMOHYGROMETER CODE 9361-T65**



- Measure humidity, ambient temperature, dew-point temperature and wet bulb temperature
  ■ Min/Max/Average, data hold function
- Display backlight
- Auto power off



#### **SPECIFICATION**

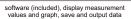
Function	Measuring range	Resolution	Accuracy
Ambient temperature	-20°C~60°C/-4°F~140°F		
Wet bulb temperature	0.1 0/01.1		±1°C/2°F
Dew-point temperature			
Humidity	0~99.9%RH 0.1%RH ±5%RH		±5%RH
Date storage	99 groups		
Auto power off	30 minutes		
Weight	190g		
Dimension	180×60×33mm		
Power supply	3×AAA battery		

#### STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	3 pcs

# **DIGITAL ANEMOMETER CODE 9331-40**







- Measure velocity, flow, temperature and relative humidity
   Velocity unit: m/s, km/h,mil/h, fl/m, fl/s, knots
   Flow unit: CMS (cubic meter per second), CMM (cubic meter per minute), CFM (cubic feet per minute)
   Temperature type: ambient, dew point, wet bulb
   Maximum and minimum modes

- Automatic power off

#### STANDARD DELIVERY

Main unit	1 pc
USB cable and software	1 pc
9V battery	1 pc





#### SPECIFICATION

SPECIFICATION		
Measuring range	velocity	0.8~30m/s, 1.4~108km/h, 0.9~67.2mil/h, 1.3~98.5ft/s, 78~5900ft/m, 0.8~58.3knots
	flow	0~9999CMS, 0~99990CMM, 0~99990CFM
9-	temperature	-20~60°C/-4~140°F
	relative humidity	0~100%RH
Accuracy	velocity	±(2%+0.5) for m/s, km/h,mil/h, ft/s, knots ±(2%+50) for ft/m
Accuracy	temperature	±1.5°C/±2.7°F
	relative humidity	±3% (20~80%RH), ±5% (<20%RH or >80%RH)
Resolution velocity flow temperature		0.01m/s, 0.01km/h, 0.01mil/h, 0.01ft/s, 1ft/m, 0.01knots
		0.01CMS, 0.1CMM, 0.1CFM
		0.1°C/0.1°F
	relative humidity	0.1%RH
Flowing area	range	0~9.999m²/0~9.999ft²
Sampling time		0.4s
Maximum working height		2000m
Output		USB
Power supply		9V battery
Dimension		165×85×38mm
Weight		200g

# **DIGITAL MOISTURE METER CODE 9341-50**



- Suitable for wood, smooth cement, hard gypsum, mixed mortar, brick, etc.
   Measure moisture, temperature and relative humidity
- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

#### STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
Battery (AAA)	2 pcs	

# **SPECIFICATION**

Measuring de	pth	0~50mm
	moisture	0~60%
Measuring range	temperature	-10~50°C/14~122°F
9-	relative humidity	0~100%RH
	moisture	±2%
Accuracy	temperature	±2%
	relative humidity	±5%RH
	moisture	0.1%
Resolution	temperature	0.1°C/0.1°F
	relative humidity	0.1%RH
Camardia a diam		0.5s for moisture
Sampling time	<del>?</del>	1s for temperature and relative humidity
Power supply		2×AAA batteries
Dimension		130×56×29mm
Weight		206g



# LASER DISTANCE METERS

- Large display with backlight
   Unit: m, ft, in
   Distance, area, volume and height measurement
   Continuos measuring mode to track maximum and minimum value
   Memory of 99 measurement values
   Automatic power off: laser 20s, main unit 150s

#### **SPECIFICATION**

Code	9561-40	9561-80
Measuring range	0.05~40m	0.05~80m
Accuracy	±3mm	
Resolution	1mm, 10mm, 0.1", 0.01ft	
Measuring speed	0.5 second	
Laser type	635nm, Class II, <1mW	
Power supply	3×AAA batteries, for 4000 measurements	
Dimension (L×W×H)	120×60×28mm	
Weight	175g	





9561-80









STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	3 pcs

# PEN-TYPE DIGITAL MULTIMETER **CODE 9241-ML200**





# SPECIFICATION

Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V/600V	0.1mV/1mV/10mV/0.1V/1V	±(0.7%+2)
AC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.8%+3)
AC Voltage	600V	1V	±(1.0%+3)
DC Current	20mA/200mA	10μA/0.1mA	±(1.5%+3)
AC Current	20mA/200mA	10μA/0.1mA	±(2.0%+3)
	200Ω	0.1Ω	±(1.0%+3)
Resistance	2kΩ/20kΩ/200kΩ/2MΩ	1Ω/10Ω/0.1kΩ/1kΩ	±(1.0%+1)
	20ΜΩ	10kΩ	±(1.0%+5)
Logic level test	<1.5V (green LED on) 1.5~3.5V (green & red LED off) >3.5V (red LED on)		
Diode	open circuit voltage 1.5V		
Continuity buzzer	<50Ω	<50Ω	
Power supply	2×1.5V AAA batteries		



- Data hold
- Low battery display Auto power off
- Safety rating: CAT III 600V





probe (included)

STANDARD DELIVERY

Main unit	1 pc
Probe	1 pc
Clip	2 pcs
1.5V battery	2 pcs

# **DIGITAL MULTIMETER** CODE 9242-ML100



# SPECIFICATION

SPECIFICATION			
Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.5%+3)
DC Voltage	600V	1V	±(0.8%+5)
AC Voltage	200V/600V	0.1V/1V	±(1.2%+10)
	200μA/2mA	0.1μΑ/1μΑ	±(1.0%+3)
DC Current	20mA	10μΑ	±(1.0%+5)
DC Current	200mA	0.1mA	±(1.5%+5)
	10A	10mA	±(3.0%+10)
	200Ω	0.1Ω	±(0.8%+5)
Resistance	2kΩ/20kΩ/200kΩ	1Ω/10Ω/0.1kΩ	±(0.8%+2)
	2ΜΩ	1kΩ	±(1.0%+5)
Diode	open circuit voltage 3.0V		
Continuity buzzer	<70±30Ω		
Transistor hFE	measuring range 0~1000		
Power supply	1×9V 6F22/NEDA 1604 battery		

- Data hold
- Display backlight Low battery display Safety rating: CAT II 600V

clips (included)



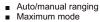


STANDARD D	DELIVERY
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Main unit	1 pc
Probe	2 pcs
9V battery	1 pc



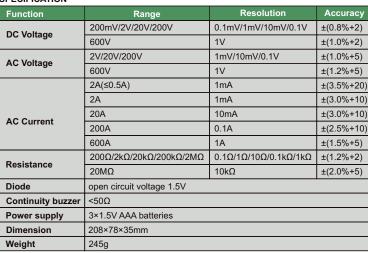
# **AC DIGITAL CLAMP METER CODE 9243-CA600**



- Data hold

- Data Hold
  Display backlight
  Work light
  Low battery display
  Auto power off
  Safety rating: CAT III 600V









STANDARD DELIVERY

Main unit	1 pc
Probe	2 pcs
1.5V battery	3 pcs

DO Voltage	600V	1V	±(1.0%+2)
AC Voltage	2V/20V/200V	1mV/10mV/0.1V	±(1.0%+5)
AC Voltage	600V	1V	±(1.2%+5)
	2A(≤0.5A)	1mA	±(3.5%+20)
	2A	1mA	±(3.0%+10)
AC Current	20A	10mA	±(3.0%+10)
AC Current	200A	0.1A	±(2.5%+10)
	600A	1A	±(1.5%+5)
Resistance	200Ω/2kΩ/20kΩ/200kΩ/2ΜΩ	$0.1\Omega/1\Omega/10\Omega/0.1k\Omega/1k\Omega$	±(1.2%+2)
Resistance	20ΜΩ	10kΩ	±(2.0%+5)
Diode	open circuit voltage 1.5V		
Continuity buzzer	<50Ω		
Power supply	3×1.5V AAA batteries		
Dimension	208×78×35mm		
Weight	245g		

# **NON-CONTACT DIGITAL TACHOMETER CODE 9221-999**







STANDARD DELIVERY

•	
Main unit	1 pc
Reflection sticker	1 roll
Battery (AAA)	4 pcs



- Maximum and minimum modes
   Memory 100 measurement values
   Automatic power off

# **SPECIFICATION**

Measuring range	50~99999RPM	
Accuracy	±(0.03%+2) RPM	
Resolution	0.01RPM (range 50~99.99RPM)	
	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~99999RPM)	
Measuring distance	50~250mm	
Power supply	4×AAA batteries	
Dimension	155×60×27mm	
Weight	118g	

# **CONTACT DIGITAL TACHOMETER CODE 9222-199**









# STANDARD DELIVERY

1 pc
1 pc
4 pcs





- Unit: RPM, m/min, m/sec, ft/min, ft/sec, in/min Maximum and minimum modes
- Memory 100 measurement values
- Automatic power off

#### SPECIFICATION

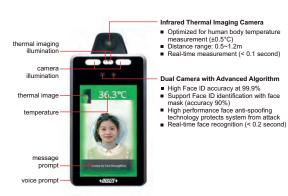
Measuring range	50~19999RPM	
Accuracy	±(0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~19999RPM)	
Power supply	4×AAA batteries	
Dimension	183×60×27mm	
Weight	122g	





#### **FACE RECOGNITION THERMAL SCANNER 4 IN 1**

- **TEMPERATURE DETECTION**
- MASK DETECTION
- TIME ATTENDANCE
- ACCESS CONTROL



■ This device introduces a highly advanced built-in facial recognition algorithm and high resolution infrared thermal imaging camera. This brand new technology will identify someone by face, even while wearing a face mask. It locates the forehead and measures forehead temperature without touch. This device is the ideal solution for fully automatic contactless access control, time attendance, and temperature measurement.

#### Features:

#### Access at a glance

Walk through identification & authorization, no slowing down or stopping needed.

#### Contactless forehead temperature measurement

High resolution infrared thermal imaging camera enhanced by an algorithm provides instant and high accuracy forehead temperature measurement with zero human involvement in less than 0.1 second.

The new technology comes pre-calibrated and has automatic temperature calibration through software and algorithm when the camera is turned on every time. This eliminates the need for a calibration system generally referred to as a black body. This eliminates

- not just added cost but human error when attempting to calibrate.
  (1) To be used for initial temperature assessment for triage use in high throughput areas (e.g., airports, businesses, warehouses, factories) due to the high detection speed.

  (2) Working distance is 0.5-1.2m and no operation needed, which can avoid inter infection.
- (3) Captures photo of people when abnormal body temperature is detected, which can be used for tracing.

#### High accurate & reliable face ID

Built-in world class facial recognition algorithm with dual cameras detects the identification in less than 0.2 seconds with the accuracy rate more than 99.9%. High performance face anti-spoofing technology can resist many kinds of presentation attack, such as, printed photo, the electronic display of a facial photo, replaying video using an electronic display and 3D face masks. Enhanced facial recognition algorithm can identify people even if they are wearing masks with the accuracy rate more than 90%.

■ Detect someone wearing or not wearing a mask

SPECIFICATION			
Operation system	Linux		
Display	7 inch screen TFT		
Speaker	voice prompt		
Language	English, Spanish, etc.		
Face database capacity	50K		
Verification & identification speed	less than 0.1 second for thermal and less than 0.2 second for facial		
Face anti spoofing	printed photo, electronic display of a facial photo, replaying video, 3D face masks, etc.		
Facial recognition accuracy rate	>99.9%		
Forehead thermometer range & accuracy	32°C~42°C, ±0.5°C		
Work range	0.5~1.2m		
Infrared thermal imaging camera	Uncooled infrared focal plane junction detectors array sensor Resolution: 160x120		
Facial recognition camera	dual 1080p starlight CMOS sensors for visible light and near infrared light		
Communication	RS232/485, TCP/IP, USB-Host, USB-Client, RJ45		
Power supply	12V DC 2A		
Ambient temperature	18°C~32°C		



#### Use:

Visitor \_

- This device is for indoor use only. It detects one person at a time.
- The device is used for initial temperature assessment. The final temperature should be confirmed with secondary evaluation methods
- (e.g., clinical grade contact thermometer).
  Select "Temperature", "Mask" and "Face recognition" as conditions to trigger alarm or to control door opening.
- For hospital / restaurant / hotel / retail store, etc., it can be used as thermal detector and/or mask detector. No need to input facial pictures in advance. It will alert you when the forehead temperature is above the preset target (for example, 37.3°C), for people with or without marks. It can also detect if people wear or not wear masks.
- A plant or school can have this set up at entrance for access control and time attendance, as well as temperature and mask detection. Input face pictures taken with a cell phone in advance for facial recognition. The readings can be monitored in an office

time attendance record including staffs and visitors (temperature documentation)

	ID	Name	Gender	Age	Phone	Time	Temperature	Mask
1	001501	Anderson	0	29	*	2020/07/16-09:06:38	35.8°C	1
2	001502	polo	0	30	2	2020/07/16-09:06:41	35.8°C	1
3	- 1					2020/07/16-09:06:43	35.9°C	1
4	001504	nich	1	30		2020/07/16-09:06:59	35.9°C	1
5	001505	aimly	0	30		2020/07/16-09:07:11	35.8°C	1
6	001506	hamer	-1	28		2020/07/16-09:08:30	36.0°C	1
7	001507	Aaron	0	32		2020/07/17-10:19:56	36.3°C	0
8	001508	Barbara	0	30	÷.	2020/07/17-10:20:07	36.3°C	1
9	001509	Robert	1	25	57	2020/07/17-10:20:19	36.3°C	1
10	001510	Henry	1	30	8	2020/07/17-10:20:21	36.3°C	1
11	001511	Nacy	0	27	0	2020/07/17-10:20:34	36.4°C	- 1
12	001512	Mike	1	30		2020/07/17-10:20:37	35.5°C	1
13	001513	Daisy	1	31		2020/07/17-10:20:39	36.3°C	1
14	001514	Emma	0	31		2020/07/17-10:21:10	36.6°C	0
15	001515	Jack	0	30	V	2020/07/17-10:21:13	36.3°C	1















# **VIBRATION PEN CODE 9720-199**



- Measure vibration of motors, fans. pumps, compressors and machine
- tools to prevent mechanical failure

  Small size, light weight, low energy consumption, easy operation, easy to carry
- One key control
- Automatic power off



#### STANDARD DELIVERY

O ITAIND THE DELIVERY		
Main unit	1 pc	
LR44 battery	2 pcs	

#### SPECIFICATION

Code	9720-199
Measured parameter	speed
Measuring range	0.1~199.9mm/s
Frequency	10Hz~1KHz
Accuracy	±(5%±2)mm/s
Operating temperature	0°C~40°C
Operating humidity	<85%
Power supply	2×LR44 batteries (for 10 hours wroking)
Dimension	150x22x18mm
Weight	55g

# **DIGITAL REFRACTOMETER CODE ISQ-DRM31**





- Quickly measure the concentration of coolant
- Two measurement modes: single measurement and automatic average multiple measurement
- Two units: brix and refractive index
   Refer to the refraction factor of coolant, for example: the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%
- Automatic power off



# **SPECIFICATION**

Measuring range	0~50% (1.3330~1.4200RI)
Accuracy	±0.2% (±0.0003RI)
Resolution	0.1% (0.0001RI)
Power supply	1×AAA battery
Dimension	121×58×25mm
Weight	90g

## STANDARD DELIVERY

Main unit	1 pc
Dropper	1 pc
Battery (AAA)	1 pc

Main unit	1 pc
Dropper	1 pc
Battery (AAA)	1 pc

# PORTABLE REFRACTOMETER **CODE ISQ-RM30**

SUITABLE FOR WATER BASED COOLANT



- Quickly measure the concentration of coolant
   Refer to the refraction factor of coolant, for example:
- the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%

SPECIFICATION		
Measuring range	0~32%	
Graduation	0.2%	
Dimension	27×40×160mm	
Weight	175g	

### **60° GLOSS METER CODE ISQ-DG6**







- To test the gloss of coating, such as painting, varnish, printing ink, etc.
- To test the material surfaces, such as metal, granite, ceramic, plastic, paper, etc. According to ISO 2813, ASTM D2457, ASTM D523
- Automatic power off

#### SPECIFICATION

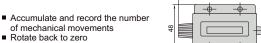
SPECIFICATION		
Incidence angle	60°	
Measuring range	0~150GU	
Resolution	0.1GU	
Accuracy	±1.2GU	
Repeatability	0.4GU	
Zero set error	0.2GU	
Measuring area	20×10mm	
Power suppy	1×1.5V AA battery	
Dimension	123×38×65mm	
Weight	300g	

#### STANDARD DELIVERY

Main unit	1 pc
Base with calibration block	1 pc
Spare calibration block	1 pc

# STROKE COUNTER **CODE 7600-6**







Unit: mm

of mechanical movements ■ Rotate back to zero

# **SPECIFICATION**

Code	Number of digits	Range
7600-6	6	0-999999



# **CROSS-LINE LASER LEVEL CODE 4917-30**

- Red horizontal and vertical cross laser lines
   Self-leveling within ±3°, self-leveling time within 4s, "out of ±3°" audible and visual warning
   Folding legs for angle and height adjustment
   Outdoor use with the detector
- (code 4917-DETECTOR)











AUDIBLE AND VISUAL WARNING WHEN OUT OF ±3°

folding legs for angle and height adjustment







stand (included with outdoor detector)

DATA OUTPUT

#### **SPECIFICATION**

Laser line width	2±0.5mm (within 5m)	
Laser type	630~660nm, class II, <1mW	
Beam angle	120±0.5°	
Self-leveling range	±3°	
Working distance	indoor: 30m, outdoor: 50m with detector (optional)	
Accuracy	0.2mm/m	
Operation temperature	-10~40°C	
Power supply	3×AA batteries, for 3 hours continuous operation	
Dimension	100×82×104mm	
Weight	620g	

#### STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
1/4" to 5/8" tripod adaptor	1 pc	
Battery (AA)	3 pcs	

#### OPTIONAL ACCESSORY

Outdoor detector	4917-DETECTOR
------------------	---------------

#### **OUTDOOR DETECTOR (OPTIONAL)**

	· · · · · · · · · · · · · · · · · · ·	
Detecting distance	horizontal 1~50m, vertical 1~30m	
Detecting accuracy *	high accuracy ±1.5mm, low accuracy ±2.5mm	
Power supply	9V battery	
Dimension	168×58×30mm	
Weight	140g (battery included)	

absolute/ incremental mode

ingle of incline

color LCD and touch panel

### **DIGITAL LEVEL CODE ISE-2DT**



Color LCD, touch panelX-Y axis measurement

Set the tolerance and the display is shown in different colors







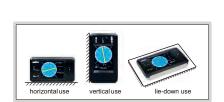
■ To show the incline with line or bubble





# **SPECIFICATION**

Measuring range	±30°	
Resolution	0.01°, 0.1mm/m	
Accuracy	±0.03° (range 0~3°) ±0.05° (range >3°)	
Power supply	rechargeable battery	
Dimension	115×66×23mm	
Weight	224g	



direction of incline

# STANDARD DELIVERY

ISE-2DT

Main unit	1 pc
USB cable	1 pc

Software ISE-2DT-SOFTWARE		
	Software	ISE-2DT-SOFTWARE





<sup>\*</sup>Use high accuracy detection mode within 15m, use low accuracy detection mode over 15m



#### **DIGITAL LEVEL AND SLOPE METER**







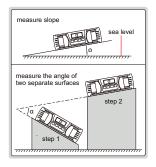


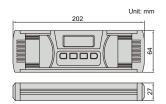






2175-360





- IP67 dust/waterproof
- Used as level and slope meter
- Aluminum frame, shock absorbing rubber end caps
- Magnetic bottom with V-groove for shafts
- The sea level is permanently set inside the chip, zero setting is not needed when batteries are replaced
- Buttons: ON/OFF, backlight/buzzer alarm, absolute and incremental measurement, unit (mm/m, %, °), HOLD (keep the reading)
- Three AAA batteries, automatic power off

Code	Range	Resolution	Accuracy
2175-360	0-360°	0.05°	at 0°: ±0.05°;
	(90°x4)	(=0.873mm/m)	at others: ±0.1°

# **DIGITAL LEVEL AND SLOPE METER**

WORKING TEMPERATURE -5°C ~ 50°C





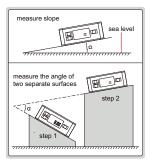


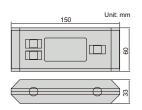
BACKLIGHT





2179-360



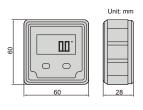


- IP54 dust/waterproof
- Used as level and slope meter
- Aluminum frame
- Magnetic bottom with V-groove for plane and cylinder
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm, unit (mm/m, %, in/ft),conversion, backlight Two AAA batteries, automatic power off

WORKING TEMPERATURE -5°C~50°C

Code	Range	Resolution	Accuracy
2179-360	0-360°	0.05°	at 0° and 90°: ±0.1°;
	(90°x4)	(=0.873mm/m)	at others: ±0.2°

# **DIGITAL LEVEL AND SLOPE METER**





2170-1

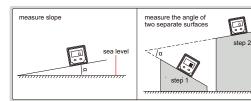




DISPLAY FLIPS OVER WHEN THE BOTTOM FACES UP







Code	Range	Resolution	Accuracy
2170-1	4x90°	0.1° (= 1.745 mm/m)	at 0°and 90°: ±0.1°; at others: ±0.2°

	Used	as I	evel	and	sl	ope	me	eter
_	A 1						42.	14

- One AAA battery, automatic power off in 5 minutes

Aluminum frame, magnetic bottom The display flips over when the bottom faces up

The backlight is on automatically when in use, and automatically off in 15 seconds after use
 The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
 Buttons: ON/OFF, ZERO, absolute and incremental measurement

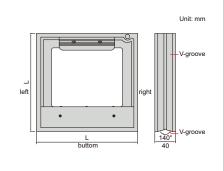


# FRAME LEVEL (ECONOMIC TYPE)

- V-groove on bottom and left for shafts (shafts dia. 15~70mm)
- With transverse vial
- Supplied with adjusting wrench





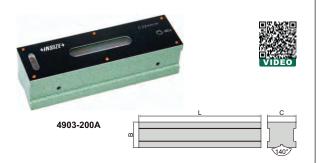


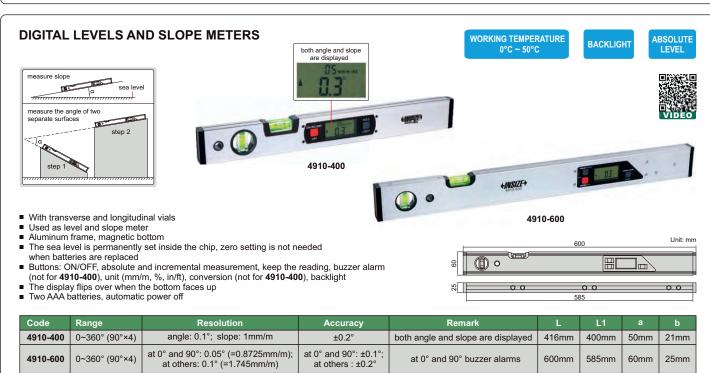
Code	Sensitivity	Size (LxL)
4902-200	0.02mm/m (=0.001°)	200x200mm

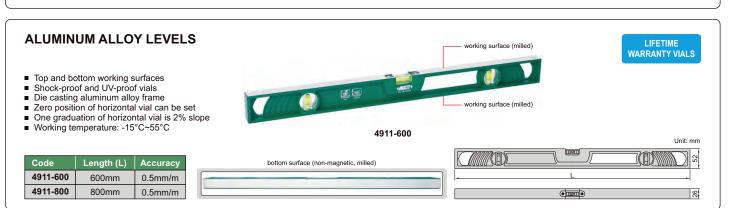
# **BLOCK LEVELS (ECONOMIC TYPE)**

- V-groove on bottom for shafts (shafts dia. 15~70mm)
- With transverse vial
- Supplied with adjusting wrench

				(111111)
Co	Length	В	С	
Sensitivity 0.02mm/m (=0.001°)	Sensitivity 0.05mm/m (=0.0029°)	(L)	Ь	C
4903-150A	4903-C150	150	40	45
4903-200A	4903-C200	200	42	47
4903-300A	4903-C300	300	45	50



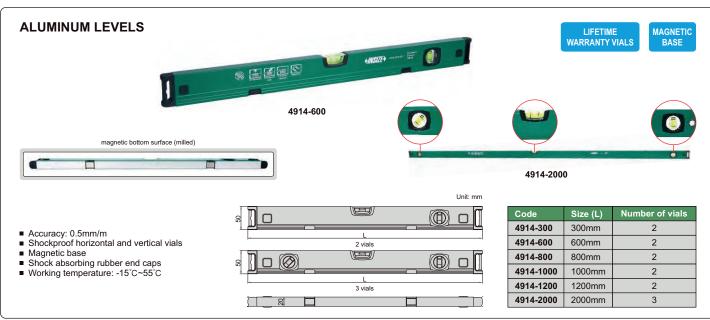


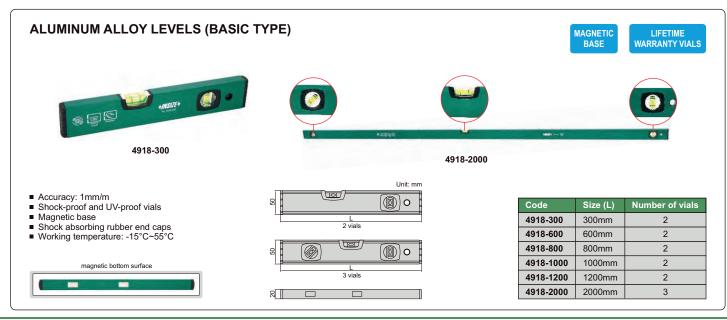














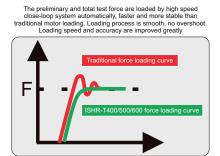
# DIGITAL ROCKWELL AND SUPERFICIAL ROCKWELL HARDNESS TESTERS (DOLPHIN-NOSE TYPE)

AUTOMATIC TESTING, CONTINUOUS TESTING IS AVAILABLE

FORCE LOADING BY CLOSE-LOOP SYSTEM (WITHOUT WEIGHTS)

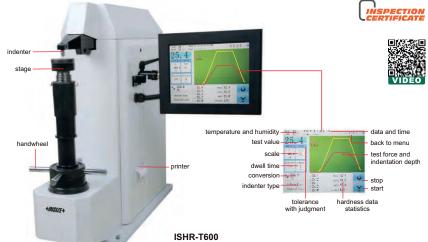
HIGH TEST SPEED

HIGH ACCURACY



- Automatic testing, the preliminary and total test force are loaded by high speed close-loop system automatically High accuracy (0.5HR)
- Dolphin-nose indenter for easy reach of the internal wall of pipes and grooves, the minimum internal diameter is 40mm
- Can be connected to PLC controller

- LCD touch screen Tolerance with judgement Memory of 120 test values for browsing and output
- Provide the maximum, minimum and average value of measurements
- The test process curve shows the material property
- Test force is selected automatically according to hardness scale





measure the internal wall of pipes and grooves, the minimum internal diameter is 40mm



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



# **SPECIFICATION**

Code		ISHR-T400	ISHR-T500	ISHR-T600		
Туре		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell		
	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T		
Hardness scale	with optional indenters	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y		
Preliminary test force		Rockwell: 98N (10kg)	Superficial Rockwell: 29.4N (3kg)	Rockwell: 98N (10kg) Superficial Rockwell: 29.4N (3kg)		
Total test force		588N (60kg), 980N (100kg), 1471N (150kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg)	147.1N (15kg), 294.2N (30kg), 441.3N (45kg), 588N(60kg), 980N(100kg), 1471N(150kg)		
Conversio	n scale	HR, HB, HK, HV				
Stage elevation		manual				
Load control		high speed close-loop system automatic loading (load/dwell/unload)				
Load dwell time		0~99 second				
Resolution		0.1HR				
Data output		built-in printer, RS232				
Max. workpiece height		260mm				
Max. workpiece width		150mm (from the center of indenter to the wall of main body)				
Power supply		110/220V, 50/60Hz				
Dimension		700×260×700mm				
Weight		85kg				

STANDARD DELIVERY					
Code	ISHR-T400	ISHR-T500	ISHR-T600		
Main unit	1 pc	1 pc	1 pc		
Ø60mm flat anvil	1 pc	1 pc	1 pc		
Ø150mm flat anvil	1 pc	1 pc	1 pc		
V-type anvil	1 pc	1 pc	1 pc		
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc		
Diamond indenter	1 pc	1 pc	1 pc		
Hardness test block HRB88~95	1 pc	_	1 pc		
Hardness test block HRC20~30	1 pc	_	1 pc		
Hardness test block HRC40~50	1 pc	_	1 pc		
Hardness test block HRC60~65	1 pc	_	1 pc		
Hardness test block 78~88HR15N	_	1 pc	1 pc		
Hardness test block 55~73HR30N	_	1 pc	1 pc		
Hardness test block 57~69HR30T	_	1 pc	1 pc		

OPTIONAL ACCESSORY				
Hardness test block HRB88~100	ISH-BHRB			
Hardness test block HRC20~30	ISH-BHRC1			
Hardness test block HRC35~55	ISH-BHRC2			
Hardness test block HRC60~70	ISH-BHRC3			
Hardness test block 78~88HR15N	ISH-BHR15N2			
Hardness test block 55~73HR30N	ISH-BHR30N2			
Hardness test block 57~69HR30T	ISH-BHR30T1			
Small V-type anvil	ISH-SMALLANVIL			
Connection cable and software	ISHR-T-SOFTWARE			



DATA OUTPUT

#### **AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER**

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

- Automatic testing, the preliminary and main test force are loaded automatically
- LCD touch screen, easy operation Convert to other Rockwell scales,
- HV or HB automatically
- Tolerance testing Insert USB flash disk, save the testing
- results as Excel
  Self-correcting the hardness value
  for curved workpieces
- Force loading by electric motor (without weights)
  The test force is selected automatically
- according to hardness scale

# workpiece radius scale dwell time testing value



ISH-RSR400



automatic testing

elevate the stage by hand to let the workpiece touch the indenter protection cover, press "start" to start testing automatically, the preliminary and main test force are loaded automatically

**SPECIFICATION** 

Code		ISH-RSR400**	
Туре		Rockwell	
Hardness scale	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	
	with optional indenters	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	
Preliminar	y test force	98N/10kgf for Rockwell	
Test force		588N (60kg), 980N (100kg), 1471N (150kg)	
Stage elevation		manual	
Load control		automatic (load/dwell/unload)	
Load dwell time		0~60 second	
Resolution		0.1HR	
Output		USB	
Max. workpiece height		220mm	
Max. workpiece width		200mm (from the center of indenter to the wall of main body)	
Power supply		220V, 50/60Hz	
Dimension		510×260×780mm	
Weight		70kg	

\*\*\*Add "-U" on code No. when power supply is 110V, 50/60Hz

#### STANDARD DELIVERY

Main unit	1 pc
Ø63mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	
Hardness test block HRC20~30	1 pc
USB flash disk (8G)	1 pc
Level	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

## Ø60mm flat anvil



V-type anvil (included) for cylinders with diameter Ø4~60mm



(included)

small V-type anvil (optional) for cylinders with diameter Ø2~4mm



touch pen (included)

#### **OPTIONAL ACCESSORY**

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALLANVIL

#### MANUAL ROCKWELL HARDNESS TESTER **CODE ISH-R150**





Ø150mm flat anvil



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N
Test force	588N, 980N, 1471N
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	170mm
Dimension	520x160x700mm
Weight	60kg

1 pc
1 pc



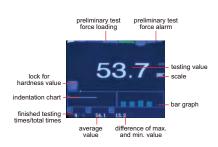
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL



#### **AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER** CODE ISH-MRD200\*\*











- Low and high limits with judgement Set testing times (2~10) to have average value and the difference of max. and min. value Convert to other Rockwell scales, HV or HB automatically
- Memory of 500 testing values for browsing and output
- Testing value can be sent to wireless printer automatically Calibration function compensates the testing value for high accuracy The hardness value of soft materials like plastic is not stable. The lock function can obtain the value automatically

- Display unit is automatic power off

#### SPECIFICATION

HRA, HRB, HRC, HRD, HRF, HRG (with standard indenters)	
	HRE, HRH, HRK (with optional indenter)
Preliminary test force	98N
Test force	588N, 980N, 1471N
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Resolution	0.1HR
Output	wireless and USB
Memory	500
Max. workpiece height	170mm
Power supply of the display unit	built-in rechargeable battery
Power supply	220V, 50/60Hz **
Dimension	520×160×700mm
Weight	60kg
**Add "-U" on code No. when po	wer supply is 110V, 50/60Hz

Ø60mm flat anvil (included)



Ø150mm flat anvil (included)









#### STANDARD DELIVERY

Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

OF HONAL ACCESSORT	
Wireless printer	ISH-DS-PRINTER
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL



#### MANUAL ROCKWELL HARDNESS TESTER (BASIC TYPE) **CODE HDT-RW160**

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG	
Preliminary test force	98N (10kg)	
Test force	588N (60kg), 980N (100kg), 1471N (150kg)	
Display	analogue	
Stage elevation	manual	
Load control	manual	
Min. reading	0.5HR	
Max. workpiece height	170mm	
Dimension	466×238×630mm	
Weight	70kg	

#### STANDARD DELIVERY

Main unit	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm steel ball indenter	1 pc
Ø1.5875mm steel ball	5 pcs
Level	1 pc
Hardness test block HRA80~88	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC35~55	1 pc
Hardness test block HRC60~70	1 pc
Anti-dust cover	1 pc















Ø58mm flat anvil (included)

cylinders with diameter Ø4~60mm

small V-type anvil (optional) for cylinders with diameter Ø2~4mm

#### OPTIONAL ACCESSORY

Hardness test block HRA80~84	HDT-B-HRA
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block HRC35~55	HDT-B-HRC2
Hardness test block HRC60~70	HDT-B-HRC3
Small V-type anvil	ISH-SMALLANVIL

#### **DIGITAL MICRO-VICKERS HARDNESS TESTER** CODE ISH-TDV1000A\*\*







- Measure hardness of thin or small workpieces
   Based on Vickers (HV), can be converted to Rockwell (HRA, HRB and HRC)



cylinder holder (included)



vice (included)

#### SPECIFICATION

Test force	0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1kgf	
Vickers scales	HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1	
Stage elevation	manual	
Load control	automatic (load/dwell/unload)	
Load dwell time	5-60second (5 second increment)	
Objective	10X, 40X	
Eyepiece	15X	
Total magnification	150X (for observation) 600X (for measurement)	
Max. workpiece height	85mm	
Max. workpiece depth	85mm (from the center of indenter)	
dimensions: 100×100mm		
X-Y stage	travel range: 25×25mm	
	graduation: 0.01mm	
Data output	RS232C	
Power supply	110/220V, 50Hz **	
Dimension	540x500x640mm	
Weight	50kg	

\*\*\*Add "-B" on code No. when power supply is 110/220V, 60Hz

#### STANDARD DELIVERY

OTANDARD DELIVERT	
Main unit	1 pc
10X, 40X objective	1 pc of each
Micro Vickers indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~800HV1	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc
Level	1 pc
Anti-dust cover	1 pc

o	
20X objective	ISH-TDV-20X
Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
Measuring system	9631-130
Camera adapter	ISH-TDV-ADAPTER



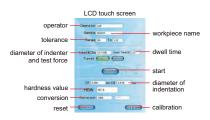
#### **AUTOMATIC DIGITAL BRINELL HARDNESS TESTER**



AUTOMATIC TESTING, AUTOMATIC TEST FORCE LOADING

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)







ISHB-D300

- Automatic testing, automatic test force loading
- LCD touch screen, easy operation
  Measure indentation by measuring microscope then
  read the hardness value from LCD

- Tolerance testing
  Insert USB flash disk, save the test results as Excel
  Converted to HRA, HRB, HRC, HRD, HRF, HV, HB,
  HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
  Force loading by electric motor, without weights









Ø200mm flat anvil (included)



V-type anvil (included)



elevate the stage by hand to let the indenter approach the workpiece, press "start" to start testing automatically, the test force is loaded automatically step: 2 measure indentation with measuring microscope step: 3 then read the hardness value from LCD

SPECIFICATION			
Code ISHB-D300**		ISHB-D300**	
Turret rotation		automatic	
Range 8~650HBW		8~650HBW	
Reading mod	Reading mode directly read from LCD		
Test force	62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf		
Max. height o	x. height of workpiece 200mm		
Stage elevation manual		manual	
Load control	Load control automatic (load/dwell/unload)		
Load dwell ti	me	5~60 second	
Measuring	suring magnification 20X		
microscope	resolution	0.625mm	
Power supply	y	220V, 50/60Hz **	
Dimension		550x210x750mm	
Weight		110kg	

#### STANDARD DELIVERY

OTANDAND DELIVERT	
Main unit	1 pc
Ø80mm flat anvil	1 pc
Ø200mm flat anvil	1 pc
V-type anvil	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
USB flash disk (8G)	1 pc
Ø10mm carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

Hardness test block 200~300HBW2.5/187.5	HDT-B-HB25A2
Hardness test block 90~200HBW10/1000	HDT-B-HB10C1
Hardness test block 200~300HBW10/3000	HDT-B-HB10A2
Brinell indentation measuring system	ISHB-MSA



**VICKERS HARDNESS MEASURING SYSTEM CODE 9631-130** 









#### **SPECIFICATION**

Sensor	1/2" CMOS
Pixel	1.3M (resolution1280×1024)
Hardness measurement resolution	0.1HV
Length measurement resolution	0.1µm
Hardness measurement accuracy	±3%
Test force	0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1, 2, 2.5, 3, 5, 10, 20, 30, 50, 100kgf
Dimension	57×51×49mm
Weight	200g



- Connected to computer USB port Measure the indentation sizes automatically or manually
- Multiple measurements to have average
- value, max. value and min. value
  Tolerance testing
  Convert to HRA, HRB, HRC, HRD, HRE,
  HRF, HRG, HRK, HR15T/30T/45T,
  HR15N/30N/45N, HK, HV, HB, HS, HSD
- Calibration with standard test block
- Measurement result can be sent to Word or Excel

software (included) indentation measurment automatical measurement export to Word result conversion indentation list result list statistics

#### STANDARD DELIVERY

O IANDAND DELIVERY	
Main unit	1 pc
USB dongle	1 pc
Software and USB cable	1 pc



#### **ULTRASONIC HARDNESS TESTER CODE ISHU-330**



#### Application:

- Application:

  1. For steel material

  2. Test surface hardening layers (carburized, nitriding, high frequency hardened, etc.)

  3. Suitable for arc and conical surface

  4. Suitable for small or light workpieces

- Test large workpieces at any direction
   Suitable for rough surfaces

#### SPECIFICATION OF MAIN UNIT

Hardness s	cale	HV, HB, HRC, MPa
Range		100~940HV, 80~650HB, 20~70HRC, 370~1740MPa
Resolution		1HV, 1HB, 0.1HRC, 1MPa
	НВ	±3%
Accuracy	HV	±3%
	HRC	±1.5%
Data output		USB
Operating to	emperature	-20°C~+40°C
Power supply		built-in rechargeable battery
Dimension of main unit		120×60×25mm
Weight of m	nain unit	200g



ATTENTION: NEED TO CONFIRM IF THE WORKPIECES ARE SUITABLE BEFORE PURCHASE







select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (calibration of HRC, HB and HV for steel are already made, calibration is needed before use other materials and scales)





test cylinder surfaces (use V-groove on the cover)

test flat surfaces (with the cover)

- Small test indentationTest force and time are not affected by the operator
- Quick testing, only 2 seconds Average and statistics test modes
- Memory of 1024 test results for
- browsing and output Automatic power off
- Anti-dust and waterproof

#### STANDARD DELIVERY

Main unit	1 pc
Probe A	1 pc
Rechargeable battery	2 pcs
Charger	1 pc
Software and USB cable	1 pc

#### SPECIFICATION OF PROBE

Туре	A (standard)	B (optional)
Test force	50N	10N (small force)
Application	general use	plating
Maximum roughness of workpieces (Ra)	2.5µm	1.5µm
Minimum weight of workpieces (direct measurement)	0.1kg *	0.1kg*
Minimum thickness of workpieces (direct measurement)	1mm *	1mm *
Minimum radius of workpieces	5mm	5mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm
Minimum test area	Ø1mm	Ø1mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g

<sup>\*</sup>If the weight or thickness of workpieces is less than required, the workpieces should be fixed or coupled

ISHU-460-B
ISH-COUPLANT
HDT-B-HRC1
HDT-B-HRC2
HDT-B-HRC3
HDT-B-HV5B
HDT-B-HV5D
HDT-B-HV5G
HDT-B-HB10C1
HDT-B-HB10A2
HDT-B-HB10A4



#### **PORTABLE LEEB HARDNESS TESTER CODE ISH-SPHA**

- Based on Leeb (HL), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB),
- Shore (HS) and tensile strength (MPa)
- Connected with printer via bluetooth
   Connected with computer via USB port
- Up to 800 test results can be saved
- Tolerance testing
   Touch screen operation, large display with backlight
- Language: English, Chinese, Italian, German,
   French and Portuguese
   Automatic power off

- According to ASTM A 956

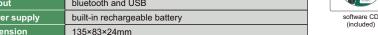






#### **SPECIFICATION**

Min. reading	1HL, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa		
Accuracy	±6HL (when HL=800)		
Display	Leeb(HL), converted hardness, material, impact direction, test times, average value, deviation, time		
Output	bluetooth and USB		
Power supply	built-in rechargeable battery		
Dimension	135×83×24mm		
Weight	350g		



Min. reading	1HL, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa		
Accuracy	±6HL (when HL=800)		
Display	Leeb(HL), converted hardness, material, impact direction, test times, average value, deviation, time		
Output	bluetooth and USB		
Power supply	built-in rechargeable battery		
Dimension	135×83×24mm		
Weight	350g		

#### STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Printer	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software disc and USB cable	1 pc
Pen for touch screen	1 pc









#### OPTIONAL ACCESSORY

Impact device DC	ISH-SPHA-DC
Impact device C	ISH-SPHA-C
Impact device D+15	ISH-SPHA-D15
Impact device DL	ISH-SPHA-DL
Impact device G	ISH-SPHA-G
Hardness test block D*	HDT-B-HLD3
Hardness test block G*	HDT-B-HLG2
Couplant	ISH-COUPLANT
Support rings	see details

<sup>\*</sup> Hardness test block G (HDT-B-HLG2) is for impact device G (ISH-SPHA-G). Hardness test block D (HDT-B-HLD3) is for all others impact devices.

#### **PORTABLE LEEB HARDNESS TESTER CODE ISH-PHB**

- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
   Memory of 99 measurement values for browsing
   Set measurement times (1~9) to have average value

- Connected with printer via bluetooth
- Automatic power off
   According to ASTM A 956

#### **SPECIFICATION**

" Lon totalon					
Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa				
Accuracy	±6HLD (when HLD=800)				
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date				
Output	bluetooth				
	minimum weight	5kg			
		2kg (on solid support)			
Applicable		0.1kg(coupled on plate)			
workpiece	minimum thickness: 5mm				
	minimum radius of curved surface: 30mm				
	maximum roughness (Ra): 1.6μm				
Power supply	3×AAA batteries				
Dimension	150×84×28mm				
Weight	200g				









hardness test block D (included)



small support ring (included)



JIMINDAND DELIVER		
Main unit	1 pc	
Impact device D	1 pc	
Hardness test block D	1 pc	
Small support ring	1 pc	
Cleaning brush	1 pc	

OPTIONAL ACCESSORY		
Wireless printer	ISH-DS-PRINTER	
Couplant	ISH-COUPLANT	
Support rings	see details	
Hardness test block D	HDT-B-HLD3	



## PORTABLE LEEB HARDNESS TESTERS (BASIC TYPE)







- Can change probes

- Can change probes
   Dual-coil probe for high accuracy
   Universal testing angle, no need to set impact direction
   Based on Leeb (HLD), converted to Vickers (HV),
   Brinell (HB), Rockwell (HRC, HRA and HRB),
   Shore (HS) and tensile strength (SGM)
   Dual value display, shows both Leeb and converted hardness
   Large LCD display with backlight
   Can choose large font display and statistics display
   Automatically calculate maximum minimum and average value

- Automatically calculate maximum, minimum and average value

- Save 300 data
  Operating temperature: -10°C~45°C
  According to ASTM A956, DIN 50156, GB/T 17394









hardness test block D (included)



wireless printer (included in HDT-LP200B)

#### **SPECIFICATION**

Code	HDT-LP200	HDT-LP200B		
Printer	not included	included		
Output	_	bluetooth		
Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/0.1HRA/0.1HS/1SGM			
Accuracy	±6HLD (when HLD=800)			
Measuring range	HL 100-960/HRC 0.9-79.2/HRB 1-140/HB 1-1878/HV 1-1698/ HS 0.5-1370/HRA 1-88.5/SGM (rm) 1-6599N/mm <sup>2</sup>			
Power supply	2xAA battery			
Dimension	127×67×30mm			
Weight	240g			

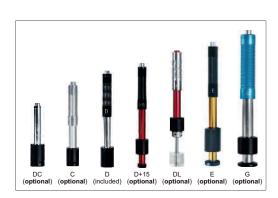
#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc
Printer (inclded in HDT-LP200B)	1 pc

#### **OPTIONAL ACCESSORY**

Impact device DC	HDT-LP200-DC
Impact device C	HDT-LP200-C
Impact device D+15	HDT-LP200-D15
Impact device DL	HDT-LP200-DL
Impact device E	HDT-LP200-E
Impact device G	HDT-LP200-G
Hardness test block D*	HDT-B-HLD3
Hardness test block G*	HDT-B-HLG2
Support rings	ISH-PH-SP9

<sup>\*</sup> Hardness test block G (HDT-B-HLG2) is for impact device G (HDT-LP200-G). Hardness test block D (HDT-B-HLD3) is for all others impact devices.



#### APPLICABLE WORKPIECE

Impact device		DC	С	D	D+15	DL	Е	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	very hard material	casting or forging workpiece
Maximum roughnes	ss of workpiece (Ra)	2µm	0.4µm	2µm	2µm	2µm	2µm	7µm
Minimum weight of workpiece direct measurement on solid support	direct measurement	5kg	1.5kg	5kg	5kg	5kg	5kg	15kg
	2kg	0.5kg	2kg	2kg	2kg	2kg	5kg	
coupled on plate		0.05kg	0.02kg	0.05kg	0.1kg	0.05kg	0.05kg	0.5kg
Minimum thickness of workpiece 3n		3mm	1mm	3mm	3mm	3mm	3mm	10mm



#### PORTABLE LEEB HARDNESS TESTER (HIGH ACCURACY) **CODE HDT-L410**









- Metal housingHD TFT 320×320 display
- Impact device D
   Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)
- Four display modesAutomatic direction correction
- Tolerance testing
- Automatic power off, automatic calculation of statistics
   Dual value display, shows both Leeb and other conversion values
- Dual value display, shows both 'Eeeb and other conversion value at 31 files can be saved, each containing 100 measurement data
   Connected to PC software via USB or Bluetooth 2.0
   Connected with printer via Bluetooth
   Operating temperature: -20°C~70°C
   According to ASTM A956, DIN 50156, GB/T 17394







DL probe can be installed (optional)



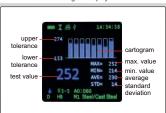




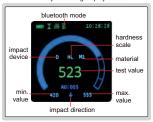
hardness test block D (included)



histogram display



dynamic ring display



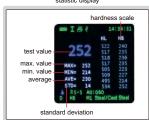
Software (included), upload the memory to PC, print and send to EXCEL



regular display



statistic display



SPECIFICATION			
Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM		
Accuracy	±4HLD (when HLD=800)		
Output	USB and bluetooth		
	minimum weight	5kg (direct measurement)	
		2kg (on solid support)	
Applicable		0.05kg (coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius of curved surface: 30mm		
	maximum roughness (Ra): 2µm		
Power supply	built-in 3.7V rechargeable battery		
Dimension	148×44×22mm		
Weight	115g		

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software disc and USB cable	1 pc

OPTIONAL ACCESSORY	
Printer	HDT-L410-PRINTER
Support rings	ISH-PH-SP9
Hardness test block D	HDT-B-HLD3
DL probe	HDT-L410-DL



#### PORTABLE LEEB HARDNESS TESTER (BASIC TYPE) **CODE HDT-L411**













■ Impact device D

- Universal testing angle, no need to set impact direction
- Dual-coil probe, high accuracy
   Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)

  Dual value display, shows both Leeb and converted hardness

  High contrast digital LCD display

- Can choose large font display
   Automatically calculate maximum, minimum, average value
   Connected to PC via USB
- Save 999 data
- Operating temperature: -20°C~45°C
   According to ASTM A956, DIN 50156, GB/T 17394





Software (included), upload the memory to PC, print and send to EXCEL



#### **SPECIFICATION**

Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM	
Accuracy	±6HLD (when HLD	=800)
Output	USB	
Measuring range	HL100-960, HRC1-74.7, HRB1.2-140, HB28-1027, HV45-1230,HS4-112, HRA7-88.5, SGM (rm) 118-3315N/mm²	
	minimum weight	5kg (direct measurement)
		2kg (on solid support)
Applicable		0.05kg (coupled on plate)
workpiece	minimum thickness: 5mm	
	minimum radius of curved surface: 30mm	
	maximum roughness (Ra): 2μm	
Power supply	1xAAA battery	
Dimension	148×45×21mm	
Weight	105g	





#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Cleaning brush	1 pc
AAA battery	1 pc
Small support ring	1 pc
Software disc and USB cable	1 pc

#### **OPTIONAL ACCESSORY**

Support rings	ISH-PH-SP9
Hardness test block D	HDT-B-HLD3

#### **BARCOL HARDNESS TESTER CODE ISHB-B300**

- To measure the hardness of workpieces made of pure aluminum, aluminum alloy, fiber reinforced plastic, hard plastic, etc.

  According to ASTM B648-00, ASTM D2853-07





OF LOIL ICATION	
Hardness range	0~100HBa (equal to 25~150HBW)
Min. reading	1HBa
Accuracy	±2HBa (at 42~52HBa) ±1HBa (at 84~88HBa)
Min. workpiece thickness	0.8mm
Dimension	142×65×90mm
Weight	500g



STANDARD DELIVERT	
Main unit	1 pc
Spare indenter	2 pcs
Hardness test block	2 pcs
Wrench 1 pc	



#### **WEBSTER HARDNESS TESTER**

- To measure the hardness of soft metal such as aluminum alloy, copper, brass, soft steel, etc.
   According to ASTM B647-84 (2000)



#### SPECIFICATION

Code	ISHW-L20
Application	for aluminum alloy general use
Thickness requirement of flat workpiece	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm
Hardness range	0~20HW
Min. reading	1HW
Accuracy	±0.5HW (at 5~17HW)
Dimension	205x30x85mm
Weight	500g



#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc

ISH-DSD

#### **DIGITAL SHORE DUROMETERS**

- According to ISO868, ISO7619, ASTM D 2240
- Average and peak (max.) modeDwell time is adjustable
- Low and high limits with judgement500 memories
- Wireless connection to printer
- Handhold use or work with test stand (code ISH-DS-STANDA)
- Automatic power off









DATA OUTPUT



calibration block (included)

## **SPECIFICATION**

Code	ISH-DSA	ISH-DSD
Unit	Shore A	Shore D
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.
Measuring range *	0~100HA	0~100HD
Resolution	0.1HA	0.1HD
Accuracy	±1HA	±1HD
Indenter protrusion	2.5mm	
Output	wireless and USB	
Power supply	built-in rechargeable battery	
Dimension	153x50x29mm	
Weight	170g	

<sup>\*</sup>Use ISH-DSD when measuring result is higher than 90HA Use ISH-DSA when measuring result is lower than 20HD

### STANDARD DELIVERY

ISH-DSA

Main unit	1 pc
Calibration block	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

OPTIONAL ACCESSORY
--------------------

Printer	ISH-DS-PRINTER		
Test stand	ISH-DS-STAND		

#### **TEST STAND FOR DIGITAL SHORE DUROMETERS CODE ISH-DS-STANDA**

- For digital shore durometers (code ISH-DSA and ISH-DSD)
- Can perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
- Special structure for stable loading
   Weight block A is for ISH-DSA, weight block D is for ISH-DSD

#### **SPECIFICATION**

Stage diameter	Ø115mm			
Maximum workpiece height	45mm (from test point to the column)			
Dimension	Ø195×370mm			
Weight	5.61kg			

#### STANDARD DELIVERY

O I AND AND DELIVERY				
Test stand	1 pc			
Weight block A (for ISH-DSA)	1 pc			



weight block D (optional) for ISH-DSD



OPTIONALACCESSORY Weight block D (for ISH-DSD)





#### **SHORE DUROMETERS**





- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
   Optional accessory: test stand ISH-STAC and ISH-STD



#### **SPECIFICATION**

Code	ISH-SAM	ISH-SDM		
Scale	Shore A	Shore D		
Application	natural rubber, soft elastomer, etc.	hard elastomer, plastic, hard rubber, etc.		
Measuring range*	10~90HA	20~90HD		
Graduation	1HA	1HD		
Indenter protrusion	2.5mm	2.5mm		
Dimension	115x60x25mm			
Net weight	160g			

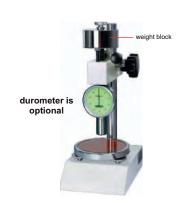
<sup>\*</sup>Use ISH-SDM when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD

#### **TESTING STAND FOR SHORE DUROMETERS**

- For shore durometers weight block (code ISH-SAM and ISH-SDM)
   Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations

#### **SPECIFICATION**

Code	ISH-STAC
Applicable durometer	ISH-SAM
Stage diameter	Ø100mm
Maximum workpiece height	75mm (from test point to the column)
Weight block	1kg







#### **DIGITAL FORCE GAGES**







- Push and pull testUnits: lbf, ozf, N, gf, kgf
- 500 memoriesAutomatic power off
- Metal case
- LCD display with backlight
   The display flips over when the bottom faces up
- Overload alarm



printer (optional)



ISF-1DF100

SPECIFICATION						
Code	ISF-1DF10	ISF-1DF50	ISF-1DF500 ISF-1DF1000			
Load capacity (N)	10	50	100	500	1000	
Resolution (N)	0.01 0.01 0.1 1					
Accuracy	±0.3% (of load capacity)					
Measuring mode	tracking, peak (max.), low and high limits with judgement					
Power supply	built-in rechargeable battery 150×73×33mm					
Dimension						
Weight	450g					

### STANDARD DELIVERY

O I AND DELIVERY	
Main unit	1 pc
AC/DC adapter	1 pc
USB cable and software	1 pc
Push/pull accessory	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)



Printer	ISF-DF-PRINTER			
Test stand	ISF-MT1K			



#### **DIGITAL FORCE GAGES** (HIGH ACCURACY)







flat push tip

knife-edge push tip

point push tip

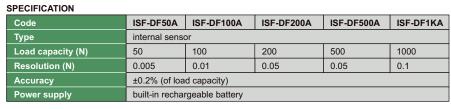






pull clamp

- Push and pull test
   Peak (max.) and tracking mode
   Units: mN, N, gf, kgf, ozf, lbf, MPa (only for type B)
- Low and high limits with judgement
   1000 memories
- Automatic power off
- Metal case, touch buttons
   LCD display with backlight
- The display flips over whenthe bottom faces up
- Overload alarm



software CD (included)

printer (optional)

#### STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc
USB cable and software	1 pc
Push/pull accessory	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)

#### OPTIONAL ACCESSORY

Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K

#### **TEST STAND FOR DIGITAL FORCE GAGE CODE ISF-MT1K**

extension

- For digital force gages (code ISF-1DF□□ and ISF-DF□□)
- To be used in vertical and horizontal orientation

#### **SPECIFICATION**

Load capacity	1000N
Travel	200mm (3mm vertical movement per revolution of handwheel)
Dimension	196x250x446mm
Weight	13kg

#### OPTIONAL ACCESSORY

Digital scale (range: 200mm resolution: 0.01mm/0.0005")

ISF-MT1K-SCALE





horizontal orientation test



digital scale (optional)

#### **FORCE GAGES**



- Push and pull test
- Peak (max.) or tracking mode

#### **SPECIFICATION**

	Code		ISF-F10	ISF-F20	ISF-F30	ISF-F50	ISF-F100	ISF-F200	ISF-F300	ISF-F500
	Capacity	N	10	20	30	50	100	200	300	500
	Сараспу	kgf	1	2	3	5	10	20	30	50
	Graduation	N	0.05	0.1	0.2	0.25	0.5	1	2	2.5
Ī	Accuracy		+1% (of lo	ad canacity)						

STANDARD DELIVER	STANDARD DELIVERT				
Main unit	1 pc				
Push tip	4 pcs (flat, V type, knife-edge, point)				
Pull clamp	1 pc				
Extension rod	1 pc				

OF HONAL ACCESSOR				
Test stand	ISF-MT500			



accessory (included) knife-edge push tip



#### **TEST STAND FOR FORCE GAGE** CODE ISF-MT500

- For force gages (code ISF-Fund)
   To be used in vertical and horizontal orientation







**SPECIFICATION** 

Load capacity	500N
Travel	150mm (3mm vertical movement per revolution of handwheel)
Dimension	160×240×460mm
Weight	12kg

#### **DIGITAL SPRING TESTERS**





- Peak hold and automatic release function
   Set upper and lower limits, red and green indicator and buzzer alarm
   Automatic conversion of three units: N, kgf, lbf
   Built in printer
   Automatic power off



ISF-S500

#### **SPECIFICATION**

Code	ISF-S50*	ISF-S100*	ISF-S200*	ISF-S300*	ISF-S500*
Maximum load	50N	100N	200N	300N	500N
Resolution	0.01N	0.02N	0.05N	0.1N	0.1N
Range of digital scale	95mm				
Resolution of digital scale	0.01mm				
Disk diameter	Ø49mm				
Maximum free length of spring	95mm				
Measuring range of force	5%~100% (maximum load)				
Accuracy of force	±1% (maximum load)				
Data output	RS232				
Power supply	220V, 50/60Hz*				
Dimension	300×235×620mm				
Weight	17.3kg	19.1kg	19.1kg	19.1kg	20.8kg

<sup>\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

O I AND ALD DELIVERY				
Main unit	1 pc			
Power supply adapter	1 pc			



#### **MANUAL HORIZONTAL TEST STAND FOR FORCE GAGES**

■ For tensile and compression load test, plug and pull force test, horizontal stripping test and destruction test with force gages



#### **SPECIFICATION**

Code	ISF-H20D
Apply to	Digital force gages (code ISF-1DF=== and ISF-DF===)
Load capacity	500N
Travel	60mm
Dimension	450×185×170mm
Weight	9kg

#### MANUAL STRIPPING FORCE **TEST STAND**



■ For stripping force test with force gages

#### **SPECIFICATION**

Code	ISF-P30D
Apply to	Digital force gages (code ISF-1DF and ISF-DF)
Load capacity	500N
Horizontal travel	170mm
Dimension	420×215×480mm
Weight	22kg

#### **DIAL TENSION GAGES**

- Clockwise and counter-clockwise use
- Clockwise and counter-clockwise use
   For electronic and precision mechanical industry, such as test the contact pressure of relay, adjust the tension or compression of spring





## ISF-TG3

#### SPECIFICATION (Unit: N)

or control (one: iv)							
Code	ISF-TGD1	ISF-TGD3	ISF-TGD5	ISF-TG1	ISF-TG1D5	ISF-TG3	ISF-TG5
Range (N)	0.01~0.1	0.03~0.3	0.05~0.5	0.1~1	0.15~1.5	0.3~3	0.5~5
Graduation (N)	0.002	0.005	0.01	0.02	0.025	0.05	0.1
Accuracy	±2% (full scale)						
Dimension (L×W×H)	90×47×19mm						
Weight	60g						

#### SPECIFICATION (Unit: gf)

Code	ISF-TG10	ISF-TG30	ISF-TG50	ISF-TG100	ISF-TG150	ISF-TG300	ISF-TG500
Range (gf)	1~10	3~30	5~50	10~100	15~150	30~300	50~500
Graduation (gf)	0.2	0.5	1	2	2.5	5	10
Accuracy	±2% (full scale)						
Dimension (L×W×H)	90×47×19mm						
Weight	60g						

#### **DIGITAL TORQUE SCREWDRIVERS**

- Clockwise and counter-clockwise operation
- Unit: cN.m, in.lb, kg.cm
- Peak and track working modes
   Target torque value can be set, with audible and visible alarm:
  - Green LED light on and buzzer sounds when target torque value is 90%~100% of target torque
- Red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations

#### SPECIFICATION

SPECIFICATION				
Code		IST-SD50	IST-SD200	
Range		10~50cN.m	40~200cN.m	
Accuracy	clockwise		±2.5%	
Accuracy	counter-clockwise	±4%	±3.5%	
Resolution		0.1cN.m	0.1cN.m	
Size of shank (	L)	1/4"	1/4"	
Powersupply		1xAAA battery		
Length		193mm	203mm	
Weight		190g	200g	







IST-SD200

**OPTIONAL ACCESSORY** 

Calibration cable IST-SD-CABLE



#### **DIGITAL TORQUE WRENCHES**

- Clockwise and counter-clockwise operation Unit: N.m, in.lb, ft.lb, kg.cm
- Peak and track working modes
- Target torque value can be set, with audible and visible alarm: Green LED light on and buzzer sounds when torque value
- is 90%~100% of target torque

   Both green and red LED light on and buzzer sounds when
- target torque value is reached
- Power off automatically in 5 minutes without any operations
   Non-slip grip handle
- With damp record
- With overload record (once the torque reaches 110% of the maximum range)

## **OPTIONAL ACCURACY:** CLOCKWISE: ±1% COUNTER-CLOCKWISE: ±2% ONLY FOR RANGE FOR 6~850N.m calibration port LCD display red alarm LED buttons IST-W135A

#### SPECIFICATION

SPECIFICATION							
Code	Range	Accuracy	Resolution	Square driver (L)	Power supply	Length	Weight
IST-W30A	6~30N.m	clockwise: ±2%	0.01N.m	1/4"	2×AA batteries	390mm	830g
IST-W135A	27~135N.m	counter-clockwise: ±3%	0.1N.m	3/8"		415mm	950g
IST-W500A	100~500N.m	clockwise: ±2.5% counter-clockwise: ±3.5%	0.1N.m	3/4"	2*AA balleries	950mm	2.1kg



Calibration cable	IST-W-CABLE
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#### PRESET TORQUE WRENCHES

- Torque is preset, to prevent adjustment by mistake during use
- The torque is set at the factory before delivery. Customers can also set the torque with torque adjustment tool (IST-PW-TOOL, optional) and digital torque testers (IST-TT□□□, optional)
- Clockwise operation only

## ATTENTION: CLOCKWISE OPERATION ONLY



#### SPECIFICATION

Code	IST-PW12	IST-PW20	IST-PW30	IST-PW60	IST-PW125	IST-PW200
Adjustable range *	2.5~12N.m	4~20N.m	6~30N.m	10~60N.m	25~125N.m	40~200N.m
Accuracy	±3%	±3%	±3%	±3%	±3%	±3%
Square driver (D)	1/4"	1/4"	3/8"	3/8"	3/8"	1/2"
Length	184mm	184mm	214mm	255mm	366mm	457mm
Weight	450g	450g	500g	560g	790g	1200g

Code	IST-PW340	IST-PW500	IST-PW650	IST-PW800	IST-PW1000A	IST-PW1000B
Adjustable range *	65~340N.m	100~500N.m	150~650N.m	160~800N.m	200~1000N.m	200~1000N.m
Accuracy	±3%	±3%	±4%	±4%	±4%	±4%
Square driver (D)	1/2"	3/4"	3/4"	3/4"	3/4"	1"
Length	691mm	910mm	910mm	1037mm	1265mm	1265mm
Weight	1960g	2800g	2800g	5000g	6000g	6000g

<sup>\*</sup>Adjust to a fixed torque value according to customer requirements before delivery



**OPTIONAL ACCESSORY** 

Torque adjustment tool IST-PW-TOOL

#### **TORQUE WRENCHES**

ATTENTION: CLOCKWISE **OPERATION ONLY** 



- According to DIN ISO 6789, ASME B107.300
- All-metal construction, sturdy and durable

SPECIFICATION								
Code	IST-9WM30	IST-9WM60	IST-9WM100	IST-9WM200	IST-9WM335	IST-9WM500	IST-9WM800	IST-9WM1000
Range (clockwise)	6~30N.m	10~60N.m	20~100N.m	40~200N.m	65~335N.m	100~500N.m	160~800N.m	200~1000N.m
Accuracy	±6% (<10N.m) ±4% (≥10N.m)	±4%	±4%	±4%	±4%	±4%	±4%	±4%
Graduation	0.1N.m	0.25N.m	0.5N.m	1N.m	1N.m	2.5N.m	4N.m	5N.m
Square driver (D)	3/8"	3/8"	1/2"	1/2"	1/2"	3/4"	3/4"	3/4"
Length	318mm	388mm	443mm	468mm	528mm	855mm	1055mm	1055mm
Weight	820g	960g	1040g	1160g	1300g	5000g	5900g	5900g



### INTERCHANGEABLE HEAD TORQUE WRENCHES









- According to DIN ISO 6789, ASME B107.300
   All-metal construction, sturdy and durable

#### SPECIFICATION

Code	Range (clockwise)	Accuracy	Graduation	Socket size (A×B)	Length	Weight
IST-11WM12	2.5~12N.m	±6% (<10N.m) ±4% (≥10N.m)	0.05N.m	12×9mm	284mm	580g
IST-11WM30	6.0~30N.m	±6% (<10N.m) ±4% (≥10N.m)	0.1N.m	12×9mm	303mm	720g
IST-11WM60	10~60N.m	±4%	0.5N.m	12×9mm	372mm	860g
IST-11WM125	25~125N.m	±4%	0.5N.m	12×9mm	427mm	940g
IST-11WM200	40~200N.m	±4%	1N.m	18×14mm	460mm	1060g
IST-11WM335	65~335N.m	±4%	1N.m	18×14mm	520mm	1200g

#### RATCHET HEAD (optional)

(				
Code	Square driver	Applicable wrenches		
IST-11WM-R1	1/4"	IST-11WM12 IST-11WM30		
IST-11WM-R2	3/8"	IST-11WM12 IST-11WM30 IST-11WM60 IST-11WM125		
IST-11WM-R3	1/2"	IST-11WM200 IST-11WM335		
IST-11WM-R4*	3/4"	IST-11WM200 IST-11WM335		





#### OPEN END HEAD (optional)

Code	Open size	Applicable wrenches				
IST-11WM-K8	8mm					
IST-11WM-K10	10mm	IST-11WM12				
IST-11WM-K13	13mm	IST-11WM12				
IST-11WM-K14	14mm	IST-11WM30 IST-11WM60				
IST-11WM-K15	15mm	IST-11WM125				
IST-11WM-K17	17mm					
IST-11WM-K19*	19mm					
IST-11WM-K13A	13mm					
IST-11WM-K14A	14mm					
IST-11WM-K15A	15mm					
IST-11WM-K17A	17mm					
IST-11WM-K19A	19mm	IST-11WM200				
IST-11WM-K22A	22mm	IST-11WM335				
IST-11WM-K24A	24mm					
IST-11WM-K27A*	27mm					
IST-11WM-K30A*	30mm					
IST-11WM-K32A*	32mm					

<sup>\*</sup>Torque value needs to be corrected with those heads

#### BOX END HEAD (optional)

Code	Open size	Applicable wrenches			
IST-11WM-M8	8mm				
IST-11WM-M10	10mm	IST-11WM12			
IST-11WM-M13	13mm				
IST-11WM-M14	14mm	IST-11WM30 IST-11WM60			
IST-11WM-M15	15mm	IST-11WM125			
IST-11WM-M17	17mm				
IST-11WM-M19	19mm				
IST-11WM-M13A	13mm				
IST-11WM-M14A	14mm				
IST-11WM-M15A	15mm				
IST-11WM-M17A	17mm				
IST-11WM-M19A	19mm	IST-11WM200			
IST-11WM-M22A	22mm	IST-11WM335			
IST-11WM-M24A	24mm				
IST-11WM-M27A	27mm				
IST-11WM-M30A	30mm				
IST-11WM-M32A	32mm				



#### **DIAL TORQUE WRENCHES**



- Clockwise and counter-clockwise operation According to DIN ISO 6789, ASME B107.300

#### **SPECIFICATION**

Code	IST-DW18	IST-DW35	IST-DW70	IST-DW140
Range	3.6~18N.m 30~150in.lb	7~35N.m 60~300in.lb	14~70N.m 120~600in.lb	28~140N.m 20~100ft.lb
Accuracy	±3%	±3%	±3%	±3%
Graduation	0.2N.m 2in.lb	0.5N.m 5in.lb	1N.m 10in.lb	2N.m 1ft.lb
Square driver (D)	3/8"	3/8"	3/8"	1/2"
Length	254mm	254mm	378mm	546mm
Weight	480g	480g	820g	1300g



### **WEIGHING SCALES (HIGH PRECISION)**



8001-30

- LCD display, with backlight
- Zero-setting, subtracting tare value
   Overload alarm
- Automatic power off

	Unit: mm
263	109
280	

Code	8001-6	8001-15	8001-30		
Capacity	6kg	15kg	30kg		
Minimum capacity	4g	10g	20g		
Readout	0.2g	0.5g	1g		
Resolution	30000d				
Operating temperature	-10~40°C				
Power	rechargeable battery (6V/3.2Ah) power adapter (12V/500mA)				
Dimensions of pan	263×204mm				

# **WEIGHING SCALES (OIML CERTIFICATE)** 109 8002-30M ■ LCD display, with backlight Zero-setting, subtracting tare value Overload alarm

- Automatic power off

- OIML certificate (No. 0200-NAWI-04601)

Code	8002-6M	8002-15M	8002-30M		
Capacity	3/6kg	6/15kg	15/30kg		
Minimum capacity	20g	40g	100g		
Readout	1g/2g	2g/5g	5g/10g		
Resolution	2×3000e				
Operating temperature	-10~40°C				
Power	rechargeable battery (6V/3.2Ah) power adapter (12V/500mA)				
Dimensions of pan	263×204mm				

## **COUNTING SCALES**

- LCD display, with backlight
- Zero-setting, subtracting tare value, counting, accumulation, checking alarm
   Overload alarm

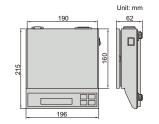
Code	8101-6	8101-15	8101-30	
Capacity	6kg	15kg	30kg	
Minimum capacity	4g	10g	20g	
Readout	0.2g	0.5g	1g	
Resolution	3000d			
Operating temperature	-10~40°C			
Power	rechargeable battery (6V/3.2Ah) power adapter (12V/500mA)			
Dimensions of pan	263×204mm			





#### **ELECTRONIC BALANCES**

- Automatic zero when power on
   Unit: g (gram), ct (carat), ozt (troy ounce)
   Weighing, counting, taring
- Overload alarm
- Data output



Code	8301-300	8301-600	8301-1200	8301-3000	8301-6000	
Maximum weighing	300g	600g	1200g	3000g	6000g	
Minimum weighing	0.2g	0.2g	0.2g	2g	2g	
Resolution	0.01g	0.01g	0.01g	0.1g	0.1g	
Pan size	Ø135mm			190×160mm		
Verification scale interval	10d					
Working temperature	0~40°C					
Working humidity	≤80% RH					
Power supply	power adapter					



8301-3000



## **ELECTRONIC CRANE SCALES**



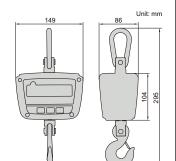




Remote controller (included)

- Dust/waterproof level: IP65
- LED display, remote control
- Low voltage indicator
   Unit: kg, lb

- Automatic power off, overload alarm
   360° safe rotary hook and shackle
   Aluminum alloy die casting case with high strength



## **SPECIFICATION**

Code	8201-50KG	8201-150KG	8201-300KG		
Maximum capacity	50kg	150kg	300kg		
Minimum capacity	0.4kg	1.0kg	2.0kg		
Resolution	0.02kg/0.01kg	0.05kg/0.02kg	0.10kg/0.05kg		
Operating temperature	-10~40°C				
Operating humidity	30%~90% RH				
Overload alarm	100%F.S.+9e				
Maximum safe load	125%F.S.				
Limited overload	400%F.S.				
Power supply	rechargeable battery 6V/3Ah (for 40 hours working)				
Stable reading time	≤8s				

#### STANDARD DELIVERY

STANDARD DELIVERT				
Main unit	1 pc			
Remote controller	1 pc			
Battery charger	1 pc			

## **ELECTRONIC CRANE SCALES (ECONOMIC TYPE)**

8301-CABLE

OPTIONAL ACCESSORY RS232 CABLE



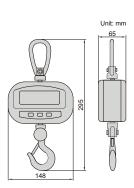


Remote controller (included)

8202-150KG

- LED display, remote control

- Low voltage indicator
   Unit: kg, lb
   Automatic power off
- Overload alarm
   360° safe rotary hook and shackle
- Plastic case



#### SPECIFICATION

3F EGII ICATION					
Code	8202-50KG	8202-150KG	8202-300KG		
Maximum capacity	50kg 150kg 300kg				
Minimum capacity	0.4kg	1.0kg	2.0kg		
Resolution	0.02kg/0.01kg	0.05kg/0.02kg	0.10kg/0.05kg		
Operating temperature	-10~40°C				
Operating humidity	30%~90% RH				
Overload alarm	100%F.S.+9e				
Maximum safe load	125%F.S.				
Limited overload	400%F.S.				
Power supply	4×1.5V AA batteries (for 40 hours working)				
Stable reading time	≤8s				

Main unit	1 pc
Remote controller	1 pc



### **PLATFORM SCALES**





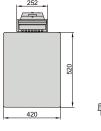
- LCD large screen display with LED backlight
   Weighing, overweight alarm, counting, keyboard lock, accumulating, auto zero and animal scale
   Units: kg, g, lb, oz

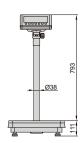


8001-PRINTER



8501-AL150







#### SPECIFICATION

Code	8501-AL60	8501-AL150	8501-AL300		
Maximum capacity	60kg	150kg	300kg		
Minimum capacity	100g	200g	400g		
Division	5g	10g	20g		
Verification interval	20g	50g	100g		
Operating temperature	-10~40°C				
Material	platform: stainless steel, base: die-cast aluminum				
Dimension of platform	420×520mm				
Power	rechargeable lead acid battery (6V/4Ah)				
Output	RS232				
Weight	18.3kg				

#### **WEIGHT SETS**

Supplied with manufacturer inspection certificate







#### SPECIFICATION AND SHAPE

Matalak	Specification						
Weight	1mg~100g	1mg~200g	1mg~1kg	1mg~2kg	1mg~5kg		
1mg	•	•	•	•	•		
2mg	• • *	<b>*</b> *	• •*	<b>*</b> *	• •*		
5mg	•	•	•	•	•		
10mg	•	•	•	•	•		
20mg	<b>◆ ◆ *</b>	<b>*</b> *	<b>*</b> *	<b>*</b> *	• •*		
50mg	•	•	•	•	•		
100mg	•	•	•	•	•		
200mg	<b>*</b> *	<b>*</b> *	• •*	<b>*</b> *	• •*		
500mg	•	•	•	•	•		
1g	ă	ă	Ĭ	ă	Ĭ		
2g	<b>*</b> **	<b>i</b> i *	* *	<b>i</b> i*	<b>*</b>		
5g	ň	Ĭ	ī	ă	Ĭ		
10g	ň	Ĭ	ī	Ĭ	Ĭ		
20g	1 1*	1 1 *	*	1 1*	*		
50g	ă	i	Ĭ	ă	ă		
100g	ă	Ĭ	Ĭ	ă	ă		
200g		1 1*	<b>i</b> i*	1 1*	<b>i</b> i*		
500g			Ĭ	ă	ă		
1kg			Ĭ	ă	ă		
2kg				<b>i</b> i *	*		
5kg					Ĭ		
Quantity	21 pcs	23 pcs	25 pcs	27 pcs	28 pcs		
Total range	1mg~211.11g	1mg~611.11g	1mg~2111.11g	1mg~6111.11g	1mg~11111.11g		

Code	Specification	Class and material
8910-100GM1	1mg~100g	M1 (304 stainless steel)
8910-200GM1	1mg~200g	M1 (304 stainless steel)
8910-1KGM1	1mg~1kg	M1 (304 stainless steel)
8910-2KGM1	1mg~2kg	M1 (304 stainless steel)
8910-5KGM1	1mg~5kg	M1 (304 stainless steel)

- sheet
- cylinder
- ★ sheet, with mark
  The sheet is a sheet in the sheet in the



## INCH PRODUCTS

#### **DIAL CALIPERS**



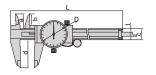


- Dial indicator graduation 0.001"
- Shockproof dial indicatorMade of stainless steel



Code	Range	Accuracy	L	а	b	С	d	D	t
1311-6*	0-6"	±0.0015"	9.252"	0.827"	0.650"	0.630"	1.575"	1.535" DIA	0.256"
1311-8*	0-8"	±0.0020"	11.339"	0.945"	0.748"	0.630"	1.890"	1.535" DIA	0.256"
1311-12*	0-12"	±0.0020"	16.142"	1.102"	0.866"	0.787"	2.441"	1.752" DIA	0.295"



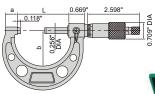


#### **OUTSIDE MICROMETERS**





3203-2A



- Graduation 0.0001"
- Carbide measuring faces
- Ratchet stop type
   Supplied with setting standards (except 0-1")



3203-44A

#### Individual

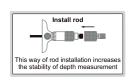
Code	Range	Accuracy	L	а	b
3203-1A*	0-1"	0.00015"	1.260"	0.354"	1.102"
3203-2A*	1-2"	0.00015"	2.244"	0.551"	1.496"
3203-3A*	2-3"	0.00020"	3.228"	0.591"	1.929"
3203-4A*	3-4"	0.00020"	4.213"	0.591"	2.362"
3203-5A*	4-5"	0.00025"	5.236"	0.650"	2.874"
3203-6A*	5-6"	0.00025"	6.220"	0.650"	3.346"

#### Set

Code	Range	Micrometers included	Packaging
3203-33A*	0-3"	3203-1A, 3203-2A, 3203-3A	blow mould case
3203-44A*	0-4"	3203-1A, 3203-2A, 3203-3A, 3203-4A	blow mould case
3203-66A*	0-6"	3203-1A, 3203-2A, 3203-3A, 3203-4A, 3203-5A, 3203-6A	blow mould case

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST

#### **DEPTH MICROMETER**





3241-6

- Graduation 0.001"
- Micrometer head accuracy: ±0.00012"
   Rod accuracy: ±[0.001+0.0005(L/3)]",
   L is the measuring range in inch
- Rods with flat end
- Ratchet stop

Code	Range	Rods
3241-6	0-6"	6 pcs

# 0.669 flat end

0.177" DIA

0.630" 0.748" 0.315"

3/8" DIA-8

0.177" DIA

#### **DIAL INDICATOR**



2307-1

- Meet ASME B89.1.10M-2001
- Graduation: 0.001"
- With lug backSupplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accura	су	Banga/ray	Dial reading	
		First 2.5 rev	Overall	Range/rev		
2307-1*	1"	±0.001"	±0.002"	0.1"	0-100	

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST



## INCH PRODUCTS

#### **DIAL TEST INDICATOR**



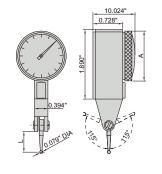


- Jeweled bearing
- Carbide contact point
   Two measuring directions
- Anti magnetic body
- Supplied with two clamps: 5/32" DIA and 3/8" DIA
- Optional accessory: styli



2380-31





Code	Range	Graduation	Accuracy	Dial reading	A (DIA)	L
2380-31*	0.03"	0.001"	±0.001"	0-15-0	1.181"	0.50"

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST

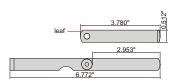
#### **FEELER GAGE**

- 0.010" is made of brass, others are made
- of hardened alloy steel

  Each blade is marked with inch/metric size



4608-31



Thickness of leaves included	Accuracy
0.010" (brass)	±0.00039"
0.0015", 0.002"	±0.0002"
0.0025", 0.003", 0.004", 0.005", 0.006", 0.007"	±0.00028"
0.008", 0.009"	±0.00035"
0.010", 0.011"	±0.00039"
0.012", 0.013"	±0.00047"
0.014", 0.015"	±0.00051"
0.016", 0.017"	±0.00055"
0.018", 0.019"	±0.00059"
0.020", 0.021"	±0.00067"
0.022", 0.023"	±0.00071"
0.024", 0.025", 0.026"	±0.00075"
0.028"	±0.00091"
0.030"	±0.00094"
0.032", 0.035"	±0.00102"

Code	Range	Quantity of Leaves
4608-31	0.0015"~0.035"	32

#### **BORE GAGES**

■ Optional accessory: setting ring (part no. 6313), long handle (part no. 7351) bore gage setter (part no. 2395-400)

#### With dial indicator

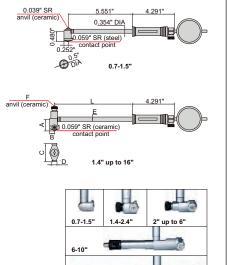
Code	Range	Indicator	Accuracy	Repeatability
2323-15	0.7-1.5"		±0.00075"	0.00015"
2323-24	1.4-2.4"	dial indicator,	±0.0009"	0.00015"
2323-6	2-6"	range 0.25",	±0.0009"	0.00015"
2323-10	6-10"	graduation 0.0005"	±0.0009"	0.00015"
2323-16	10-16"		±0.0009"	0.00015"

Range	Α	В	С	D	Е	F	L
1.4-2.4"	0.866"	0.354"	10.063"	0.512"DIA	0.504" DIA	0.079"R	5.551"
2-6"	10.024"	0.354"	1.378"	0.512"DIA	0.504" DIA	0.079"R	5.551"
6-10"	2.224"	0.512"	2.933"	0.591"DIA	0.504" DIA	0.079"R	9.488"
10-16"	3.406"	0.591"	3.996"	0.591"DIA	0.571"DIA	0.098"R	9.488"



2323-6

## ATTENTION: NOT SUITABLE FOR 0.00005" OR 0.0001" DIAL INDICATORS



10-16"



## **CODE NO. INDEX**

CODE	PAGE	CODE	PAGE	CODE	PAGE	CODE	PAGE
11		1236	11	2344	124	4101	63
1102	5		9		60		64
1103	5	1240	24	2364	60	4120	69
1104	4	1244	24	2372	73	4121	70
1106		1250	28		73	4124	68
1108			28		72		70
1109			14		52		68
1110			79		52		69
1111			19		53		69
1113			88		96		73 74
1114 1118		1281	21		53 99		94
1119			8		54		76
1120			8		98		95
1121			23		53		65
1122		15		2399	52		66
1123	16	1520	14	24		4176	64
1124	13	1524	18	2480	53	4180	76
1125			18	28		42	
1126			12		41		44
1127			20		43		44
1128 1129			20		62	46	76
1130			13 16		42 60		75
1135			21		60		76
1136			22		60		77
1138		21			60		80
1139			46	31		47	
1140	24	2104	46	3101	29	4700	76
1141	22	2108	46	3108	29	4705	75
1142			45	3109	28		75
1143			46		39		74
1144			44		39		75
1145			47	32			73
1146			48		31		58
1147			47		29		72
1148 1149			58 42		30		72 71
1154			38		41		58
1155			59		38		57
1156			59		37		58
1157			45		40		74
1160	79	2141	25	3228	40	4791	74
1161	19	2144	76	3230	33	4792	75
1162	21	2152	42	3232	33		75
1165			61		34		74
1166			61		35		72
1167			62		31		72
1168			137		36	48	78
1169 1170			71 73		26 34		79
1171			71		34		79
1172			137		32		85
1176			71		36		85
1177			137		35	4810	78
1178	15	2183	44	3285	36	4812	78
1179	19	2184	61	3287	31	4820	78
1180			61		36		77
1181			61	33			80
1183		22			31		81
1185			59		31		81
1186			59		61 62		80 81
1187 1188			75 88	3350 <b>35</b>	b∠		81 82
1189			88		30		81
1191		23			41		80
1192			49		41		82
1193		2302	50		33		84
1196			49		33		83
12		2309	51		34		84
1201			50		35		85
1202			49		26		85
1203			49		34		79
1204			49		31		124
1205			50		34		83
1207			42		32		83
1208 1214			50 50		35 35		81 83
1215			59	<b>40</b>	35		83
1217			25		95		83
1223			25	41			80
1224			25		63		77
	-						



## CODE NO. INDEX

CODE PAGE
49
4902138
4903138
4910138 4911138
4912
4913139
4914139
4917136
4918139 <b>50</b>
501390
502289
502390
502490 504190
504290
505290
506390
506484
507184 507284
509190
51
5101114
5102115 5103114
5103114
53
5301111
5302111
5307109 <b>61</b>
61409
614124
614316
614410 <b>62</b>
620055
620155
620255
6207
6208
621156
621456
621656
621756 622457
627256
628251~52
628454
629155 629354
6294
629597
629655
629754 629853
63
630036
630137
631037
631267 638137
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652096
652195
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653394
653494
653595 654795
6547
6556
655798
656297
6566
6568
657297

CODE PAGE
657397
658296
658496 <b>68</b>
680193
683282
6862
686657
686757
688464 688792
688892
688992
689093 689193
689293
689494 689691
6897
689994
<b>69</b> 690091
690291
699089
<b>71</b> 710199
710748
711087
711188 711444
711987
712088 712387
714086
714286
714386 714487
714587
7160122
7161122 7162122
7163123
7164123
720289
720389
720589 723089
723189
7232
7260
726185
726285 <b>73</b>
73022
73043
73151 73233
733052
733152 733252
7332
735143
7353
738232
<b>75</b>
7511120 7512121
7513120
7514120 7515120
7516120
7517122
7518120 7520122
7521122
7522120
7523121 <b>76</b>

CODE PAG	GE
76001 <b>80</b>	35
80011	57
80021	
81	
81011	57
82	
82011 82021	
83	50
83011	58
85	
85011	59
89	F0
89101	59
91301	30
92	
92211	33
92221	
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92431	
93	-
93311	31
93411	
9351	
9361 9371	
94	50
94071	04
95	
95011	
95611 <b>96</b>	32
96311	45
97	
97201	35
ATF	
ATF-16121	
ATF-1612H1	34
DHG-C420	.26
HDT	
HDT-L4101	
HDT-L4111	
HDT-LP2001 HDT-LP200B1	
HDT-RW1601	
ISD	
ISD-V150A1	
ISD-V220CNCA1	
ISD-V250A1 ISD-V270CNCA1	
ISD-V300A1	
ISD-V370CNCA1	
ISD-VMM215108~1	09
ISE	
ISE-2DT1	36
ISF-1DF0001	51
ISF-DF====1	
ISF-F===1	
ISF-H20D1	54
ISF-MT1K1	
ISF-MT5001	
ISF-P30D1	
ISF-TG===1	
ISHB	
ISHB-B3001	
ISHB-D3001	44
ISH-DSA1	50
ISH-DSD1	
ISH-DS-STANDA1	
ISH-MRD2001	42
ISH-PHB1	
ISH-R1501 ISH-RSR4001	
	41
ISH-SAM1	51

CODE NO. INDE	
CODE PAGE	
ISH-SPHA146	,
ISH-STAC151	
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ISHR	
ISHR-T400140	
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ISM-ZS100115	
ISM-ZS200116	
ISM-ZS30117	
ISM-ZS50116	
ISM-ZS50T116	
ISM-ZS70-S119	
ISP	
ISP-Z3015105	,
ISQ	
ISQ-DG6135	,
ISQ-DRM31135	
ISQ-RM30135	
ISR	
ISR-C002127	
ISR-C003129	,
ISR-C300128	5
ISR-CS130-W129	,
ISR-S400126	
IST	
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IST-9WM <sub>□□</sub> 155	,
IST-DW000157	•
IST-PW===155	,
IST-SD200154	
IST-SD50154	
IST-W <sub>□□</sub> 155	į
ISU	
ISU-100D125	
ISU-250C125	į
ISV	
ISV-E10123	,
ISY	
ISY-100101~102	!
LDM	
LDM-030102	
LDM-065102	
SPM	
SPM-1000103	)
INOU SECTION	
INCH SECTION	
<b>13</b> 1311160	
23	
<b>23</b> 2307160	
2323161	
2380161	
32	
3203160	,
3241160	
<b>46</b>	
4608161	
101	



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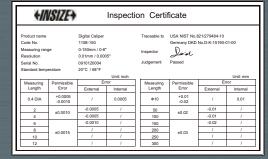


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